

SOLEIL GUEST + TANDEM // DESIGNED BY DAVID DAHL



PRODUCT FEATURES:



- Arm cap features radiused edges for smooth surface contact.
- All styles field-replaceable.



- Passive flex back motion provides long-term seated comfort.



- Clean-outs on every side, including between the seat and back.
- Enables crumbs and debris to fall through for maintenance ease.



- Metal seat frame construction ensures durability and allows in-field component replacement.

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PRODUCT FEATURES CONTINUED:

- » Wall-saver leg design.
- » Optional replaceable seat upholstery available on all units.
- » Replacement seat covers can be easily field-installed on previously ordered Soleil models with standard fixed upholstery. Contact client services for instructions.
- » All dimensions are nominal.

TANDEM + MODULAR FEATURES:

- » To build tandem configurations, always specify units from left-to-right, as facing.
- » Available in two and three-seat combinations or as reconfigurable modular units.
- » Seats, together with backs, are specified individually, as are arm frame units.
- » Inline, corner and end tables available for reconfigurable modular units only, with beech veneer, laminate or Corian tops.
- » Veneer and laminate tables are 3³/₄" wide at its thickest point in back, and narrows to 1¹/₄" wide in front.
- » Corian top is affixed to table surface increasing overall table height by 1/2".
- » **Note: Please include layout drawings or sketch with each order.**
- » Arcadia will pre-assemble units at the factory to maximize shipping allowances and minimize field assembly.

SPECIFICATIONS:

- » Arm caps available in wood, black urethane, grey urethane and Corian.
- » Wood arm caps standard in beech, in all standard and custom finishes.
- » Walnut and white oak wood arm cap options also offered. Please specify 'WC03' next to model number and add applicable upcharge.
- » For Super Matte Sable finish on Beech or White Oak, upcharge applies. Refer to options section for pricing.
- » For custom wood finishes, please add one-time upcharge of \$472 List per color per order.
- » Corian arm caps and tables available in four standard colors. For non-standard colors, please contact client services for pricing.
- » For Corian arm caps, a wood species and finish must be specified for the arm cap lower portion.
- » Tables available in beech veneer as well as laminate and Corian.
- » For custom laminates, add \$590 List per color per order. Pre-approval required, please contact client services.
- » Veneer and laminate tables feature matching edges as standard.
- » **Table with Corian top, wood edge finish selection must be specified.**
- » Metal frame available in standard and premium finishes.

STANDARD METAL FRAME FINISHES:

- » 0405 Charcoal Grey
- » 0535 Metallic Silver

PREMIUM METAL FRAME FINISHES:

- » 0605 Matte Black
- » 0705 Matte Cotton
- » 0788 Glossy Cotton
- » 0805 Oasis
- » 0905 Mint
- » 1005 Mercury
- » 1105 Canary
- » 1205 Stone
- » 1305 Sage
- » 1405 Ice Blue
- » 1505 Clay

CORIAN® COLORS:

- » CWN Designer White
- » CLN Linen
- » CTD Witch Hazel
- » CRC Rain Cloud
- » CGQ Grey Onyx
- » CSQ Stonique

WEIGHT CAPACITY:

- » Guest Chair 350 lbs.
- » Preconfigured Tandem 350 lbs. per seat
- » Reconfigurable Tandem 350 lbs. per seat
- » Bariatric Chairs 750 lbs.
- » Patient Chair 350 lbs.
- » Easy Access/Hip Chair 350 lbs.




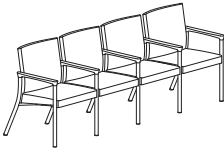
ORDERING REQUIREMENTS:

- » Model number
- » Upper arm cap finish
- » Lower arm cap finish, as applicable
- » Metal frame finish
- » Upholstery selection
- » Options, as applicable

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ORDERING REQUIREMENTS:

- » Model number
- » Upper arm cap finish
- » Lower arm cap finish, as applicable
- » Metal frame finish
- » Upholstery selection
- » Options, as applicable

MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES											LEATHER	
		ARM CAPS	COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
4410-W (BEECH) 4410-UB (BLACK URETHANE) 4410-UG (GREY URETHANE) 4410-CO (CORIAN)	Single Guest Chair W 24 ¹ / ₂ D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 20 ¹ / ₂ Inside Seat Depth 18 Arm Height 24 ³ / ₄ 1 ¹ / ₂ yds. 29 lbs.	Beech*	1425	1512	1556	1583	1626	1674	1719	1764	1806	1856	2061	2219
		Urethane	1425	1512	1556	1583	1626	1674	1719	1764	1806	1856	2061	2219
		Corian	1799	1886	1930	1957	2000	2048	2093	2138	2180	2230	2435	2593
														
