

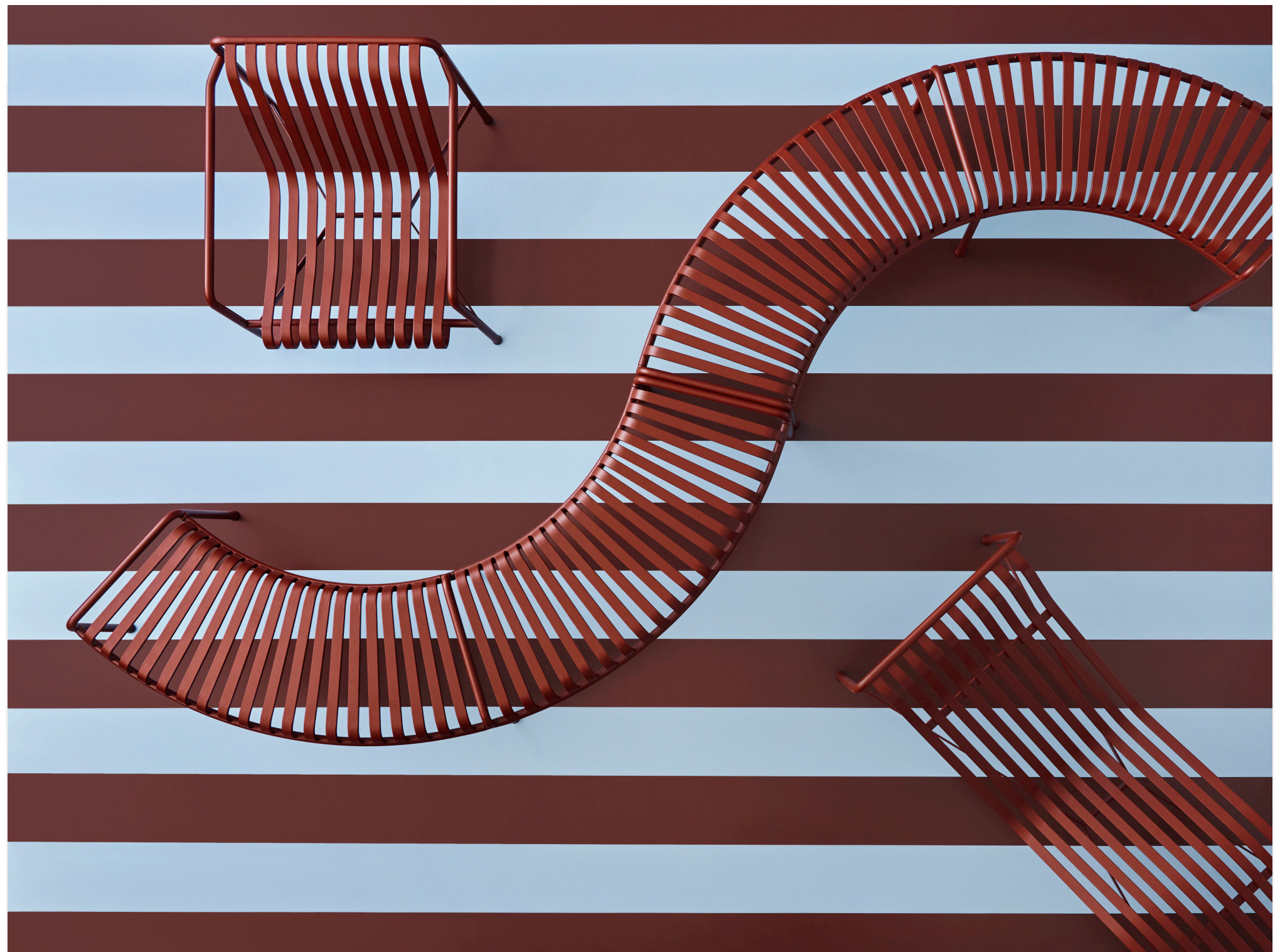
DESIGN BY RONAN & ERWAN BOUROULLEC

HAY

# PALISSADE COLLECTION

## HIGHLIGHTS

- An outdoor collection of tables, benches, chairs, stools, lounge chairs, chaise lounge and sofas in varying sizes and colors
- Designed in color and form to integrate effortlessly into a natural landscape
- The Palissade collection features a weatherproof outdoor powder coating
- The tables are available in rectangular and square designs
- The extensive choice of Palissade variants offers multiple configuration options to create a wide variety of dining, lounge, and social set-ups in outdoor spaces
- Palissade Cover available for selected Palissade Furniture
- Suitable for a wide variety of outdoor environments





