

KEILHAUER

Assembly Instructions

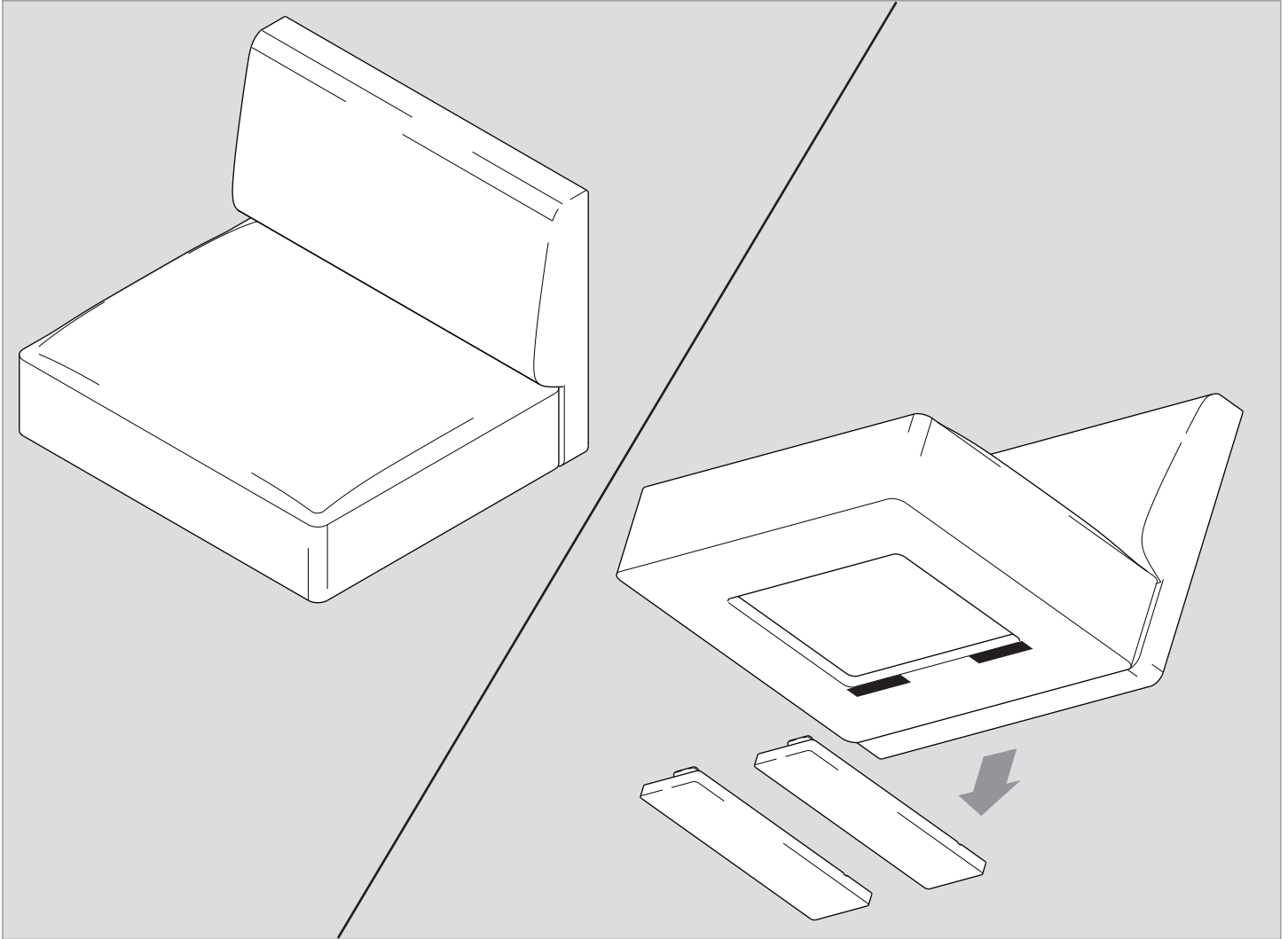
Pact Flex



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Pact Flex

Customer Built-In Base Assembly Instructions