4410-2-W (BEECH) 4410-2-UB (BLACK URETHANE) 4410-2-UG (GREY URETHANE) 4410-2-CO (CORIAN)	Two-Seat Tandem W 46 ¹ / ₂ D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 20 ¹ / ₂ Inside Seat Depth 18 Arm Height 24 ³ / ₄ 3 yds. 58 lbs.	Beech*	2597	2771	2858	2912	2999	3095	3185	3275	3359	3458	3869	4184
		Urethane	2597	2771	2858	2912	2999	3095	3185	3275	3359	3458	3869	4184
		Corian	3158	3332	3419	3473	3560	3656	3746	3836	3920	4019	4430	4745
														
4410-3-W (BEECH) 4410-3-UB (BLACK URETHANE) 4410-3-UG (GREY URETHANE) 4410-3-CO (CORIAN)	Three-Seat Tandem W 69 D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 20 ¹ / ₂ Inside Seat Depth 18 Arm Height 24 ³ / ₄ 4 ¹ / ₂ yds. 87 lbs.	Beech*	3768	4029	4160	4241	4371	4515	4650	4785	4911	5060	5676	6149
		Urethane	3768	4029	4160	4241	4371	4515	4650	4785	4911	5060	5676	6149
		Corian	4516	4777	4908	4989	5119	5263	5398	5533	5659	5808	6424	6897
														
4410-4-W (BEECH) 4410-4-UB (BLACK URETHANE) 4410-4-UG (GREY URETHANE) 4410-4-CO (CORIAN)	Four-Seat Tandem W 91 ¹ / ₂ D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 20 ¹ / ₂ Inside Seat Depth 18 Arm Height 24 ³ / ₄ 6 yds. 116 lbs.	Beech*	4938	5286	5460	5568	5742	5934	6114	6294	6462	6660	7482	8112
		Urethane	4938	5286	5460	5568	5742	5934	6114	6294	6462	6660	7482	8112
		Corian	5873	6221	6395	6503	6677	6869	7049	7229	7397	7595	8417	9047
														

OPTIONS


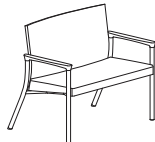
-MB01	Moisture Barrier (seat only, per seat)	63
-SC01	Replaceable Seat Cover Feature (per seat)	58
-WC03	Walnut/White Oak Wood Arm Cap (per arm)	118
-NS02	Non-Skid Glides (per arm frame)	13
-PF01	Premium Finish (per arm frame)	71
-SM01	Super Matte Sable Wood Finish, Arm Cap (per arm)	10

*For walnut or white oak wood arm cap options, please specify finish and add applicable upcharge.

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ORDERING REQUIREMENTS:

- » Model number
- » Upper arm cap finish
- » Lower arm cap finish, as applicable
- » Metal frame finish
- » Upholstery selection
- » Options, as applicable

MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES											LEATHER	
		ARM CAPS	COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
4440-W (BEECH) 4440-UB (BLACK URETHANE) 4440-UG (GREY URETHANE) 4440-CO (CORIAN)	Bariatric Settee, 34" Wide W 34 D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 30 Inside Seat Depth 18 Arm Height 24 ³ / ₄ 2 ¹ / ₂ yds. 40 lbs.	Beech*	1836	1981	2054	2099	2171	2251	2326	2401	2471	2554	2896	3159
		Urethane	1836	1981	2054	2099	2171	2251	2326	2401	2471	2554	2896	3159
		Corian	2210	2355	2428	2473	2545	2625	2700	2775	2845	2928	3270	3533
														
4445-W (BEECH) 4445-UB (BLACK URETHANE) 4445-UG (GREY URETHANE) 4445-CO (CORIAN)	Bariatric Settee, 40" Wide W 40 D 26 ¹ / ₂ H 34 Seat Height 18 Inside Seat Width 36 Inside Seat Depth 18 Arm Height 24 ³ / ₄ 2 ³ / ₄ yds. 44 lbs.	Beech*	2089	2249	2329	2378	2458	2546	2628	2711	2788	2879	3255	3544
		Urethane	2089	2249	2329	2378	2458	2546	2628	2711	2788	2879	3255	3544
		Corian	2463	2623	2703	2752	2832	2920	3002	3085	3162	3253	3629	3918
														

