

KEILHAUER

Tool Required

5/32" Hex Allen Key

Hardware Included

1/4-20 x 3/4"
Button head cap screw
(x6) per 71 & 86 inch table
(x8) per 102 inch table

1/4-20 x 1"
Button head cap
screw (x2)

1/4-20 x 1/2"
Button head cap screw
(x4) Conference
(x8) Bar & Counter

1/4-20 x 3/4"
Flat head cap screw
(x2) Bar & Counter

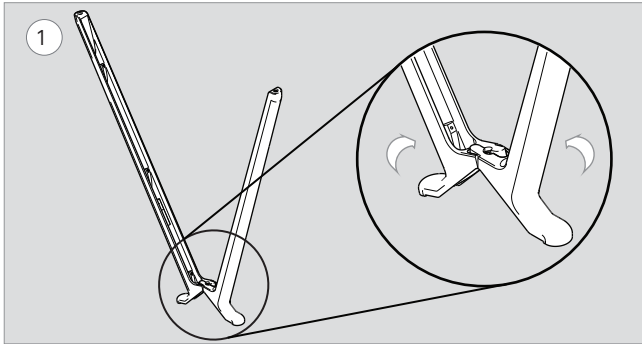
Washer
(x6) per 71 & 86 inch table
(x8) per 102 inch table

Glide (x4)

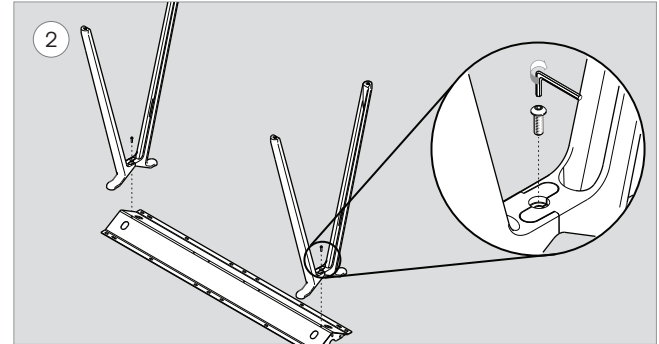


GSD Table

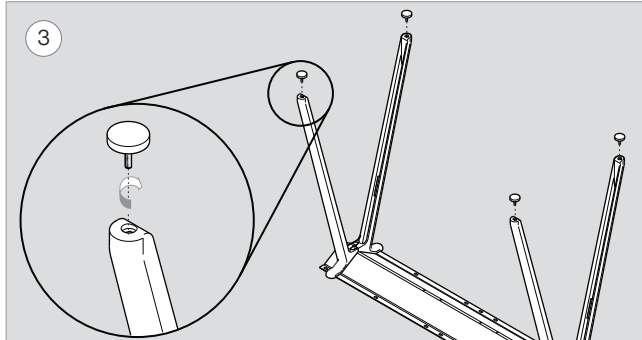
Assembly Instructions



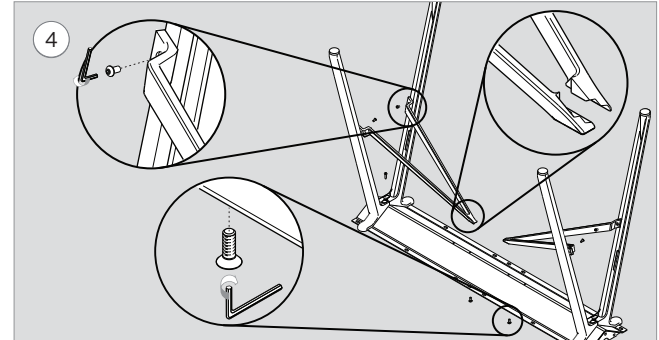
Interlock the aluminum table legs (x2) by positioning the bosses in line with their corresponding pockets. Pull and hold the legs towards each other.



