## Assembly Instructions ■

Aristotle® Casegoods

Aluminum Leg Table with Acrylic Panels

## December 2018

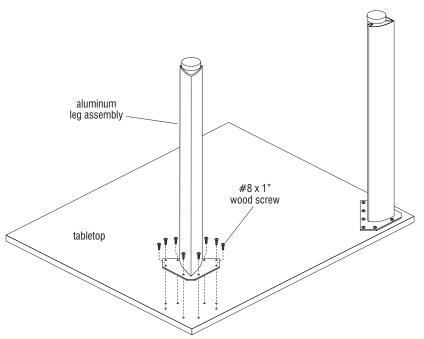


Figure 1

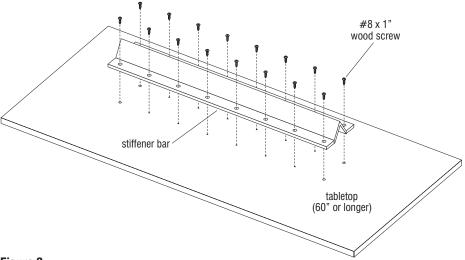


Figure 2

7HP37 - Hardware Pack		
	#8 x 1" screws	16



Assemble units as described herein only. To do otherwise may result in instability, All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

- Carefully place tabletop upside down onto a soft, protective surface. One at a time, position a leg assembly over pre-drilled holes where it will be installed. Some holes are pre-drilled in the tabletop to aid in locating the leg's mounting position (Figure 1).
- 2. Secure the aluminum leg assembly to the underside of the tabletop using eight #8 x 1" wood screws as illustrated. Take care when tightening to not strip screws in tabletop underside (Figure 1).
- 3. If tabletop is 60" in length or longer, a stiffener bar must be installed. Align the four outside mounting holes of the stiffener bar to the four, pre-drilled mounting holes at the underside of the top and secure with #8 x 1" woodscrews. Use the remaining mounting holes in the stiffener bar as a template, and secure the bar to the underside of the tabletop, using a total of sixteen #8 x 1" screws (Figure 2).



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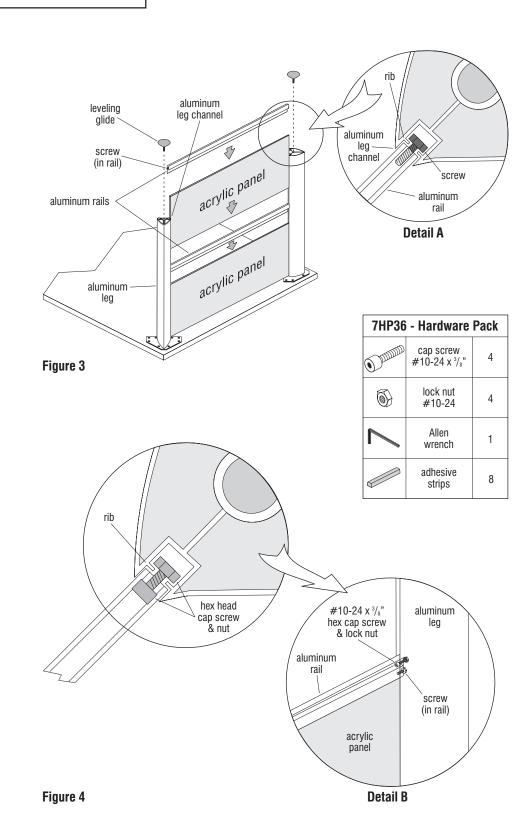


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 Begin installation of acrylic modesty panel(s) into aluminum legs by removing the leveling glides (Figure 3).

**Note:** The Figure 3 assembly illustration below shows the optional second acrylic panel configuration. Your installation may only specify one panel and aluminum rail per leg set.

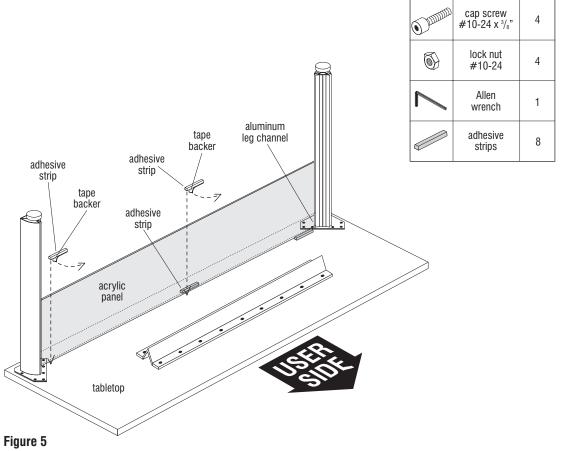
- 5. As illustrated, slide acrylic panels and aluminum rails into position between the aluminum legs channels (Figure 3). Adjust the screws (pre-installed) in each end of aluminum rail, if required to make sure that the screw fits over the rib in the groove of the leg (Detail A).
- 6. With the acrylic panel(s) and aluminum rail(s) in place between the legs, twist a lock nut onto a #10-24 x ³/s" cap screw and slide the nut-end of the pair into the slot, behind the rib of the groove in the leg (Figure 4). Repeat this procedure for the other leg, at the other end of the aluminum rail (Figure 4 & Detail B).
- Using the Allen wrench provided, tighten each #10-24 x <sup>3</sup>/<sub>8</sub>" hex head cap screw into the lock nuts to secure the aluminum rail(s) to the legs (Figure 4 & Detail B).





7HP36 - Hardware Pack

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aluminum adhesive strip strip strip leg channel

**Detail C** 

- 8. One at a time, remove the tape backer from two adhesive strips supplied and attach them to the center underside of the tabletop, tight against both sides of the acrylic panel (Figure 5 & Detail C).
- To reduce movement of the acrylic panel at the ends, attach two additional adhesive strips to the underside of the tabletop. Install one at each end at the user side, making certain they are tight to the acrylic panel as illustrated (Figure 5 & Detail C).
- 10. Re-install the leveling glides removed in step 4 (Figure 3).
- Carefully turn the table to its upright position and adjust leveling glides as required.

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