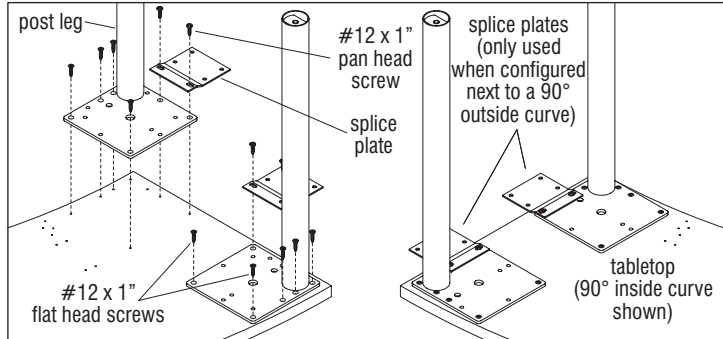


# Assembly Instructions ■

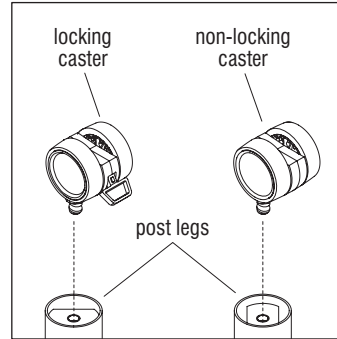
Pillar® Tables

90° Inside Curve, 90° Outside Curve & Rectangular Tables for MyPlace™ Lounge Furniture

March 2023



Detail A



Detail B

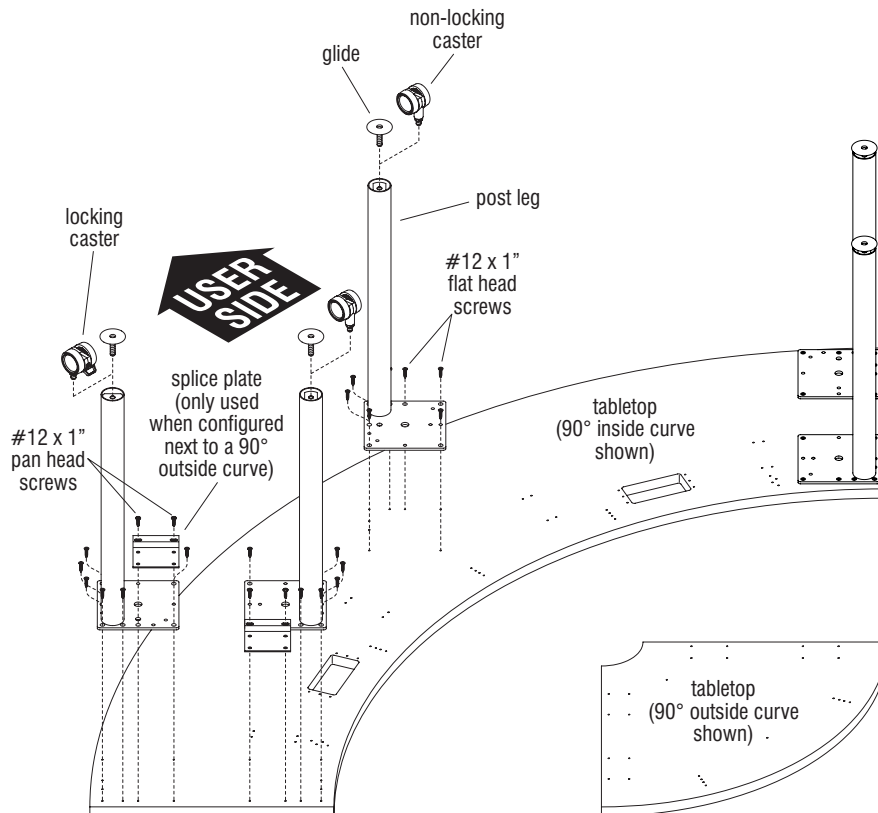


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## Post Legs Installation

**Important:** Although the following instructions illustrates the assembly of a Pillar 90° inside curve table and 90° outside curve tabletop, the instructions apply to the Pillar rectangular table for MyPlace as well. Your table may require a different number of legs, in a different configuration. See page 24 for "Table Leg Configurations."

1. Carefully remove contents from shipping cartons and identify parts and hardware supplied. Place tabletop upside down on a soft, protective surface (Figure 1).
2. Position each post leg over pre-drilled mounting holes on the underside of the tabletop as illustrated. If the table being assembled requires splice plates to support a 90° outside curve tabletop, align the mounting holes on the splice plates with the mounting holes on the post legs as illustrated in Detail A, and secure with two #12 x 1" pan head screws per bracket. Secure the remaining holes on the post leg to the tabletop using six #12 x 1" flat head screws. If the table being assembled will not support a 90° outside curve tabletop in the final configuration, secure the post legs to the tabletop using eight #12 x 1" flat head screws through each base (Figure 1 & Detail A).

**Note:** It is important to use all eight #12 x 1" screws when attaching each post leg to the tabletop, to ensure table stability.

3. If the Pillar table being assembled will receive casters, locking and non-locking casters are provided. Locking casters shall be installed to the legs along the front, user side of the table, and non-locking casters shall be installed to the legs along the rear side of the table. Use a 19 mm open-end wrench to tighten casters to the foot of each leg (Figure 1 & Detail B).
4. If the table being assembled will receive a modesty panel, proceed to page 2. If the table being assembled will not receive a modesty panel, but will receive power, proceed to page 8. If the table being assembled will not receive a modesty panel or power, but will be joined/ganged to another table, proceed to page 15. If the table will not receive a modesty panel, power, or be joined/ganged to another table, carefully turn table to the upright position and place it in the final installation location.



Furnishing Knowledge®



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts properly may result in assembly failure and personal injury.

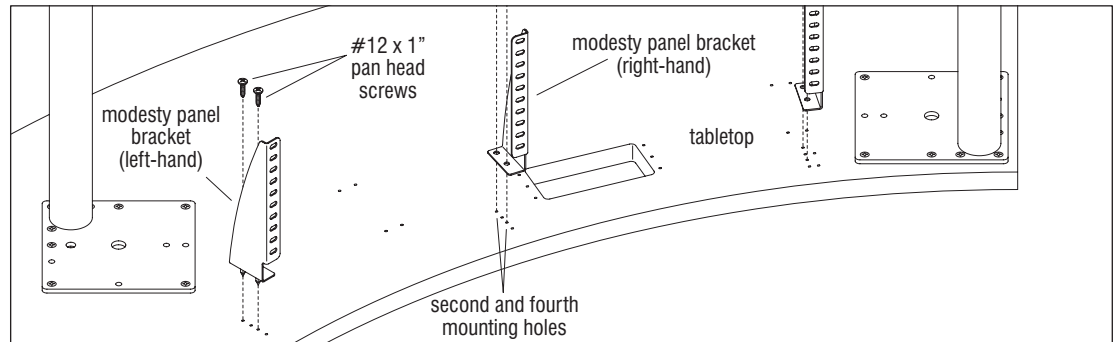
### Modesty Panel Bracket Installation

**Important:** Modesty panels are shipped with multiple left- and right- hand brackets. 90° inside curve modesty panels include three left-hand mounting brackets and two right-hand brackets. 90° outside curve panels include one left- and one right-hand bracket. Rectangular panels include two left- and two right-hand brackets. If brackets are not installed in the correct locations, the modesty panel mounting holes may not align to the brackets properly and disassembly and reassembly will be required.

1. If the Pillar table being assembled will receive a laminate modesty panel, proceed to "Laminate Modesty Panel Installation" instructions below. If the table being assembled will receive a perforated steel modesty panel, proceed to "Perforated Steel Modesty Panel Installation" instructions on page 4.

### Laminate Modesty Panel Installation

1. Position each handed modesty panel bracket over the appropriate pre-drilled holes at the underside of the tabletop (Figure 2). Use the second and fourth mounting holes from the non-user side of the table to secure the brackets to the tabletop using two #12 x 1" pan head screws as illustrated in Figure 2 & Detail C.



Detail C - Laminate Modesty Panel

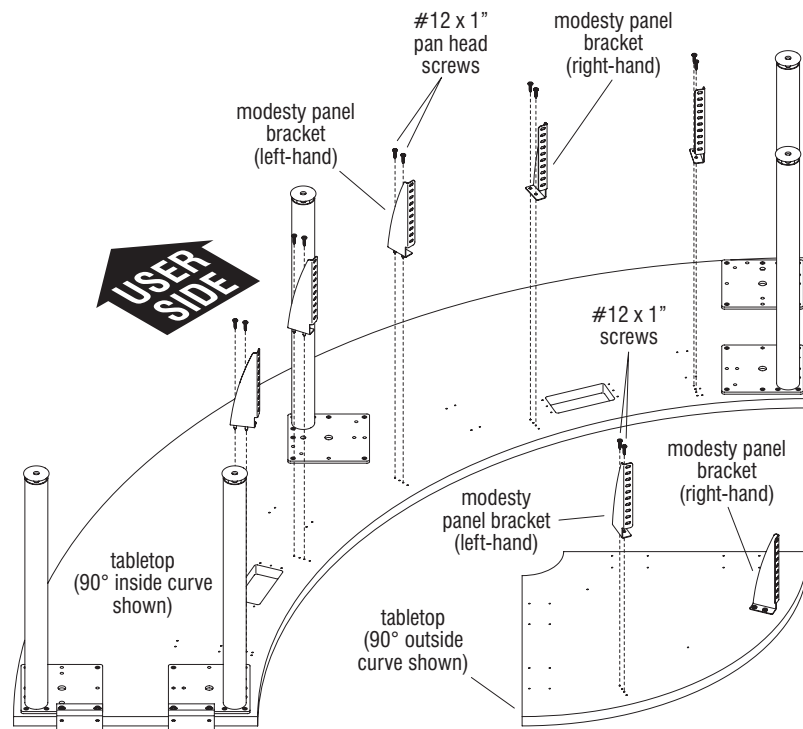
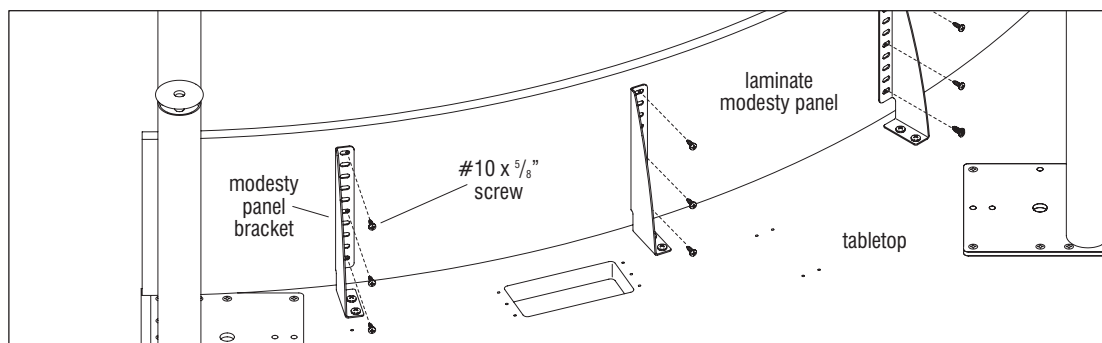


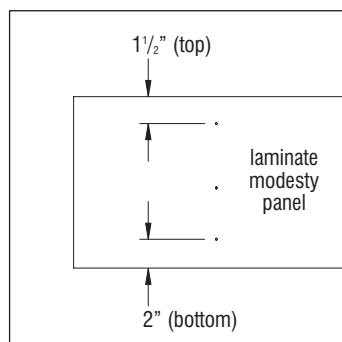
Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail D



Detail E - (back view)

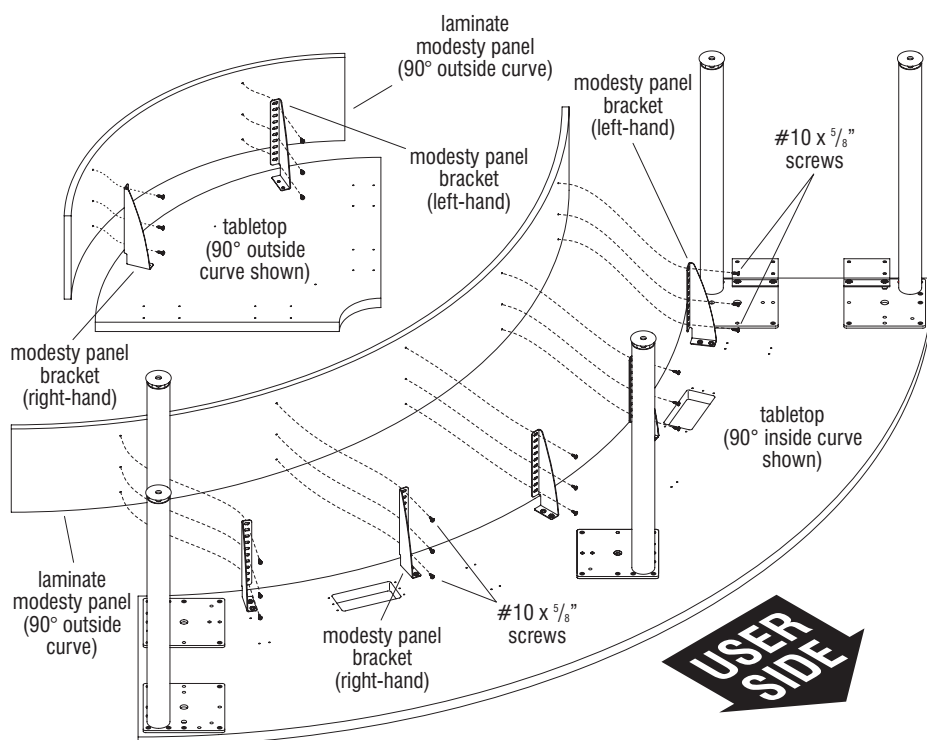


Figure 3

**Caution:** The assistance of a second person is required to install the laminate modesty panel to the modesty panel brackets.

**Note:** When positioning the laminate modesty panel up against the modesty panel brackets, the panel must be oriented correctly. The mounting hole closest to the tabletop should be 1 1/2" to the edge, not 2" to the edge of the modesty panel. If modesty panels are not installed in the correct orientation, an incorrect gap will be between the modesty panel and top and disassembly and reassembly will be required (Detail E).

