

Assembly Instructions ■

Aristotle® Caseloads

Conference Tables

January 2017

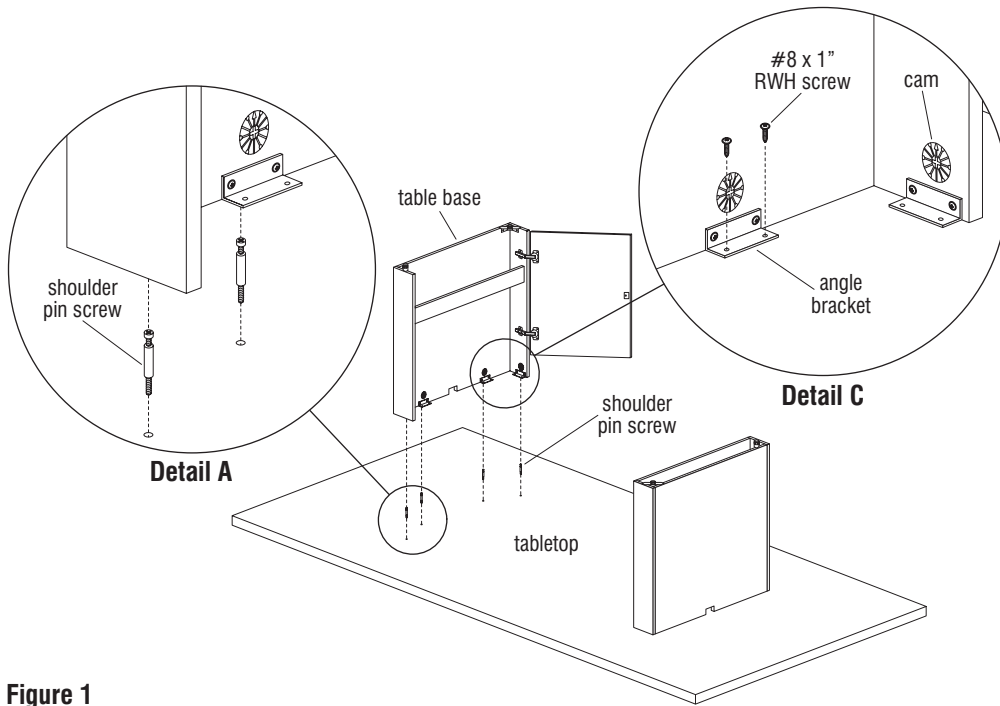
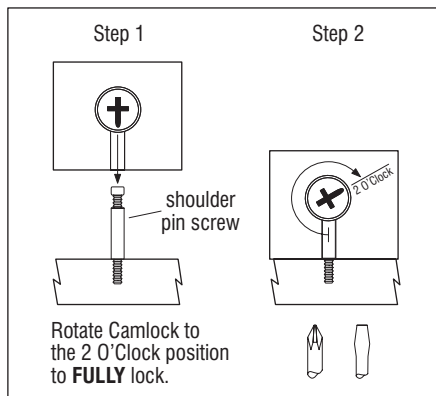




Figure 1



Detail B

7HP39 - Hardware Pack (one per base)		
	shoulder pin screw	4
	#8 x 1" RWH screw	8



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.


Single-Piece Conference Table Assembly

Note: If a two-piece conference table is being assembled go to page 2: "Two-Piece Conference Table Assembly."

- Carefully unpack all parts and identify the hardware required below from the "Hardware Pack" diagram. Set tabletop upside down on a soft protective surface.

Note: One hardware pack is supplied per table base, to secure each base to the tabletop underside.
- Insert and twist four shoulder pin screws into the 5mm diameter pre-drilled holes in the underside of the tabletop as illustrated (Figure 1 & Detail A).
- Carefully turn each table base upside down onto the tabletop one at a time, inserting the shoulder pin screws of the table into the corresponding camlock holes at the top edge of the table bases. Open the table base door and locate the camlocks inside the base, then twist each camlock clockwise to the 2 O'Clock position to lock (Figure 1 & Detail B).
- Once table bases are camlocked to the tabletop, identify the angle brackets inside the base, then twist in and tighten two #8 x 1" RWH screws per bracket, to further secure the base to the underside of the table as illustrated. After all 8 screws per base are tight, close the table base door (Figure 1 & Detail C).
- With the assistance of a second person, carefully turn the table upright and level the table as required.

Aristotle® Casegoods - Two-Piece Conference Table
Assembly Instructions



CAUTION

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Two-Piece Conference Table Assembly

1. Carefully unpack all parts and identify the hardware required below from the "Hardware Pack" diagram. Set tabletops upside down on a soft protective surface.

Note: One hardware pack is supplied per table base, to secure each base to the tabletop underside. Another hardware pack is supplied when two table surfaces must be joined together.

