PRODUCT SPECIFICATIONS

Affina® Guest Chair

February 2017

MODEL NUMBERS:

Guest Chairs

1901 1901A 1911



Frame

Constructed of 6/4 hardwood kiln dried to a moisture content of six to eight percent. All mainframe joints are mortised or doweled and glued. Stress points are further reinforced with the use of glued and screwed corner blocks.

Arm Caps

Arm caps of 8/4 beech hardwood kiln dried to moisture content of six percent, sanded and finished.

Closed Arm Panels

Closed Arm panels are I" thick plywood.

Legs

Legs are constructed of 6/4 beech hardwood kiln dried to moisture content of six to eight percent, sanded and finished.

Back

Back is ${}^5/{}_8$ " thick 8-ply formed plywood mounted with four steel threaded inserts and ${}^1/{}_4$ -20 screws.

Seat Suspension

The seat is sprung with stretch strap webbing stapled into position. A layer of FLW is laid over the webbing. The foam set for the seat goes on top.

Field Replaceable Backs, Armcaps

The backs are attached to the arm frame with a metal-to-metal hinge connection that allows for easy replacement. Simply remove the two screws at the center of the back and lift the back up off the frame. Replace the old covers with newly upholstered covers and reassemble the backs. Armcaps are mounted to a 7-gauge steel rail with screws for replacement ease.

Foam

Seat & Back: Tight seats and backs are filled with a layer of $2^{1}/2^{n}$ polyurethane foam with a density of 2.5 and a compression of 35 pounds. This foam is covered with a layer of $3^{1}/2^{n}$ super-soft foam.

Arms (Closed): Entire panel is wrapped in $\frac{1}{4}$ soft feel polyurethane foam 1.5 density, 45 lb. compression and fully upholstered.

Finish

Exposed wood components are stained to customer specifications and are finished with catalyzed varnish.