1. With the assistance of a second person, carefully position the laminate modesty panel up to the modesty panel brackets in the correct orientation (Figure 3 & Detail D).
2. Secure the modesty panel to the modesty panel brackets using three #10 x 5/8" screws per bracket on the user side of the table (Figure 3 & Detail D).
3. If the Pillar table being assembled will receive power, proceed to "Velcro Wire Managers Installation" instructions on page 8. If power is not required but will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15. If the table does not require power or to be ganged to another table, carefully turn table to the upright position. Place the table in the final installation location.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Perforated Steel Modesty Panel Installation

1. If the Pillar table being assembled is a 90° inside curve table, proceed to "Perforated Steel Modesty Panel Installation - 90° Inside Curve Table" instructions on page 5. If the table being assembled is a 90° outside curve or rectangular table, proceed to "Perforated Steel Modesty Panel Installation - 90° Outside Curve & Rectangular Table" instructions on this page.

### Perforated Steel Modesty Panel Installation - 90° Outside Curve & Rectangular Table

- Position one left-hand modesty panel bracket over the appropriate pre-drilled holes at the underside of the tabletop (Figure 4). If the Pillar tabletop is a 90° outside curve, use the first and third mounting holes from the non-user side of the table to secure the brackets to the tabletop as illustrated in Detail F. Rectangular tabletops only have one set of mounting holes for the brackets as illustrated in Detail G. Secure the bracket to tabletop using two #12 x 1" pan head screws. Repeat this step to secure the remaining brackets to the tabletops (Figure 4, Details F & G).
- Carefully position the perforated steel modesty panel up to the modesty panel brackets. If the Pillar table being assembled is a 90° outside curve, align the thirteenth vertical row of holes on each end of the modesty panel with the mounting holes of the outside modesty panel brackets. If the tabletop being assembled is rectangular, align the twelfth vertical row of holes. Take care to align the appropriate top and bottom mounting holes of the modesty panel with the corresponding holes in the modesty panel brackets (Figure 5 & Detail H).
- Secure the modesty panel to the modesty panel brackets using #10-24 x 3/8" screws with heads on the non-user, outside of the table and K-lock nuts on the user side, under the table. Only the top and bottom mounting holes of each modesty

panel bracket need to be used for attaching the panel to each bracket. Take care to push downward on the bottom of the modesty panel while tightening the screws, so the unused holes in the panel align with the slots in the bracket for a clean finish look (Figure 5 & Detail H).

- If the Pillar table being assembled will receive power, proceed to

"Velcro Wire Managers Installation" instructions on page 8. If power is not required but the unit will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15. If the table does not require power or ganging

to another table, carefully turn table to the upright position and place the table in the final installation location.

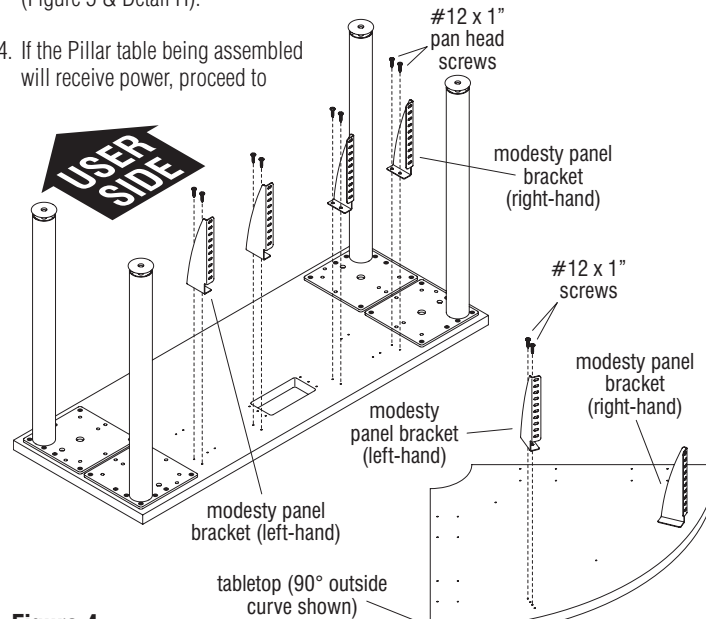


Figure 4

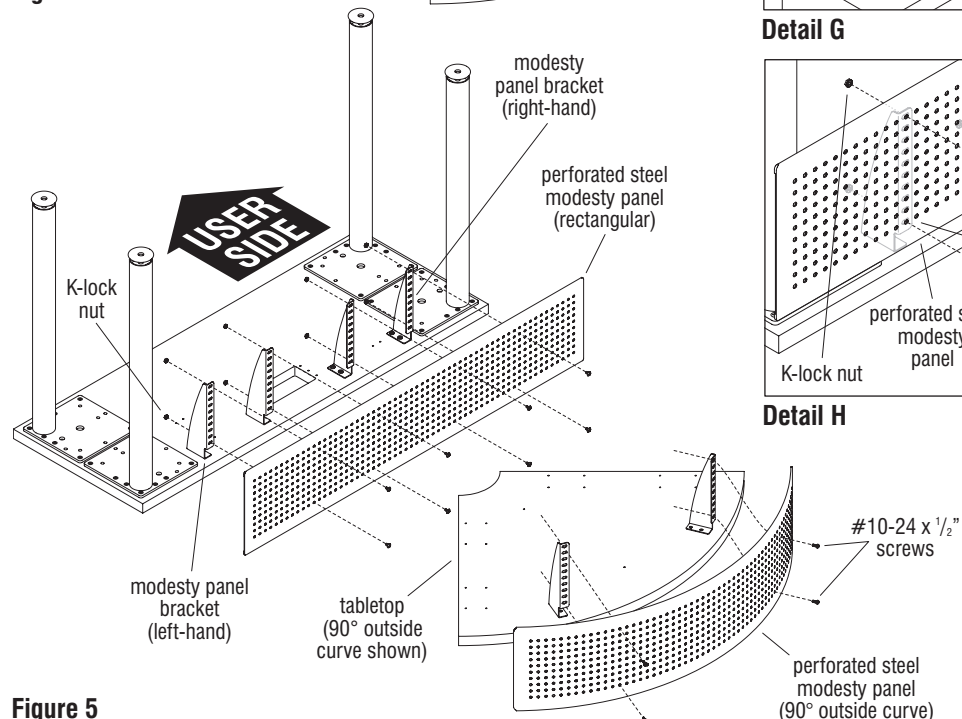
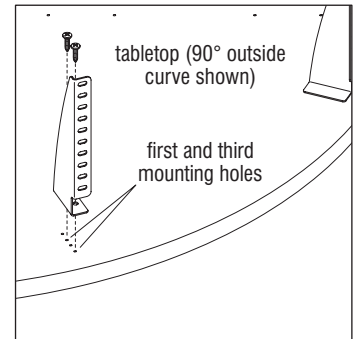
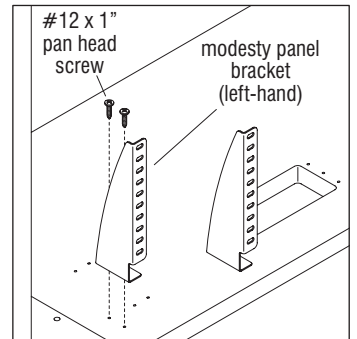


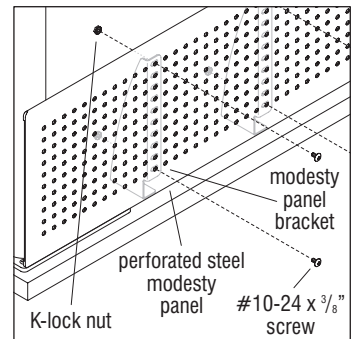
Figure 5



Detail F



Detail G

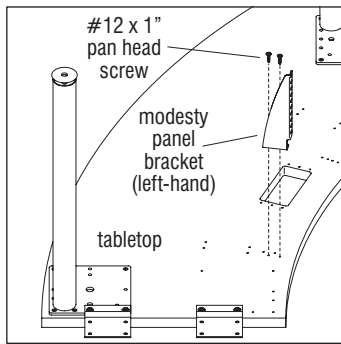


Detail H

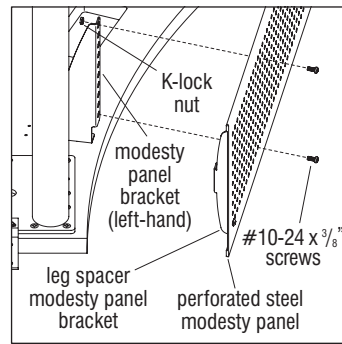




Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail I



Detail J

### Perforated Steel Modesty Panel Installation - 90° Inside Curve

**Caution:** The assistance of three to four people is required to install the perforated steel modesty panel to the modesty panel brackets.

1. Carefully rotate the perforated steel modesty panel onto its side on a soft, protective surface and rest the panel against a wall or sturdy surface (Figure 6).

**Note:** The hemmed edge along the top and bottom of the perforated steel

modesty panel determines the front and back of the panel. The face with the hemmed edge is the back and must be assembled facing the user side, under the table.

2. On the side of the steel panel with the hemmed top and bottom, align the mounting holes of one leg spacer modesty panel bracket with the first vertical row of holes on the end of the perforated steel modesty panel as illustrated in Figure 6. Secure the bracket to the panel using two #10-24 x 3/8" screws with heads on the non-user side of the panel and K-lock nuts on the user (hemmed) side of the panel that will face under the table. Repeat this step to install the second bracket to the opposite end of the panel (Figure 6).

3. Locate the correct handed modesty panel bracket to be installed at one end of the table. Position the bracket over the appropriate pre-drilled holes at the underside of the tabletop. Brackets located on the ends of the table utilize the two mounting holes closest to the end of the table as illustrated in Detail I. Secure the bracket to the tabletop using two #12 x 1" pan head screws (Detail I).

4. With the assistance of a second person, carefully position the perforated steel modesty panel up to the modesty panel bracket with the hemmed side facing the bracket. Align the twelfth vertical row of holes on the end of the modesty panel with the mounting holes of the outside modesty panel bracket (Figure 7 & Detail J).

5. Rest the leg spacer modesty panel bracket with tape against the post leg and loosely secure the modesty panel to the modesty panel bracket. Use #10-24 x 3/8" screws with heads on the non-user, outside of the table and K-lock nuts on the user side, under the table. Only the top and bottom mounting holes of the modesty panel bracket need to be used for attaching the panel to the bracket (Figure 7 & Detail J).

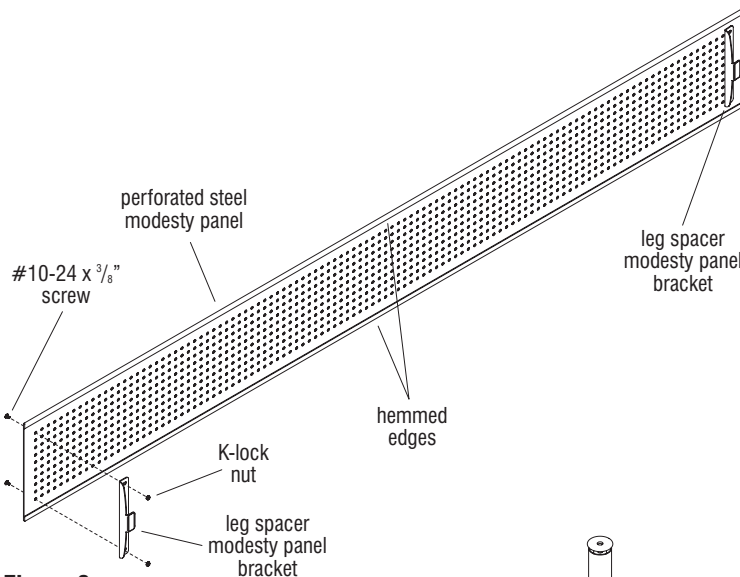


Figure 6

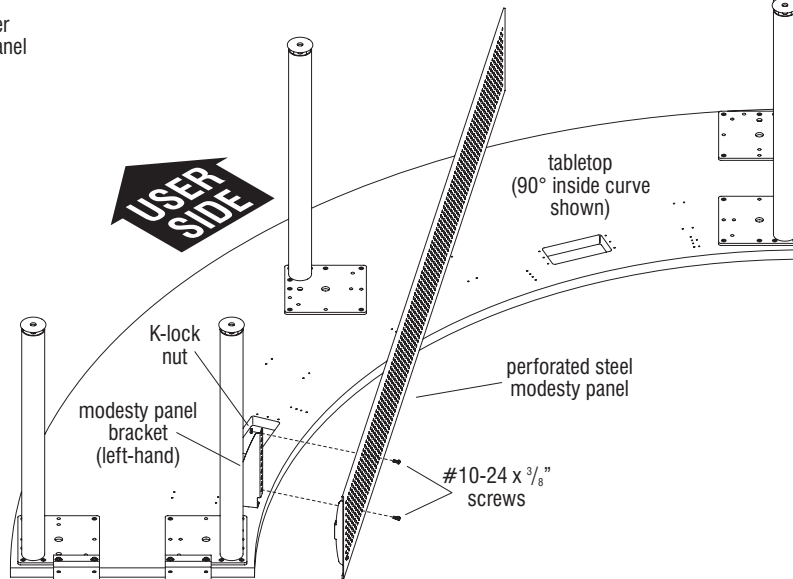


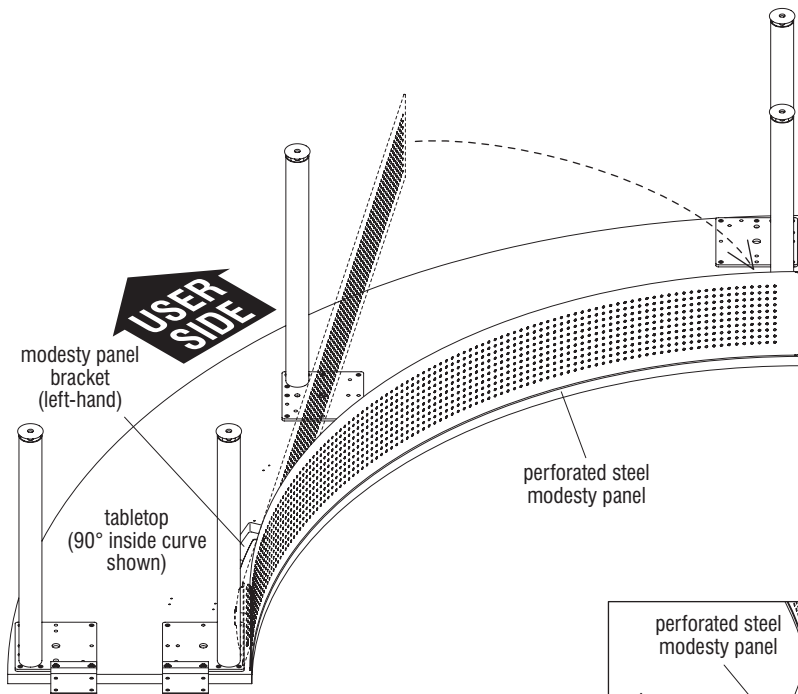
Figure 7



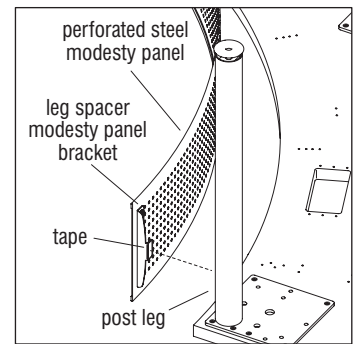
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Perforated Steel Modesty Panel Installation - 90° Inside Curve (cont.)