OPTIONS



-MB02	Moisture Barrier (seat only)	121
-SC02	Replaceable Seat Cover Feature	76
-WC03	Walnut/White Oak Wood Arm Cap (per arm)	118
-NS04	Non-Skid Glides	25
-PF02	Premium Finish (per arm frame)	101
-SM01	Super Matte Sable Wood Finish, Arm Cap (per arm)	10

*For walnut or white oak wood arm cap options, please specify finish and add applicable upcharge.

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ORDERING REQUIREMENTS:

- » Model number
- » Upper arm cap finish
- » Lower arm cap finish, as applicable
- » Metal frame finish
- » Upholstery selection
- » Options, as applicable

MODEL NUMBER	PRODUCT SPECIFICATIONS	ARM CAPS	FABRIC GRADES										LEATHER	
			COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
4450-W (BEECH)	Patient Chair													
4450-UB (BLACK URETHANE)	W 24 ¹ / ₂ D 26 ¹ / ₂ H 42 ¹ / ₂	Beech*	1486	1588	1639	1670	1721	1777	1829	1882	1931	1989	2228	2412
4450-UG (GREY URETHANE)	Seat Height 18	Urethane	1486	1588	1639	1670	1721	1777	1829	1882	1931	1989	2228	2412
4450-CO (CORIAN)	Inside Seat Width 20 ¹ / ₂	Corian	1860	1962	2013	2044	2095	2151	2203	2256	2305	2363	2602	2786
	Inside Seat Depth 18													
	Arm Height 24 ³ / ₄													
	1 ³ / ₄ yds. 31 lbs.													
														
4457-W (BEECH)	Easy Access/Hip Chair													
4457-UB (BLACK URETHANE)	W 24 ¹ / ₂ D 26 ¹ / ₂ H 41 ¹ / ₂	Beech*	1799	1886	1930	1957	2000	2048	2093	2138	2180	2230	2435	2593
4457-UG (GREY URETHANE)	Seat Height 25	Urethane	1799	1886	1930	1957	2000	2048	2093	2138	2180	2230	2435	2593
4457-CO (CORIAN)	Inside Seat Width 20 ¹ / ₂	Corian	2173	2260	2304	2331	2374	2422	2467	2512	2554	2604	2809	2967
	Inside Seat Depth 18													
	Arm Height 32 ¹ / ₄													
	1 ¹ / ₂ yds. 42 lbs.													
														

OPTIONS

-MB01	Moisture Barrier (seat only)	63
-SC01	Replaceable Seat Cover Feature	58
-WC03	Walnut/White Oak Wood Arm Cap (per arm)	118
-NS04	Non-Skid Glides	25
-PF02	Premium Finish	101
-SM01	Super Matte Sable Wood Finish, Arm Cap (per arm)	10


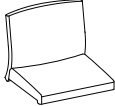
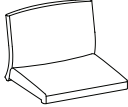
*For walnut or white oak wood arm cap options, please specify finish and add applicable upcharge.

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ORDERING REQUIREMENTS:

- » Model number
- » Upholstery selection
- » Options, as applicable

Note: For tandem configurations only.

MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES										LEATHER	
		COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
4420	20 ¹ / ₂ " Wide Seat & Back 1 ¹ / ₂ yds. 16 lbs.	880	967	1011	1038	1081	1129	1174	1219	1261	1311	1516	1674
													
4430	30" Wide Seat & Back 2 ¹ / ₂ yds. 23 lbs.	1207	1352	1425	1470	1542	1622	1697	1772	1842	1925	2267	2530
													
4436	36" Wide Seat & Back 2 ³ / ₄ yds. 26 lbs.	1447	1607	1687	1736	1816	1904	1986	2069	2146	2237	2613	2902
													
	Arm Frames Connecting Tables												
	Page 7 Page 8												

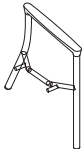

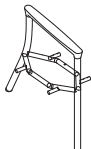
OPTIONS			
-MB01	Moisture Barrier, 20 ¹ / ₂ " Wide (seat only)	63	
-MB02	Moisture Barrier, 30" and 36" Wide (seat only)	121	
-SC01	Replaceable Seat Cover Feature, 20 ¹ / ₂ " Wide	58	
-SC02	Replaceable Seat Cover Feature, 30" and 36" Wide	76	

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ORDERING REQUIREMENTS:

- » Model number
- » Upper arm cap finish
- » Lower arm cap finish, as applicable
- » Metal frame finish
- » Options, as applicable

Note: For tandem configurations only.

