

Pattern: **Dakota**  
AC#: **69920 - 69935**  
Content: **100% Vinyl Face/75% Polyester, 25% Cotton Back**  
Bleach Cleanable: **May be cleaned with bleach following the proper ratio of 90% water : 10% bleach.**  
Cleaning Code: **W**



## General Cleaning Recommendation:

Cleaning is recommended using water based shampoo or foam upholstery cleaner. Prompt cleaning is always recommended. Recommended cleaning steps are listed by type of stain. For best results follow cleaning steps in order.

## Recommended Care & Cleaning Steps:

**Step 1:** Mild soap and water, then rinse with fresh water and wipe dry with a clean, lint-free cloth.

**Step 2:** Wipe affected area with soft cloth or soft bristle brush using a non-abrasive cleaner, for example, Formula 409 or Fantastik. Rinse with fresh water and wipe dry.

**Step 3:** 10% solution of household bleach and 90% water. Rinse with fresh water and wipe dry.

**Regular Cleaning and Maintenance** (Step 1): Dirt, Dust, Grime

**Oils** (Organic & Petroleum Based) (Steps 1 & 2)

**Food** (Steps 1 & 2): Ketchup, Chocolate, Coffee, Tea, Juice

**Difficult Stains** (Steps 1, 2 & 3): Blood, Urine, Betadine, Eye Shadow/Mascara, Lipstick, Crayon, Grease, Mustard, Ink, Permanent Marker, Paint

*The cleaning recommendations above are a guide to help in the maintenance of Arc-Com textiles. They are supplied without warranty, representation or inducement of any kind, including, but not limited to, the implied warranties of merchantability and fitness for a particular use or purpose. Arc-Com neither guarantees, nor will take any responsibility for, specific results as testing of these products was conducted under laboratory conditions and results may vary under actual conditions. Any misuse of cleansing agents may void the Arc-Com UPHOLSTERY WARRANTY & PERFORMANCE GUARANTEE.*

*Under no circumstances shall Arc-Com be liable for any incidental, consequential, or other damage resulting from negligence, misuse, mishandling or exposure to any of the chemicals used in connection with the cleaning or maintenance of Arc-Com textiles. Information or questions relating to chemicals or cleaning solvents, environmental use, and human exposure should be reviewed with the appropriate vendors or suppliers. Users must read the product specifications and determine appropriateness for specific applications. All label instructions on their use and precautions should be followed.*

*Cleaners only recommended if diluted per manufacturer's instructions. Topical cleaners must be wiped off with clean water and dried with a clean cloth following application. For any cleaner not listed, please inquire at 800.223.5466 x4882.*