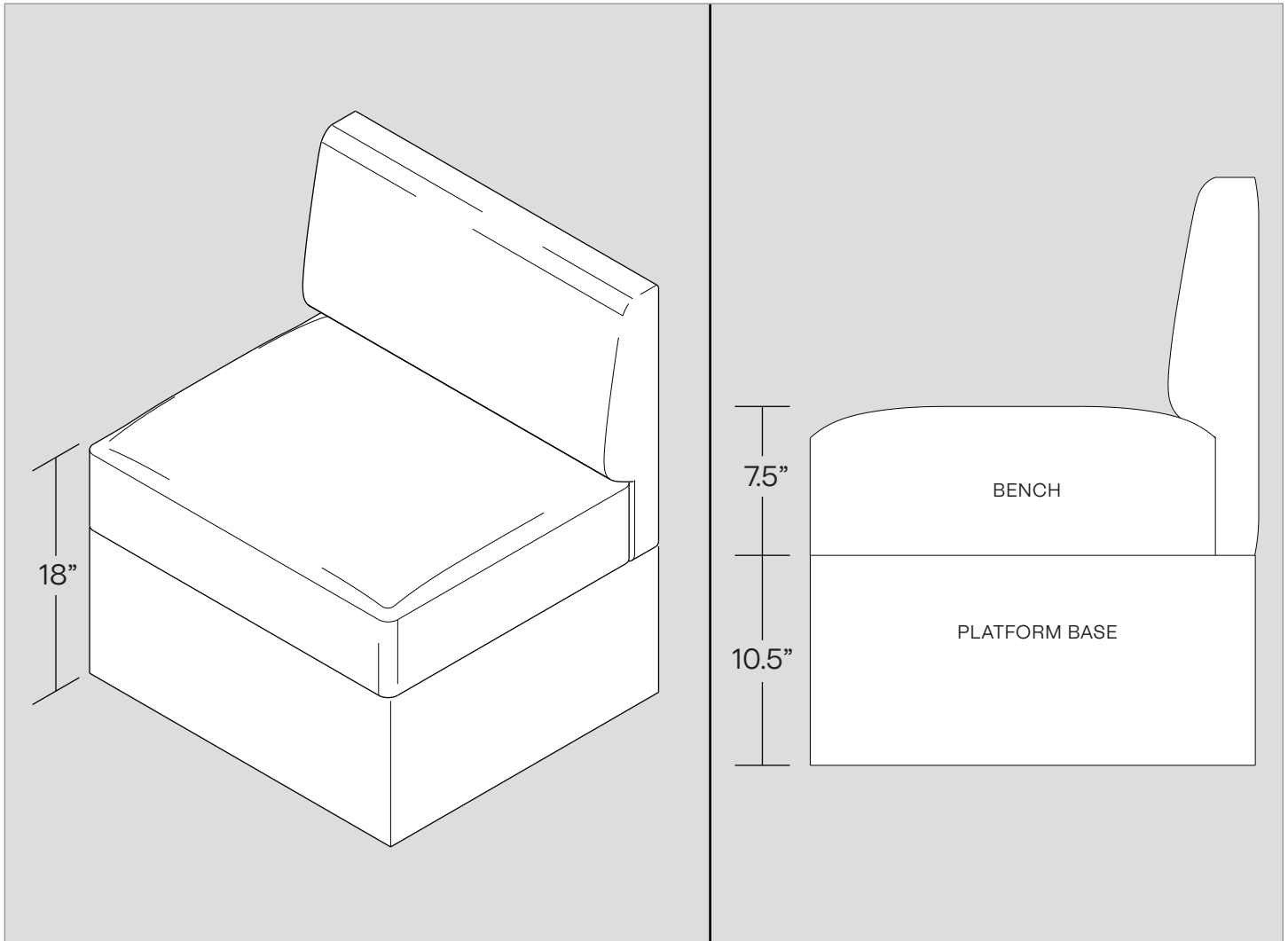


Each Pact Flex bench will come shipped on two mounts. These mounts are to be removed by pulling down at the rear to release the dual lock velcro. The mounts will be installed into the platform base.

