



## Serenade™ Gathering Table

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## SAVE THESE INSTRUCTIONS

### IMPORTANT SAFETY INSTRUCTIONS

When using an electrical furnishing, basic precautions should always be followed, including the following:

Read all instructions before using (this furnishing).

**DANGER:** To reduce the risk of electric shock:

1. Always unplug this furnishing from the outlet before cleaning or servicing.

**WARNING:** To reduce the risk of burns, fire, electric shock, or injury to persons:

1. Unplug from outlet before putting on or taking parts off parts.
2. Close supervision is necessary when this furnishing is used by, or near children, invalids, or disabled persons.
3. Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
4. Do not use outdoors.
5. **WARNING:** Risk of Electric Shock - Connect this furnishing to a properly grounded outlet only. See Grounding Instructions.
6. **WARNING:** Risk of Electric Shock, Fire, and Injury - Review instructions to confirm all critical components are installed and function safely.

### Pattern Electrical System

**Electrical Rating:** 120V 15 A

**WARNING:** Risk of Injury - Maximum Load 4.7 lb per inch width.

### Power Modules with 3-Prong Plug

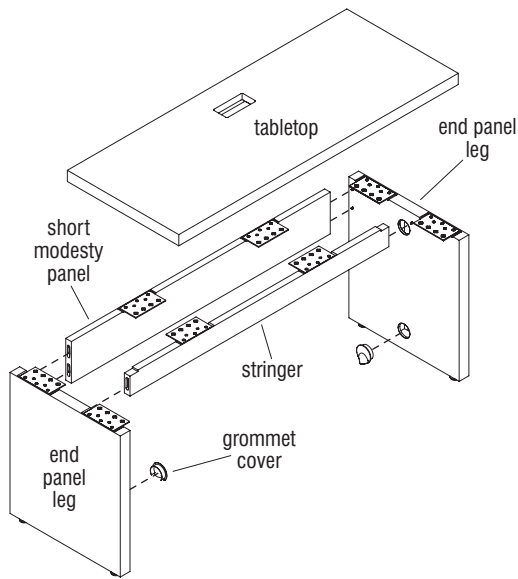
**Electrical Rating:** 120V 15 A

**WARNING:** Risk of Injury - Maximum Load 4.7 lb per inch width.

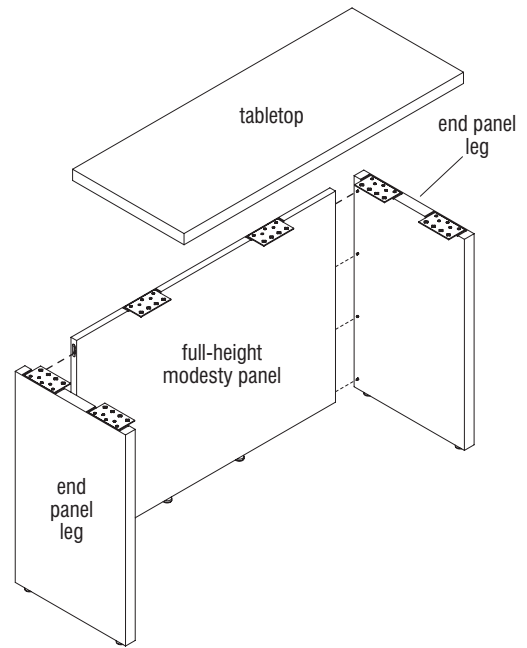
**Serenade™ Gathering Table - Overview**  
 Assembly Instructions



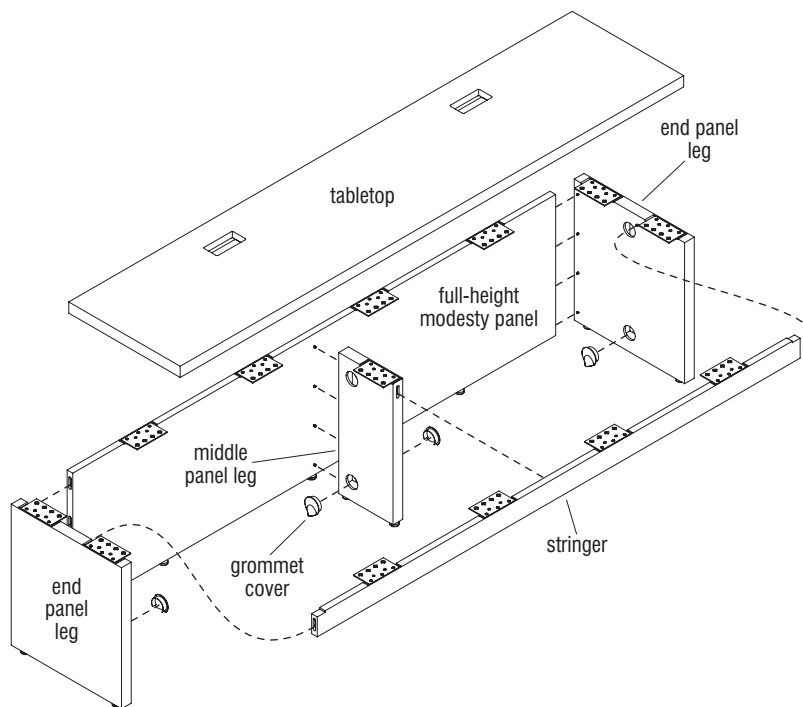
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.