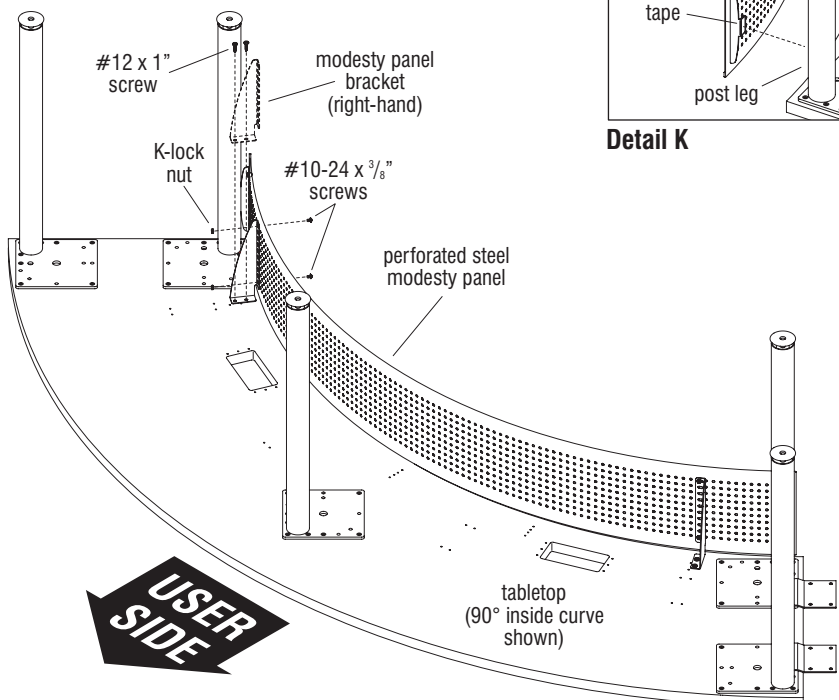
6. With the assistance of three people, have one person position themselves on the non user side of the table and hold the tabletop in place, while the second and third person carefully curve the panel and bring the unattached end of the perforated steel modesty panel around to the front of the post leg. Take care to evenly curve the modesty panel to follow the arch of the table edge. Rest the leg spacer modesty panel bracket with tape against the post leg (Figure 8 & Detail K).
7. Locate the correct handed modesty panel bracket to be installed at the opposite end of the table. Position the bracket over the appropriate pre-drilled holes at the underside of the tabletop. Brackets located on the ends of the table utilize the two mounting holes closest to the end of the table as illustrated in Detail I on the previous page. Secure the bracket to the tabletop using two #12 x 1" pan head screws (Figure 9 & Detail I).
8. Loosely secure the opposite end of the modesty panel to the newly installed modesty panel bracket using #10-24 x 3/8" screws with heads on the non-user, outside of the table and K-lock nuts on the user side, under the table. Only the top and bottom mounting holes of the modesty panel bracket need to be used for attaching the panel to the bracket (Figure 9).



**Figure 8**



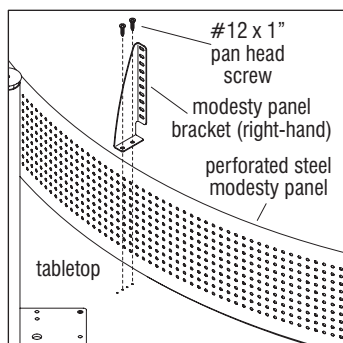
**Detail K**



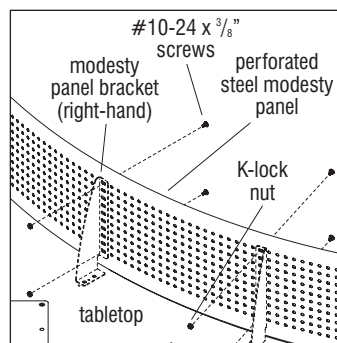
**Figure 9**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail L



Detail M

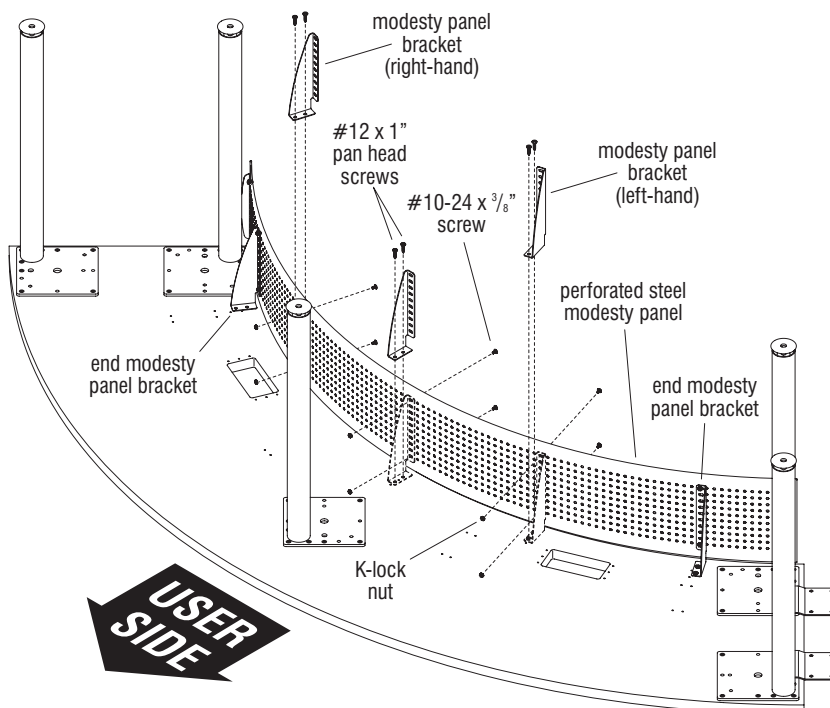


Figure 10

9. Locate the correct handed modesty panel bracket to be installed at the center of the table. Position the bracket over the appropriate pre-drilled holes at the underside of the tabletop. Use the first and third mounting holes from the non-user side of the table edge to secure the brackets to the tabletop. Secure the bracket to the worksurface using two #12 x 1" pan head screws (Figure 10 & Detail L).
10. Secure the modesty panel bracket to the panel using #10-24 x 3/8" screws with heads on the non-user, outside of the table and K-lock nuts on the user side, under the table. Only the top and bottom mounting holes of the modesty panel bracket need to be used for attaching the panel to the bracket (Figure 10 & Detail M).
11. Repeat steps 9 & 10 to install the remaining brackets to secure the modesty panel (Figure 10).
12. Tighten the #10-24 x 3/8" screws and nuts on both end modesty panel brackets to fully secure the modesty panel (Figure 10).
13. If the Pillar table being assembled will receive power, proceed to "Velcro Wire Managers Installation" instructions on page 8. If power is not required but the unit will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15. If the table does not require power or ganging to another table, carefully turn table to the upright position and place the table in the final installation location.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Velcro® Wire Manager Installation - Overview

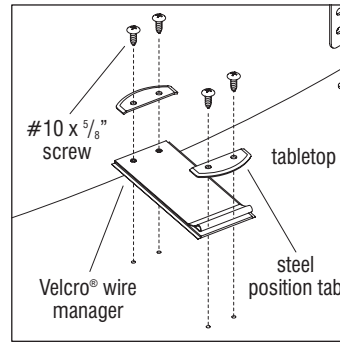
**Note:** If the Pillar table being assembled is a 90° inside curve or rectangular table for MyPlace lounge furniture, two Velcro wire managers secure to the end post leg plates using the adhesive backing, while the two remaining managers are secured to the worksurface mounting holes using screws. 90° outside curve tables utilize a strain relief clip which will be installed later in the instructions. Reference the following sections on this page based on the tables being assembled.

### Velcro Wire Manager to Post Leg Plate Installation

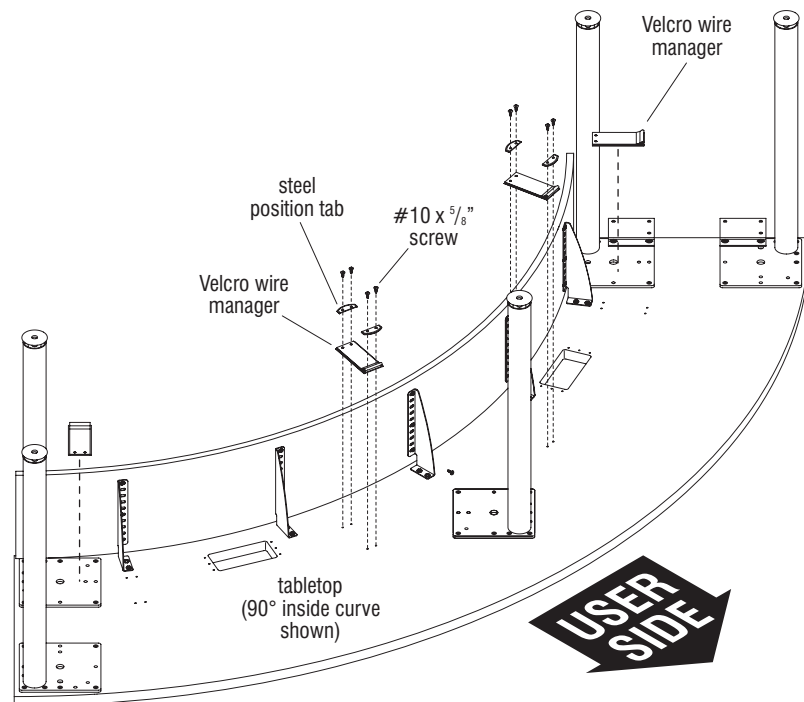
1. Position a Velcro wire manager over each post leg plate that requires a wire manager as illustrated (Figure 1).
2. Remove the tape backing on each Velcro wire manager to expose the adhesive surface. Position each wire manager as illustrated over the post leg plate. Apply firm pressure to the Velcro wire manager to set the adhesive in place (Figure 1).

### Velcro Wire Manager to Worksurface Installation

1. Position the two Velcro wire managers over the pre-drilled wire manager holes in the underside of the tabletop. Locate and place two steel position tabs, one at each end over the mounting holes in the wire manager, then secure using four #10 x 5/8" screws, through the two position tabs, wire manager mounting holes and into the tabletop. Do not over-tighten (Figure 1 & Detail A).



**Detail A**

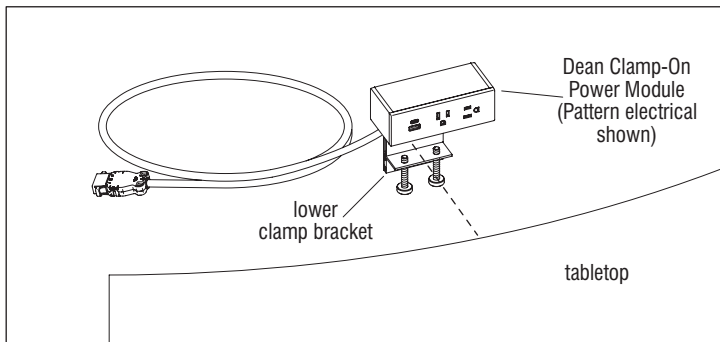


**Figure 1**

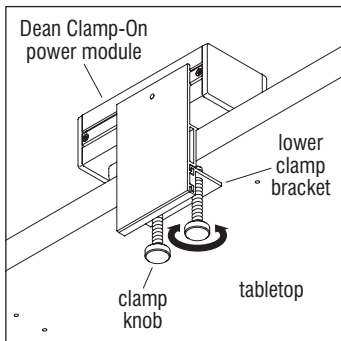
**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.



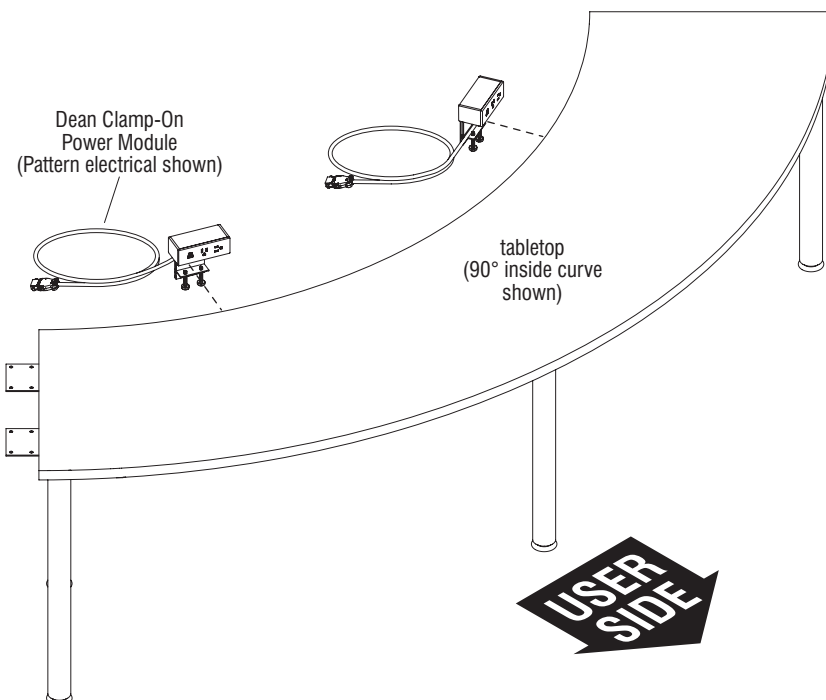
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail A**



**Detail B - (underside shown)**



**Figure 1**

### Power Module Overview

**Note:** If the Pillar tables being assembled require power modules, reference the following sections below based on the power modules your tables require: Reference page 9 for Dean Clamp-On power modules, page 10 for Dean In-Surface power modules, page 11 for Dubbel Undersurface power modules, page 12 for Nacre In-Surface Pop-Up

power modules or page 13 for Node In-Surface power modules. If the tables being assembled require only RPT or Snap-In RPT modules, proceed to "Grommet Overview" instructions on page 14.

### Dean® Clamp-On Power Module Installation

**Note:** The Dean Clamp-On power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean Clamp-On power module for Pattern to a 24" deep Pillar 90° inside curve table. Your configuration may vary.

