

# Assembly Instructions ■

Soltice® Metal  
Connecting Tables

August 2019

## Required Tools

- Phillips screwdriver or #2 Phillips driver bit and electric drill

## Connecting Tables Assembly

**Note:** Multiple seating must be joined together first, before assembling connecting tables. Once assembled together, do not move seating units that exceed three seating positions without the assistance of a second person, as damage may occur to the assembly.

1. Carefully un-pack all contents from packaging. Arrange seating to the approximate location per the space-planning layout, leaving a gap between the seats intended to join with tables (Figure 1).

**Note:** Center connecting tables and 45 degree connector tables are supported by the two adjoining seating units using connecting table brackets. End tables are supported by one adjoining seating unit with a connecting table bracket, 90 degree connector tables are supported by two adjoining seating units using connecting table brackets and both table units require the installation of a leg for additional support. If center connecting tables or 45 degree connector tables are to be installed, proceed to "Center Connecting Table & 45 Degree Connector Table Assembly" instructions on this page. If ONLY end or 90 degree connector tables are to be installed, proceed "Connecting End Table & 90 Degree Connector Table Assembly" instructions on the next page.

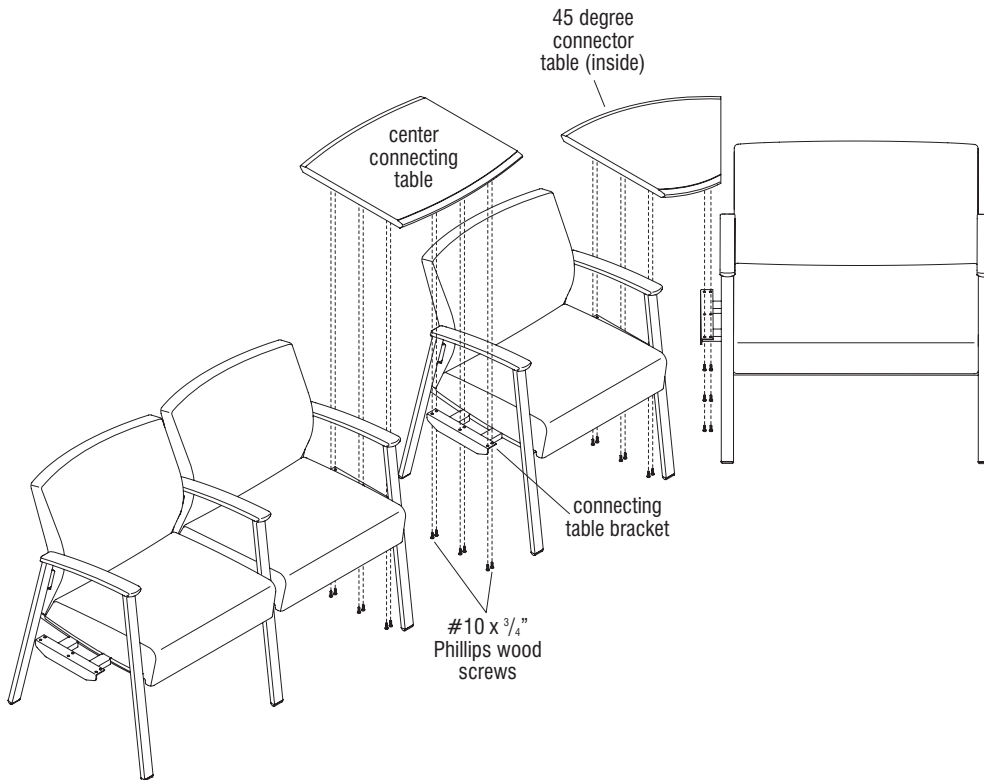


Figure 1

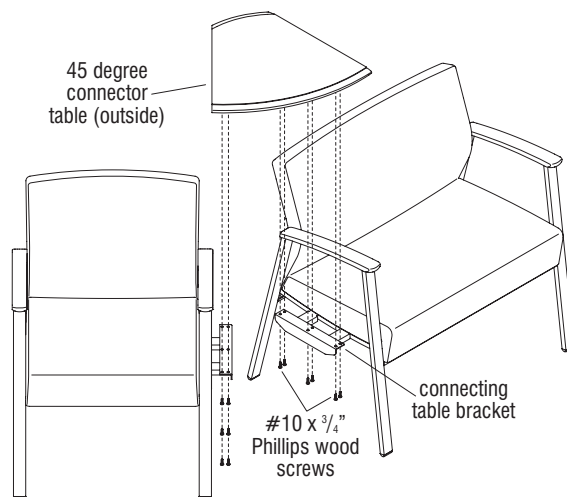


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## Center Connecting Table & 45 Degree Connector Table Assembly

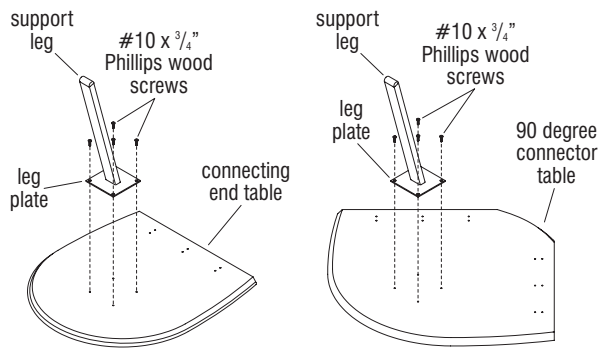
1. Move two multiple seating units close enough together so the tabletop to be installed can be supported by pre-installed connecting table brackets of both seating units (Figure 1).
2. Place the center connecting table (Figure 1) or 45 degree connector table (Figures 1 & 2) onto the two table brackets. Align the pre-drilled holes of the underside of the tabletop with the mounting holes of each table bracket and secure using six #10 x 3/4" wood screws per bracket (Figures 1 & 2).



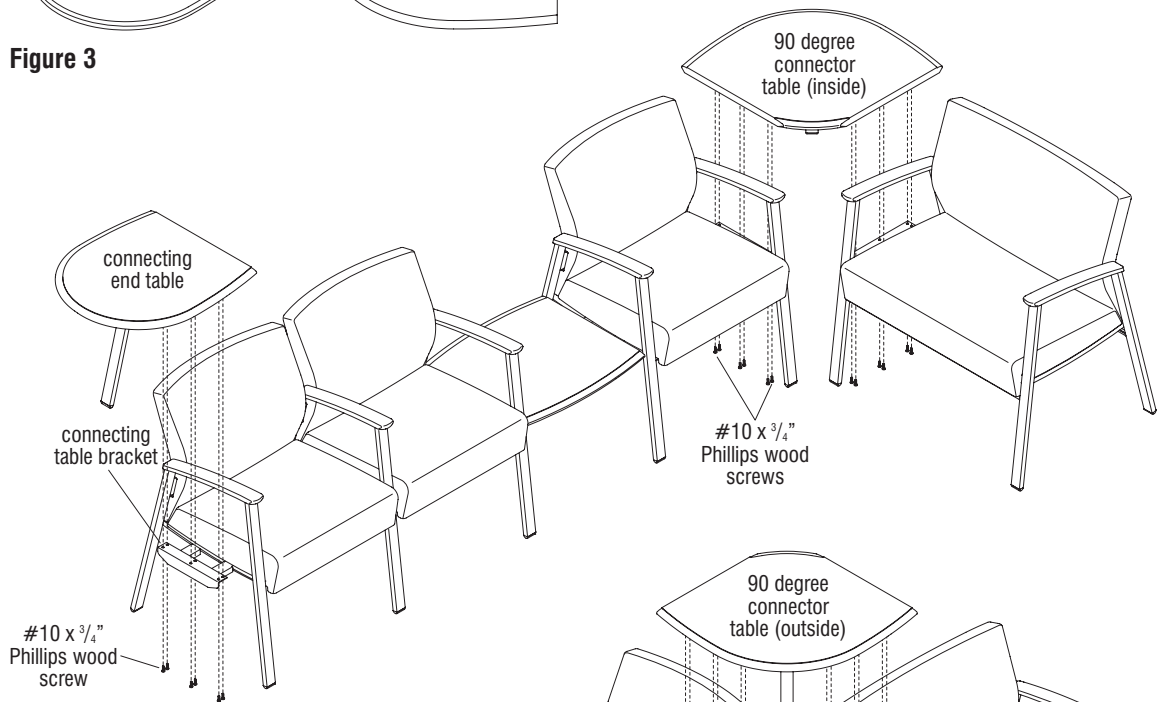
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Connecting End Table and 90 Degree Connector Table Assembly