**Serenade Gathering Table (Standard Height)**  
 (model SEGS2460L with power & short modesty panel shown)



**Serenade Gathering Table (Café Height)**  
 (model SEGH2460L with no power & full-height modesty panel shown)

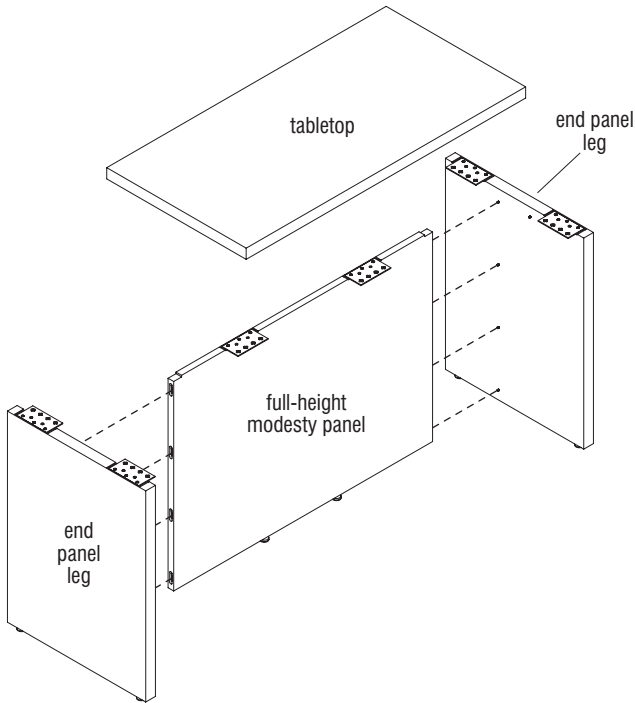


**Serenade Gathering Table (Standard Height)**  
 (model SEGS24108L with power & full-height modesty panel shown)

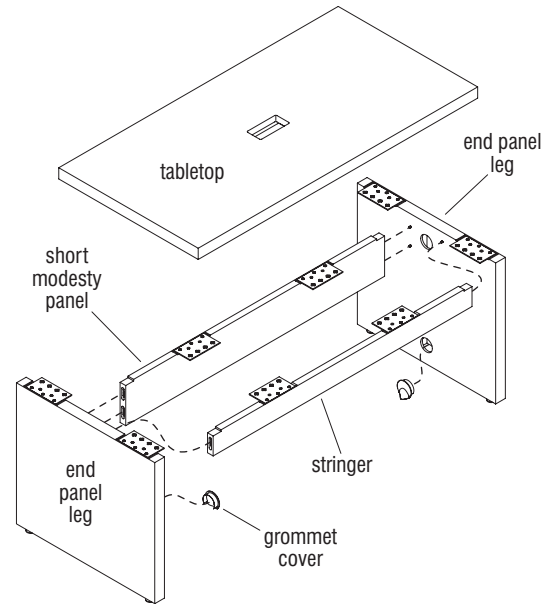


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

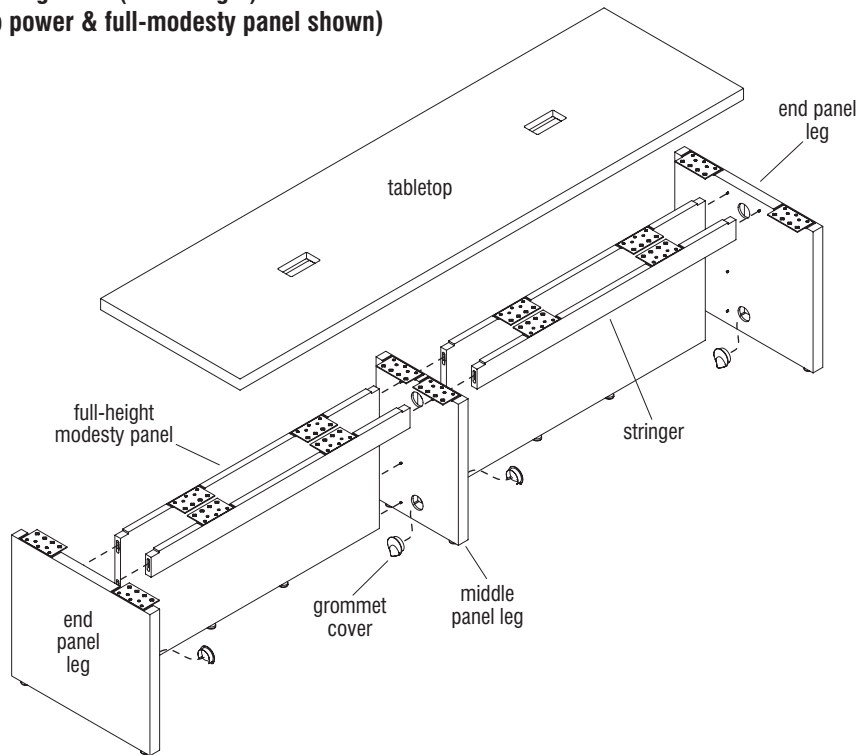
**CAUTION**



**Serenade Gathering Table (Café Height)**  
 (model SEGH3060L with no power & full-modesty panel shown)



**Serenade Gathering Table (Standard Height)**  
 (model SEGS2460L with power & short modesty panel shown)



**Serenade Gathering Table (Standard Height)**  
 (model SEGS30108L with power & full-height modesty panel shown)

# ■ Serenade™ Gathering Table

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## Serenade Gathering Table - Overview

**Caution:** The assistance of a second person is required to assemble Serenade gathering tables.

**Important:** A fully assembled table is heavy. The assembly of the table should be performed at the final location where the table will be used. Carefully unpack and place components on a soft, protective surface.

## End Panel Leg Assembly

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate the end panel leg assembly for a 24 x 60" table. Your configuration may vary.

1. Carefully lay the end panel legs onto a soft, protective surface with the pre-drilled holes facing up (Figure 1).
2. Thread the stem of each glide into the threaded inserts at the underside of the end panel legs. Twist the glides in clock-wise, fully to the bottom of each end panel leg. This will allow adjustment of the table if required when placed in its final location (Figure 1).
3. Using a cordless power drill, secure a shoulder screw into each pre-drilled location on both end panel leg faces as illustrated in Figure 1. Take care to not over-tighten (Figure 1 & Detail A).
4. Carefully rotate panel legs into the upright position and balance, or lean them against a sturdy surface. Locate two mounting bracket cutouts at the top of each end panel leg. Position a mounting bracket over one cutout and align the five mounting holes on the bracket with the five pilot holes in the cutout. Secure the bracket to the panel leg using five #12 x 2" flat-head wood screws. Repeat this process to secure the remaining brackets to end panel legs (Figure 2).