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Customer Built-In Base Assembly Instructions

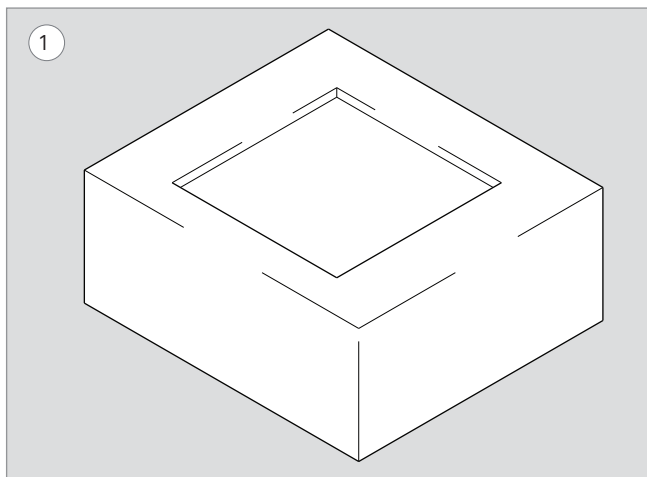


A standard Pact Flex bench has a seat thickness of 7.5 inches. In order to achieve an 18 inch seat height bench, a 10.5 inch platform base must be constructed. If a different seat height is required, adjust the height of the platform base. The installer is responsible for the remaining specifications of this platform base (i.e. weight capacity, finish and materials used).

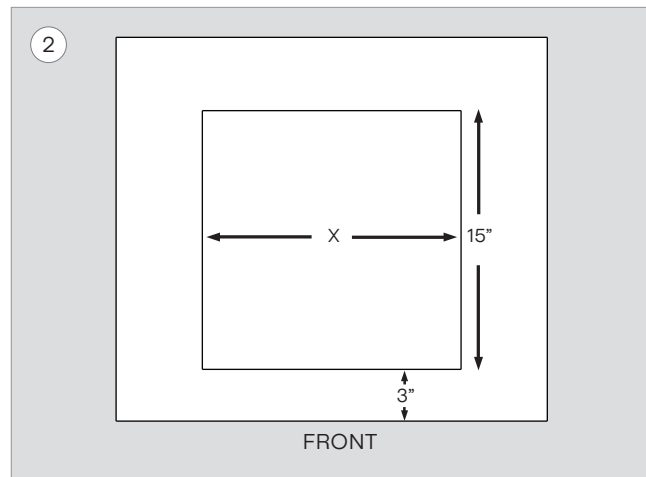


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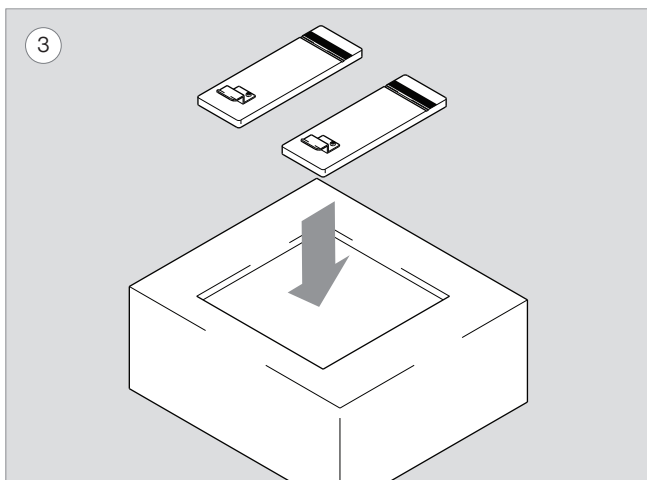
Customer Built-In Base Assembly Instructions