MODEL NUMBER	PRODUCT SPECIFICATIONS	ARM CAP	LIST
4400-R-W (BEECH) 4400-R-UB (BLACK URETHANE) 4400-R-UG (GREY URETHANE) 4400-R-CO (CORIAN)	Metal Arm Frame with Arm Cap Right (as facing) 7 lbs.	Beech* Urethane Corian	278 278 465
			
4400-L-W (BEECH) 4400-L-UB (BLACK URETHANE) 4400-L-UG (GREY URETHANE) 4400-L-CO (CORIAN)	Metal Arm Frame with Arm Cap Left (as facing) 7 lbs.	Beech* Urethane Corian	278 278 465
			
4400-C-W (BEECH) 4400-C-UB (BLACK URETHANE) 4400-C-UG (GREY URETHANE) 4400-C-CO (CORIAN)	Metal Arm Frame with Arm Cap, Center 8 lbs.	Beech* Urethane Corian	300 300 487
			
	Seats & Backs Models Connecting Tables	Page 6 Page 8	
OPTIONS			
-WC03	Walnut/White Oak Wood Arm Cap (per arm)		118
-NS01	Non-Skid Glide (per arm)		8
-PF01	Premium Finish (per arm frame)		71
-SM01	Super Matte Sable Wood Finish, Arm Cap (per arm)		10

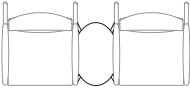
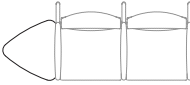
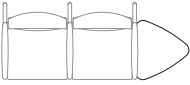
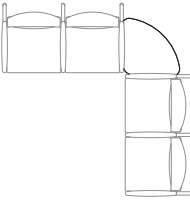
*For walnut or white oak wood arm cap options, please specify finish and add applicable upcharge.

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ORDERING REQUIREMENTS:







- » Model number
- » Wood species
- » Wood finish
- » Metal leg finish, as applicable
- » Options, as applicable

MODEL NUMBER	PRODUCT SPECIFICATIONS	TABLE TOP FINISH	
		VENEER OR LAMINATE	CORIAN (-CO)
4417 	Center Table Inline Add-On W 14 D 20 13 lbs. Field Installed	722	1173
4418-L 	End Table, Left (as facing) W 19 D 20 ¹ / ₂ 9 lbs. Field Installed	864	1588
4418-R 	End Table, Right (as facing) W 19 D 20 ¹ / ₂ 9 lbs. Field Installed	864	1588
4419-90 	90-Degree Corner Table W 22 ¹ / ₂ D 22 ¹ / ₂ 12 lbs. Field Installed	930	2098
OPTIONS			
-NS01	Non-Skid Glide	8	
-PF01	Premium Finish (per leg)	71	
-SM04	Super Matte Sable Wood Finish	10	

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ORDERING REQUIREMENTS:

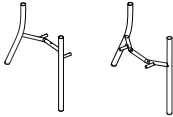

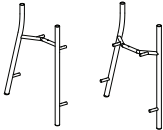
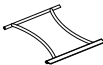

- » Model number
- » Upholstery selection, as applicable
- » Arm cap finish, as applicable

MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES										LEATHER	
		COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
SSC-4410 	Replacement Upholstered Seat Cover Only 3/4 yd.	147	191	213	226	248	272	294	317	338	363	465	544
	Applies to: 4410 Guest 4420 Tandem 4450 Patient Chair 4457 Easy Access/Hip Chair												
SSC-4440 	34" Wide Bariatric Settee Replacement Upholstered Seat Cover Only 1 yd.	229	287	316	334	363	395	425	455	483	516	653	758
SSC-4445 	40" Wide Bariatric Settee Replacement Upholstered Seat Cover Only 1 1/4 yds.	229	302	338	361	397	437	474	512	547	588	759	891
44-W (WOOD) 	Replacement Arm Cap, Wood 2 lbs.	147											
44-UB (BLACK URETHANE) 44-UG (GREY URETHANE) 	Replacement Arm Cap Black or Grey Urethane 2 lbs.	147											
44-CO (CORIAN) 	Replacement Arm Cap, Corian (standard colors only) 2 lbs.	254											
OPTIONS													
-SM01	Super Matte Sable Wood Finish, Arm Cap (per arm)	10											

