

# Assembly Instructions ■

Athens® Table

Models AHDA & AHDAC

December 2020

## Tools Required

- $\frac{3}{16}$ " Hex Driver
- $\frac{1}{4}$ " Hex Driver

**Caution:** Disk bases for AHDA and AHDAC tables are very heavy. The assistance of a second person is required to assemble the Athens Table, to avoid risk of personal injury.

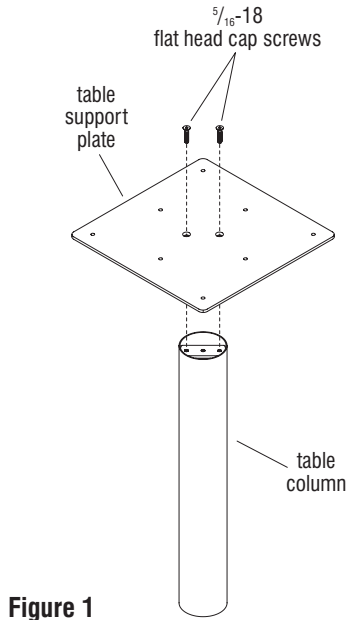


Figure 1

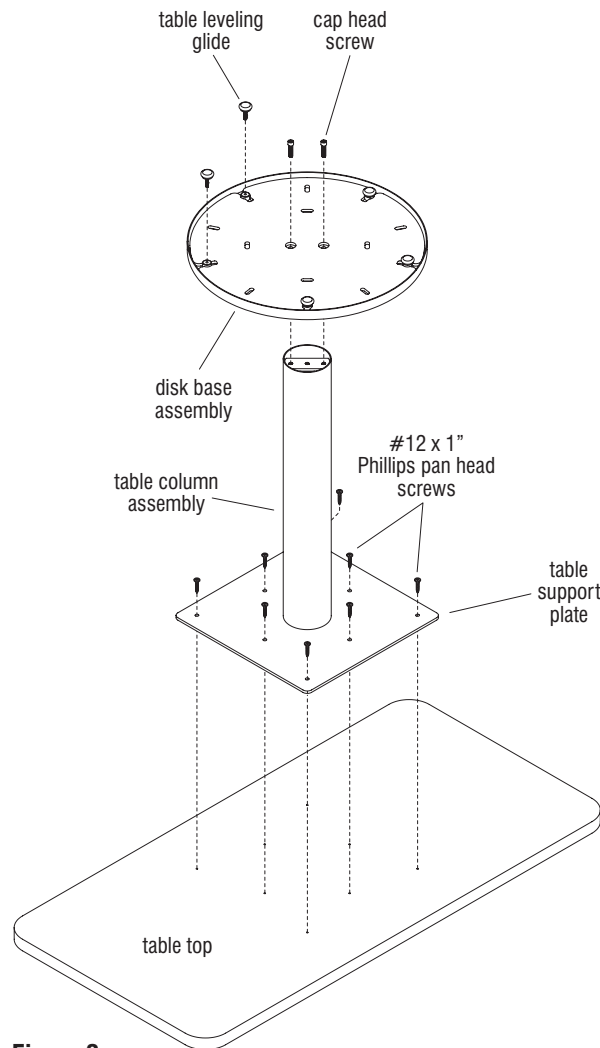


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

1. Carefully remove contents from shipping cartons and view Figures 1 & 2 to familiarize yourself with the table base parts. If the table support plate was shipped attached to the Athens base assembly for shipping, unbolt the two before beginning assembly.
2. Position the table support plate as illustrated over the table column. Make sure the tapered, countersunk holes in the plate are facing up for the screw heads to nest into. Attach the plate to the column using two  $\frac{5}{16}$ -18 flat head cap screws provided. Using a  $\frac{3}{16}$ " hex driver, tighten screws to between 20 and 25 foot pounds of force (Figure 1).
3. Carefully flip the table column assembly over so the table support plate is facing down. With the assistance of a second person, position the disk base assembly over the table column as illustrated in Figure 2, aligning the mounting holes in the disk with the threaded strap in the column. Insert two cap head screws through the disk and into the column, then thread in to secure. Tighten cap screws to between 20 and 25 foot pounds of force (Figure 2).
4. If not pre-installed, thread in five table leveling glides. Adjustment of glides may be necessary after table assembly is complete and table is set upright in its desired location (Figure 2).
5. Carefully set table top upside down onto a soft, protective surface. Position the table support plate of the table base assembly over the appropriate pre-drilled hole pattern in the underside of the worksurface. Secure using eight #12 x 1" Phillips pan head screws. Do not over-tighten (Figure 2).
6. With the assistance of a second person, carefully turn the table to the upright position.