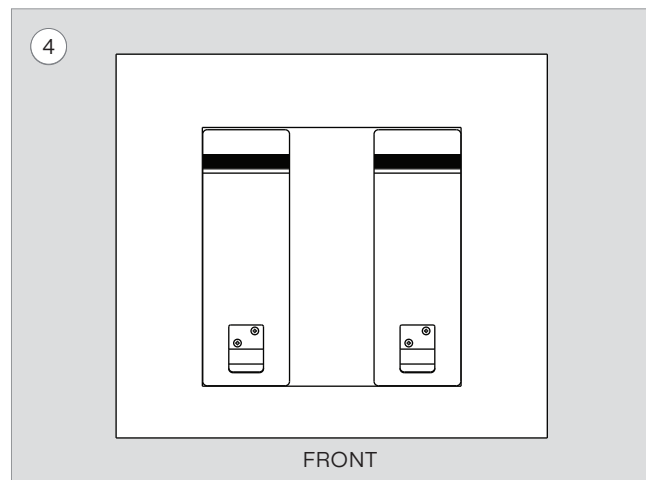
The platform base must be built with a window inset the top surface that is 3/4" deep and have a mating surface within. The mating surface can be another panel or rails that stretch across the width of the window.



The centered width of the inset window (x) is 10 inches less the width of the Pact Flex model. The depth is 15 inches. For the Pact Flex model to finish flush with the front surface of the platform, the window must be inset 3 inches from the front edge.



Using # 10 wood screws that are at least 1 1/2" long, install the Pact Flex mounts to the mating surface within the top platform window. Screws are not supplied by Keilhauer.