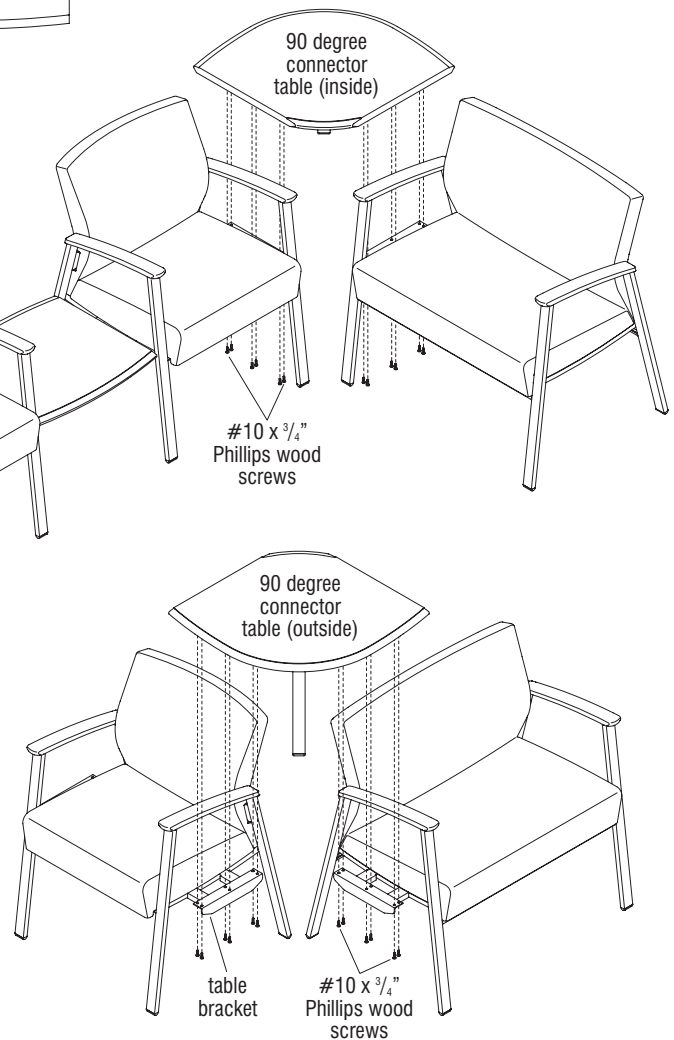
1. Carefully place connecting end table or 90 degree connector table upside down on a soft, protective surface. Align the mounting holes of the support leg mounting plate with the pre-drilled leg holes in the underside of the table. Secure the leg plate to the table using four #10 x 3/4" wood screws provided (Figure 3).
2. To connect the **90 degree connector table**, place the table (with support leg attached) onto the pre-installed connecting table brackets of the seats it will join to. Align the pre-drilled holes of the underside of the table with the mounting holes of the table brackets and secure using six #10 x 3/4" wood screws (Figures 4 & 5).
3. To connect the **connecting end table**, place the table (with support leg attached) onto the pre-installed connecting table bracket of the seat it will join to. Align the pre-drilled holes of the underside of the table with the mounting holes of the table bracket and secure using six #10 x 3/4" wood screws (Figure 4).



**Figure 3**



**Figure 4**



**Figure 5**