2. To join two-piece table halves together, first align the surfaces to be joined so the holes for the joint fasteners face each other. Then slide both worksurface halves together and align edges perfectly to each other (Figure 2).
3. Locate the joint fasteners hardware pack. If not pre-assembled, loosely twist joint fastener connector plates onto each toggle bolt, then set the joint fastener assembly into the bored holes and slots in the worksurfaces as illustrated. Using a wrench, tighten the toggle bolt to bring worksurface halves together, taking great care to make sure edges and table surfaces are aligned perfectly (Figure 3 & Detail D).

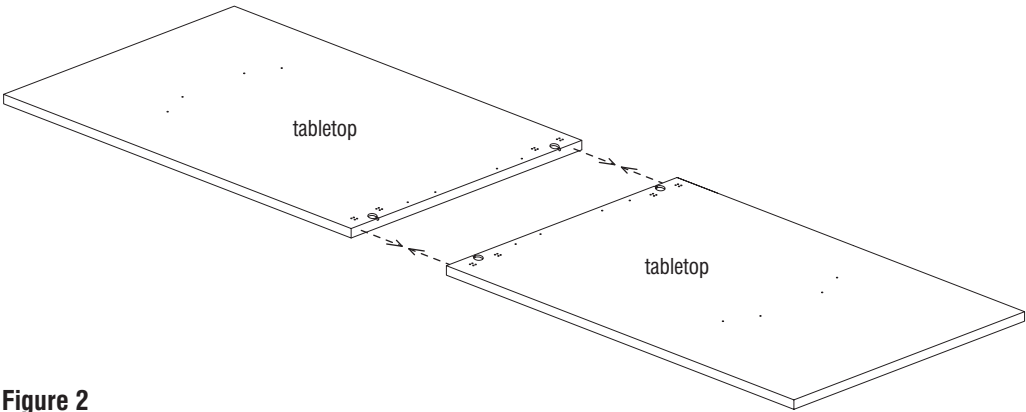


Figure 2

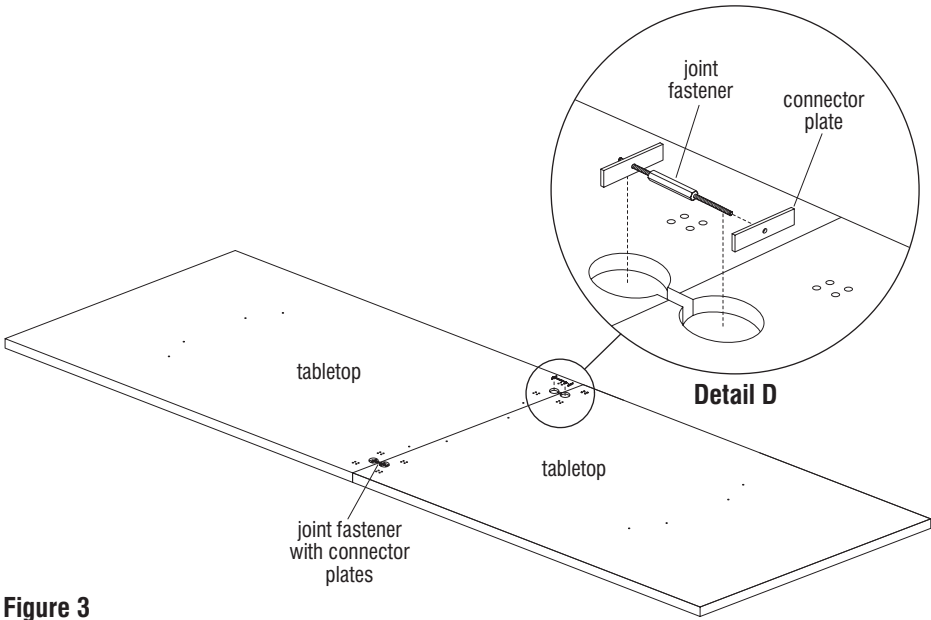







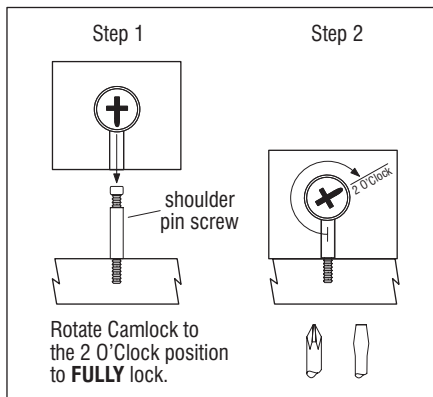
Figure 3

7HP39 - Hardware Pack (one per base)		
	shoulder pin screw	4
	#8 x 1" RWH screw	8