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ORDERING REQUIREMENTS:



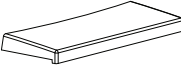
- » Model number
- » Metal frame/leg finish, as applicable
- » Options, as applicable

MODEL NUMBER		LIST
SA-4410-R (RIGHT ARM, AS SEATED) SA-4410-L (LEFT ARM, AS SEATED) 	Replacement Guest Chair Arm Frame (Arm Cap Not Included) 5 lbs.	253
SA-4410-C (CENTER ARM) 	Replacement Guest Chair Arm Frame (Arm Cap Not Included) 6 lbs.	276
SA-4457-R (RIGHT ARM, AS SEATED) SA-4457-L (LEFT ARM, AS SEATED) 	Replacement Easy Access/Hip Chair Arm Frame (Arm Cap Not Included) 6.5 lbs.	269
SA-4457-FR 	Replacement Easy Access/Hip Chair Foot Rest 7 lbs.	297
SL-4418-R SL-4418-L 	Replacement End Table Leg, Right (as seated) Replacement End Table Leg, Left (as seated) 5 lbs.	253
OPTIONS		
-NS01	Non-Skid Glide	8
-PF01	Premium Finish (per leg)	71

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ORDERING REQUIREMENTS:

- » Model number
- » Upholstery selection

MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES										LEATHER	
		COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
SST-4410 	Replacement Seat Frame, Foam & Upholstery Cover ³ / ₄ yd. 7 lbs. Applies to: 4410 Guest 4420 Tandem 4450 Patient Chair 4457 Easy Access/Hip Chair	369	413	435	448	470	494	516	539	560	585	687	766
SST-4440 	34" Wide Bariatric Settee, Replacement Seat Frame, Foam & Upholstery Cover ¹ / ₂ yds. 10 lbs.	612	670	699	717	746	778	808	838	866	899	1036	1141
SST-4445 	40" Wide Bariatric Settee, Replacement Seat Frame, Foam & Upholstery Cover ¹ / ₂ yds. 12 lbs.	747	820	856	879	915	955	992	1030	1065	1106	1277	1409
OPTIONS													
-MB01	Moisture Barrier, 20 ¹ / ₂ " Wide (seat only)					63							
-MB02	Moisture Barrier, 30" and 36" Wide (seat only)					121							
-SC01	Replaceable Seat Cover Feature for SST-4410					58							
-SC02	Replaceable Seat Cover Feature for SST-4440/SST-4445					76							

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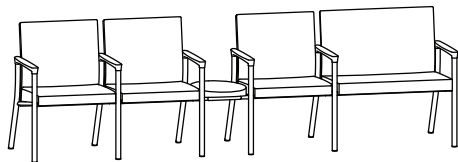
ORDERING REQUIREMENTS:

- » Model number
- » Upholstery selection

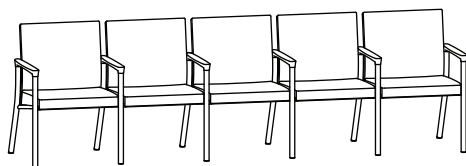
MODEL NUMBER	PRODUCT SPECIFICATIONS	FABRIC GRADES										LEATHER	
		COM	A	1	2	COL 3	4	5	6	7	8	L1	L2
SBK-4410	Replacement Back Frame, Foam & Upholstery Cover ³ / ₄ yd. 9 lbs.	400	444	466	479	501	525	547	570	591	616	718	797
SBK-4440	34" Wide Bariatric Settee, Replacement Back Frame, Foam & Upholstery Cover 1 ¹ / ₂ yds. 13 lbs.	645	732	776	803	846	894	939	984	1026	1076	1281	1439
SBK-4445	40" Wide Bariatric Settee, Replacement Back Frame, Foam & Upholstery Cover 1 ¹ / ₂ yds. 18 lbs.	778	865	909	936	979	1027	1072	1117	1159	1209	1414	1572
SBK-4450	Patient Chair, Replacement Back Frame, Foam & Upholstery Cover 1 yd. 9 lbs.	611	669	698	716	745	777	807	837	865	898	1035	1140

