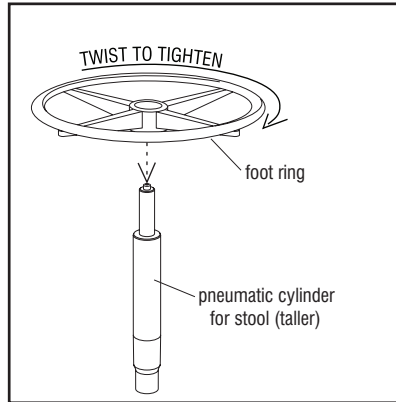
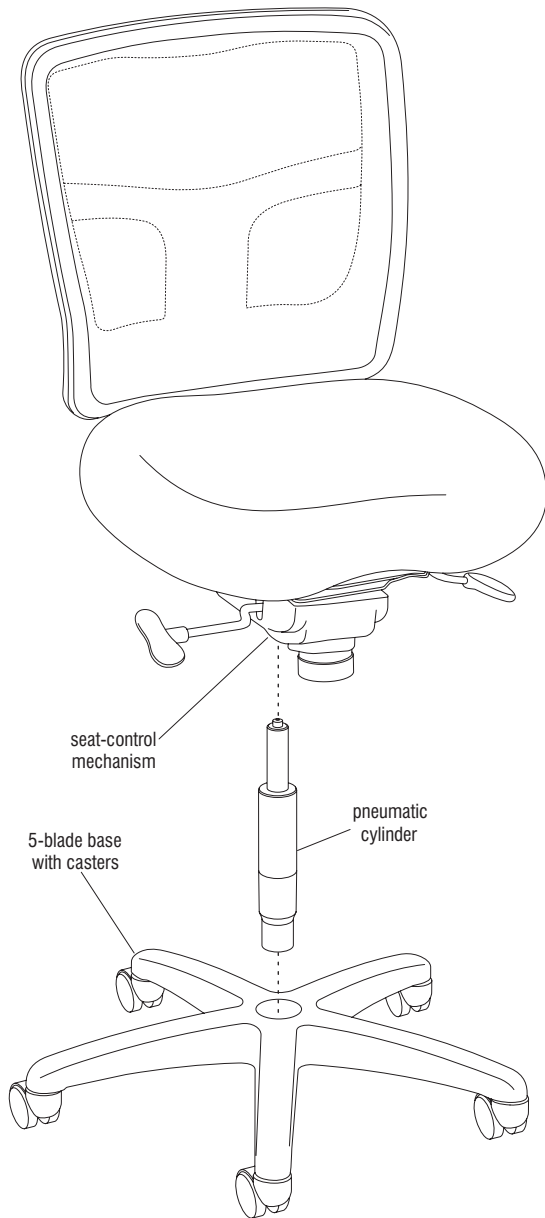


# Assembly Instructions ■

## Impress® Ultra Task Chair

Models KI78 (High-Back), KI74 (Mid-Back), KI75 (Stool)

May 2013



**Detail A - Stool Foot Ring**

1. Carefully unpack all contents from packaging, then locate and identify the parts shown in Figure 1.
2. Turn the 5-blade base with casters to the upright position onto the floor. Orient the pneumatic cylinder as shown placing the larger end of the cylinder into the hole in the center of the base as illustrated (Figure 1).

**Note:** If assembling a Model KI75 Stool, position foot ring as illustrated and slide it down onto the thicker body of the pneumatic cylinder. Twist the foot ring clockwise to secure (Detail A).

3. Carefully position the seat assembly over the pneumatic cylinder, aligning the hole in the underside of the seat-control mechanism with the top, smaller end of the pneumatic cylinder. Press the seat assembly onto the pneumatic cylinder, then sit on the seat to completely drive the components together. While sitting, actuate the right-hand height-adjust lever to move seat to its lowest height position, then press lever and release seat pressure to adjust up to comfortable sitting height. Failure to do so could result in personal injury (Figure 1).

**Note:** Chairs ordered with JR30 and JR39 arms and shipped parcel will require installation of the arms to the chair. See separate instructions included with order.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