7HP18 - Hardware Pack (two-piece conference table)		
	joint fastener	2
	splice plate	4
	#8 x 1" RWH screw	32



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail G

4. With table halves joined together tightly and precisely, align the four splice plates over the pre-drilled holes at each side of the joint fasteners as illustrated, then tightly secure each splice plate using eight #8 x 1" RWH screws, four per splice plate side as illustrated (Figure 4).
5. At each base installation location, insert and twist four shoulder pin screws into the 5mm diameter pre-drilled holes in the underside of the joined tabletops as illustrated (Figure 4).
6. Carefully turn each table base upside down onto the tabletop underside one at a time, inserting the shoulder pin screws of the worksurface into the corresponding camlock holes at the top edge of the table bases. Open the table base door and locate the camlocks inside the base, then twist each camlock clockwise to the 2 O'Clock position to lock (Figure 4 & Detail G).
7. Once table bases are camlocked to the joined tabletops, identify the angle brackets inside the base, then twist in and tighten two #8 x 1" RWH screws per bracket, to further secure the base to the underside of the worksurface as illustrated. After all 8 screws per base are tight, close the table base door (Figure 4 & Detail F).
8. With the assistance of two or more people, carefully turn the table upright and level the table as required.

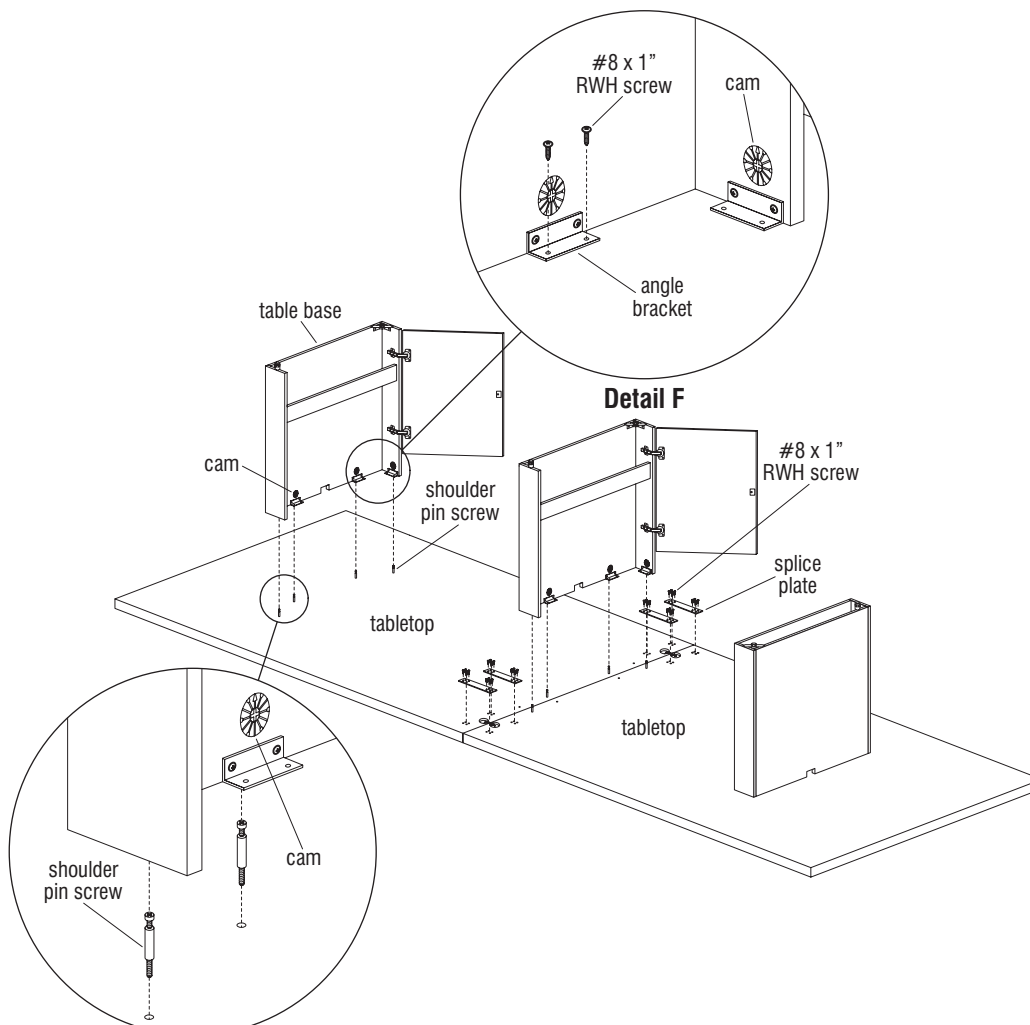


Figure 4 **Detail E**

■ Aristotle® Casegoods - Conference Table
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