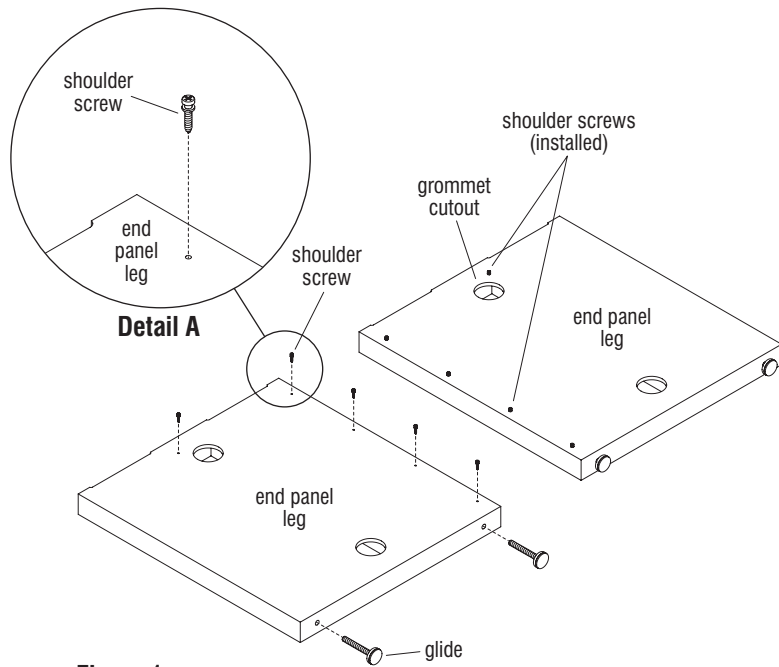


Figure 1

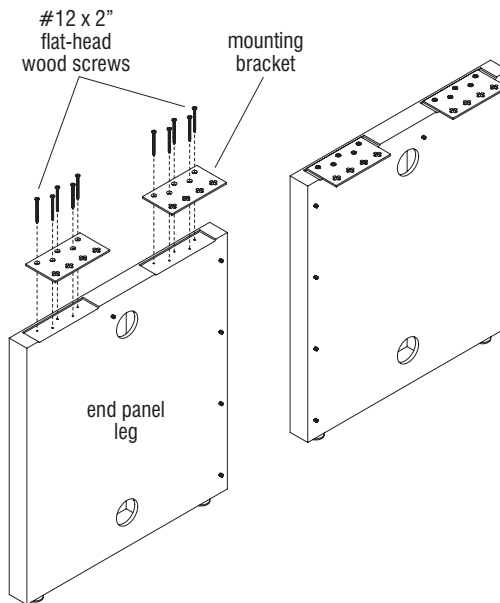


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

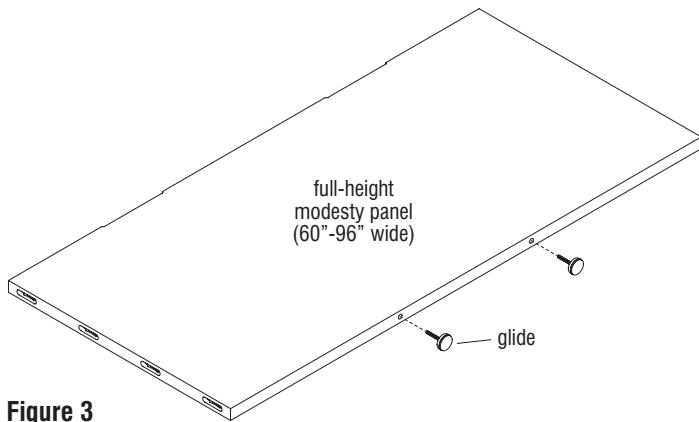
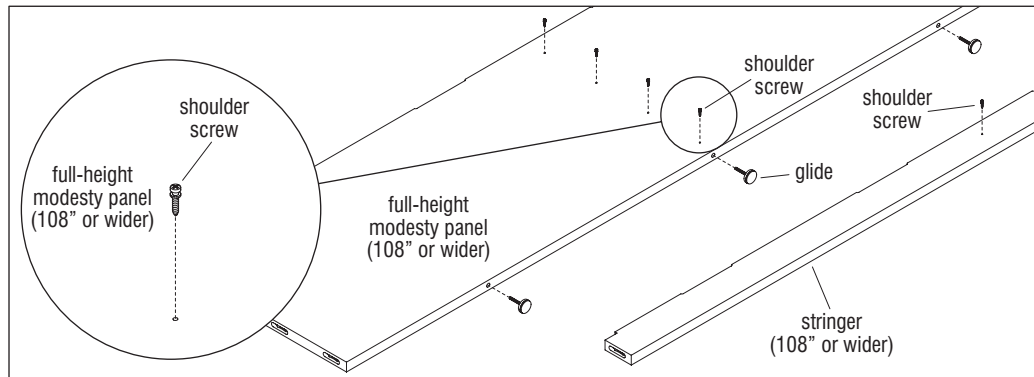


Figure 3

**Modesty Panel & Stringer Assembly**

**Note:** Serenade gathering tables are offered in a variety of different configurations. Depending on your configuration, the table assembly may include a short modesty panel, full-height modesty panel and/or a stringer. Figures 3 & 4 illustrate a short modesty panel, full-height modesty panel and stringer assembly for a 24 x 60" table, while Detail B illustrates for a 24 x 108" table. Your configuration may vary.