# PALISSADE COLLECTION DESIGN BY RONAN & ERWAN BOUROULLEC

Designed by French brothers Ronan and Erwan Bouroullec, Palissade is a collection of outdoor furniture for HAY in powder coated. United by a common principle of symmetrical geometry, the Palissade collection is engineered to reproduce the same visual simplicity and core strength throughout. Designed in color and form to integrate effortlessly into a natural landscape or urban setting, Palissade is intended to be used over a longer period of time and become more beautiful over the years. The collection is suited to a wide variety of environments, from cafés and restaurants to gardens, terraces and balconies.

Ronan & Erwan Bouroullec the Paris-based design brothers from Brittany have been working together since 1998. They have transformed the design industry and offered new perspectives of materiality and purpose. For HAY, they have designed the Palissade Collection, Copenhagen Collection, Can Sofa, Élémentaire Chair, Passerelle Table and Pier System.



Ronan & Erwan Bouroullec



Palissade Collection | Iron red





Palissade Dining Armchair | Cream white  
Palissade Armchair | Cream white



Palissade Dining Armchair | Cream white  
Palissade Table | Cream white  
Palissade Chair | Cream white





Palissade Lounge Chair Low | Olive  
Palissade Ottoman | Olive





Palissade Park Dining Bench In & Out | Anthracite powder coated steel



Palissade Park Dining Bench In | Iron red powder coated steel





Palissade Park Bench | Sky grey powder coated steel



Palissade Park Bench | Sky grey powder coated steel





Palissade Park Bench | Anthracite powder coated steel





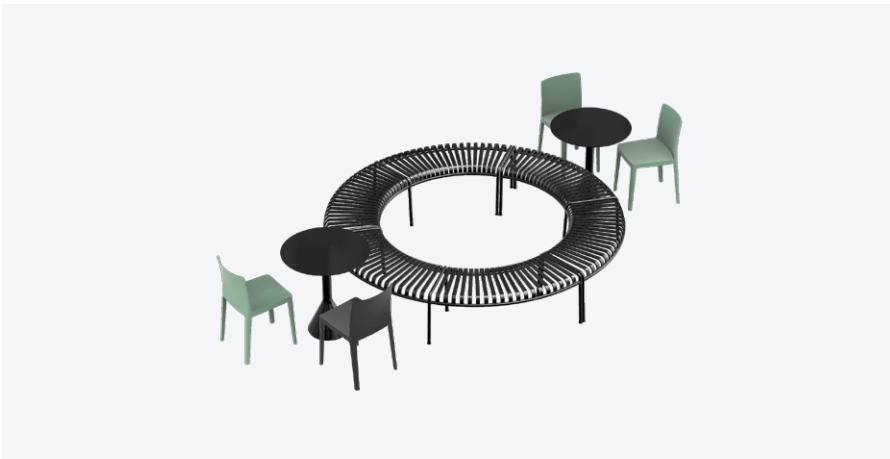
Palissade Park Bench | Sky grey powder coated steel



Palissade Park Bench | Anthracite powder coated steel



LAY-OUT INSPIRATION



Park Bench | 3 pcs. | Inner Ø150 cm | Outer Ø260 cm



Park Bench | 4 pcs. | W460 x D260 cm



Park Bench | 12 pcs. | W1200 x D380 cm



Park Bench | 6 pcs. | W1100 x D150 cm



Park Dining Bench | 7 x IN | Inner Ø270 cm | Outer Ø420 cm






MATERIALS


PALISSADE COLLECTION  
Powder coated steel with a two-component coating; a primer and an outdoor powder coating which provides a barrier to corrosive elements, making it suitable for outdoor use


