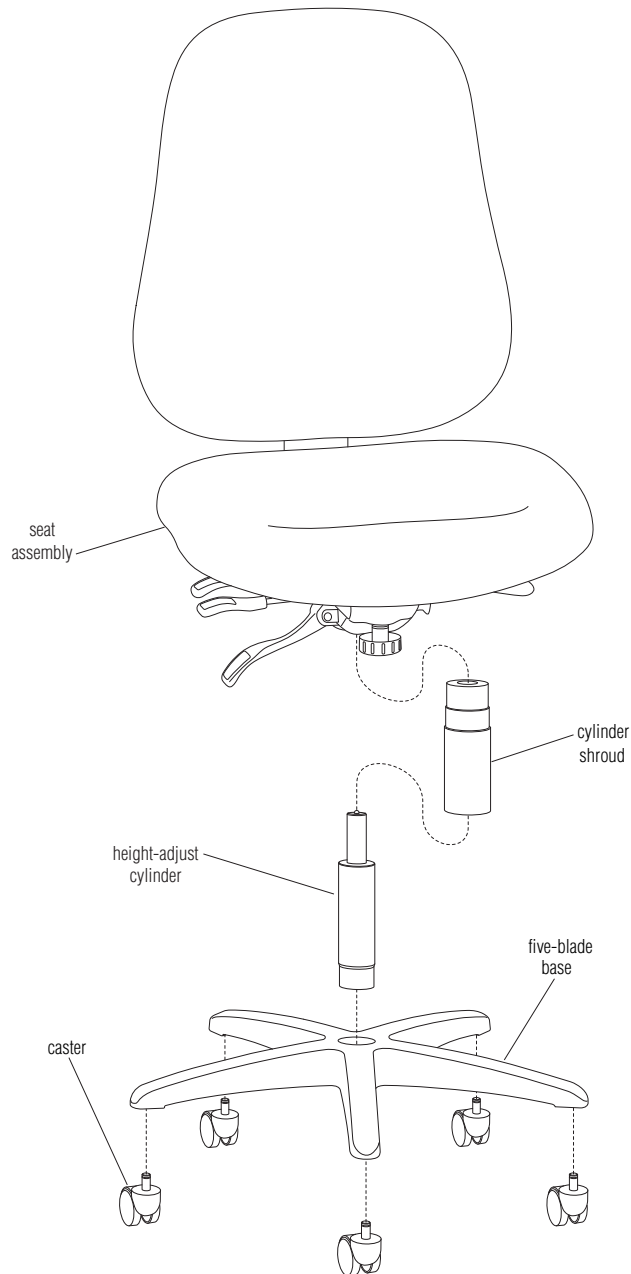


Assembly Instructions ■

Pilot™ Task Chair

February 2009



1. Insert casters into the underside of the five-blade base. Snap into position.
2. With the base and casters positioned on the floor, press the larger end of the height adjust cylinder into the center hole of the five-blade base. Install the cylinder shroud over the top of the height adjust cylinder.
3. Align the hole in the bottom of the seat assembly with the top of the height adjust cylinder and press the seat assembly down firmly.
4. Sit on the seat to completely drive the components together. Failure to do so could result in personal injury.
5. Test chair functions.