Detail B

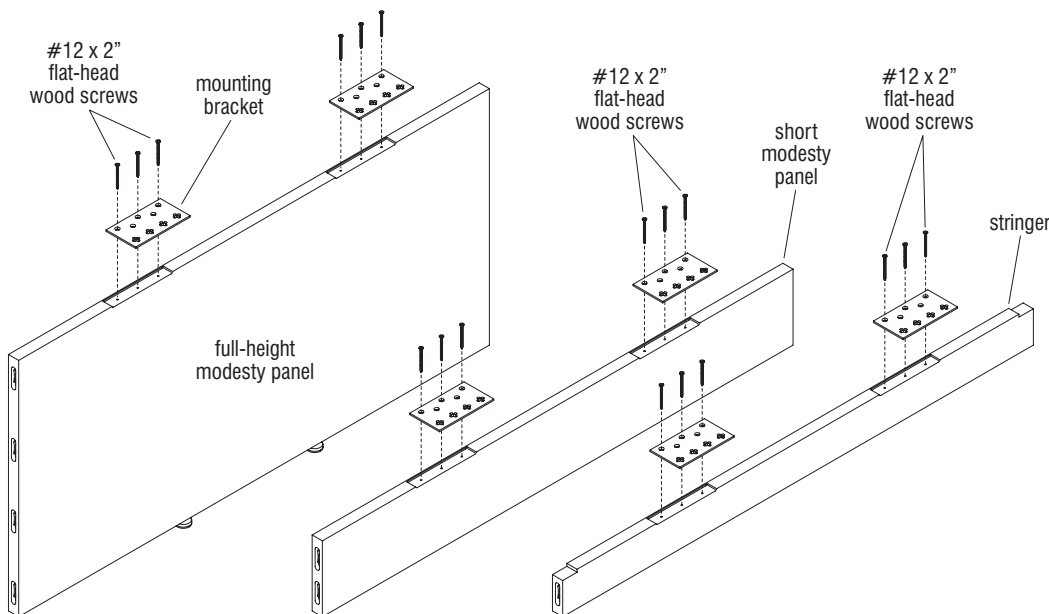


Figure 4

1. If a full-height modesty panel is to be installed to the Serenade gathering table, carefully lay the modesty panel onto a soft, protective surface. If a stringer that is 108" or wider is to be assembled to the table, lay it also on a flat protective surface (Figure 3 & Detail B).
2. Thread the stem of each glide into the threaded inserts at the underside of the full-height modesty panel. Twist the glides in clock-wise, fully to the bottom of the panel. This will allow adjustment of the table if required when placed in its final location (Figure 3).
3. If full-height modesty panel or stringer is 108" or wider, using a cordless power drill, secure a shoulder screw into each pre-drilled location on the modesty panel or stringer as illustrated in Detail B. Take care to not over-tighten (Detail B).
4. Carefully rotate short modesty panel, full-height modesty panel and/or stringer into the upright position and balance, or lean them against a sturdy surface. Locate two mounting bracket cutouts at the top of the stringer and/or modesty panel. Position a mounting bracket over one cutout and align the three mounting holes on the bracket with the three pilot holes in the cutout. Secure the bracket to the stringer or modesty panel using three #12 x 2" flat-head wood screws. Repeat this process to secure the remaining brackets (Figure 4).

**Note:** The following instructions are separated into two sections. The first section explains how to assemble 18-24" deep Serenade gathering tables and the second section explains how to assemble 30-48" deep Serenade gathering tables. If the table being assembled is 18-24" deep, reference the instructions on pages 8-18. If the table being assembled is 30-48" deep, skip pages 8-18 and proceed to the instructions on page 19.

**Serenade™ Gathering Table - 18-24" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

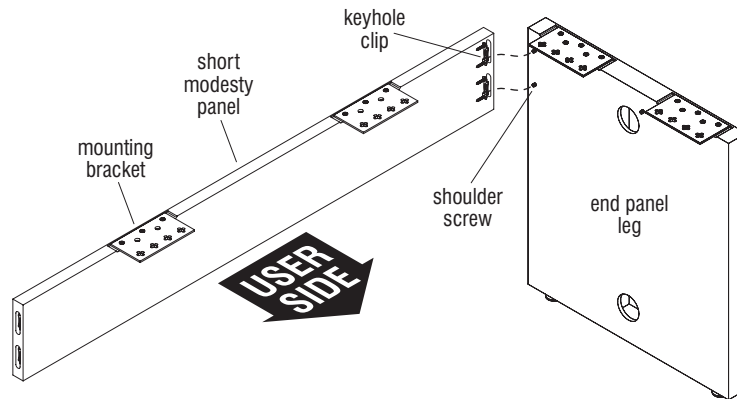
**18-24" Deep Tables - Modesty Panel Installation**

**Note:** A wide range of table dimensions are available for Serenade Gathering tables. The figures and details on this page illustrate short and full-height modesty panel installation for a 24 x 60" table. Your configuration may vary.

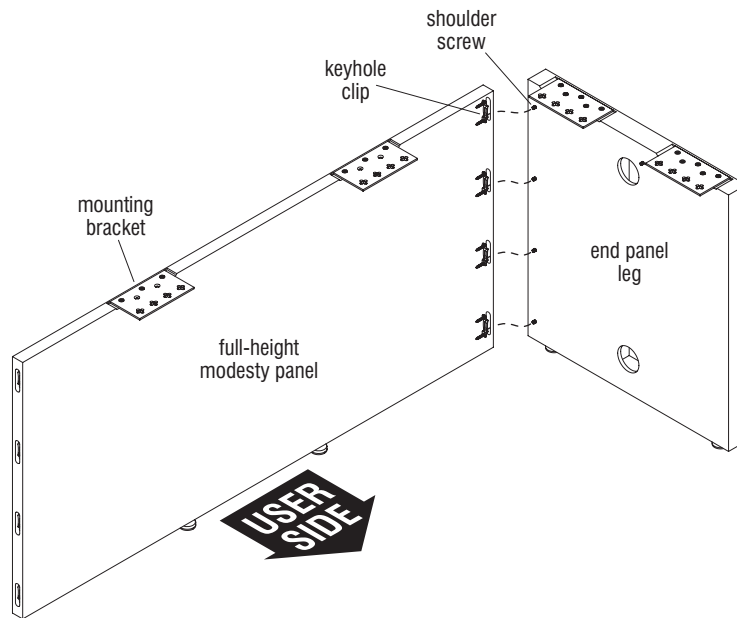
1. With the assistance of a second person, have one person hold one end panel leg securely in the upright position, while the second person follows step 2 below (Figures 5 & 6).
2. Orient the modesty panel as illustrated, so the overhang of the installed mounting brackets face the front, "user side" of the table (Figures 5 & 6).
3. Position the end of the modesty panel toward the shoulder screws installed in the end leg, aligning them so the larger openings of all keyhole clip slots align to the screw heads of the shoulder screws (Detail C). Press the modesty panel to the end panel leg, capturing screw heads in the clip openings (Detail D).
4. Holding the modesty panel square to the end leg, press down on the modesty panel at the location of the shoulder screws to help seat the screw heads in the keyhole clips (Detail E). Use a weighted rubber mallet to tap carefully on the modesty panel and completely seat the panel top to be flush with the top of the end panel leg (Detail F).