GLIDER  
Plastic glider


COLOR & FINISH

Please note that the colors are indicative

- 

Anthracite  
powder  
coated steel
- 

Cream white  
powder  
coated steel
- 

Olive  
powder  
coated steel
- 

Iron red  
powder  
coated steel

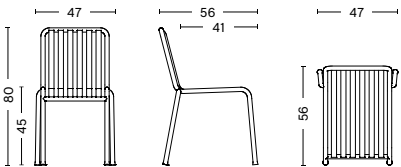
Take care not to scratch the chairs against each other when stacking them.  
Do not move or drag the chairs around when stacked as the weight will damage the legs.



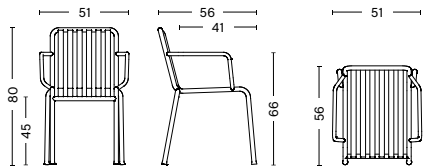
Palissade Dining Armchair | Anthracite  
Palissade Cone Table | Anthracite



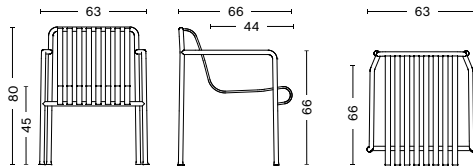
DIMENSIONS | SEATING



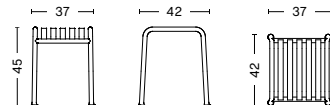
PALISSADE CHAIR  
Width 47 cm  
Depth 56 cm  
Height 80 cm  
Seat height 45 cm  
Seat depth 41 cm  
Weight 17lbs



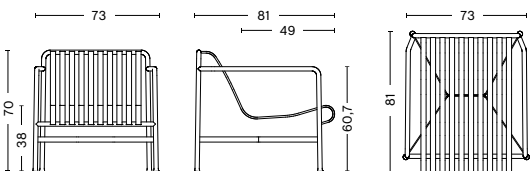
PALISSADE ARMCHAIR  
Width 51 cm  
Depth 56 cm  
Height 80 cm  
Seat height 45 cm  
Seat depth 41 cm  
Weight 20lbs



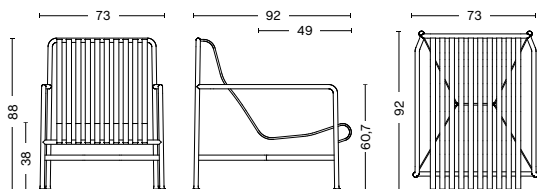
PALISSADE DINING ARMCHAIR  
Width 63 cm  
Depth 66 cm  
Height 80 cm  
Seat height 45 cm  
Seat depth 44 cm  
Weight 24lbs



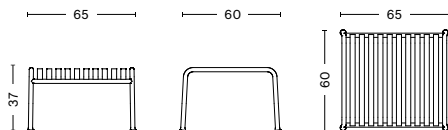
PALISSADE STOOL  
Width 37 cm  
Depth 42 cm  
Height 45 cm  
Weight 11lbs



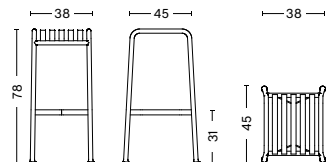
PALISSADE LOUNGE CHAIR LOW  
Width 73 cm  
Depth 81 cm  
Height 70 cm  
Seat height 38 cm  
Seat depth 49 cm  
Weight 35lbs



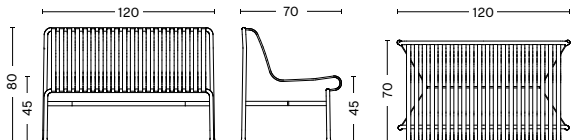
PALISSADE LOUNGE CHAIR HIGH  
Width 73 cm  
Depth 92 cm  
Height 88 cm  
Seat height 38 cm  
Seat depth 49 cm  
Weight 40lbs



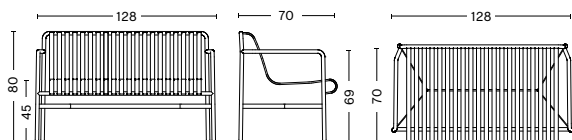
PALISSADE OTTOMAN  
Width 65 cm  
Depth 60 cm  
Height 37 cm  
Weight 20lbs