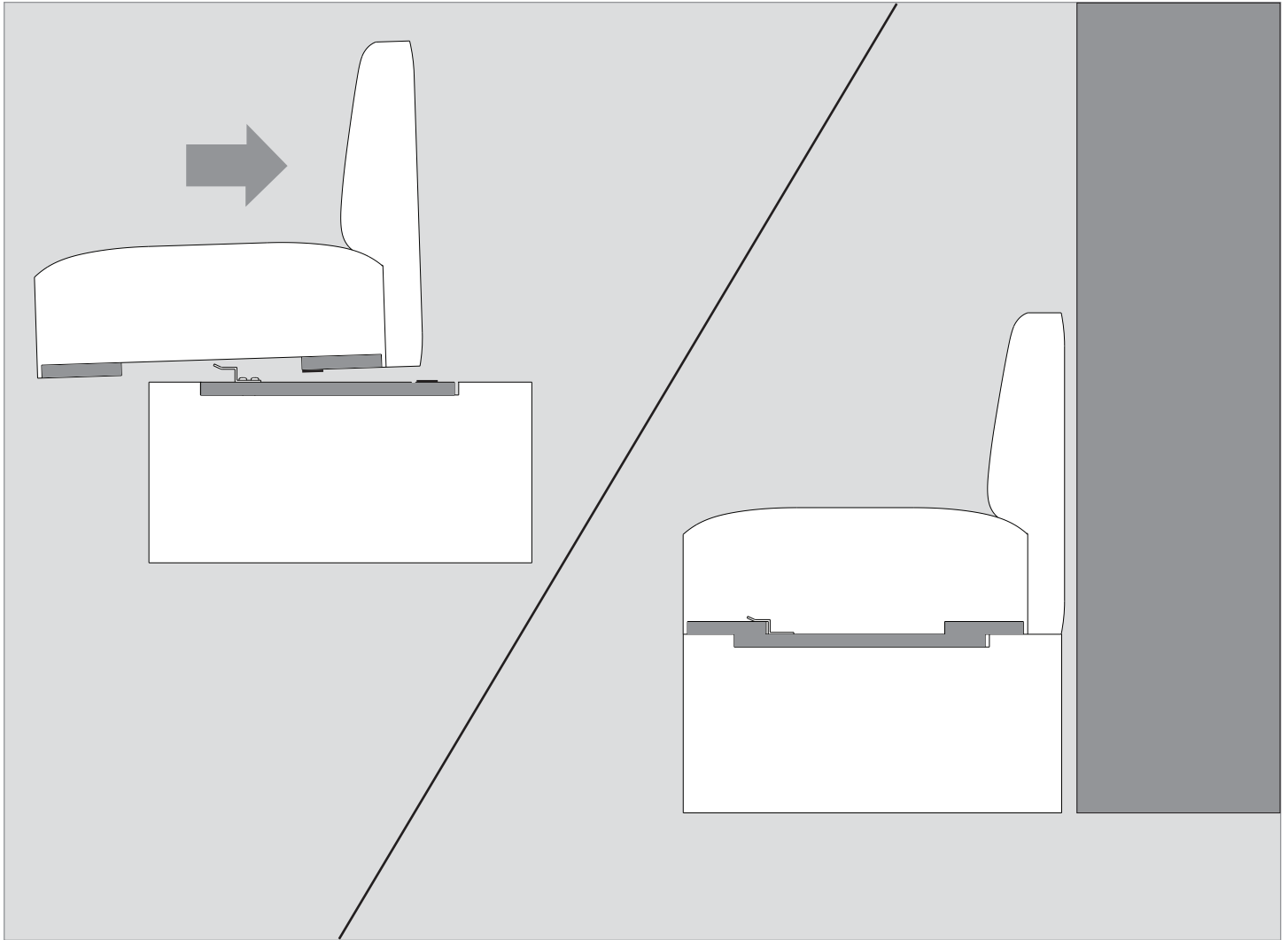


The Pact Flex mounts must be flush with each side of the inset window to allow the dual lock velcro to align with the bench.

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To install the Pact Flex bench, place the bench on the platform so the opening on the bottom panel sits over the attachment clips.

