

# Assembly Instructions ■

## Athens® Adjustable-Height Table

July 2016

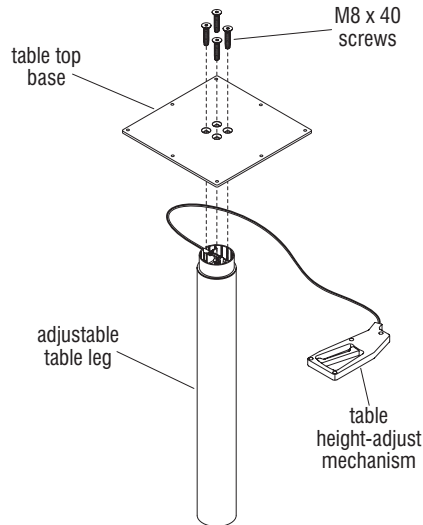


Figure 1

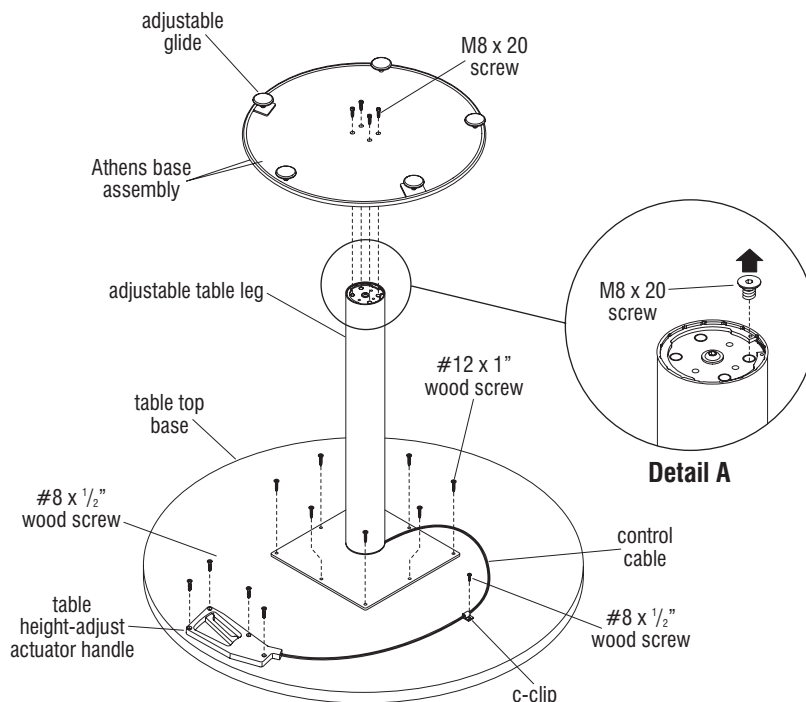


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

1. Carefully remove table parts and hardware from packaging. Special dry guiding is applied to surfaces. Do not grease or clean with solvents.

**Caution:** Take care to not operate the table height-adjust mechanism attached to the adjustable table leg before table is fully assembled. Incorrect use can cause damage or personal injury.

2. Orient the adjustable table leg with the control cable exiting the top of the tube. Secure the table top base to the upright tube using four M8 x 40 screws as illustrated (Figure 1).
3. Place the table top upside down on a soft protective surface. Carefully turn the table leg assembly upside-down onto the top as shown with cable exiting tube opposite the pilot holes drilled in top for actuator handle. Align holes of the base to the pre-drilled holes in the table top. Secure table top base to top using eight #12 x 1" wood screws, taking care to not over-tighten the screws (Figure 2).
4. Loop the control cable and table height-adjust mechanism around the top to achieve a large arc at side where a pilot hole is drilled into the top for the c-clip. Position the actuator handle of the mechanism to face the outside of the table over pre-drilled mounting holes in top. Secure the mechanism to the top using four #8 x 1/2" wood screws supplied. Position the c-clip along the cable at the pre-drilled pilot hole in the top and secure using #8 x 1/2" wood screw (Figure 2).
5. **Prior to installing base assembly to the adjustable table leg, remove the M8 x 10 screw acting as transport lock (Detail A).**
6. Position the base assembly over the adjustable table leg. Align mounting holes in base with holes in table leg and secure with four M8 x 20 screws (Figure 2).
7. Carefully turn table to the upright position and twist adjustable glides in or out to level table.