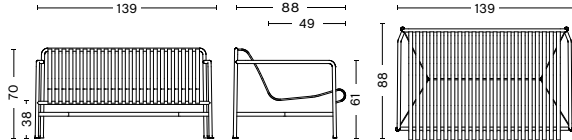
PALISSADE BAR STOOL  
Width 38 cm  
Depth 45 cm  
Height 78 cm  
Weight 18lbs



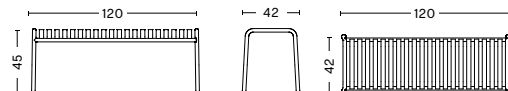
PALISSADE DINING BENCH W/O ARMREST  
Width 120 cm  
Depth 70 cm  
Height 80 cm  
Seat height 45 cm  
Weight 42lbs



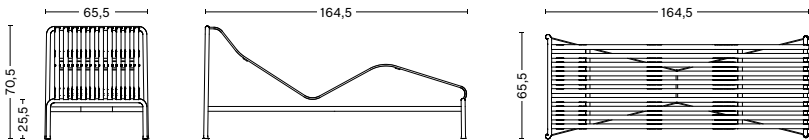
PALISSADE DINING BENCH  
Width 128 cm  
Depth 70 cm  
Height 80 cm  
Seat height 45 cm  
Weight 44lbs



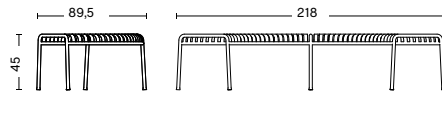
PALISSADE LOUNGE SOFA  
Width 139 cm  
Depth 88 cm  
Height 70 cm  
Seat height 38 cm  
Seat depth 49 cm  
Weight 67lbs



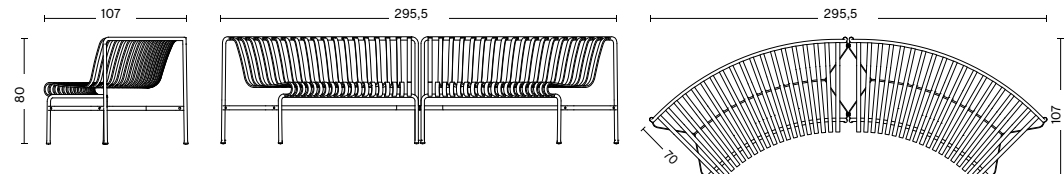
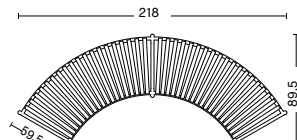
PALISSADE BENCH  
Width 120 cm  
Depth 42 cm  
Height 45 cm  
Weight 24lbs



PALISSADE CHAISE LOUNGE  
Width 65,5 cm  
Depth 164,5 cm  
Height 70,5 cm  
Seat height 25,5 cm  
Weight 50lbs



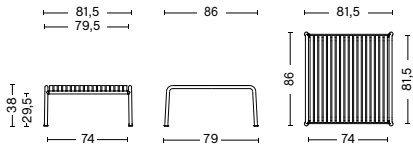
PALISSADE PARK BENCH  
Width 218 cm  
Depth 89,5 cm  
Height 45 cm  
Seat height 45 cm  
Weight 59lbs



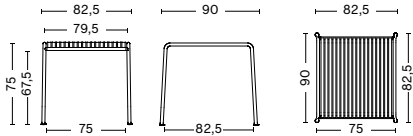
PALISSADE PARK DINING BENCH | IN/IN | SET OF 2  
Width 295,5 cm  
Depth 107 cm  
Height 80 cm  
Seat height 45 cm  
Seat depth 44 cm  
Weight 102lbs



