

Tool Required

5/32" Hex Allen Key

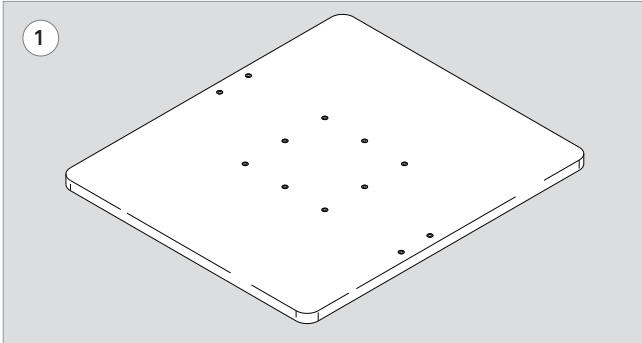
Hardware Included

1/4-20 x 5/8"
Button head cap screw
(x8)

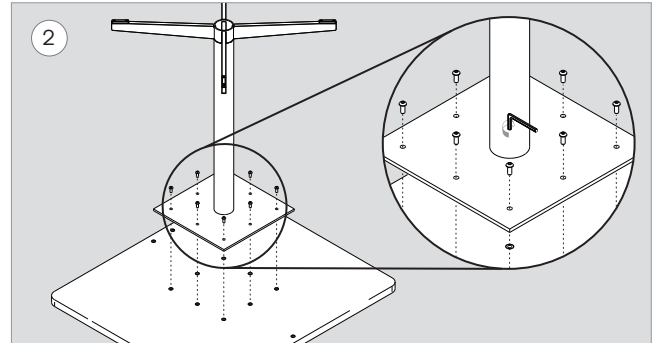


Pact Table

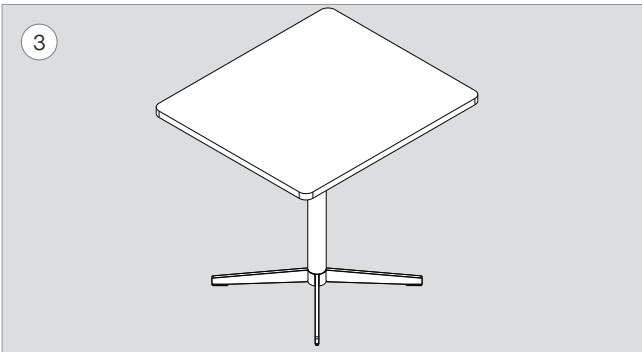
Assembly Instructions, Models 77432 & 77433



Place the table top upside down on a blanket.



Using the 5/32" hex key, fasten the base sub assembly with 1/4 - 20 x 5/8" button head cap screw (x8).



Proceed to flip the table into its final position.

Tool Required

5/32" Hex Allen Key



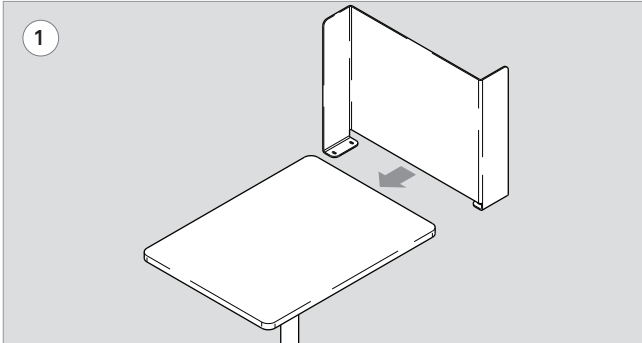
Hardware Included

1/4-20 x 5/8"
Button head cap screw
(x8)

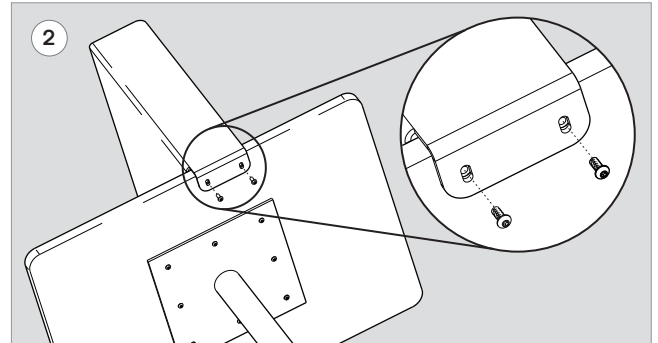


Pact Table Divider (If Applicable)

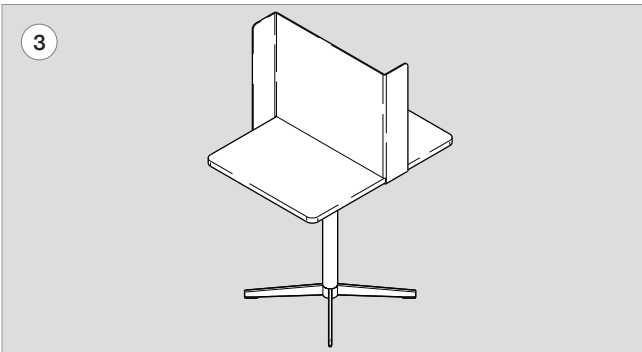
Assembly Instructions, Model 77432 & 77433



Slide table divider over the table top. Stop mid way to align the slots with the threaded inserts in the bottom of the table top.