**Note:** If a full-height modesty panel was installed securely to the end panel leg, the table assembly is stable enough to support itself in the upright position. If a modesty panel was installed securely to the end panel leg, the modesty panel end may be placed on a soft, protective surface to support the table assembly as illustrated in Detail G.

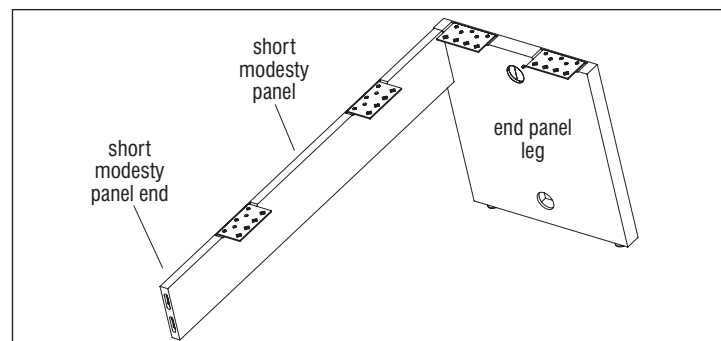
5. If the Serenade Gathering Table being assembled is 60-96" wide, proceed to "60-96" Wide Stringer Installation" instructions on page 9. If the table being assembled is 108-144" wide, proceed to "108-144" Wide Stringer Installation" instructions on page 10.



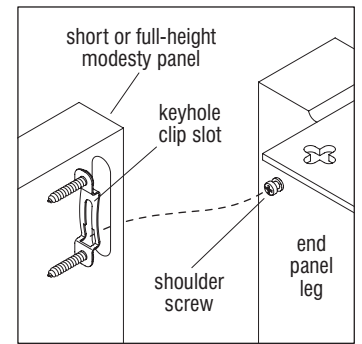
**Figure 5**



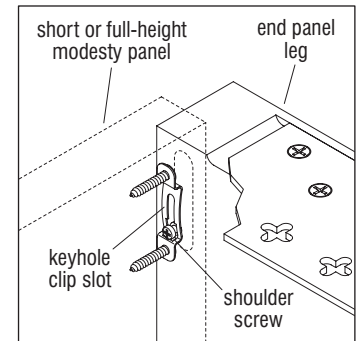
**Figure 6**



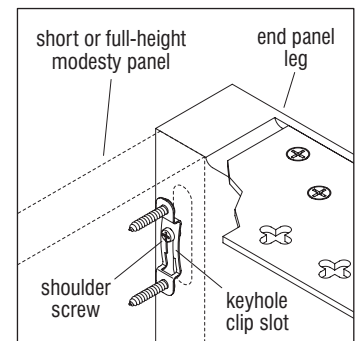
**Detail G**



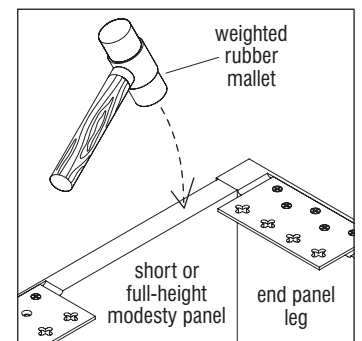
**Detail C**



**Detail D**



**Detail E**

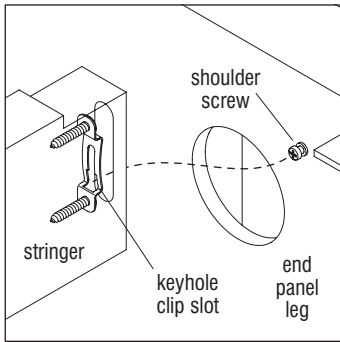


**Detail F**

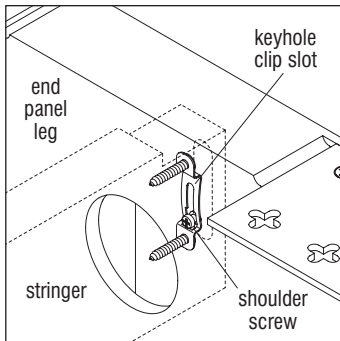




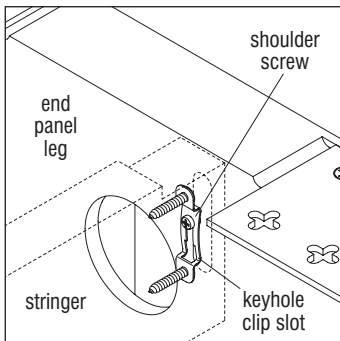
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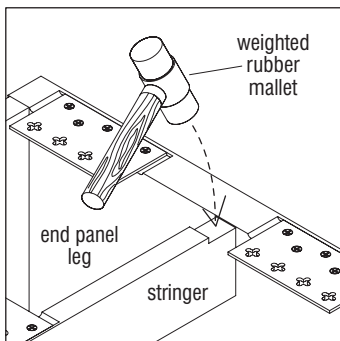
Detail H



