

TECHNICAL SERVICES ADHESIVE BACK ROLLING TIP SHEET FOR NON-POROUS SUBSTRATES

INTRODUCTION

These instructions are written as a guide to be used by our sales professionals and customers. Always visit www.tarkett.com for the most current installation and maintenance instructions. Technical videos and tip sheets are also available. Contact Tarkett Technical Services at (800)-899-8916 with any questions.

TOOL LIST

- Recommended Trowel
- 2. Paint Roller Handle
- 3. 3/8" Paint Roller Covers (have extra on site)
- 4. 100 pound three-section roller

BACK ROLLING PROCEDURE

- **1.** Follow the adhesive label for proper trowel selection.
- 2. Put adhesive onto a piece of clean scrap material and pre-wet a 3/8" paint roller cover by rolling into the adhesive.
- 3. Remove excess adhesive from the roller cover by rolling on a clean section of the scrap material. This will allow the adhesive to be evenly saturated into the roller cover. The roller must be kept wet and evenly saturated with adhesive to ensure the roller is not removing the troweled adhesive from the substrate.
- Apply the Tarkett recommended flooring adhesive on the substrate using the specified trowel.
- 5. Lightly roll the troweled adhesive with the paint roller to displace the trowel ridges and evenly spread the adhesive to a consistent film.
- 6. The troweled adhesive must be rolled immediately for the rolling process to flatten the trowel ridges. Do not work an area larger than what can be troweled and back rolled before the adhesive starts to dry or becomes difficult to roll evenly. This is best done with two installers. The first installer trowels the adhesive while the second follows behind rolling the wet adhesive.
- 7. The paint roller must always be free rolling. The roller cover must be changed whenever the adhesive begins to dry or the cover becomes contaminated
- 8. Install the flooring material after the appropriate adhesive open time. Follow the instructions on the adhesive label for proper open time.
- 9. Roll the flooring in both directions with a 100 pound three-section roller to achieve proper adhesive transfer to the back of the flooring material.
- **10.** All traffic must be restricted for 24 hours. Allow adhesive to dry for 72 hours prior to performing initial maintenance, furniture placement, or exposing floorcovering to heavy rolling loads.

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