**Note (Power Modules for Pattern):** The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

**Note:** If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. With the assembled table in the upright position, place the Dean Clamp-On power module onto the back edge of the tabletop at the desired location. Assure that the power cord can be routed easily to a power source (Figure 1 & Detail A).
2. Using the clamp knobs on the lower clamp bracket, tighten to secure Dean clamp-on power module to the tabletop (Detail B).
3. Repeat steps 1 through 2 to install any additional Dean clamp-on power modules.
4. If the Pillar table being assembled will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15, otherwise proceed to "Cable Routing Guidelines - Power Modules with 3-Prong Plug" instructions on page 20.





Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

### Dean® In-Surface Power Module Installation

**Note:** The Dean In-Surface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean In-Surface power module for Pattern to a 24" deep Pillar 90° inside curve table. Your configuration may vary.

**Note (Power Modules for Pattern):** The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

**Note:** If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. With the assembled table in the upright position, orient the Dean In-Surface power module as shown and route the connector end (or plug end) down through the tabletop cutout in the tabletop. Press the module down firmly into the cutout (Figure 2 & Detail C).

2. At the underside of the Dean In-Surface power module are two horizontal channels which are used to secure the clamp bracket assembly onto each end of the module. Rotate each clamp bracket so the screws are facing away from the power module as illustrated in Detail D. Insert the top clamp bracket into the two openings on each end of the power module, then slide until the top bracket is completely engaged with the channel (Detail D).

3. Using the screws on the clamp bracket assembly, tighten to secure the Dean-In-Surface power module to the tabletop (Detail E).

4. Select the appropriate data plate adapter for the phone/data jack to be used and carefully remove from injection molded tree (Detail F).

**Note:** Jacks are sold by separate companies and are not supplied with the module.

5. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail G).

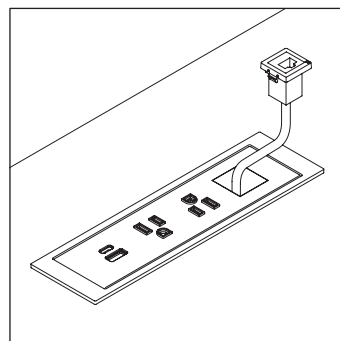
**Note:** Depending on style of data jack used, it may be necessary to route the phone/data cord through the module grommet opening and data plate to install. Each installation may vary.

6. Repeat steps 1 through 5 to install any additional Dean in-surface power modules.

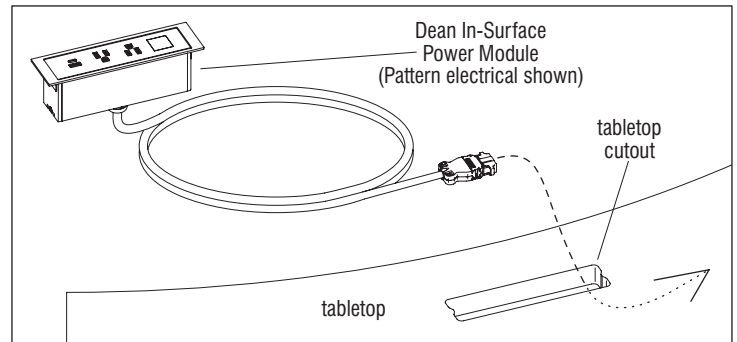
7. If the Pillar table being assembled will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15, otherwise proceed to "Cable Routing Guidelines - Power Modules with 3-Prong Plug" instructions on page 20.

CCC	EEE	HHH
BBB	FFF	DDD
Data Adapter Plates		
BBB	L-Com Keystone Modular, NETCONNECT and 110 Connect Series Modular Jack, Simon ZMAX Style, Allen Tel Versa Tap Series, Leviton Quick Port Series, Belden REVconnect, HDMI Adapter Cable.	
CCC	Hubbell Nextspeed Keystone Series, ADC Truernet Series	
DDD	Blank (no coupler/jack)	
EEE	Ortronics Tracjack Series	
FFF	Panduit Mini-Com Series	
HHH	Video Monitor Jack/DB-15	

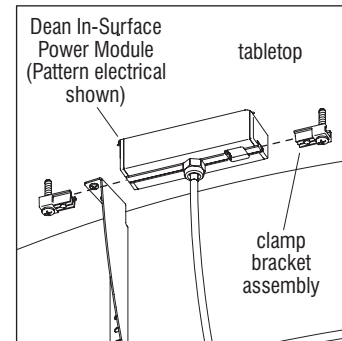
**Detail F**



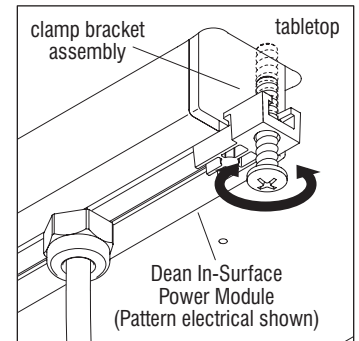
**Detail G**



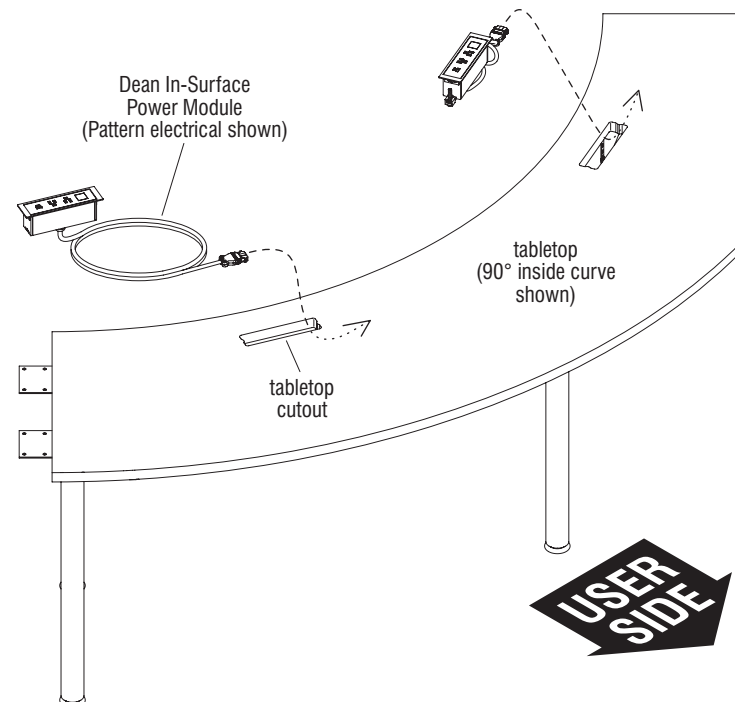
**Detail C**



**Detail D - (underside shown)**



**Detail E - (underside view)**

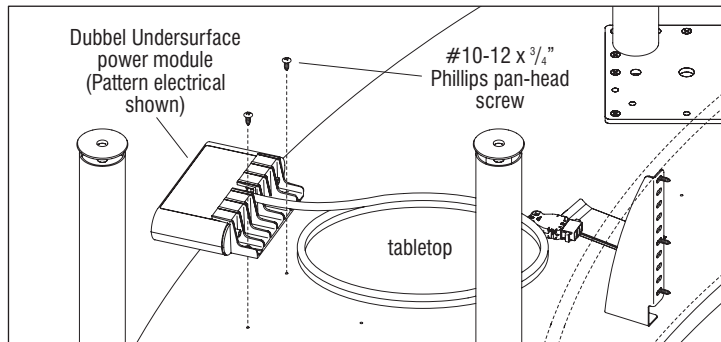


**Figure 2**

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail H

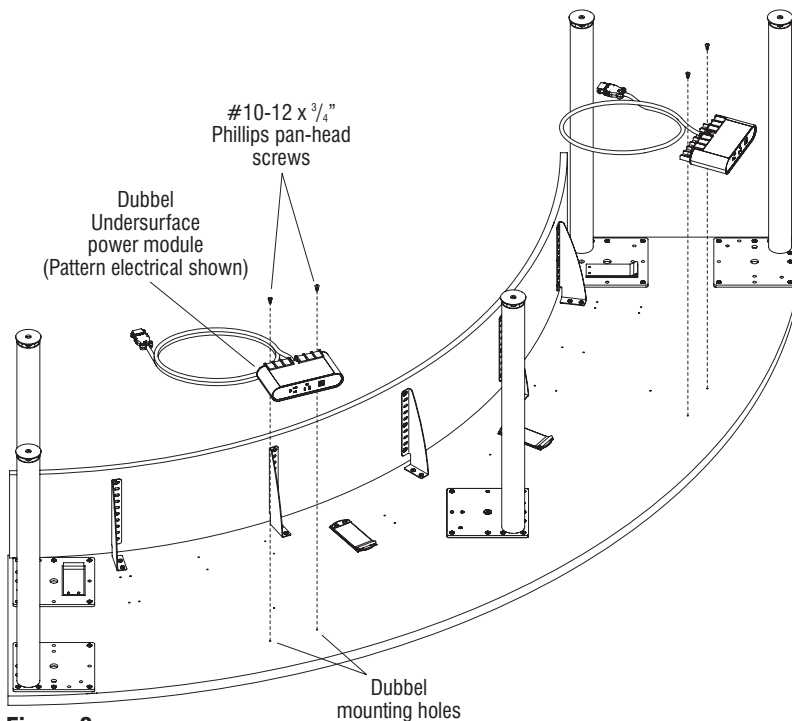


Figure 3

### Dubbel Undersurface Power Module Installation

**Note:** The Dubbel Undersurface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean Clamp-On power module for Pattern to a 24" deep Pillar 90° inside curve table. Your configuration may vary.

**Note (Power Modules for Pattern):** The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

**Note:** If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. Align the mounting holes of the Dubbel Undersurface power module with one of the three sets of two Dubbel pre-drilled mounting hole locations underneath the front, user side of the tabletop as illustrated (Figure 3 and Detail H). Secure the Dubbel power module to the tabletop using two #10-12 x 3/4" Phillips pan-head screws (Figure 3 & Detail H).
2. Repeat step 1 to install additional Dubbel undersurface power modules.
3. If the Pillar table being assembled will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15, otherwise proceed to "Cable Routing Guidelines - Power Modules with 3-Prong Plug" instructions on page 20.

# ■ Pillar® Tables - 90° Inside Curve, 90° Outside Curve & Rectangular Tables for MyPlace™ Lounge Furniture Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

## **Nacre® In-Surface Pop-Up Power Module Installation**

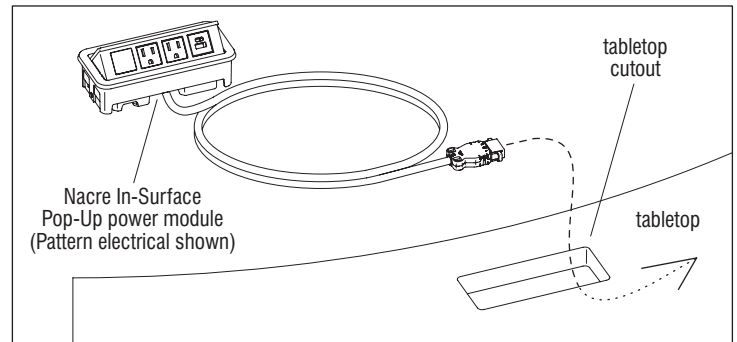
**Note:** The Nacre In-Surface Pop-Up power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Nacre In-Surface Pop-Up power module for Pattern to a 24" deep Pillar 90° inside curve table. Your configuration may vary.

**Note (Power Modules for Pattern):** The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

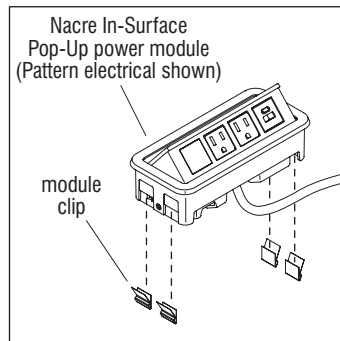
**Note:** If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. Attach four module clips, two at each end, onto the sides of the Nacre In-Surface Pop-Up power module as illustrated (Detail J).
  2. With the assembled table in the upright position, orient the Nacre in-surface pop-up power module as shown and route the connector end (or plug end) down through the tabletop cutout. Press the module down firmly into the cutout to secure in place, making sure the two clips on each side of the module catch under the cutout bottom edge of the tabletop (Figure 4 & Detail I).
  3. Select the appropriate data adapter plate for the phone/data jack to be used and carefully remove from injection molded tree (Detail K).
- Note:** Jacks are sold by separate companies and are not supplied with the module.
4. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail L).

5. Repeat steps 1 through 4 to install any additional Nacre in-surface power modules.
6. If the Pillar table being assembled will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15, otherwise proceed to "Cable Routing Guidelines - Power Modules with 3-Prong Plug" instructions on page 20.