Detail I



Detail J



Detail K

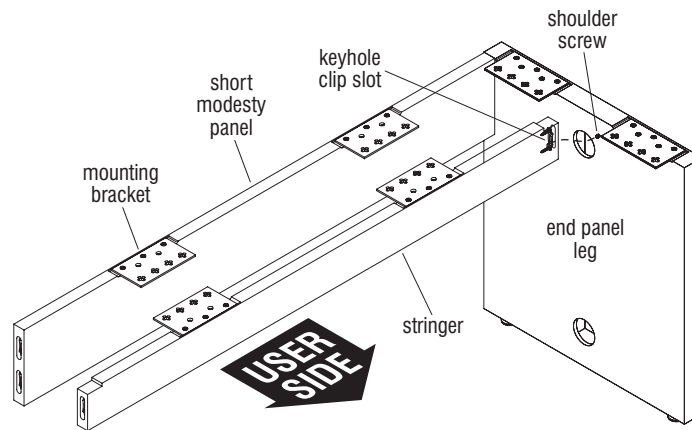


Figure 7

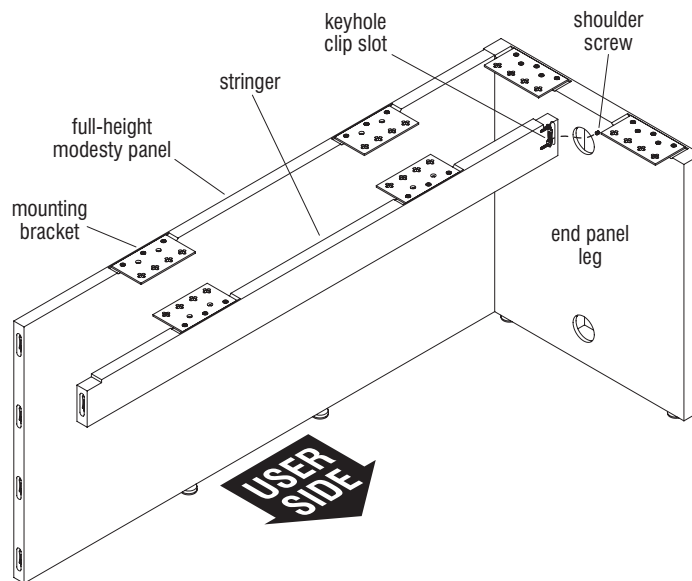


Figure 8

**18-24" Deep Tables - 60-96" Wide Stringer Installation**

**Note:** If the table being assembled does not have a stringer, proceed to "18-24" Deep Tables - End Panel Leg Installation" instructions on page 12.

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the stringer installation for a 24 x 60" table. Your configuration may vary.

1. If the table being assembled has a short modesty panel as illustrated in Figure 7, with the assistance of a second person, have one person hold the table assembly in the upright position, while the second person follows step 2 below (Figure 7).
2. Orient the stringer as illustrated, so the overhang of the installed mounting brackets face the back, "non-user side" of the table (Figures 7 & 8).
3. Take the end of the stringer and align the larger opening of the keyhole clip slot with the corresponding shoulder screw installed to the inside of the end panel leg, closer to the "user side" (Figures 7 & 8, Detail H). Press the stringer end against the side of the end panel leg, slightly elevated so the head of the shoulder screw rests in the larger opening of the keyhole slot (Detail I). Next, squarely press the stringer down to engage the screw into the smaller end of the keyhole slot (Detail J).
4. Have one person hold the unattached end of the stringer for support and stability, while the second person uses a weighted rubber mallet to tap down on the stringer until the stringer is flush with the end panel leg (Detail K).

**Note:** Have one person continue holding the end of the stringer for support and stability and proceed to "18-24" Deep Tables - End Panel Leg Installation" instructions on page 12.

**Serenade™ Gathering Table - 18-24" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**18-24" Deep Tables - 108-144" Wide Stringer Installation**

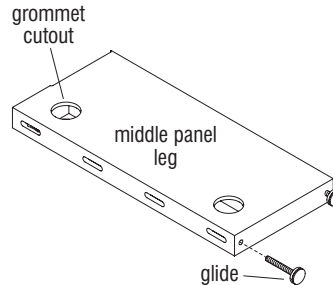
**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the stringer installation for a 24 x 108" table. Your configuration may vary.

- Carefully lay the middle panel leg onto a soft, protective surface with the grommet cutouts facing up (Figure 9).
- Thread the stem of each glide into the threaded inserts at the underside of the middle panel leg. Twist the glides in clock-wise, fully to the bottom of the middle panel leg. This will allow adjustment of the table if required when placed in its final location (Figure 9).
- Carefully rotate the middle panel leg into the upright position and balance, or lean it against a sturdy surface. Locate a mounting bracket cutout at the top of the panel leg. Position a mounting bracket over the cutout and align the three mounting holes on the bracket with the three pilot holes in the cutout. Secure the bracket to the panel leg using three #12 x 2" flat-head wood screws (Figure 10).
- Orient the middle panel leg as illustrated, so the edge with more than one keyhole clip slot is facing the back, "non-user side" of the table (Figure 11).
- At the back, non-user side end of the leg, align the larger opening keyhole clip slots with the corresponding shoulder screws installed to the modesty panel or full-height modesty panel (Figure 11 & Detail L).
- If a full-height modesty panel is installed, one person may need to slightly lift the panel up to attach the middle panel leg against the modesty panel, slightly elevated so the head of each shoulder screw inserts into the larger openings of the keyhole clip slots (Detail M). Next, squarely press the

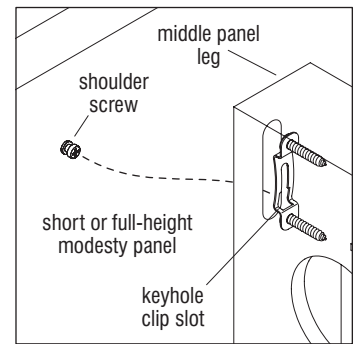
leg down to engage the screws with the smaller end of the keyhole slots (Detail N).

- Have one person slightly lift the modesty panel or full-height modesty panel up. Then have a second person use a weighted rubber mallet to tap down on the middle panel leg until leg is flush with the top of the end panel leg (Detail O).

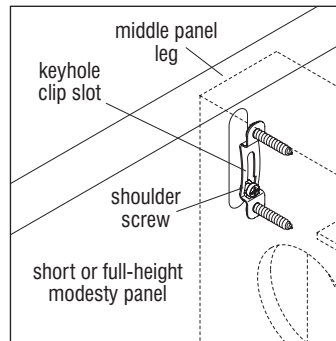
**Note:** If a modesty panel was installed securely to the middle panel leg, the table assembly is stable enough to support itself in the upright position now.