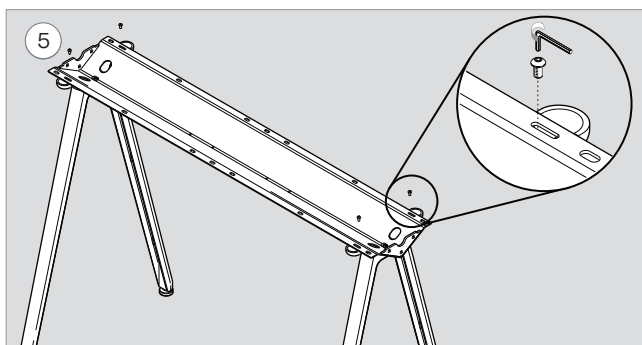
Place the aluminum leg sub assemblies at each end of the channel. Using the 5/32" hex key, install the 1/4"-20 x 1" button head cap screw (x2).



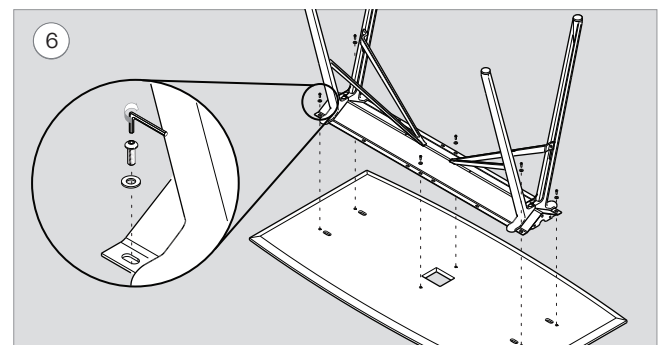
Screw the glide (x4) into each aluminum table leg.



Overlap table brace (x2) and place into aluminum legs. Using the 5/32" hex key, install the 1/4"-20 x 1/2" button head cap screw (x4). Attach brace (x2) to the channel with the 1/4"-20 x 3/4" flat head screw (x2) using the 5/32" hex key.



Using the 5/32" hex key, fasten the channel to the aluminum legs with 1/4"-20 x 1/2" button head cap screw (x4).



Using the 5/32" hex key, fasten the table base to the table top with 1/4 - 20 x 3/4" button head cap screw and washer (x6) or (x8).

Tool Required

3/32" Hex Allen Key
5/32" Hex Allen Key



Hardware Included

1/4-20 x 3/4"
Button head cap screw
(x6) per 71 & 86 inch table
(x8) per 102 inch table



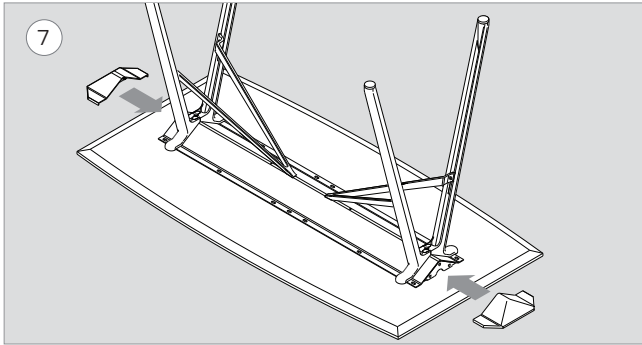
#8-32 x 3/8"
Cap screw (x3)



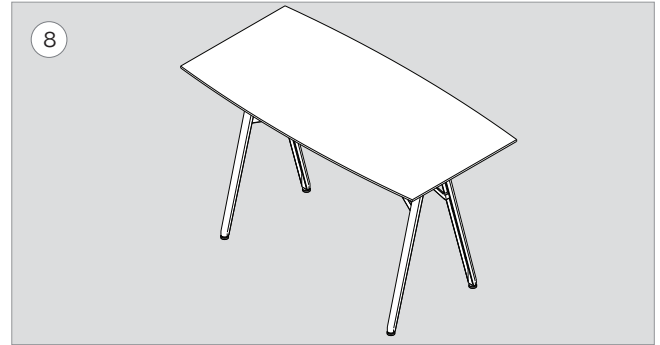
Cable Clamp
(x3)