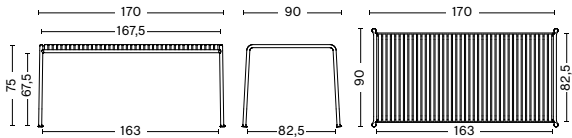
DIMENSIONS | TABLES



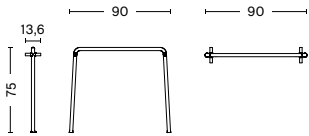
PALISSADE LOW TABLE  
Length 81,5 cm  
Width 86 cm  
Height 38 cm  
Weight 39lbs



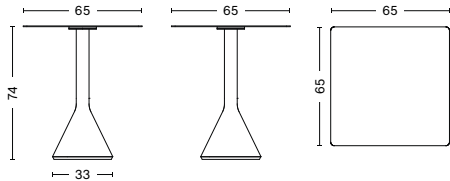
PALISSADE TABLE  
Length 82,5 cm  
Width 90 cm  
Height 75 cm  
Weight 39lbs



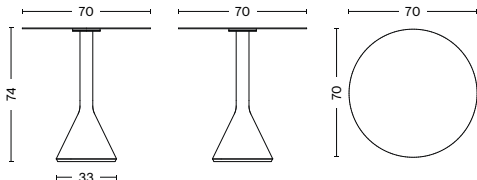
PALISSADE TABLE  
Length 170 cm  
Width 90 cm  
Height 75 cm  
Weight 70lbs



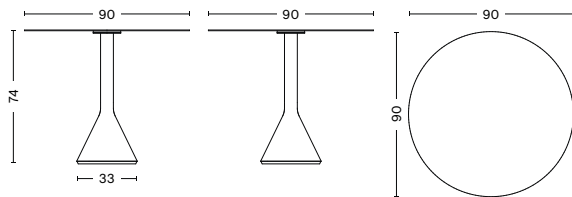
PALISSADE MIDDLE LEG  
Width 90 cm  
Depth 13,5 cm  
Height 75 cm  
Weight 8lbs



PALISSADE CONE TABLE, SQUARE  
Length 65 cm  
Width 65 cm  
Height 74 cm  
Base Diameter 33 cm  
Weight 84lbs



PALISSADE CONE TABLE, ROUND 27"  
Diameter 70 cm  
Height 74 cm  
Base Diameter 33 cm  
Weight 84lbs



PALISSADE CONE TABLE, ROUND 35"  
Diameter 90 cm  
Height 74 cm  
Base Diameter 33 cm  
Weight 98lbs



Palissade Armchair | Palissade Chair | Palissade Table | Palissade Dining Bench | Olive



PRODUCT INFORMATION

DESIGN YEAR  
2016

COUNTRY OF ORIGIN  
China

OPTIONS  
Palissade Cushion  
Palissade Fixation Bracket for seating  
Palissade Fixation Bracket for tables  
Palissade Cover

CONSTRUCTION  
The seatings have a welded steel construction featuring tubular design, with flat steel bar reinforcement cross on sofa, lounge chair high & low and barstool. Plastic glider pre-mounted on each leg. Plastic stacking unit pre-mounted on chair and armchair.  
The tables have a welded steel construction featuring tubular design. The table consists of two leg sections and one tabletop. Requires assembly with eight screws using an Allen key. Plastic glider pre-mounted on each leg. Requires assembly.

CARE & MAINTENANCE  
Our Care & Maintenance offers guidance for optimal maintenance of your HAY product.

SUSTAINABILITY

HAY focuses on developing long-lasting products that minimize our environmental impact. We optimize the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

CERTIFICATES & TESTS | SEATING

EN TEST EN 16139 - L2  
Non-domestic seating

EN TEST EN 581-1  
Outdoor furniture

EN TEST EN 581-2  
Outdoor furniture

EN TEST EN 1022  
Domestic furniture seating

CERTIFICATES & TESTS | TABLES

EN TEST EN 15372 - L3  
Non-domestic tables

EN TEST EN 581-1  
Outdoor furniture

EN TEST EN 581-3  
Outdoor furniture





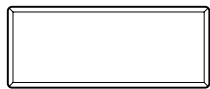
DIMENSIONS



FOR CHAIR & ARMCHAIR  
Width 37 cm  
Depth 37 cm  
Height 3 cm



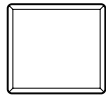
FOR DINING ARMCHAIR  
Width 41,5 cm  
Depth 41,5 cm  
Height 3 cm