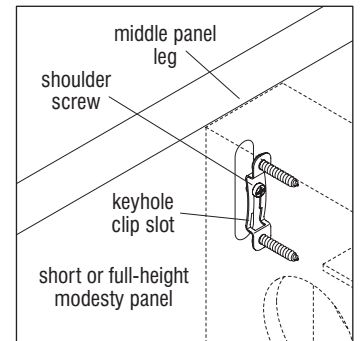
**Figure 9**



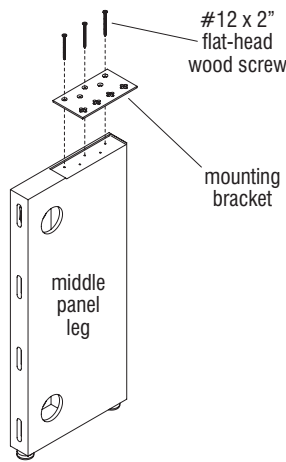
**Detail L**



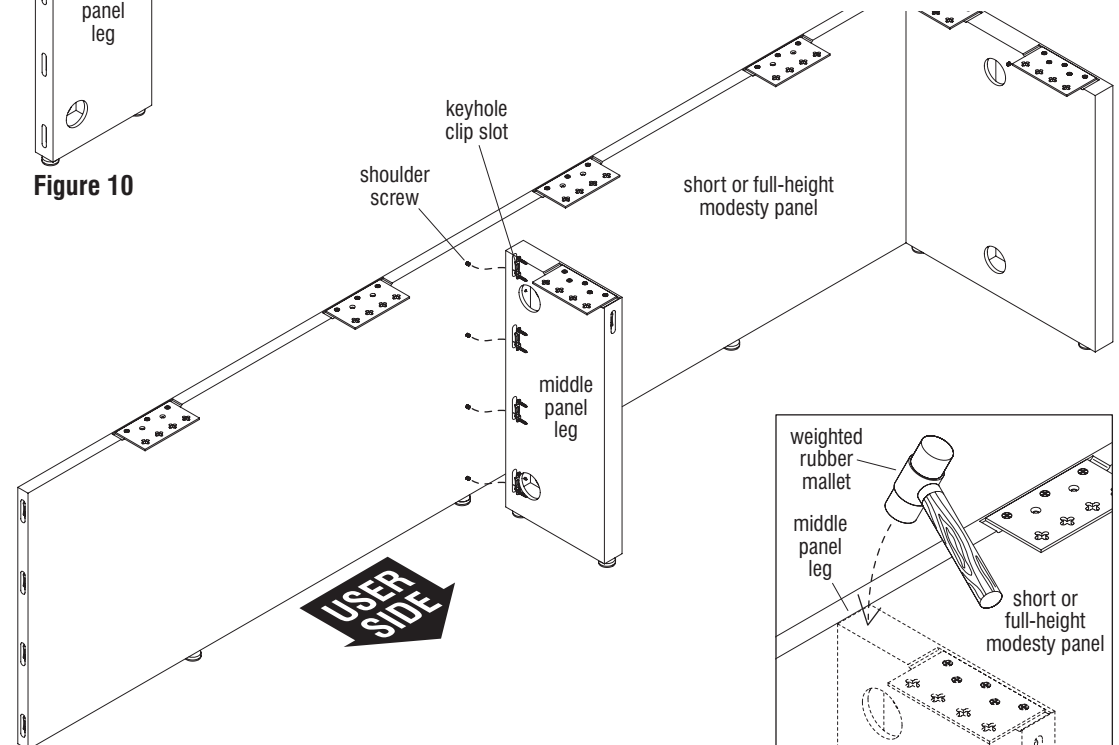
**Detail M**



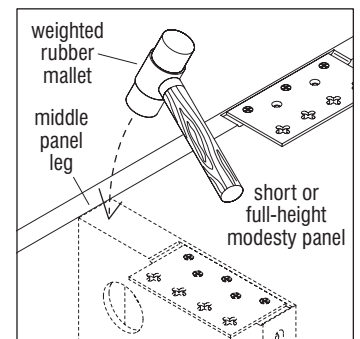
**Detail N**



**Figure 10**



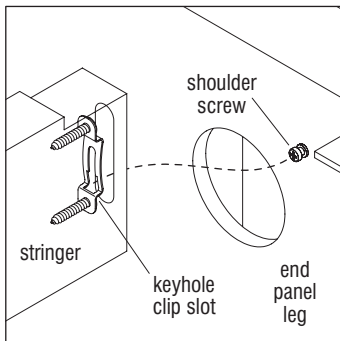
**Figure 11**



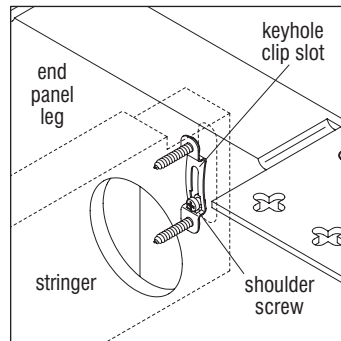
**Detail O**



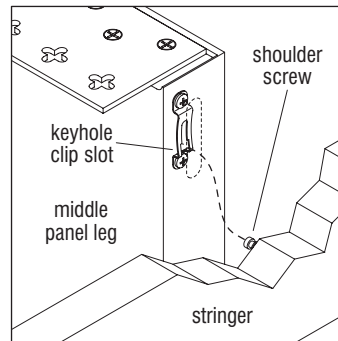
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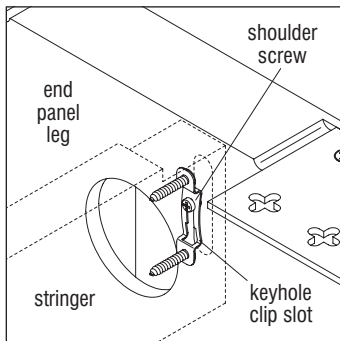
Detail P



