

Assembly Instructions ■

Optional Laminate Top

700 Series, Connection Zone Collection & U-Series

December 2019

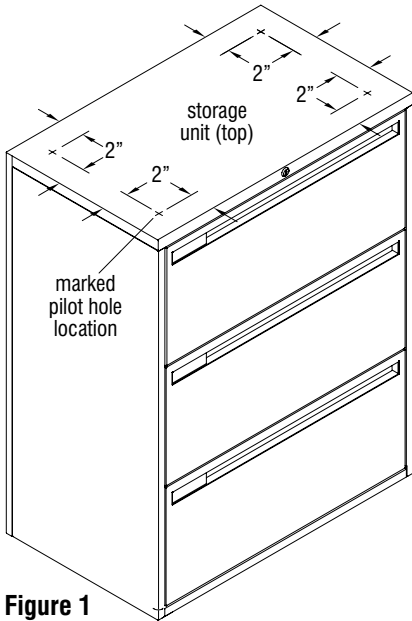
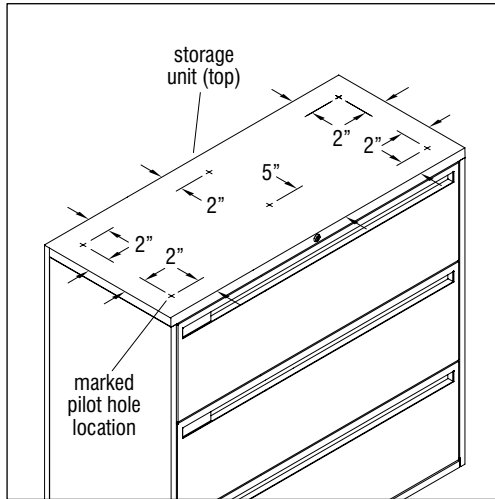


Figure 1



Detail A - Storage Units with Laminated Tops
42" and Wider or 18" and Deeper

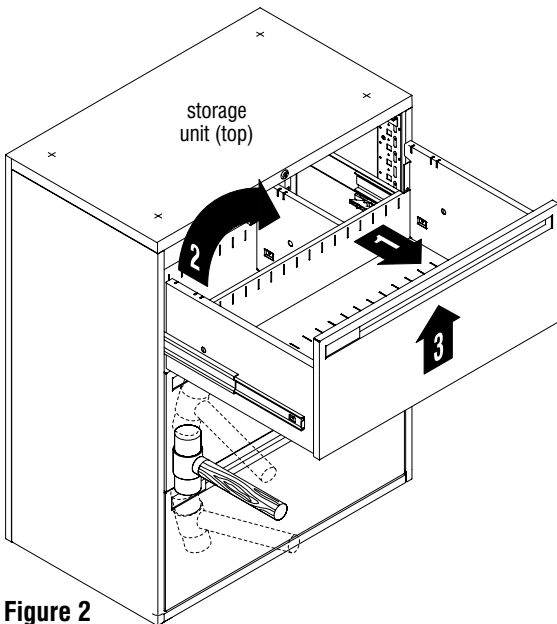


Figure 2

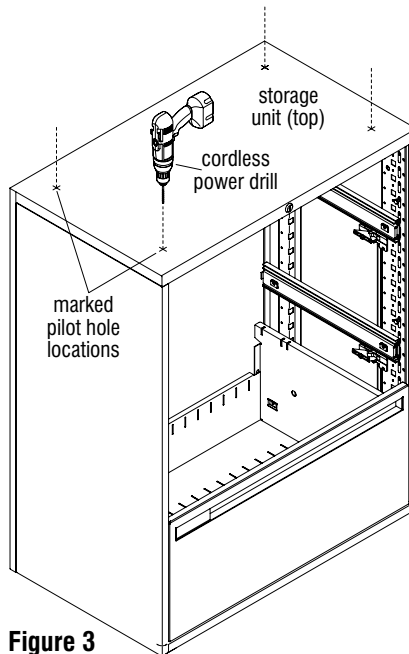


Figure 3



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tools Required

- Cordless Power Drill
- 1/4" Drill Bit & #3 Phillips Bit

Optional Laminate Top Assembly

Note: It is recommended that all laminate tops be secured to storage unit(s) from the underside with fasteners through drilled holes (2" from the edge at each corner), in addition to securing with double-sided tape (fasteners and tape provided) (Figures 1 & 4). It is required that laminate tops larger than 42" long and/or having a depth of 18" or greater, be secured to storage unit(s) at the corners as illustrated, plus two additional "on-center" mounting locations. One rear on-center location should be 2" from the storage unit back edge and another must be 5" back from the front edge, and on-center as illustrated (Details A & C).

1. Position, level and gang storage unit(s) together (if applicable) at their final installation location. If casters are assembled to the storage units, engage the locks on the casters to prevent the units from moving.
2. Clean the top of storage unit(s), at each corner with warm water and mild detergent, then rinse and wipe dry.
3. Use a tape measure and pencil to locate and mark four pilot hole locations to the top of the storage unit. As illustrated, each marked location should be near each corner and be 2" in from the front/back and right/left-hand sides, at the top of the storage unit (Figure 1).
4. To gain access for drilling and to install fasteners, remove the top two drawers from the storage units where applicable (Figure 2).
5. From the top of the unit, drill a 1/4" diameter hole at each marked corner, and at the on-center front and back location if applicable (Detail A). When all appropriate mounting holes have been drilled, remove debris from storage unit(s) (Figure 3).

Note: For laminate tops larger than 42" long or having a depth of 18" or greater, two or more people are required to correctly align and position the top onto the storage unit(s). For any size laminate top, ensure top is positioned correctly before setting on tape as it will be difficult to move afterward.