Using the 5/32" hex key, fasten the table divider with 1/4 - 20 x 5/8" button head cap screw (x4).



Place the table with divider into its final position.

KEILHAUER

Pact Table Divider Assembly Instructions, Model 77434

Tool Required

5/32" Hex Allen Key
1/4" Hex Allen Key
Phillips head screw driver

Hardware Included

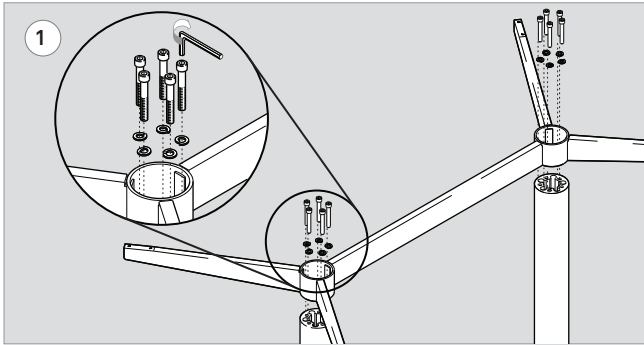
1/4-20 x 5/8"
Button head cap
screw (x18)

#6-32 x 1/2"
Pan head machine
screw (x8)

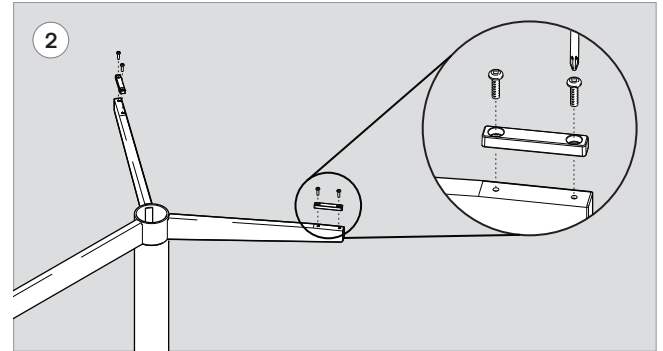
1/4"
Lock washer
(x10)

1/4-20 x 1 3/4"
Socket head cap
screw (x8)

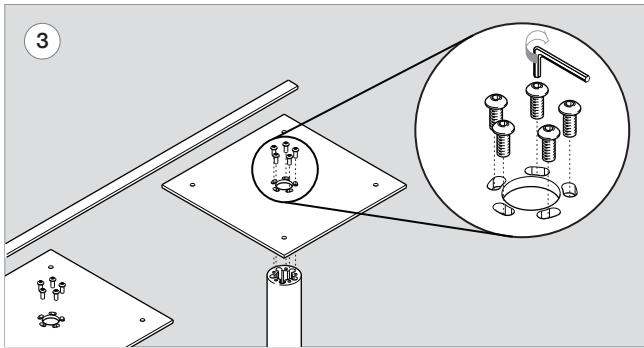
Glide (x4)



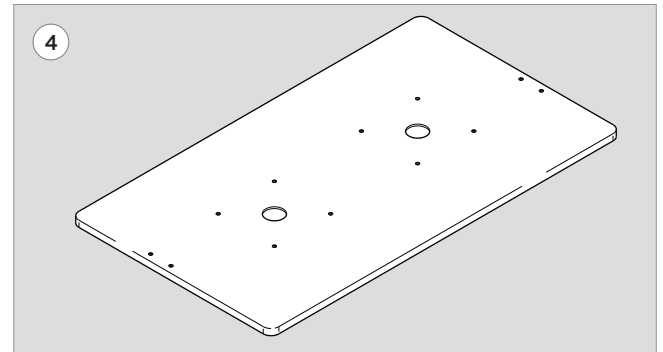
Using the 1/4" hex key, fasten each extrusion bottom to the table base with 1/4 - 20 x 1 3/4" socket head cap screw (x10) and 1/4" lock washer (x10).