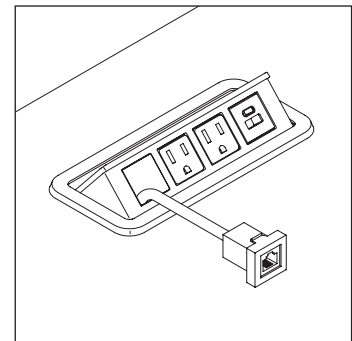
**Detail I**



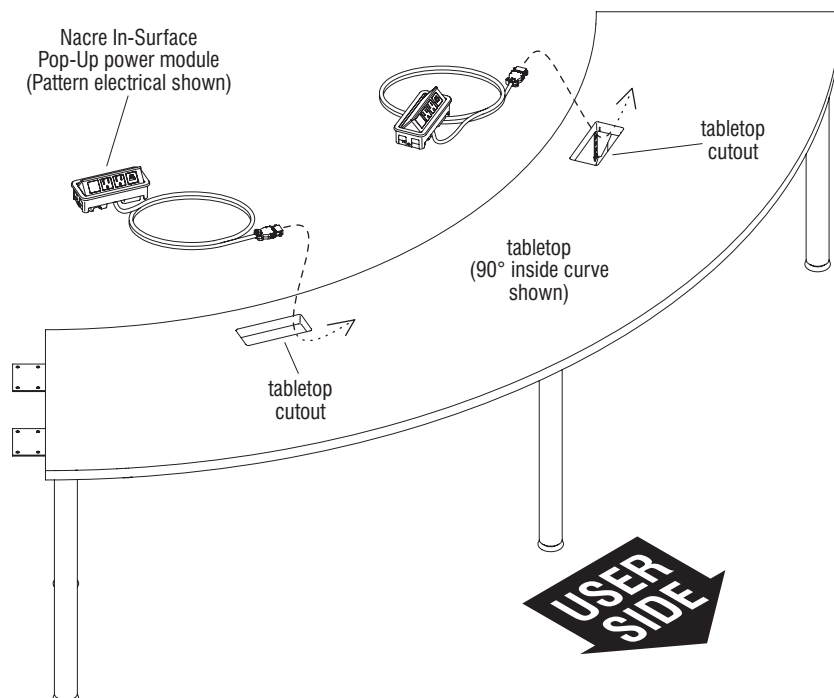
**Detail J**

	<b>Data Adapter Plates</b>
BBB	L-Com Keystone Modular, NETCONNECT and 110 Connect Series Modular Jack, Siemon ZMAX Style, Allen Tel Versa Tap Series, Leviton Quick Port Series, Belden REVConnect, HDMI Adapter Cable.
CCC	Hubbell Nextspeed Keystone Series, ADC Truenet Series
DDD	Blank (no coupler/jack)
EEE	Ortronics Tracjack Series
FFF	Panduit Mini-Com Series
HHH	Video Monitor Jack/DB-15

**Detail K**



**Detail L**

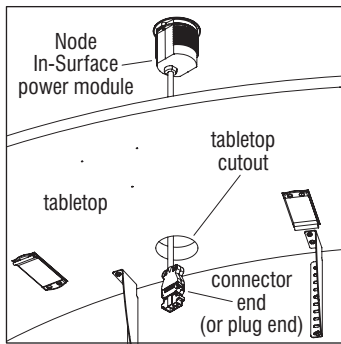


**Figure 4**

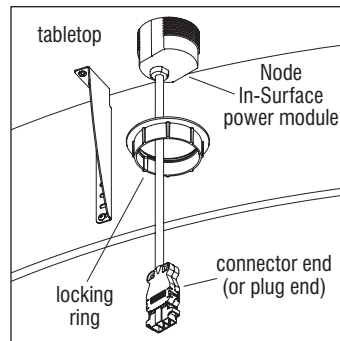
**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.



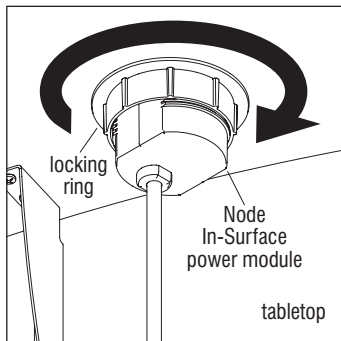
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail M - (underside view)**



**Detail N - (underside view)**



**Detail O - (underside view)**

### Node In-Surface Power Module Installation

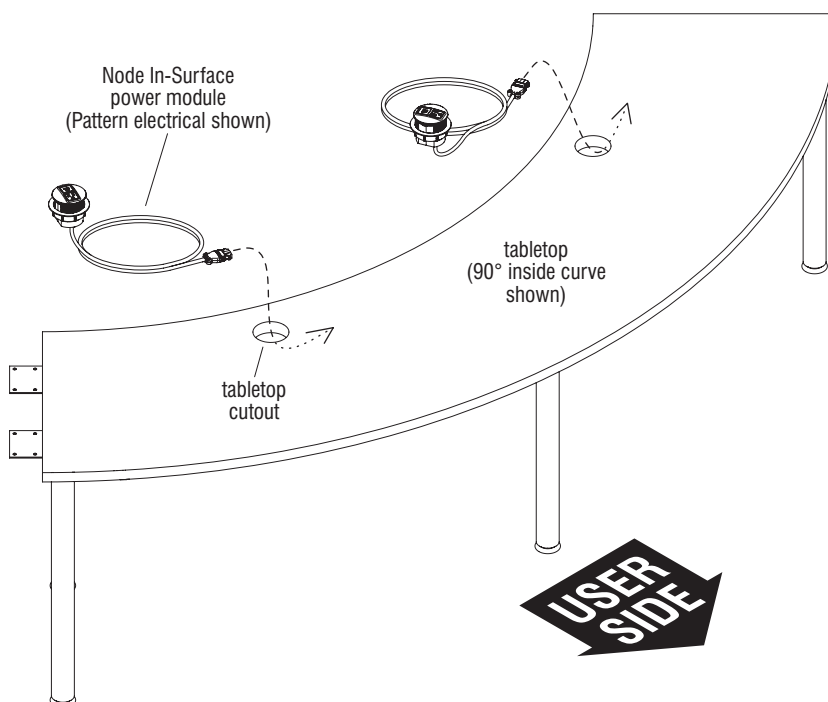
**Note:** The Node In-Surface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Node In-Surface power module for Pattern to a 24" deep Pillar 90° inside curve table. Your configuration may vary.

### Note (Power Modules for Pattern):

The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

**Note:** If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. With the assembled table in the upright position, orient the Node In-Surface power module as shown and route the connector end (or plug end) down through the tabletop cutout. Press the module down firmly into the cutout to secure in place (Figure 5 & Detail M).
2. Route the Node In-Surface power module connector end (or plug end) through the locking ring opening as illustrated (Detail N).
3. Guide the locking ring along the power module cord until the ring reaches the bottom of the power module. Thread the locking ring onto the bottom of the Node In-Surface power module to secure the power module to the tabletop (Detail O).
4. Repeat steps 1 through 3 to install any additional Node in-surface power modules.
5. If the Pillar table being assembled will be ganged to another table, proceed to "Ganger & Splice Plate Overview" instructions on page 15, otherwise proceed to "Cable Routing Guidelines - Power Modules with 3-Prong Plug" instructions on page 20.



**Figure 5**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

### Grommet Overview

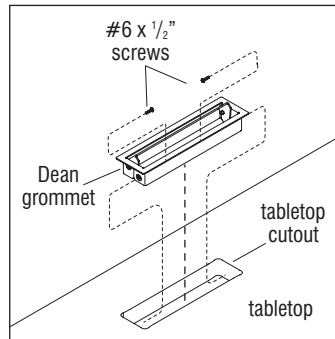
**Note:** If the tables being assembled require a Dean or Nacre grommet installed into any tabletop cutouts, proceed to "Dean & Nacre Grommet Installation" instructions below. If a Node grommet is required, proceed to "Node Grommet Installation" instructions on this page.

### Dean & Nacre Grommet Installation

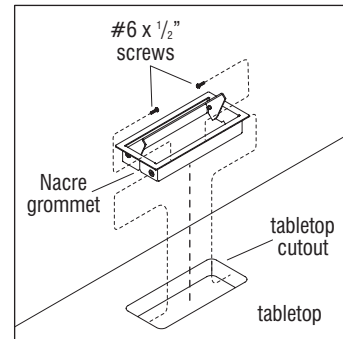
1. Position the Dean or Nacre grommets above the tabletop cutouts with the lid opening towards the user (Figure 1 & Details A or B).
2. Push the grommets into each cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Details A or B).
3. Secure each grommet to the tabletop by inserting two #6 x 1/2" screws through the holes on the inside of the module into the cut edge of the top (Details A or B).
4. Make sure the cover is closed on the grommet, then carefully rotate the tables to be upside down on a soft, protective surface.
5. Proceed to "Ganger & Splice Plate Overview" instructions on page 15.

### Node Grommet Installation

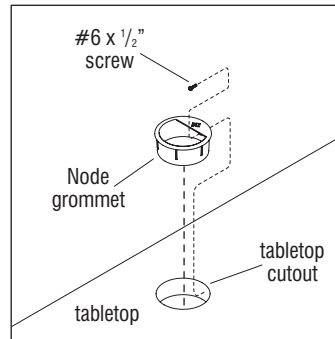
1. Position the Node grommets above the tabletop cutouts (Figure 1 & Detail C).
2. Push the grommets into each cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Detail C).
3. Secure the grommet to the tabletop by inserting one #6 x 1/2" screw through the hole on the inside of the module into the cut edge of the top (Detail C).
4. Proceed to "Ganger & Splice Plate Overview" instructions on page 15.



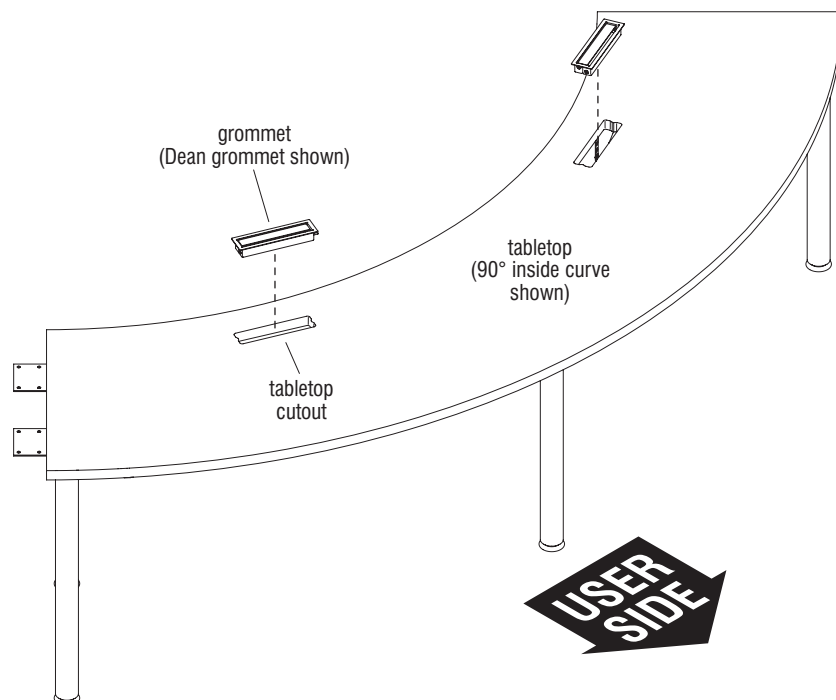
**Detail A - Dean Grommet**



**Detail B - Nacre Grommet**



**Detail C - Node Grommet**



**Figure 2**



**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

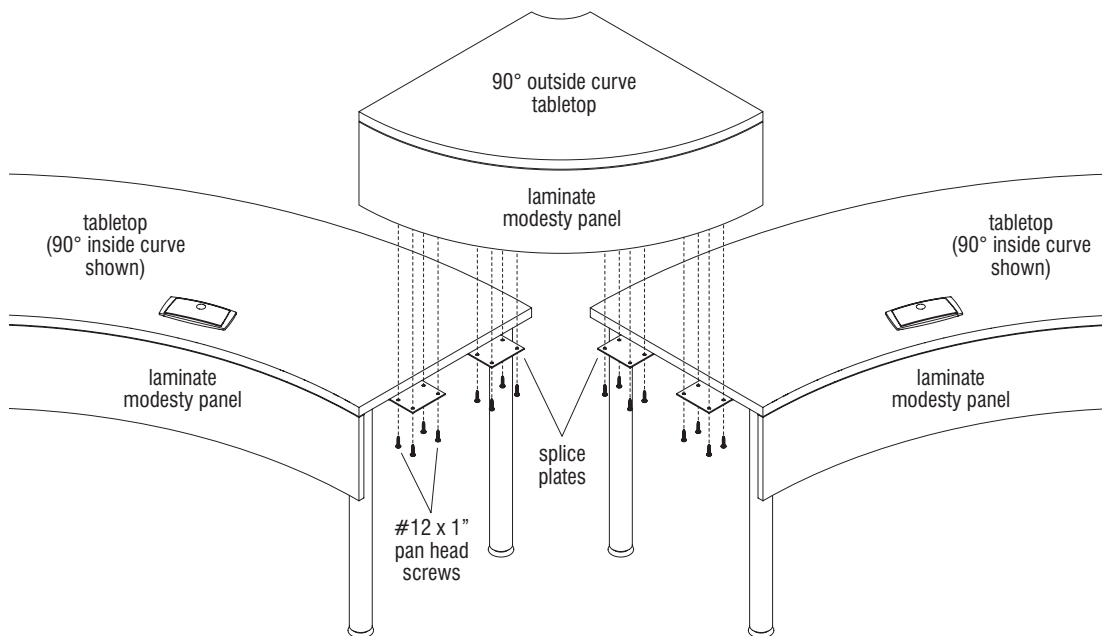


Figure 1

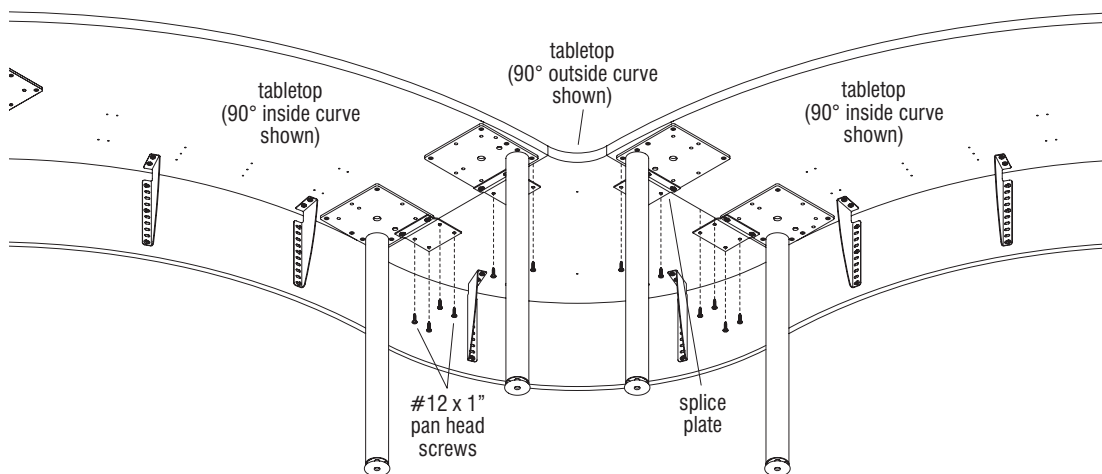


Figure 2

### Ganger & Splice Plate Overview

1. If the tables are not already in the upright position, carefully turn the tables to the upright position.
2. If the Pillar table configuration being assembled involves a 90° outside tabletop, proceed to "90° Outside Tabletop Installation" instructions below before joining. If the table configuration being assembled does not involve a 90° outside curve, proceed to "Ganger Installation" instructions on page 16.