FOR DINING BENCH  
Width 107,5 cm  
Depth 43,5 cm  
Height 3 cm



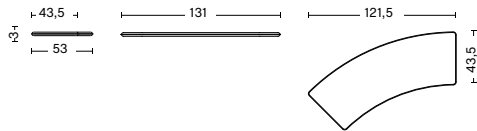
PALISSADE PARKBENCH CUSHION  
Width 100/115 cm  
Depth 37/46,5 cm  
Height 3 cm



FOR LOUNGE CHAIR  
HIGH & LOW  
Width 52,5 cm  
Depth 48 cm  
Height 3 cm



FOR LOUNGE SOFA  
Width 118,5 cm  
Depth 54,5 cm  
Height 3 cm



PALISSADE PARK DINING BENCH CUSHION | IN  
Width 121,5/131 cm  
Depth 43,5/53 cm  
Height 3 cm

PALISSADE CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model – a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good color fastness properties. The cushions are available in four colors and can be used all year round.

MATERIALS

OUTDOOR FABRIC  
Solution dyed Olefin with water repellent finish

FOAM  
30 mm polyurethane foam

BACKING  
Black anti-slip 100% recycled PET with biobased natural rubber coating

FABRIC COLOR

Please note that the colors are indicative



Anthracite  
Texsilk  
Uni ColorS  
2657



Olive  
Texsilk  
Uni Colors  
2497



Iron red  
Texsilk  
Uni Colors  
2230



Cream white  
Texsilk  
Uni Colors  
2730





PALISSADE QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model – a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good color fastness properties. The cushions are available in four colors and can be used all year round.

MATERIALS

OUTDOOR FABRIC  
Solution dyed Olefin with water repellent finish

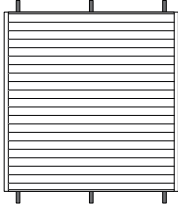
FOAM  
15 mm polyurethane foam

BACKING  
Black anti-slip 100% recycled PET with biobased natural rubber coating

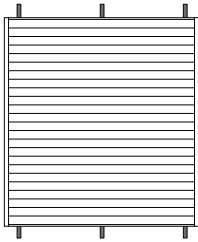
DIMENSIONS



FOR DINING ARMCHAIR  
Width 44,5 cm  
Depth 103,5 cm  
Height 1 cm



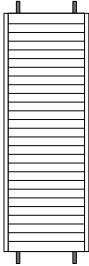
FOR DINING BENCH  
Width 104,5 cm  
Depth 107,5 cm  
Height 1 cm



FOR LOUNGE SOFA  
Width 115,5 cm  
Depth 124 cm  
Height 1 cm



FOR LOUNGE  
CHAIR LOW  
Width 49,5 cm  
Depth 117 cm  
Height 1 cm



FOR LOUNGE  
CHAIR HIGH  
Width 49,5 cm  
Depth 139 cm  
Height 1 cm



HEADREST CUSHION  
FOR CHAISE LOUNGE  
Width 46,5 cm  
Diameter 14 cm



FOR CHAISE LOUNGE  
Width 49,5 cm Depth  
195 cm Height 1 cm

FABRIC COLOR

Please note that the colors are indicative



Anthracite  
Texsilk  
Uni Colors  
2657



Olive  
Texsilk  
Uni Colors  
2497



Iron red  
Texsilk  
Uni Colors  
2230



Cream white  
Texsilk  
Uni Colors  
2730





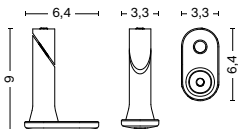
**PALISSADE FIXATION BRACKET | SEATING**

The Palissade Fixation Bracket is designed to secure the Palissade Chairs, Lounge Chairs and Benches to the ground, anchoring the furniture in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the Palissade product. They come in a set of four and are available in one color – anthracite.