GSD Table Assembly Instructions

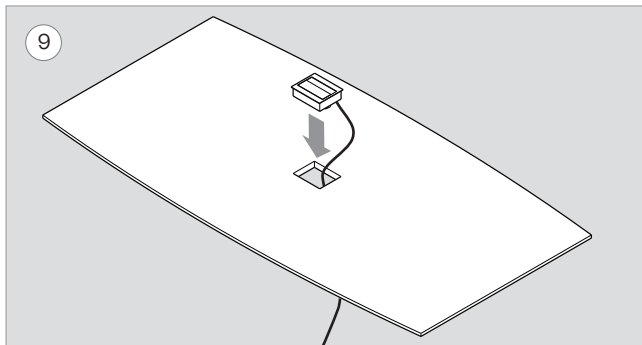


Press the table end cap (x2) over each end of the channel.

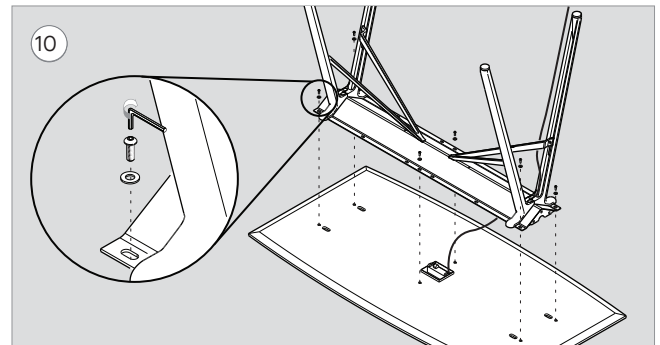


Place the assembled table in its final position.

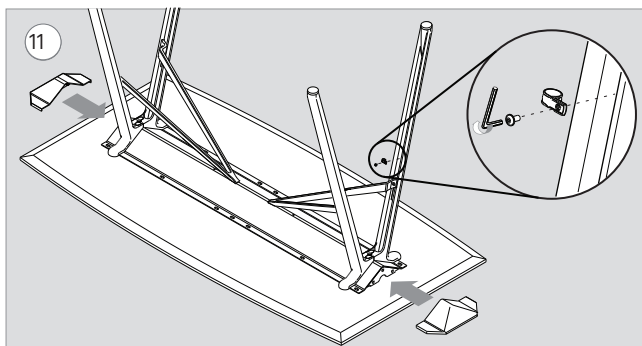
GSD Power Table Assembly Instructions



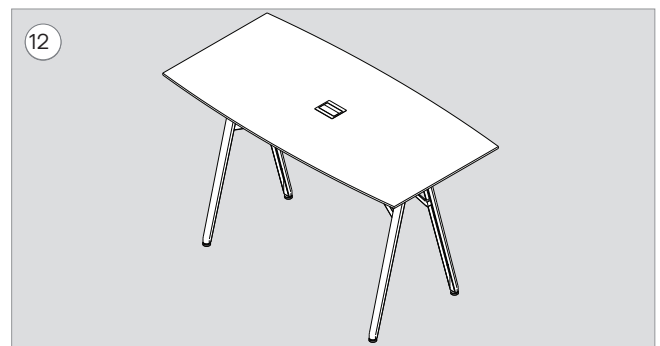
Feed the power cord through the cut out and install the power box (x1).



Using the 5/32" hex key, fasten the table base to the table top with 1/4 - 20 x 3/4" button head cap screw and washer (x6) or (x8).



Press the table end cap (x2) over each end of the channel. Attach the power cord to the leg with the cable clamp (x3) and #8-32 x 3/8" cap screw (x3), using the 3/32" hex key.



Place the assembled table in its final position.