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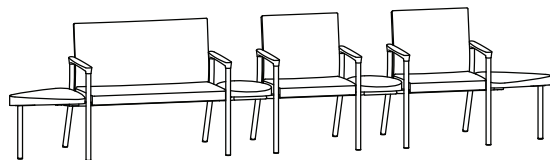
CONFIGURATION EXAMPLES:



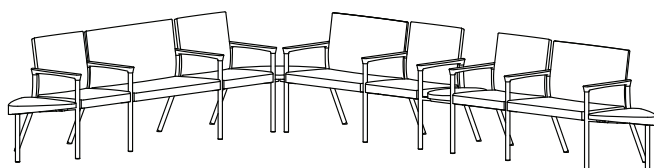
Qty	Model #	Description	COM List
3	4420	20 ¹ / ₂ " Wide Seat & Back (\$880 each)	\$2,640
1	4430	30" Wide Seat & Back	\$1,207
1	4400-L-W	Metal Arm, Left (as facing), Beech Arm Cap	\$278
1	4400-R-W	Metal Arm, Right (as facing), Beech Arm Cap	\$278
4	4400-C-W	Metal Arm, Center, Beech Arm Cap (\$300 each)	\$1,200
1	4417	Center Table	\$722
11			\$6,325



Qty	Model #	Description	COM List
5	4420	20 ¹ / ₂ " Wide Seat & Back (\$880 each)	\$4,400
1	4400-L-W	Metal Arm, Left (as facing), Beech Arm Cap	\$278
1	4400-R-W	Metal Arm, Right (as facing), Beech Arm Cap	\$278
4	4400-C-W	Metal Arm, Center, Beech Arm Cap (\$300 each)	\$1,200
11			\$6,156



Qty	Model #	Description	COM List
1	4436	36" Wide Seat & Back	\$1,447
2	4420	20 ¹ / ₂ " Wide Seat & Back (\$880 each)	\$1,760
6	4400-C-CO	Metal Arm, Center, Corian Arm Cap (\$483 each)	\$2,898
1	4418-L-CO	End Table, Left, Corian Top	\$1,588
2	4417-CO	Center Table, Corian Top (\$1,173 each)	\$2,346
1	4418-R-CO	End Table, Right, Corian Top	\$1,588
13			\$11,627


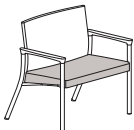
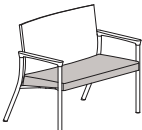



Qty	Model #	Description	COM List
4	4420	20 ¹ / ₂ " Wide Seat & Back (\$880 each)	\$3,520
2	4430	30" Wide Seat & Back (\$1,207 each)	\$2,414
1	4436	36" Wide Seat & Back	\$1,447
10	4400-C-U	Metal Arm, Center, Black Urethane Arm Cap (\$300 each)	\$3,000
1	4418-L	End Table, Left, Wood Top	\$864
1	4419-90	90-Degree Table, Wood Top	\$930
1	4417	Center Table, Wood Top	\$722
1	4418-R	End Table, Right, Wood Top	\$864
21			\$13,761

SOLEIL GUEST + TANDEM // DESIGNED BY DAVID DAHL

UPHOLSTERY COMBINATIONS:

- » When combining two COM/COV/COL fabrics, or fabrics with the same grade, add \$105 List per unit.
- » When combining three COM/COV/COL fabrics, or fabrics with the same grade, add \$135 List per unit.
- » When combining different grades of fabric, price will be based on the highest grade specified.
- » Two-tone upholstery examples and yardage requirements for the most common combinations are listed below. Additional combinations available, please contact client services for yardage requirements and pricing.
- » Note: Yardage amounts are based on fabric which is plain (i.e. non-directional) and a full 54" wide.
- » Appropriate upholstery code must be included.

			
Code SH1	Code SH2	Code SH3	Code SH4
<u>Models</u>	<u>Models</u>	<u>Models</u>	<u>Models</u>
All Guest	All 34" W	All 40" W	4450
& Easy	Bariatric	Bariatric	
Access/Hip	Units	Units	
Chair Units			
<u>COM Requirement</u>	<u>COM Requirement</u>	<u>COM Requirement</u>	<u>COM Requirement</u>
Seat = 3/4 yd.	Seat = 1 yd.	Seat = 1 yd.	Seat = 3/4 yd.
Back = 3/4 yd.	Back = 1 1/2 yds.	Back = 1 1/2 yds.	Back = 1 yd.