

# Assembly Instructions ■

Oath™ Task Chair & Task Stool

October 2024

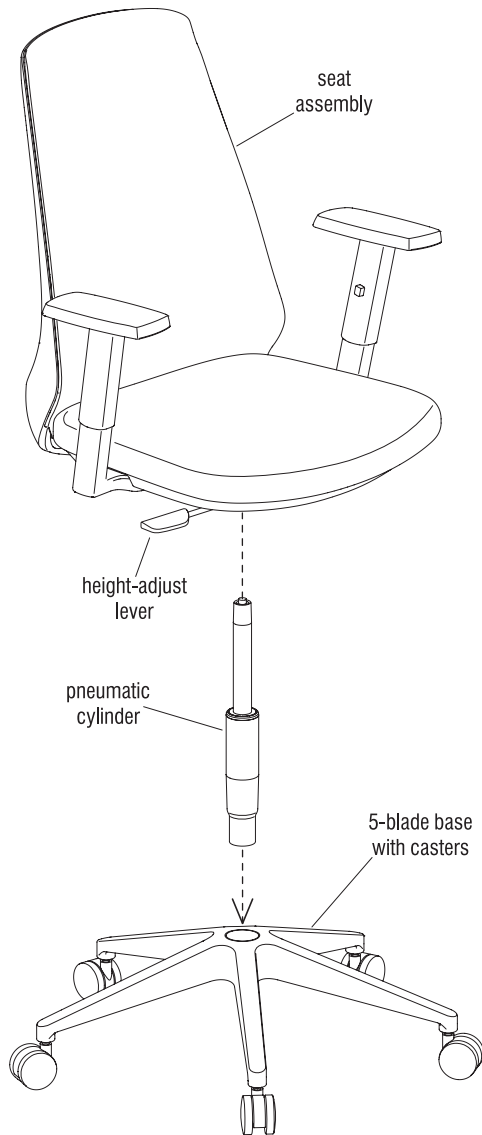
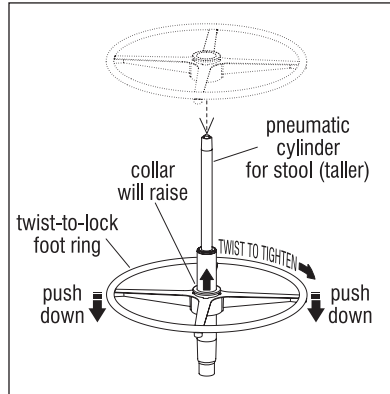


Figure 1



Detail A - Stool Foot Ring

1. Carefully unpack all contents from packaging, then locate and identify the parts shown in Figure 1.
2. Turn the 5-blade base with casters to the upright position onto the floor. Orient the pneumatic cylinder as shown placing the larger end of the cylinder into the hole in the center of the base as illustrated (Figure 1).

**Note:** If assembling a Task Stool, position the twist-to-lock foot ring as illustrated and slide the foot ring down onto the thicker body of the pneumatic cylinder while holding the center black collar down. Once the installation location is reached, stop holding the black center collar. To lock the foot ring in place, push down only on the foot ring, lowering it slightly while allowing the black center collar to stay raised up and in place. Hold the 5-blade base so it does not rotate, then turn the foot ring clockwise less than  $\frac{1}{8}$  turn to lock the foot ring in place. Do not over-tighten or under-tighten as poor function or damage can occur (Detail A). See Operating Instructions document KI-OI-000018 for foot ring height adjustment instructions.

3. Carefully position the seat assembly over the pneumatic cylinder, aligning the hole in the underside of the seat-control mechanism with the top, smaller end of the pneumatic cylinder. Press the seat assembly onto the pneumatic cylinder, then sit on the seat to completely drive the components together. While sitting, actuate the height-adjust lever to move seat to its lowest height position, then press lever and release seat pressure to adjust up to comfortable sitting height. Failure to do so could result in personal injury (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.