KEILHAUER

Tool Required

5/32" Hex Allen Key
1/4" Hex Allen Key

#14 Wrench

Hardware Included

3/8-16 x 1"
Socket head screw
(x6)

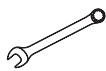
1/4-20 x 1"
Button head cap screw
(x1)

1/4-20 x 1/2"
Button head cap screw
(x2) Conference
(x4) Bar & Counter

1/4-20 x 3/4"
Flat head cap screw
(x1) Bar & Counter

3/8"
Lock Nut
(x6)

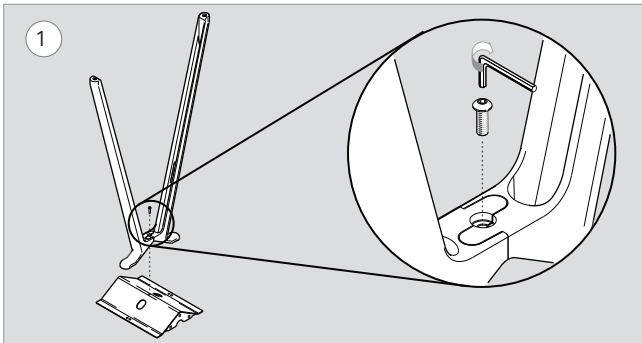
Glide
(x4)



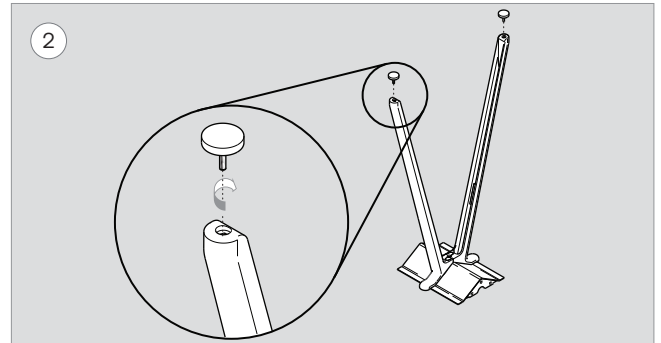
GSD Table

Ganging Instructions

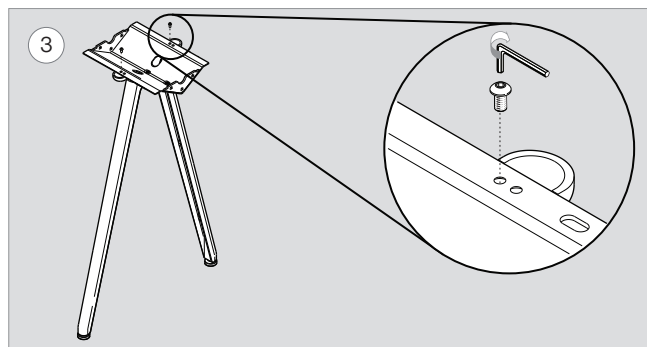
See GSD Table Assembly Instructions for General Assembly



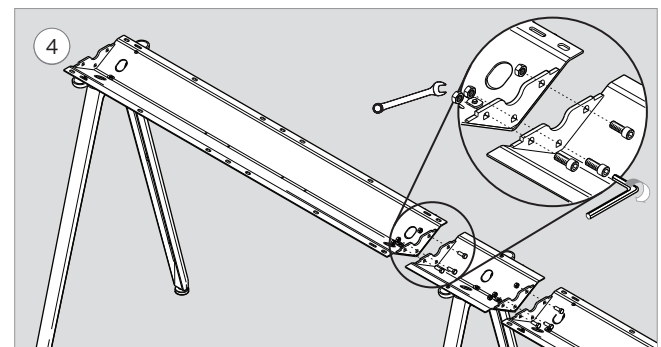
Place the aluminum leg sub assembly on the ganging channel. Using the 5/32" hex key, install the 1/4"-20 x 1" button head cap screw (x1).



Screw the glide (x2) into each aluminum table leg.

