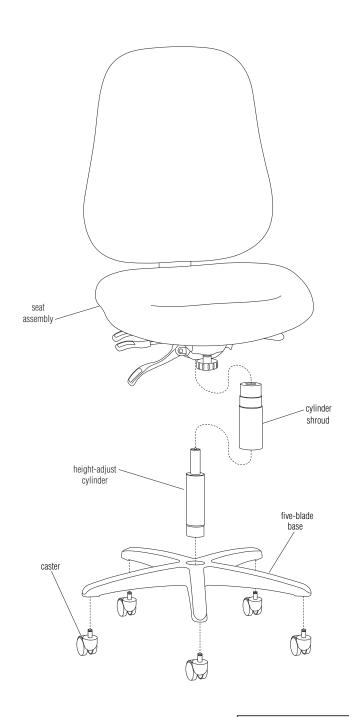
Assembly Instructions ■

Pilot™ Task Chair

February 2009





Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightneed securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

- Insert casters into the underside of the five-blade base. Snap into position.
- With the base and casters
 positioned on the floor, press the
 larger end of the height adjust
 cylinder into the center hole of the
 five-blade base. Install the cylinder
 shroud over the top of the height
 adjust cylinder.
- Align the hole in the bottom of the seat assembly with the top of the height adjust cylinder and press the seat assembly down firmly.
- 4. Sit on the seat to completely drive the components together. Failure to do so could result in personal injury.
- 5. Test chair functions.