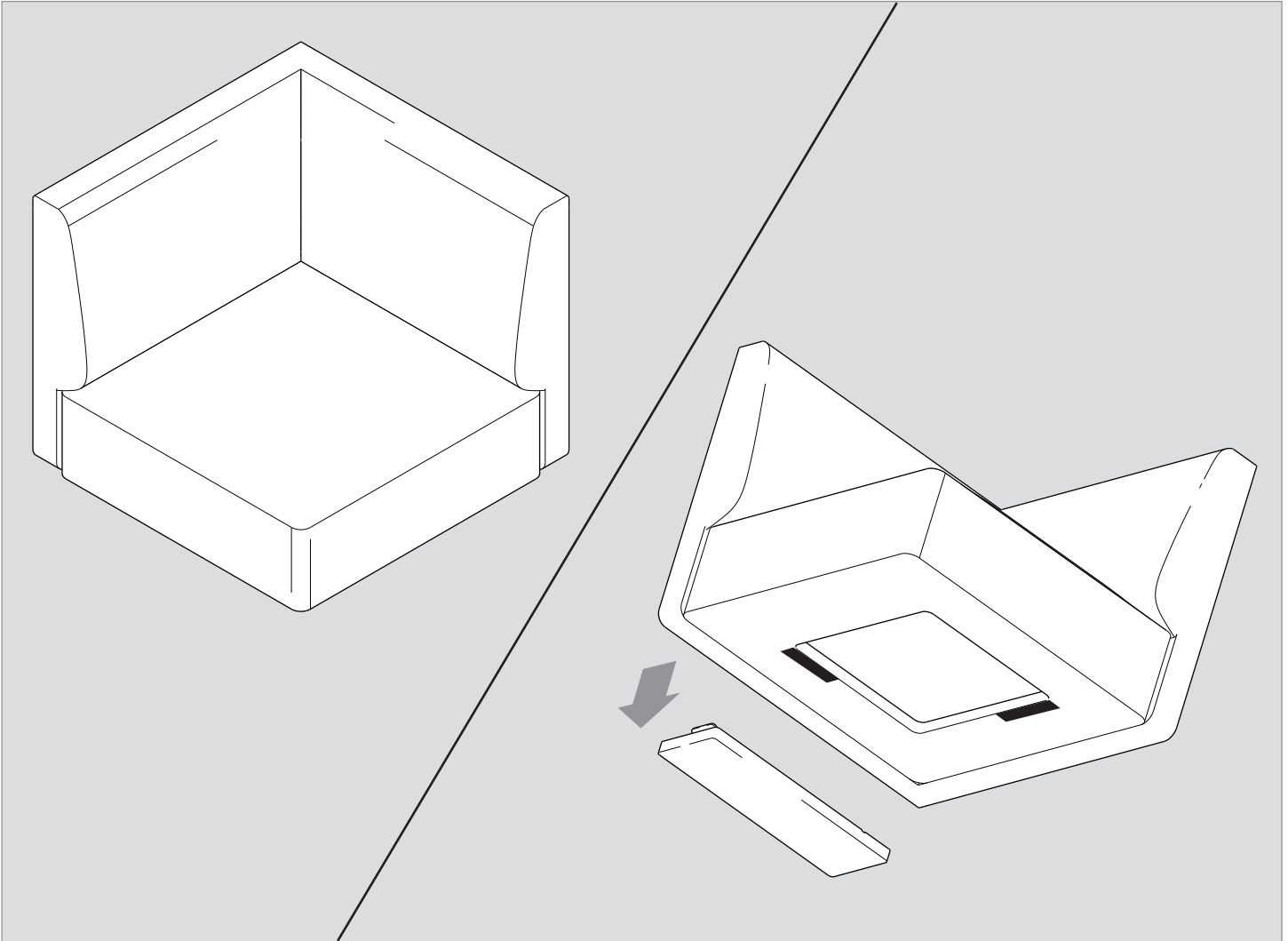
While raising the rear of the bench slightly push the bench back into place until the mounting clips engage. The dual lock velcro will now be aligned. Press down on the seat to engage the dual lock velcro.

There is no minimum dimensions between the back of the bench and a wall. The bench can be mounted flush or have a desired gap.

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Customer Built-In Base Assembly Instructions

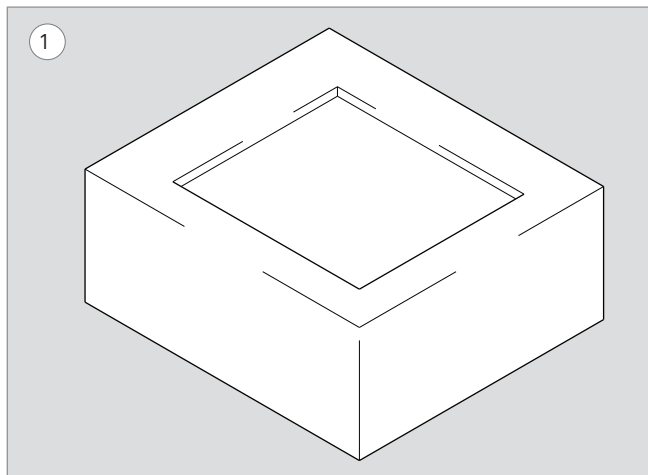


Each Pact Flex corner bench will come shipped on one mount. This mount is to be removed by pulling down at the rear to release the dual lock velcro. The mount will be installed into the platform base. The bench will have two pieces of dual lock velcro installed to accomodate the corner bench being installed to the left or right of an existing bench.