**MATERIALS**

FIXATION BRACKET  
Powder coated stainless steel with EPDM rubber washer

**DIMENSIONS**



Width 6,4 cm  
Depth 3,3 cm  
Height 9 cm

**COLOR & FINISH**

Please note that the colors are indicative



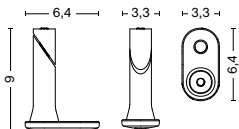
**PALISSADE FIXATION BRACKET | TABLE**

The Palissade Fixation Bracket is designed to secure the Palissade Table to the ground, anchoring the table in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the table legs. They come in a set of four and are available in one color – anthracite

**MATERIALS**

FIXATION BRACKET  
Powder coated stainless steel with EPDM rubber washer

**DIMENSIONS**



Width 6,4 cm  
Depth 3,3 cm  
Height 9 cm

**COLOR & FINISH**

Please note that the colors are indicative







PALISSADE COVER

The Palissade Cover protects and extends the life of your Palissade outdoor furniture, keeping it dry, clean, and safe when not in use. Made from weatherproof and UV-resistant recycled polyester, the cover features secure Velcro fastenings and adjustable buckles, as well as air vents that provide good air circulation and prevent moisture from forming on the inside. Different variants are available to fit the individual furniture models from the Palissade and Palissade Cord collections.

MATERIALS

PALISSADE COVER  
Made of 100% recycled Polyester with water repellent finish and with a TPU film on the back. Provides a water column of 5000 mm

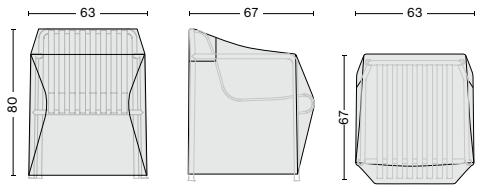
COLOR & FINISH

Please note that the colors are indicative

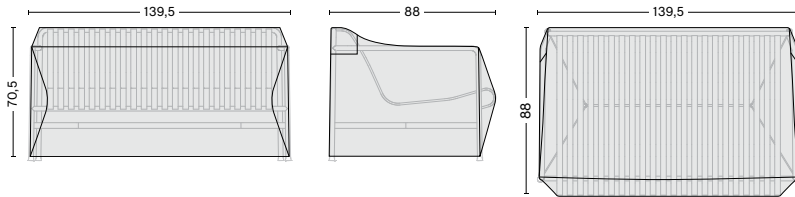


Black

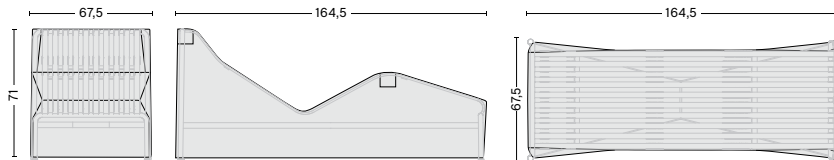
DIMENSIONS



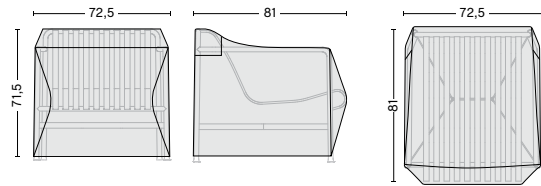
FOR DINING ARMCHAIR  
Width 63 cm  
Depth 67 cm  
Height 80 cm



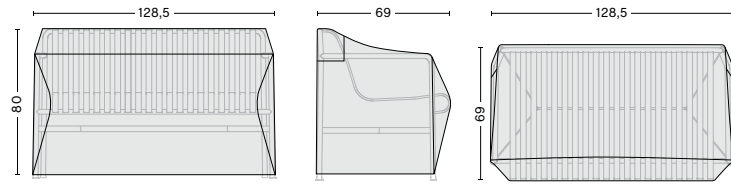
FOR LOUNGE SOFA  
Width 139,5 cm  
Depth 88 cm  
Height 70,5 cm



FOR CHAISE LOUNGE  
Width 67,5 cm Depth  
164,5 cm Height 71 cm



FOR LOUNGE CHAIR LOW  
Width 72,5 cm  
Depth 81 cm  
Height 71,5 cm



FOR DINING BENCH WITH ARMREST  
Width 128,5 cm  
Depth 69 cm  
Height 80 cm