### 90° Outside Tabletop Installation

1. Place the two tables that will support the 90° outside curve tabletop near their final installation location (Figures 1 & 2).
2. Carefully place the 90° outside curve tabletop down on top of the supporting table splice plates as illustrated in Figures 1 & 2.
3. Underneath the table, align the mounting holes on the 90° outside curve tabletop with the mounting holes on the splice plates and secure using four #12 x 1" pan head screws per plate (Figure 2).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

### Ganger Installation

**Note:** Take note of correct ganging hook and peg mounting locations to assure proper ganging of tables.

1. With the tables to be ganged in the upright position, move the table's ganging sides near each other (Figure 3).
2. Locate the two pre-drilled peg mounting locations on each post leg plate. The pre-drilled peg mounting location that is closest to the table's edge where the tables will gang, determines the correct mounting location for the peg (Detail A).
3. Install a peg to each peg mounting location using a #14 x 1½" screw per post leg (Figure 3 & Detail A).
4. Move the tables to be ganged together, such that the two pairs of ganging pegs face each other. With the two ganging hook ends opposite each other, position and snap the two ganging hooks onto their respective ganging pegs to gang tables together as illustrated in Figure 4.

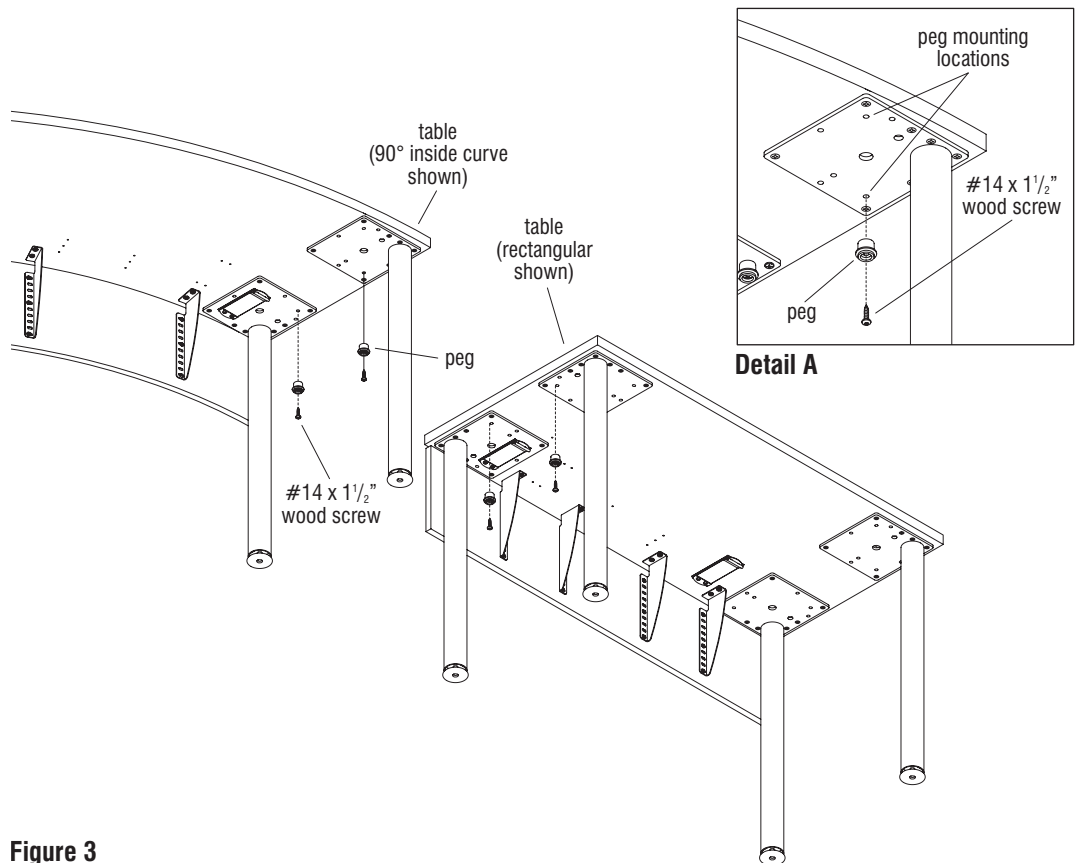


Figure 3

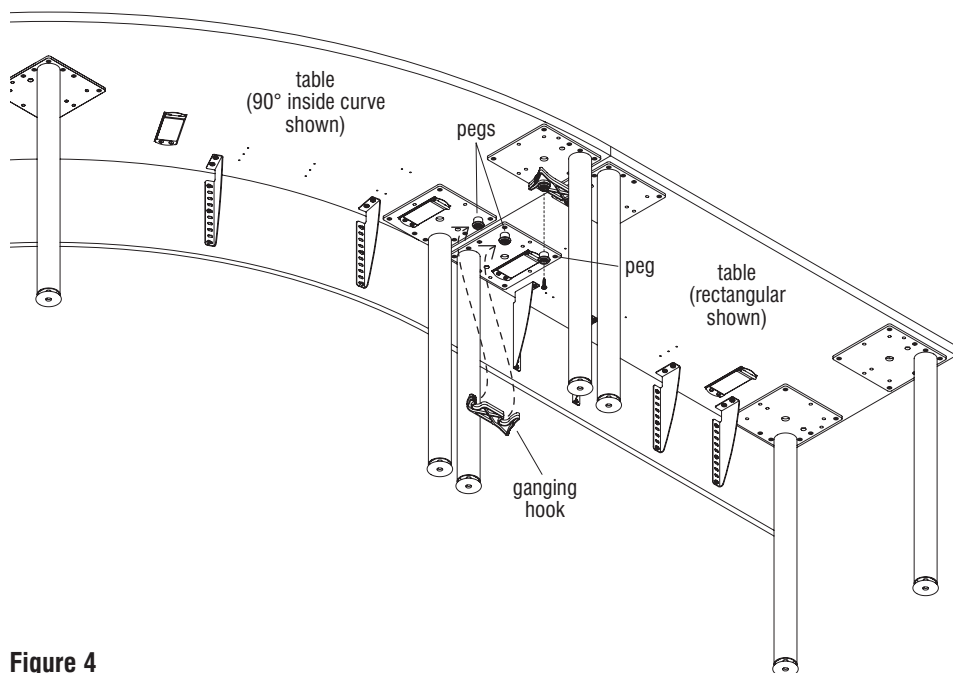
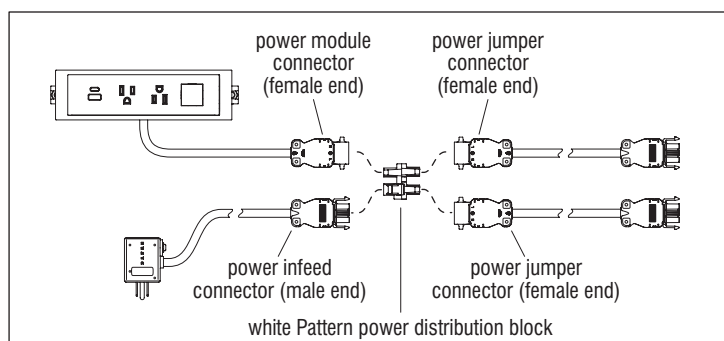


Figure 4

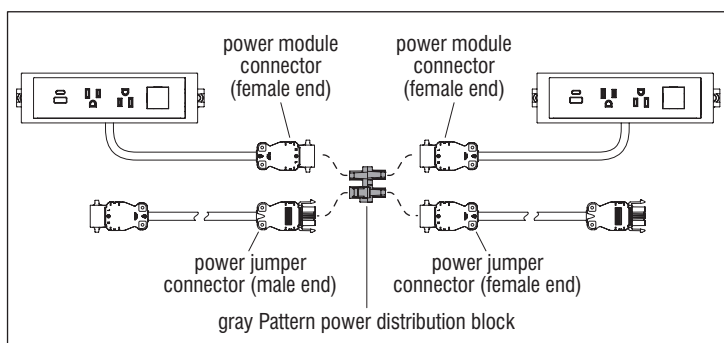
**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.



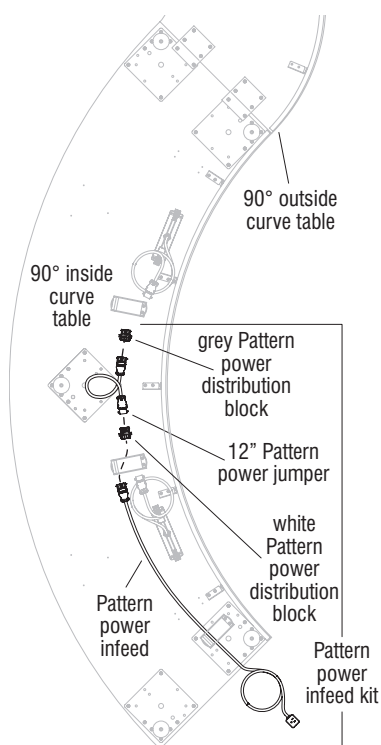
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



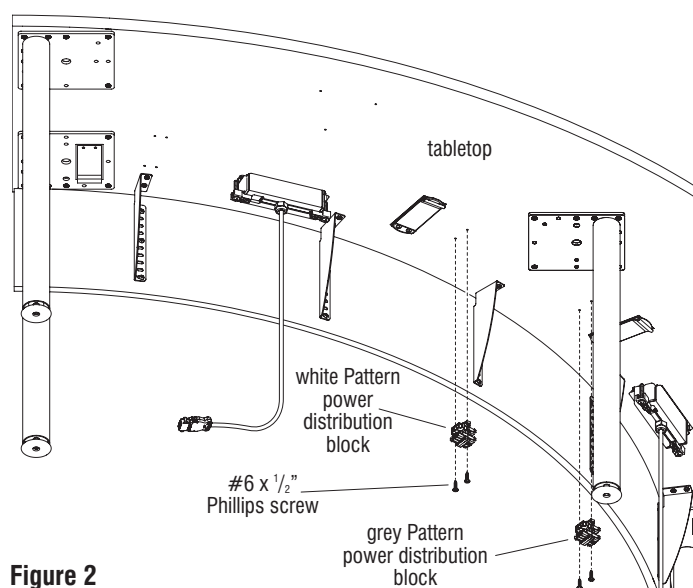
**Detail A - Connection Locations with White Power Distribution Block**



**Detail B - Connection Locations with Grey Power Distribution Block**



**Figure 1 - (bottom view)**



**Figure 2**

### Electrical Overview

**Note:** If the tables being assembled have a Pattern electrical system, proceed to "Pattern Electrical System Installation" instructions below. If the tables being assembled contain a power module with 3-prong plug, proceed to page 20.

### Pattern Electrical System Installation

**Note:** The Pattern electrical system is ETL Listed, evaluated to safety standard UL 962A (USA) and CAN/CSA-C22.2 No. 308 (Canada). It allows up to ten power distribution blocks and up to 50' of power jumpers (in either direction of the power infeed), whichever comes first, can allow up to eighteen power modules depending on table width, and connects to one 15-amp power supply cord (power infeed). The power supply cord does not count toward the maximum 50' of power jumpers.

**Note:** The Pattern quick-release tool is a simple tool designed to help remove the power connector ends from the Pattern power distribution blocks. If reconfiguration of the Pattern electrical system is required, reference "Pattern Quick-Release Tool" instructions on page 25.

### Pattern Power Infeed Kit Assembly

**Important:** Details A & B are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

1. For a run of tables, start Pattern electrical system assembly with the table that will contain the Pattern power infeed. Locate which end of the table the power infeed will install to.
2. Underneath the table, align the mounting holes of the white Pattern power distribution block with the mounting holes on the underside of the tabletop, closest to the power infeed location. Orient the block so the power infeed connector end (male end) is facing towards the power infeed location, then secure the block to the tabletop using two #6 x 1/2" screws (Figure 2).
3. Plug the power infeed's male connector end into the white power distribution block first, as illustrated (Figure 1 & Detail A).
4. Next locate a 12" Pattern power jumper and plug the female connector end into the white power distribution block also. As illustrated in Detail A, either port opposite the power supply cord is fine (Figure 1 & Detail A).
5. Take a grey power Pattern distribution block in hand and align the mounting holes of the block with the second pair of mounting holes on the underside of the tabletop. Orient the block so the power jumper connector (male end) is facing towards the power infeed location, then secure the block to the tabletop using two #6 x 1/2" screws (Figure 2).
6. Plug the previously installed (step 4) 12" Pattern power jumper's male end into the grey power distribution block as illustrated (Figure 1 & Detail B).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

### Pattern Table-to-Table Power Jumper Kit Assembly

**Important:** Details A & B, on the previous page, are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

**Note:** The Pattern table-to-table power jumper kit is used to extend power to any additional table beyond the table with the Pattern power infeed kit.

1. Take a Pattern table-to-table power jumper in hand and plug the jumper's female connector end into the grey Pattern power distribution block installed on the previous table as shown in Detail B on page 17 and Figure 3 this page. Orient the table-to-table power jumper's male connector end toward the additional table (Figure 3 & page 17, Detail B).
2. Take a grey power Pattern distribution block in hand and align the mounting holes of the block with the mounting holes on the underside of the tabletop, closest to the power infeed location. Orient the block so the previously installed power jumper connector (male end) is facing towards the power infeed location, then secure the block to the tabletop using two #6 x 1/2" screws (Figure 3).
3. Plug the previously installed (step 1) Pattern table-to-table power jumper's male end into the grey power distribution block on the additional table as illustrated (Figure 3 & Detail B).
4. Repeat steps 1 & 3 to assemble Pattern table-to-table power jumper kits to the remaining tables.