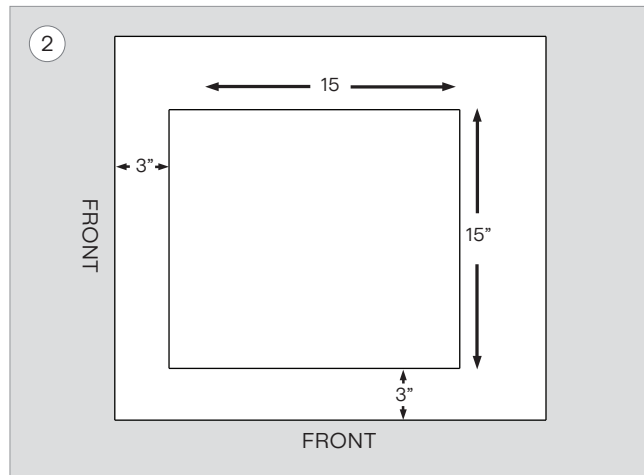


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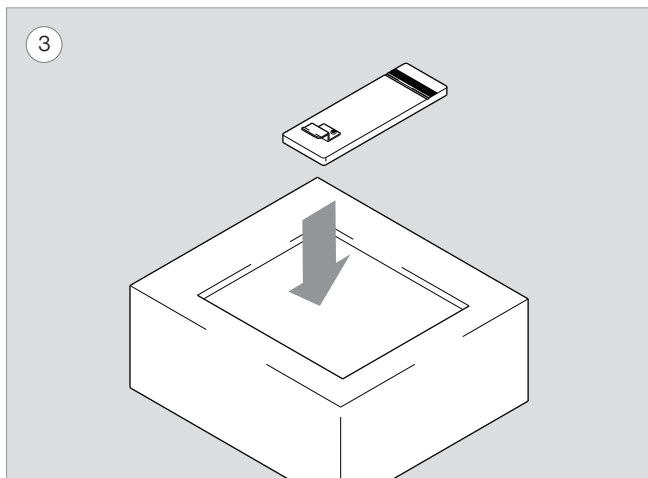
Customer Built-In Base Corner Assembly Instructions



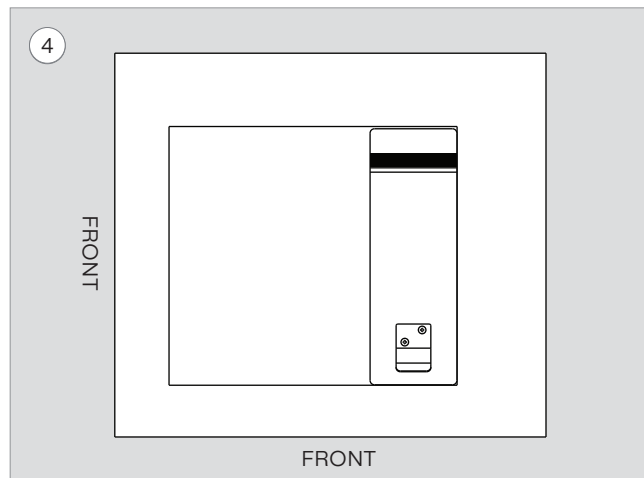
The platform base must be built with a window inset into the top surface that is 3/4" deep and have a mating surface within. The mating surface can be another panel or rails that stretch across the width of the window.



The width and depth of the inset window is 15 inches. For the Pact Flex corner model to finish flush with the front surface of the platform, the window must be inset 3 inches from the front edge. Two fronts are shown as the corner unit can be installed to the left or right of an existing bench.



Using # 10 wood screws that are at least 1 1/2" long, install the Pact Flex mount to the mating surface within the top platform window. Screws are not supplied by Keilhauer.