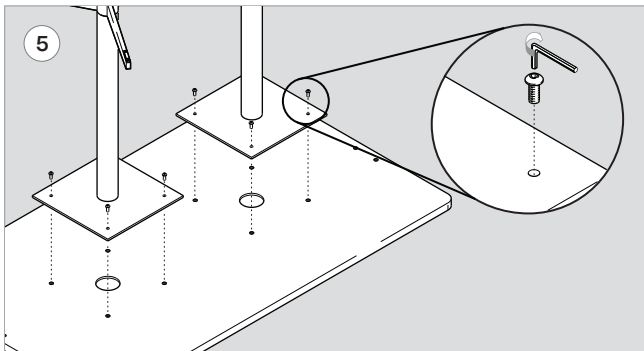
Using the Phillips screw driver, fasten each glide (x4) to the table base with #6-32 x 1/2" pan head machine screw (x8).



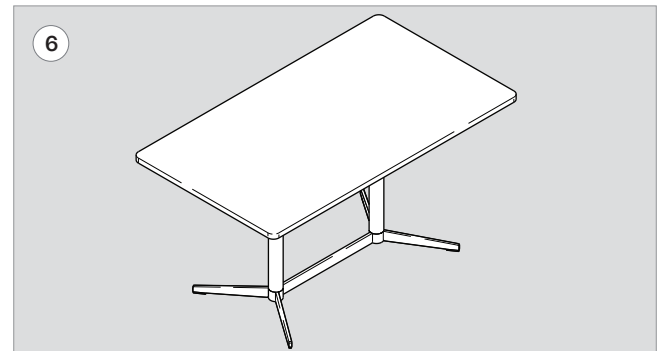
Flip the base. Using the 5/32" hex key, fasten the base to the mounting plates with 1/4 - 20 x 5/8" button head cap screw (x10). Align plates with a rule and tighten screws.



Place the table top upside down on a blanket.



Flip the base. Using the 5/32" hex key, fasten the base sub assembly with 1/4 - 20 x 5/8" button head cap screw (x8).



Proceed to flip the table into its final position.

Tool Required

5/32" Hex Allen Key

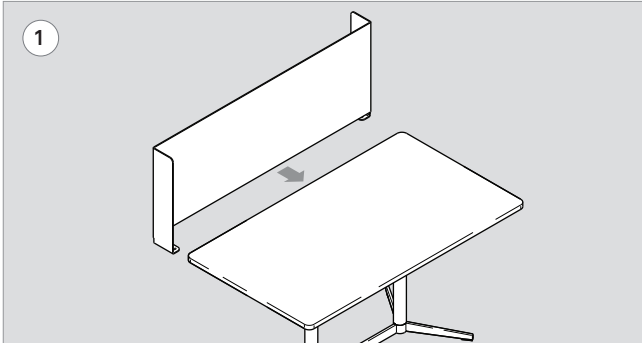
Hardware Included

1/4-20 x 5/8"
Button head cap screw
(x8)

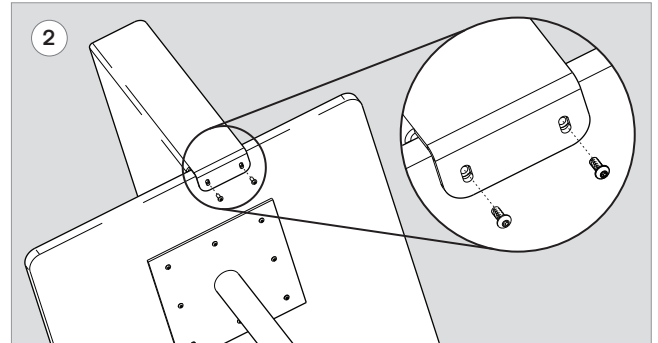


Pact Table Divider (If Applicable)

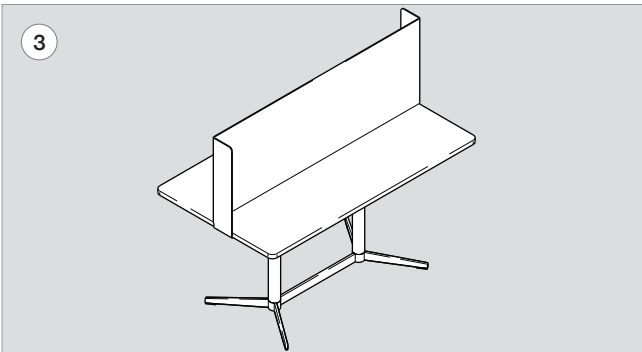
Assembly Instructions, Model 77434



Slide table divider over the table top. Stop mid way to align the slots with the threaded inserts in the bottom of the table top.



Using the 5/32" hex key, fasten the table divider with 1/4 - 20 x 5/8" button head cap screw (x4).



Place the table with divider into its final position.