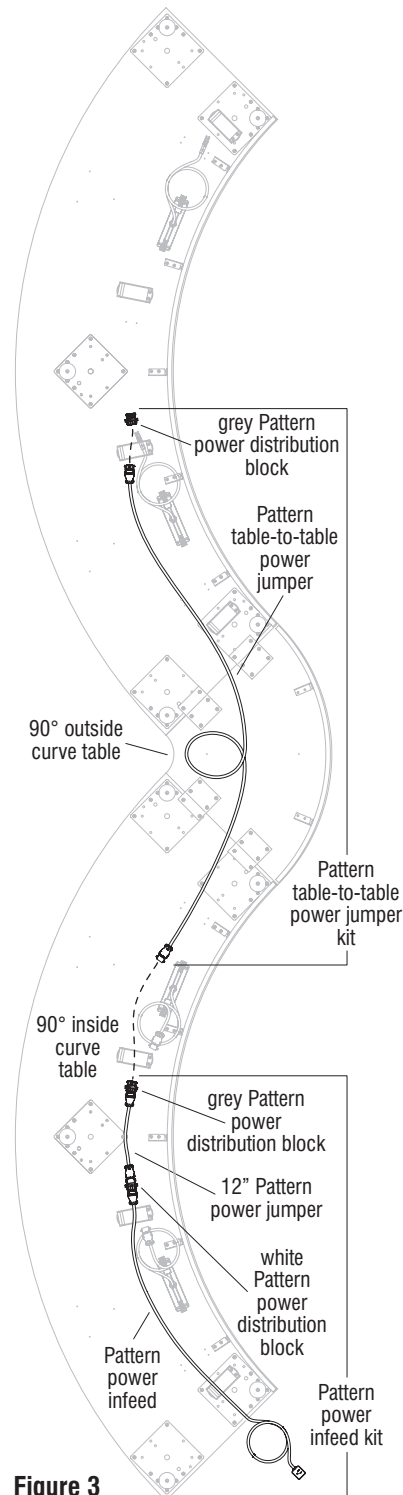
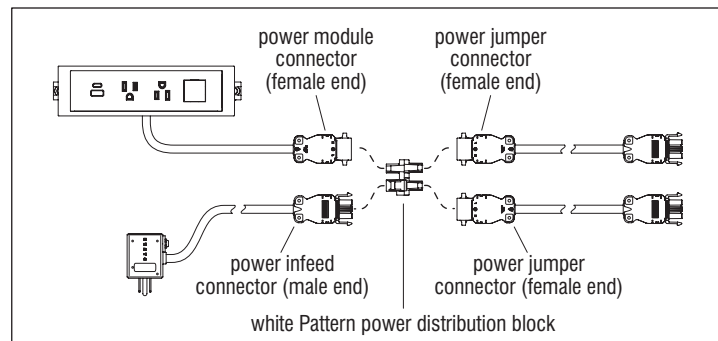
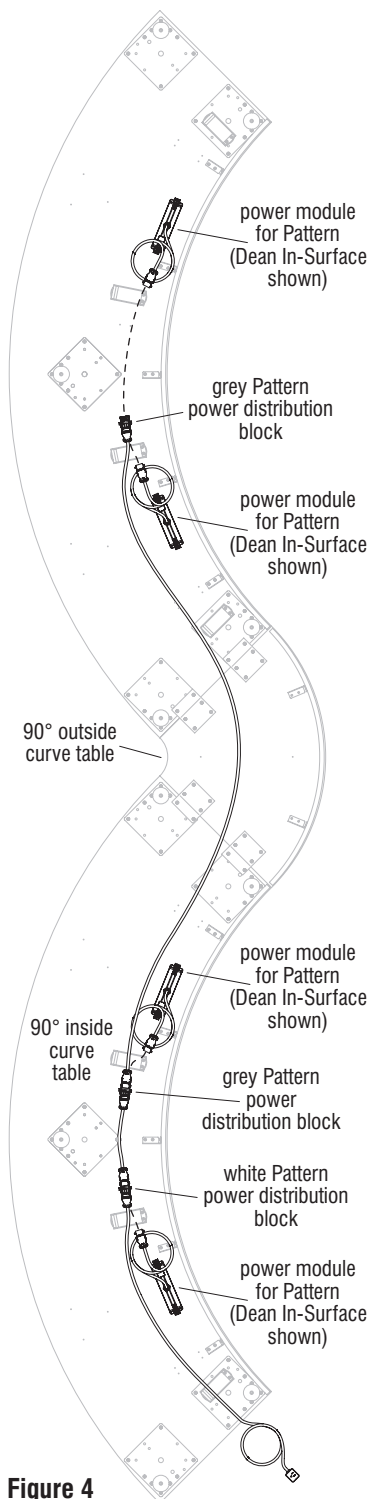


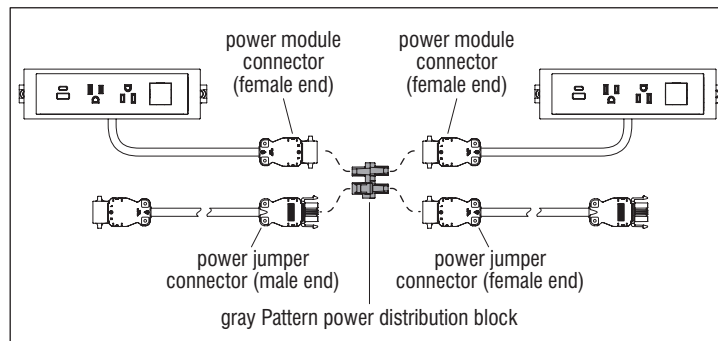
Figure 3



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail C - Connection Locations with White Power Distribution Block**



**Detail D - Connection Locations with Grey Power Distribution Block**

### Cable Routing Guidelines - Power Modules for Pattern

**Important:** Details C & D are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

1. If the table being assembled contains at least one power module for Pattern, route the connector end of each module toward an available power distribution block on the Pattern electrical system. Repeat step 1 to route the remaining power modules from the other tables to an available power distribution block (Figure 4 & Details C & D).
2. Strap in the desired cords using the installed Velcro wire managers.
3. Proceed to "Wire Manager Overview" instructions on page 21.

**Figure 4**



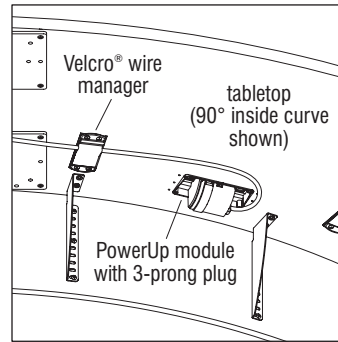


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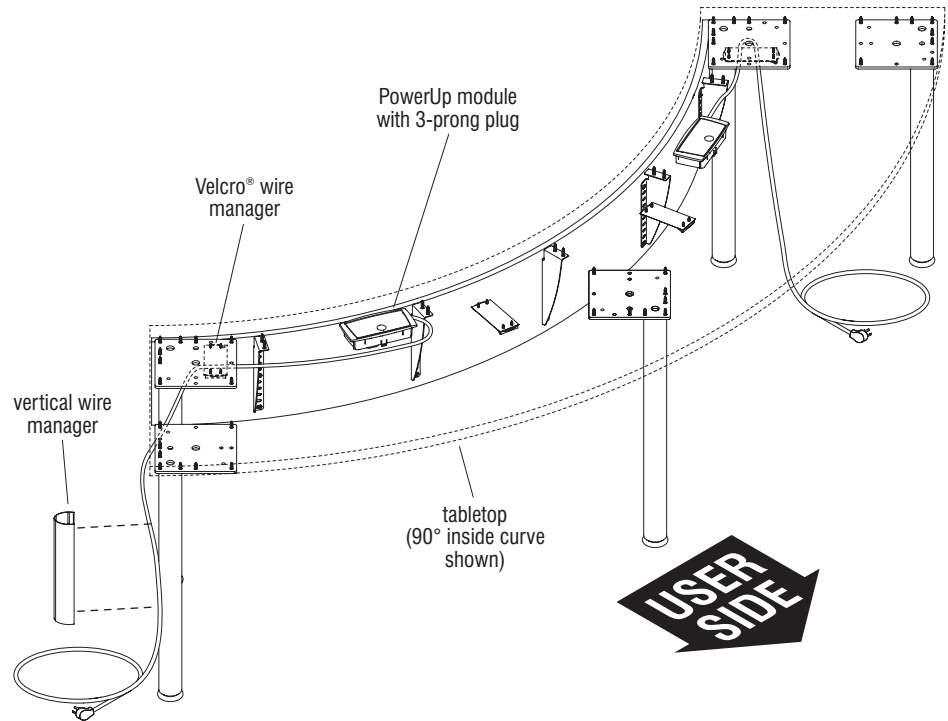
**WARNING:** Assembly of all ganging components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

### Cable Routing Guidelines - Power Modules with 3-Prong Plug

1. With the table in the upright position, strap in the power module cords using the installed Velcro® wire managers as illustrated in Detail E.



**Detail E**



**Figure 5**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

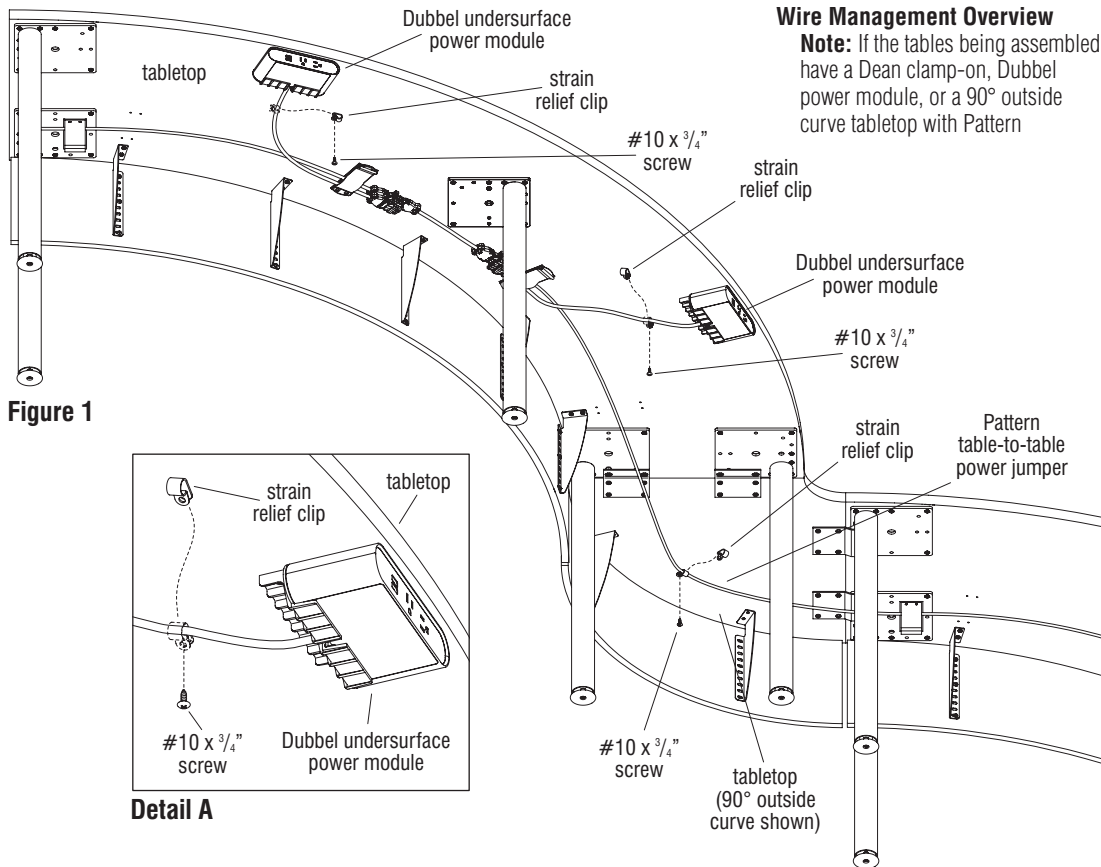


Figure 1

table-to-table power jumper underneath it, proceed to "Strain Relief Clip Installation" instructions below. If the table being assembled requires a vertical wire manager, proceed to "Vertical Wire Manager Installation" instructions below.

### Strain Relief Clip Installation

**Note:** Tabletops have multiple mounting hole locations specifically used for cord strain relief clips, but any unused pre-drilled holes may be used if desired. If the table configuration being assembled contains a 90° outside curve tabletop with Pattern table-to-table power jumper underneath it, one strain relief clip must be used to secure the jumper to the outside curve top. Install the remaining strain relief clips frequently to restrain the power module cables along the desired path underneath the tabletops. Your configuration may vary.

1. Locate strain relief clips and position them at the desired locations above unused pre-drilled holes (Figure 1 & Detail A).
2. Insert the cable into the openings of the clips. Secure the clips to the tabletop using one #10 x 3/4" screw per clip (Figure 1 & Detail A).
3. If the table being assembled requires a vertical wire manager, proceed to "Vertical Wire Manager Installation" instructions below, otherwise proceed to the next page.

### Vertical Wire Manager Installation

**Note:** Vertical wire manager easily snaps on and off the leg, to add or reconfigure cords.

1. Route the plug end of the power module or Pattern power infeed cord to the post leg closest to the desired power source location. Route the cord along the leg, then snap the vertical wire manager to the leg with the cord in between (Figure 2).

