

# Assembly Instructions ■

Likha Caseloads

4" & 7" Acrylic Modesty Panels for Fixed-Height Units

August 2021

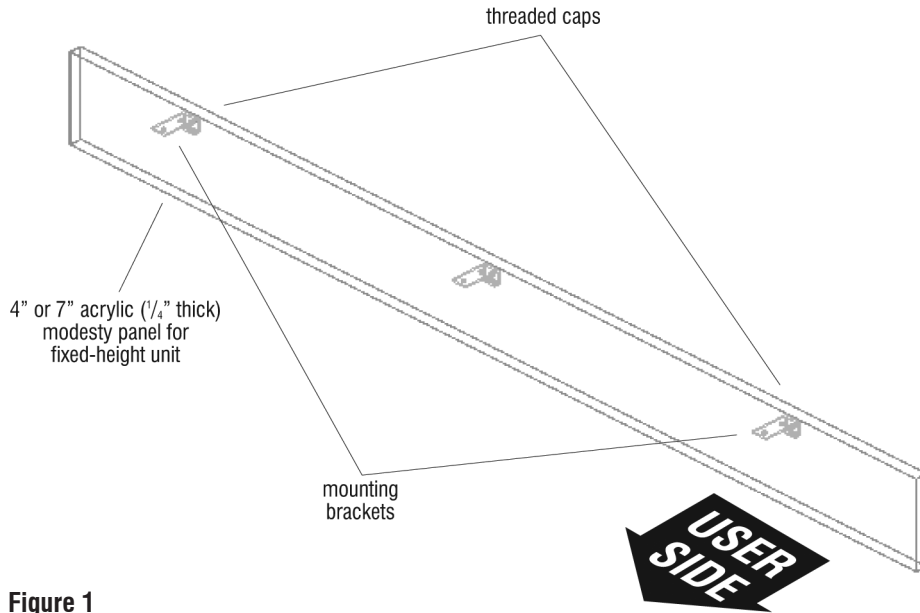


Figure 1

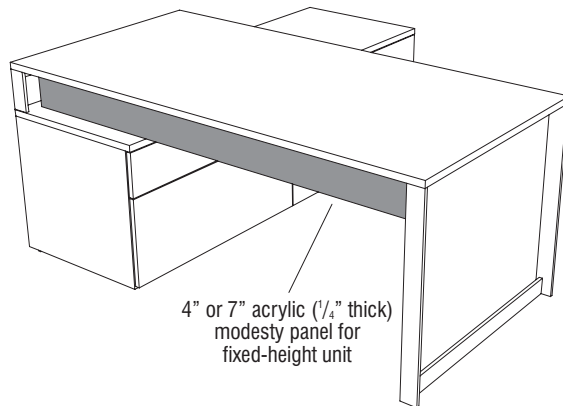


Figure 2

## Parts List

- Mounting Bracket
- Threaded Cap
- #10-32 x  $\frac{5}{16}$ " Phillips Pan Head Machine Screws
- #10 x  $\frac{5}{8}$ " Phillips Pan Head Screws

1. Insert a threaded cap into one of mounting holes on the non-user side of the acrylic modesty panel for fixed-height units. Orient a mounting bracket squarely to the user side of the panel, with the short end of the bracket against the back of the modesty panel, and the long end at the top of the panel as illustrated. Align the mounting hole of the bracket with the back of the threaded cap. On the user side of the panel insert a #10-32 x  $\frac{5}{16}$ " Phillips pan head screw through the bracket and into the threaded cap, then tighten to secure the bracket. Repeat step 1 to secure the remaining brackets to the modesty panel (Figure 1).

2. Position the modesty panel with brackets underneath the desktop at the non-user side of the modular unit, with mounting brackets facing the user side.

**Note:** The panel can be positioned flush with the worksurface, or it can be recessed.

3. Using the modesty panel with brackets as a template underneath the worksurface, align the unit straight, then mark the mounting hole locations.

4. Align the mounting holes of the brackets with the marked locations at the underside of the worksurface. Secure the brackets to the worksurface using two #10 x  $\frac{5}{8}$ " Phillips pan head screws per bracket (Figure 2).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