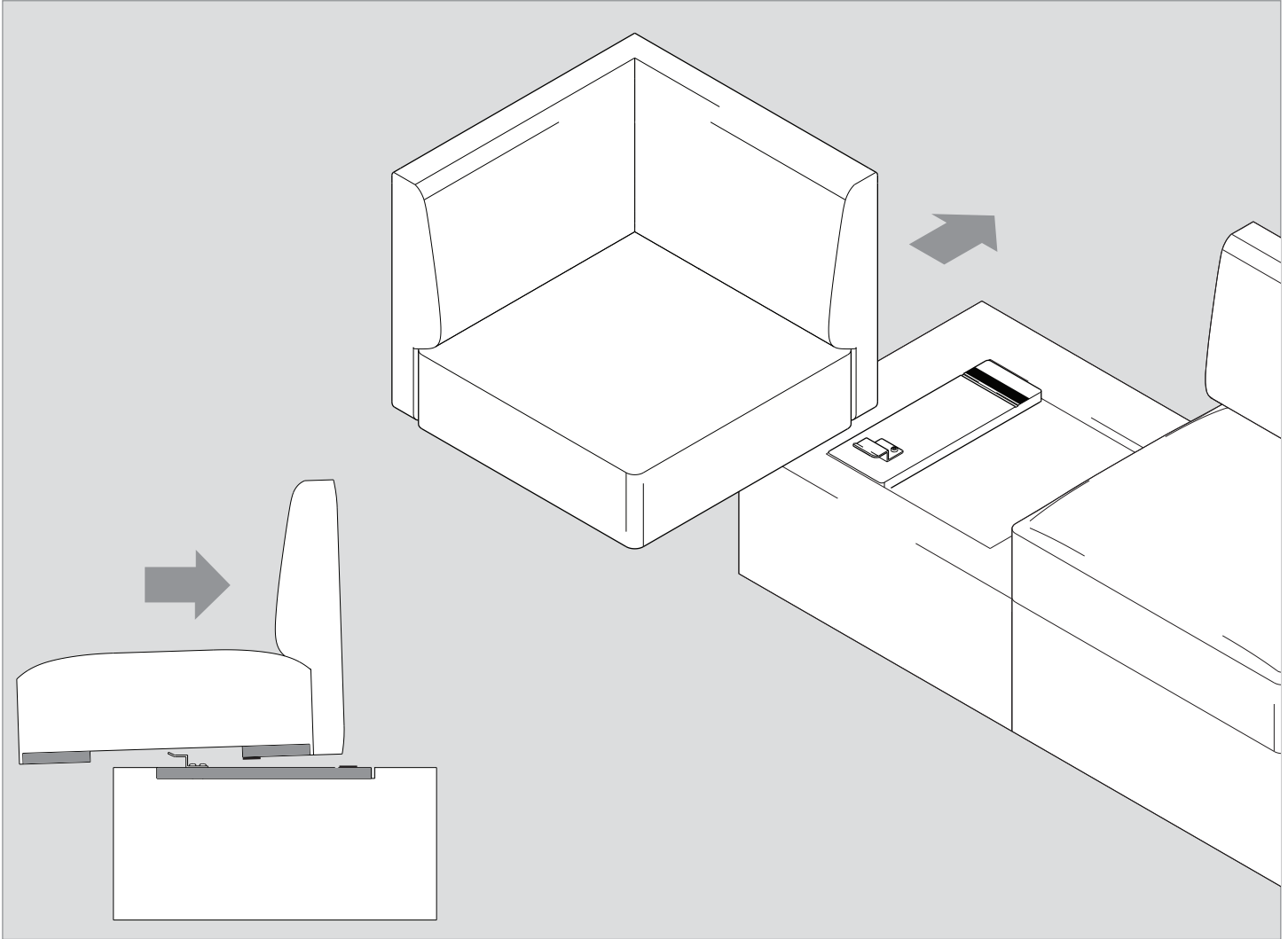


The Pact Flex mounts must be flush with the side of the inset window to allow the dual lock velcro to align with the bench. Two fronts are shown as the corner unit can be installed to the left or right of an existing bench.

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Customer Built-In Base Corner Assembly Instructions



To install the Pact Flex corner bench, place the bench on the platform so the opening on the bottom panel sits over the attachment clip.

While raising the rear of the bench slightly push the bench back into place until the mounting clip engages. The dual lock velcro will now be aligned. Press down on the seat to engage the dual lock velcro.

There is no minimum dimensions between the back of the bench and a wall. The bench can be mounted flush or have a desired gap.