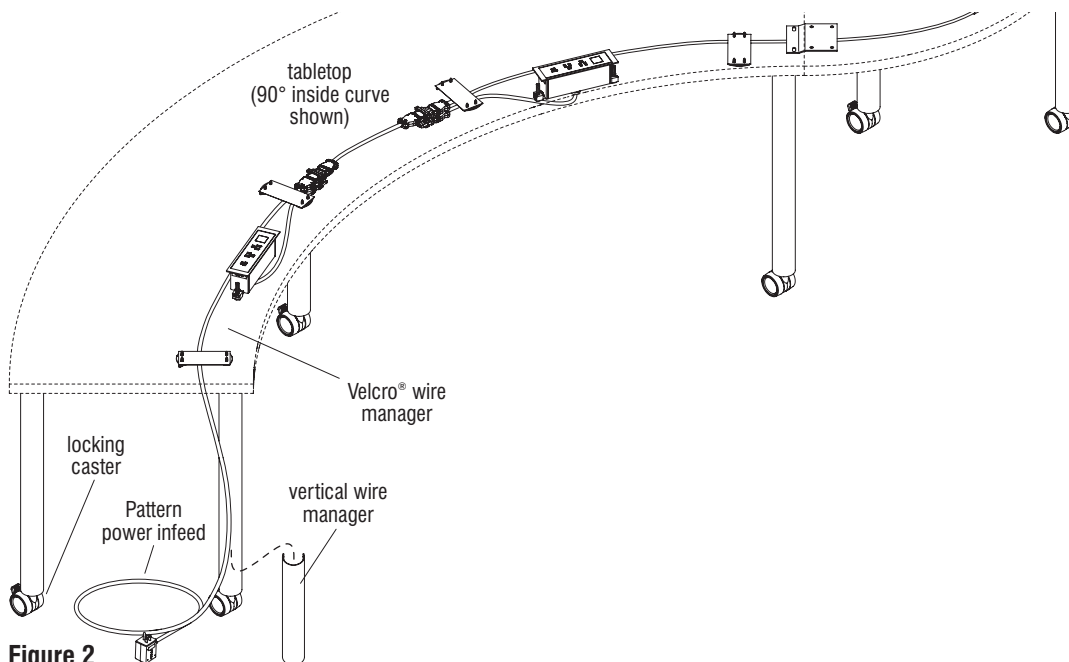


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

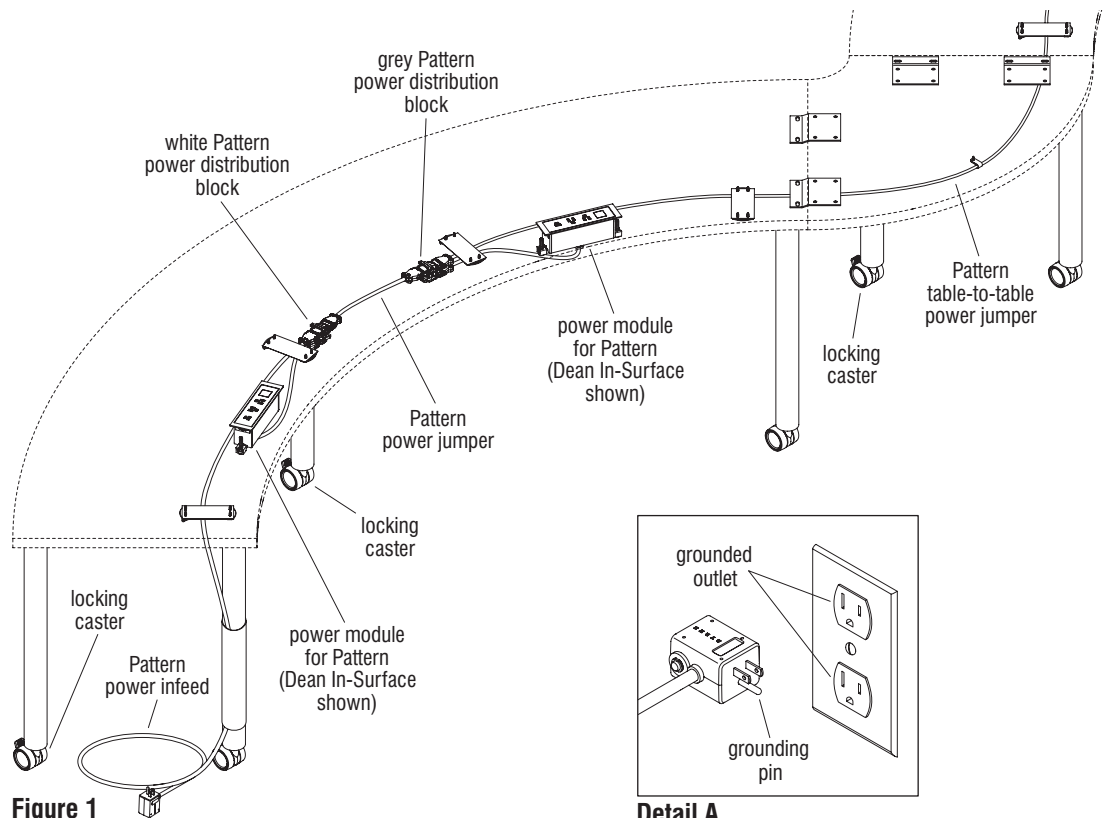
### Connections to Power Source Overview

**Note:** If the tables being assembled contain power modules with 3-prong plugs, proceed to page 23. If the tables being assembled use the Pattern electrical system, proceed to the instructions below.

### Connections to Power Source - Pattern Electrical System

**Warning:** Never attach more than one power infeed to a chain of devices. Always check to be certain that the system is not already powered from another source before attaching an infeed.

1. Place tables at their final location and lock the two front, user side casters in place on each table (Figure 1).
2. Plug the power infeed connector end into an appropriate location in the Pattern system only after all other components are installed. Plug into a source power outlet. Plug an electrical device into a power module on the Pattern electrical system to verify power. If there is no power, verify that there are no more than ten power distribution blocks used on the system, and that the total length of the system and all interconnecting cables (exclusive of the power infeed unit) does not exceed 50 feet, or 600 inches.
3. Once the connection with source power has been identified and corrected, press the reset button on the 3-prong plug end of the Pattern power infeed.



### GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail A. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

### SAVE THESE INSTRUCTIONS

#### IMPORTANT SAFETY INSTRUCTIONS

When using an electrical furnishing, basic precautions should always be followed, including the following:

Read all instructions before using (this furnishing).

**DANGER:** To reduce the risk of electric shock:

1. Always unplug this furnishing from the outlet before cleaning or servicing.

**WARNING:** To reduce the risk of burns, fire, electric shock, or injury to persons:

1. Unplug from outlet before putting on or taking off parts.
2. Close supervision is necessary when this furnishing is used by, or near children, invalids, or disabled persons.
3. Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
4. Do not use outdoors.
5. **WARNING:** Risk of Electric Shock-Connect this furnishing to a properly grounded outlet only. See Grounding Instructions.
6. **WARNING:** Risk of Electric Shock, Fire, and Injury - Review instructions to confirm all critical components are installed and function safely.

**Electrical Rating:** 120V 15 A

**WARNING:** Risk of Injury - Maximum Load 4.7 lb per inch width.

#### GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail B. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

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6. **WARNING:** Risk of Electric Shock, Fire, and Injury - Review instructions to confirm all critical components are installed and function safely.

**Electrical Rating:** 120V 15 A

**WARNING:** Risk of Injury - Maximum Load 4.7 lb per inch width.

#### Connections to Power Source - Power Modules with 3-Prong Plug

1. Place tables in final installation location and lock the two front, user side casters in place on each table if present (Figure 2).
2. Plug each power module with 3-prong plug into an appropriate power source only after all other components have been installed (Detail B).

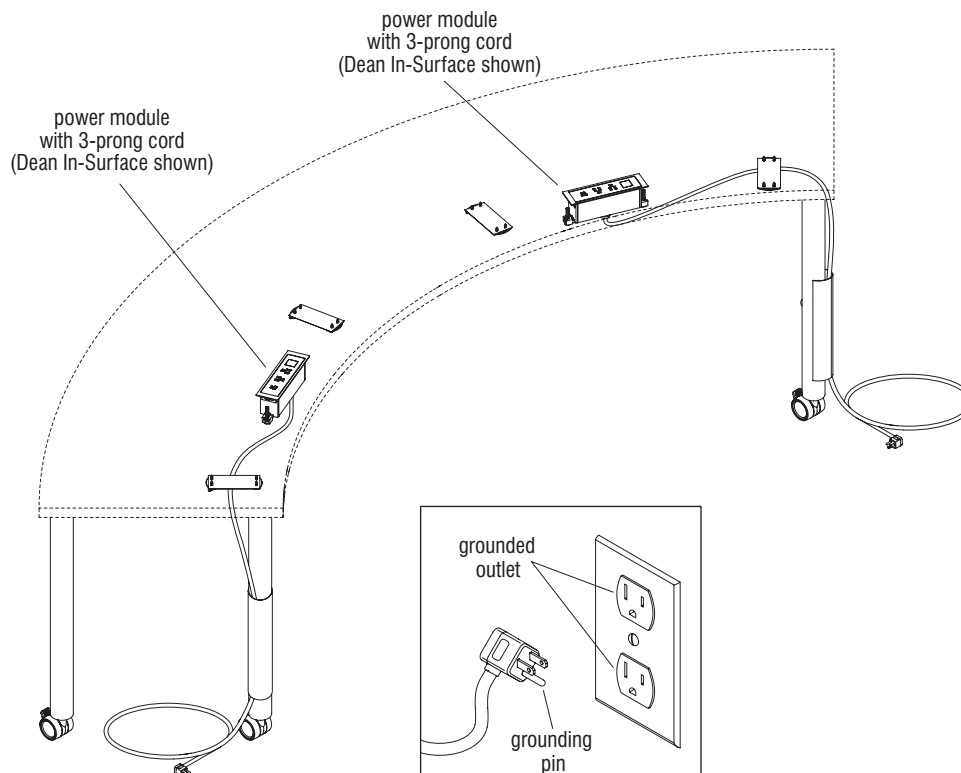


Figure 2

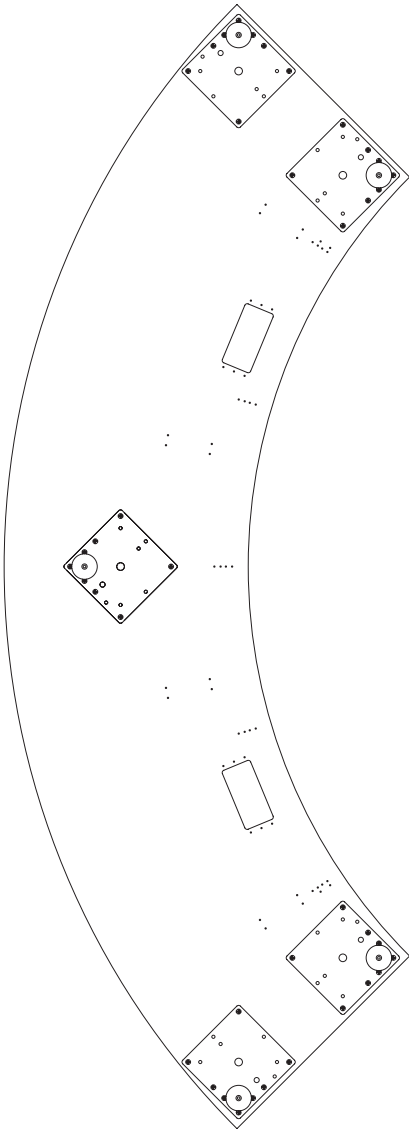
Detail B



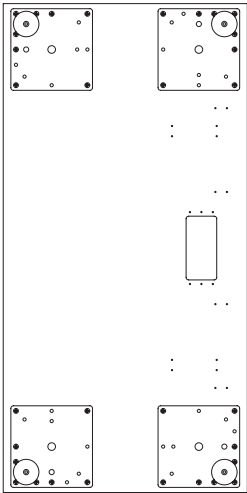
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Table Leg Configurations**

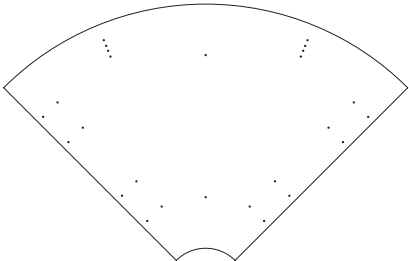
**Note:** It is important to orient bases of post legs to align with all pre-drilled holes in underside of tabletop. Use all eight #12 x 1" screws when attaching each post leg to the tabletop, to ensure table stability.



**90° Inside Curve Table for  
MyPlace Lounge Furniture**



**Rectangular Table for  
MyPlace Lounge Furniture**

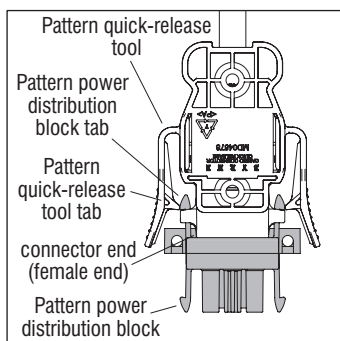


**90° Outside Curve for  
MyPlace Lounge Furniture**

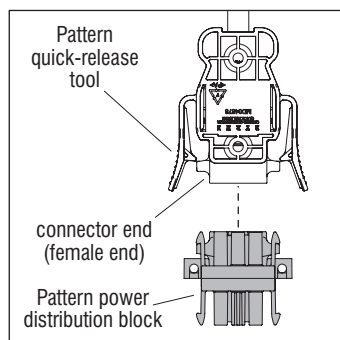




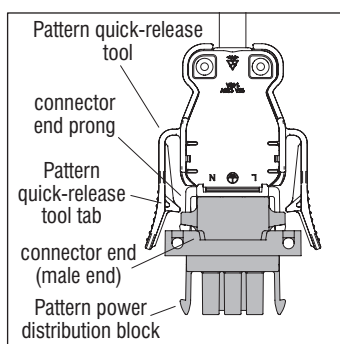
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



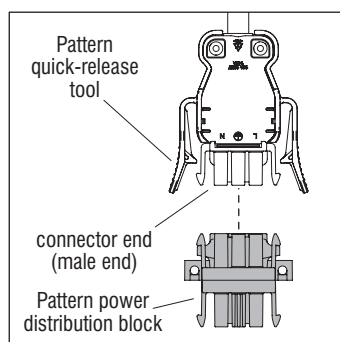
Detail A



Detail B



Detail C



Detail D

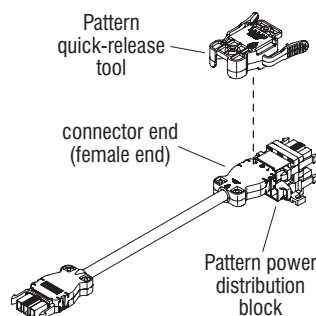


Figure 1

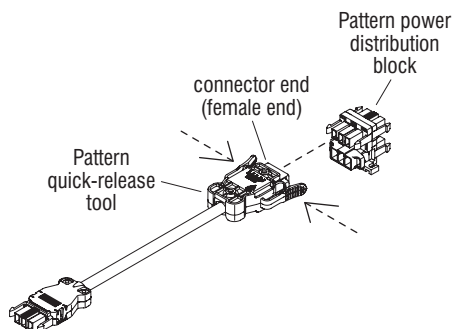


Figure 2

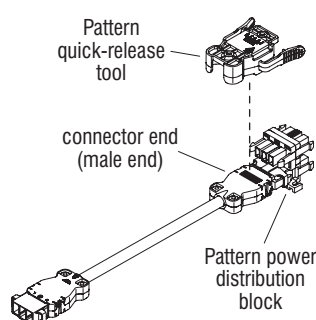


Figure 3

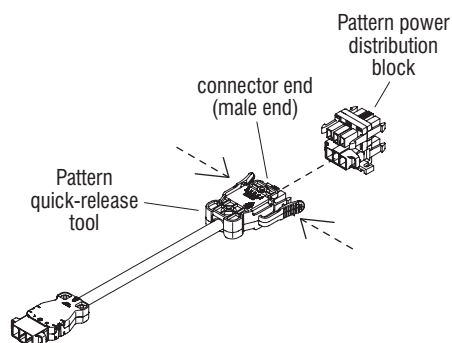


Figure 4

### Pattern Quick-Release Tool

**Note:** The Pattern quick-release tool is a simple tool, designed to help remove the power infeed, power jumper & power module connector ends from the Pattern power distribution blocks. If on initial installation, or if the Pattern electrical system needs to be reconfigured due to table rearrangements, reference the following sections below based on the connectors that need to be removed.

### Female Connector End

1. Snap the Pattern quick-release tool over the female end of the power module or power jumper connector end attached to the Pattern power distribution block (Figure 1).
2. The two Pattern quick-release tool tabs will align with the tabs of the Pattern power distribution block prongs. Squeeze the two Pattern quick release tool tabs together to push the two Pattern power distribution block tabs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 2 & Details A & B).

### Male Connector End

1. Snap the Pattern quick-release tool over the male end of the power infeed or power jumper connector end attached to the Pattern power distribution block (Figure 3).
2. The two Pattern quick-release tool tabs will align at the bottom of the connector end prongs. Squeeze the two Pattern quick release tool tabs together to push the two Pattern power distribution block prongs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 4 & Details C & D).





■ **Pillar® Tables - 90° Inside Curve, 90° Outside Curve & Rectangular Tables for MyPlace™ Lounge Furniture**  
Assembly Instructions