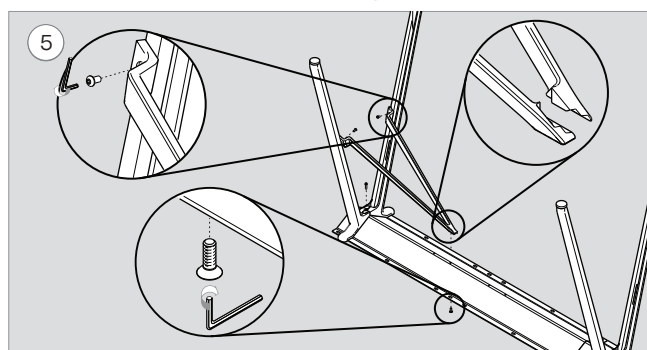


Using the 5/32" hex key, fasten the ganging channel to the aluminum legs with 1/4"-20 x 1/2" button head cap screw (x2).



Using a #14 wrench and 1/4" hex key, fasten the ganging channel to the table channels with 3/8 - 16 x 1" socket head screw (x6) and 3/8" lock nut (x6).

Bar & Counter Table Only



Overlap table brace (x1) and place into aluminum legs. Using the 5/32" hex key, install the 1/4"-20 x 1/2" button head cap screw (x4). Attach brace (x1) to the channel with the 1/4"-20 x 3/4" flat head screw (x1) using the 5/32" hex key.

Tool Required

5/32" Hex Allen Key



Hardware Included

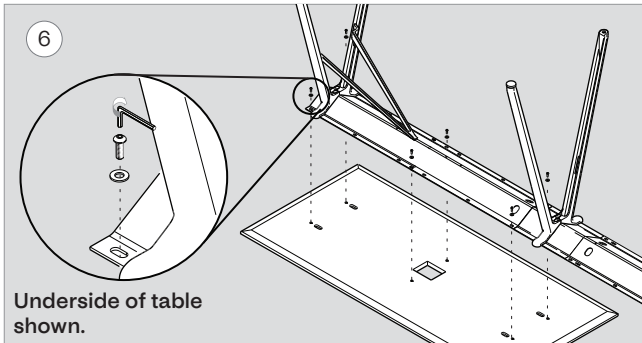
1/4-20 x 3/4"
Button head cap screw
(x6) per 71 & 86 inch table
(x8) per 102 inch table



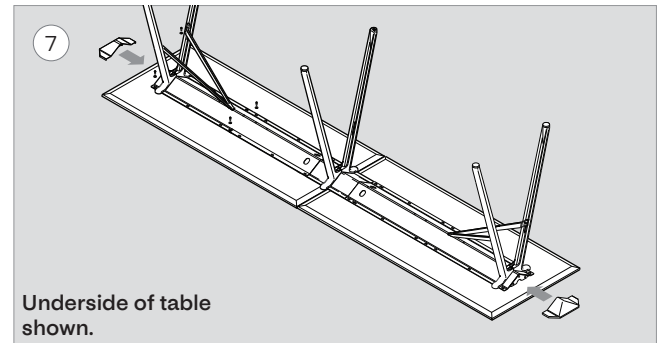
Washer
(x6) per 71 & 86 inch table
(x8) per 102 inch table



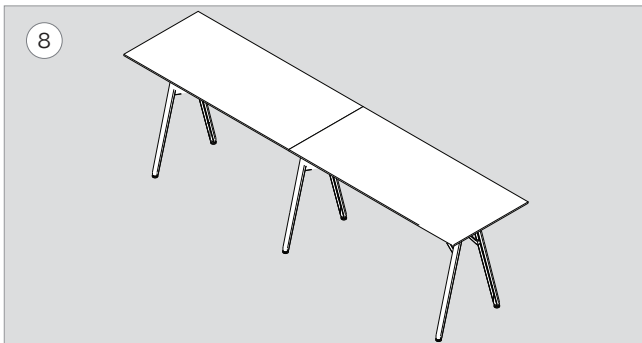
GSD Table Ganging Instructions



Using the 5/32" hex key, fasten the table base sub assembly to the table tops with 1/4 - 20 x 3/4" button head cap screw and washer (x6) or (x8) per table top.



Press the table end cap (x2) over each end of the channel.



Place the assembled tables in their final position.