

# Repair & Replacement Instructions ■

Sift® Task Chair

T-Arm Replacement

January 2018

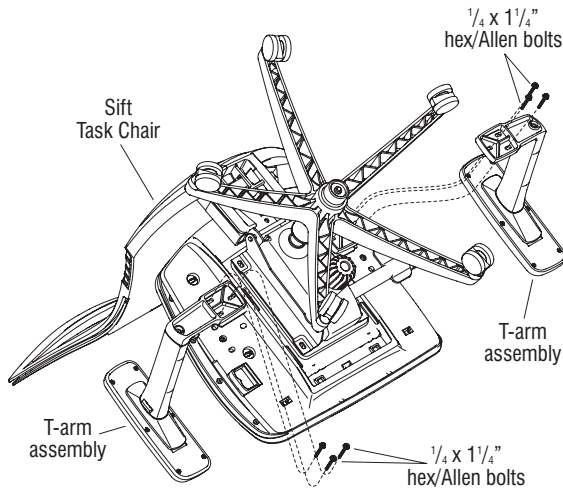


Figure 1

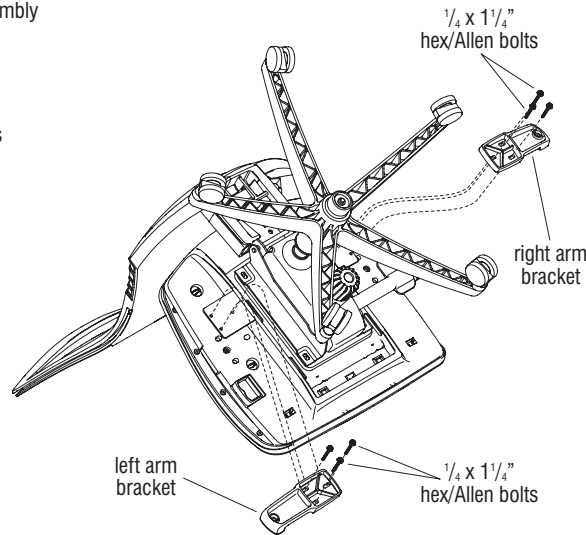


Figure 2

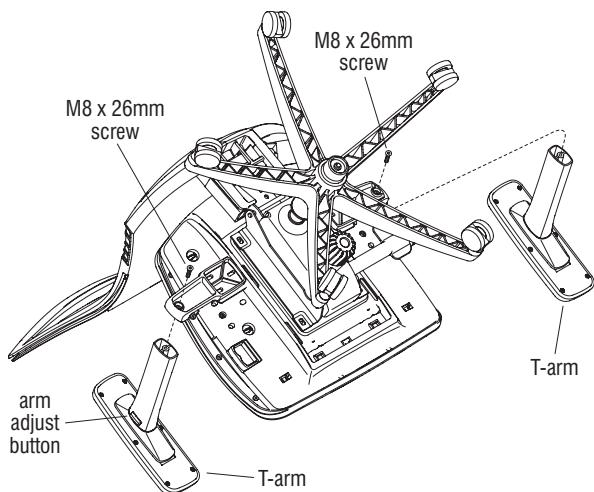


Figure 3



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

1. Place Sift Task Armchair upside down onto a soft protective surface. Remove both T-arm assemblies from the seat by unscrewing three 1/4 x 1 1/4" hex/Allen bolts from each arm bracket (Figure 1).

**Note:** The two arm brackets are different, and are labeled with an "L" or "R" to represent left- or right-handed, as designed to install to a specific side of the Sift Task Chair. Take care and follow directions below when positioning arm brackets. If not installed to the proper left- or right hand location, disassembly and reassembly will be required.

2. Locate two replacement arm brackets, choose one and identify if it is left- or right-hand by the letter marked on it. Position the arm bracket so that the bracket mounting holes align with the correct left- or right-hand mounting holes on the chair as illustrated. Secure arm bracket to the chair using three 1/4 x 1 1/4" hex/Allen bolts. Repeat the process to attach the second arm bracket to the chair (Figure 2).
3. Locate two T-arms. Choose one arm, position it with more armrest facing forward as illustrated, and position the arm adjust button to the outside of the chair. Install T-arm to the appropriate arm bracket assembly using a M8 x 26mm screw. Repeat the process to attach the second T-arm to the chair (Figure 3).