Furnishing Knowledge®

■ 700 Series, Connection Zone Collection & U-Series - Optional Laminate Worksurface

Assembly Instructions



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Optional Laminate Top Assembly (cont.)

6. Apply 3" long strips of double-sided tape to top corners of the storage unit, about $\frac{1}{4}$ " from the edges of the front and back of each side as illustrated (Figure 4 & Detail B).

7. Remove the backing from the double-sided tape, which were adhered to the storage unit tops in the previous step. Carefully center the laminate top over the storage unit(s) such that the top overhangs the storage unit by $\frac{1}{16}$ " on all sides, then set the laminate top onto the storage unit(s) (Figure 5).

Note: For the step below, it is advised to either have a second person press down on the laminate top while driving in each screw, or pre-drill each hole using a $\frac{7}{64}$ " drill bit to no deeper than $\frac{1}{2}$ " before driving in screws.

8. Assure that the laminate top is properly aligned on the storage unit(s). Then, from inside the storage unit(s) at the pre-drilled holes, use a power drill with #3 Phillips tip and #14 x $\frac{7}{8}$ " Phillips Pan Head screws to secure the storage unit top(s) to the laminate top at each corner, and at the on-center front and back locations, if applicable (Figure 5 & Detail C).

9. Re-install the drawers if removed in step 4.

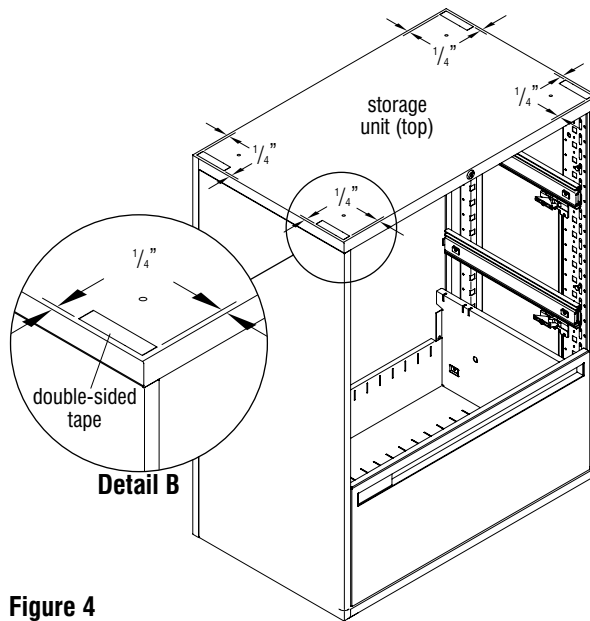


Figure 4

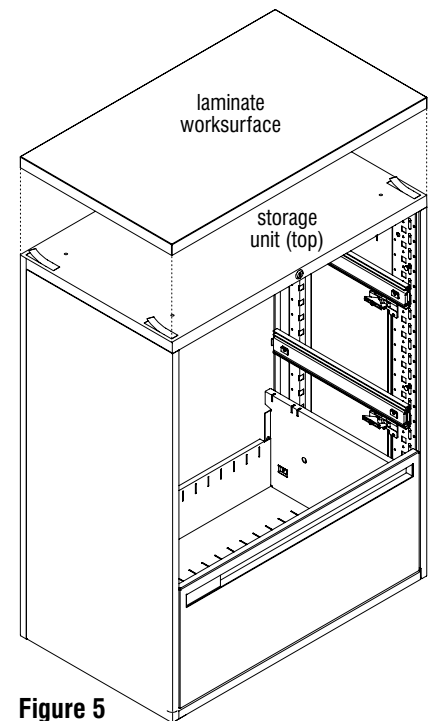


Figure 5

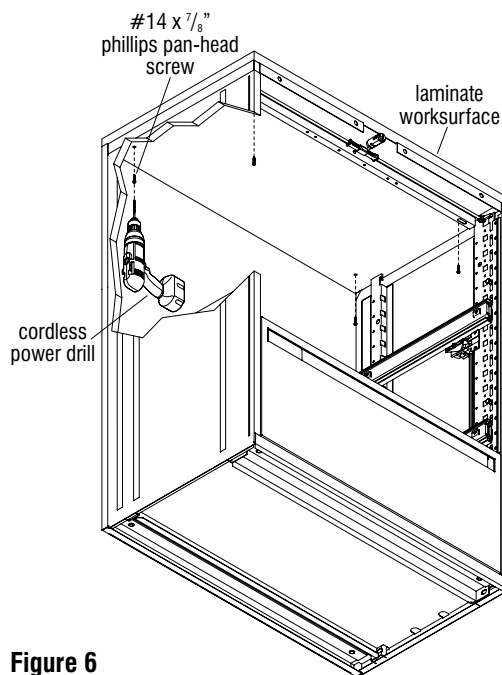
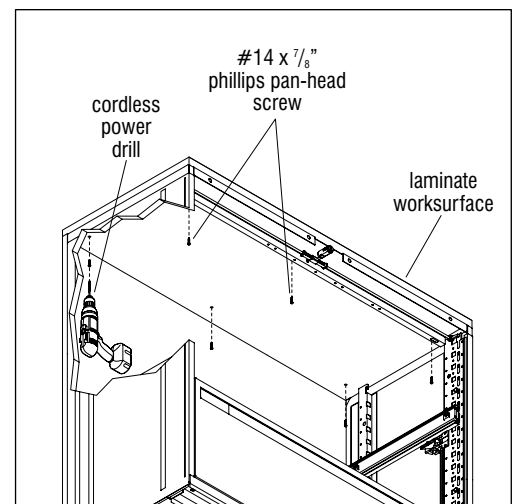


Figure 6



Detail C - Storage Units with Laminated Tops 42" and Wider or 18" and Deeper