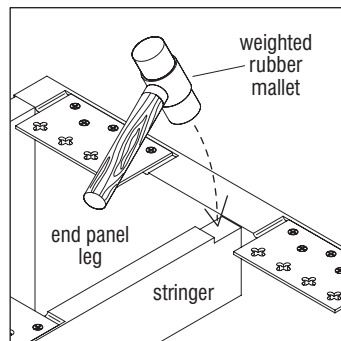
Detail Q



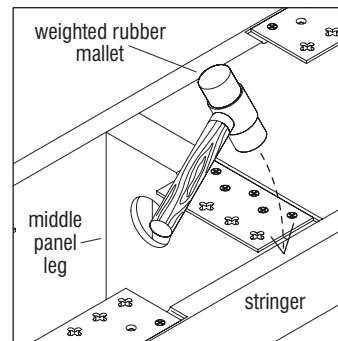
Detail R



Detail S



Detail T



Detail U

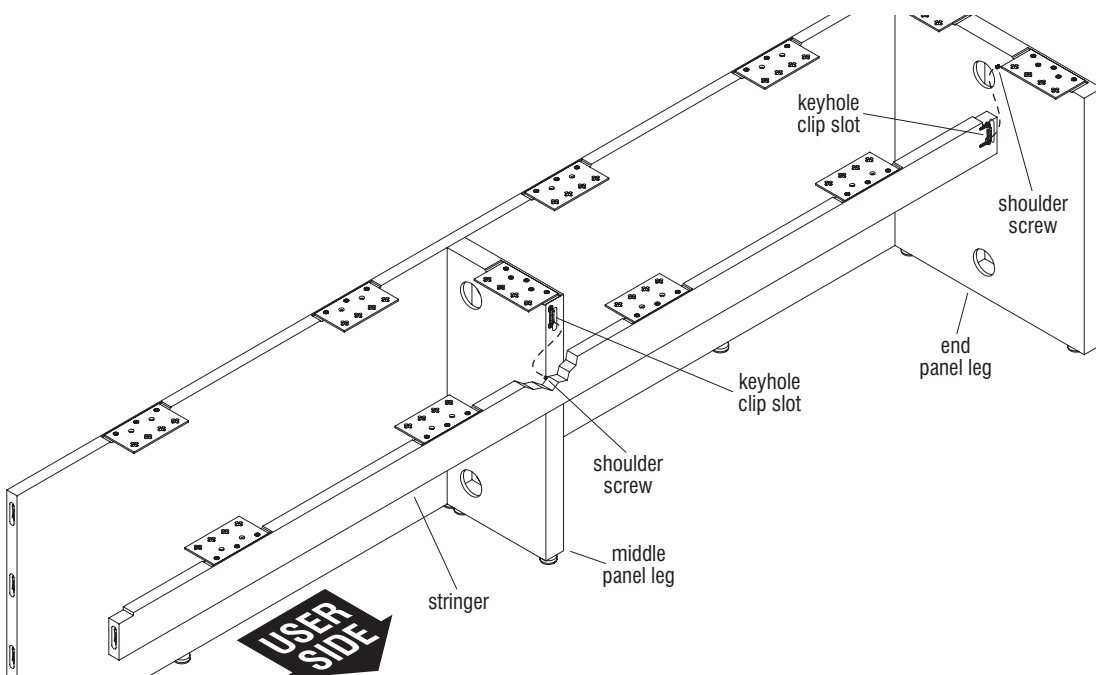


Figure 12

8. Orient the stringer so the overhang of the mounting brackets are facing the back, "non-user side" of the table. Take the end of the stringer and align the larger opening of the keyhole clip slot with the corresponding shoulder screw installed to the inside of the end panel leg, closer to the "user side" (Figure 12 & Detail P). Press the stringer end against the side of the panel leg, slightly elevated so the head of the shoulder screw on the end panel leg rests in the larger opening of the keyhole slot on the end of the stringer and also, the head of the shoulder screw in the middle of the stringer rests in the larger opening of the keyhole slot on the middle panel leg (Figure 12, Details Q & R). Next, press the stringer down at both points to engage the screws with the smaller end of the keyhole slots (Detail S).
9. Have one person slightly lift the corner where the end panel leg and short modesty panel, or full-modesty panel join. Then have a second person use a weighted rubber mallet to tap down on the end of the stringer attached to the end panel leg until stringer is flush with the top of the leg (Detail T).
10. Next, have one person slightly lift up at the center of the modesty panel or full-height modesty panel. Then have a second person use a weighted rubber mallet to tap the stringer attached to the middle panel leg down until the stringer is flush with the top of the leg (Detail U).

**Serenade™ Gathering Table - 18-24" Deep Tables**  
 Assembly Instructions



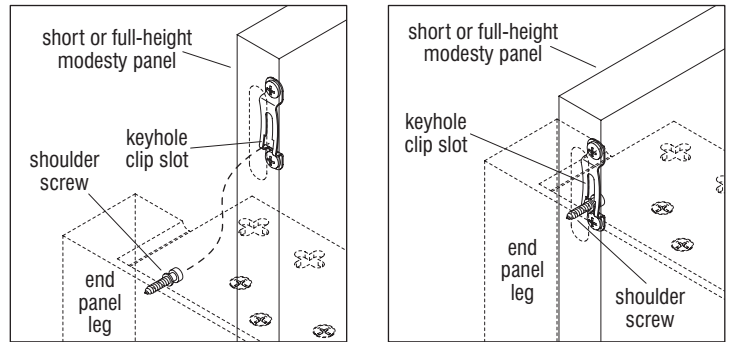
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**18-24" Deep Tables - End Panel Leg Installation**

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the end panel leg installation for a 24 x 108" table but the instructions apply to all 18-24" deep tables, even if a stringer is not present. Your configuration may vary.

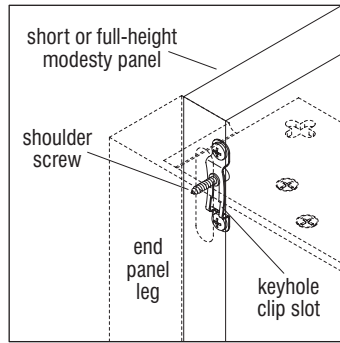
1. Take the end panel leg and align all shoulder screws with the corresponding larger opening keyhole slots on the open end of the short modesty panel, full-height modesty panel and/or stringer if present (Figure 13 & Detail V). Press the modesty panel (and stringer if present), against the end panel leg, slightly elevated so the head of each shoulder screw rests in the larger opening of the keyhole slots (Detail W). Next, press the modesty panel (and stringer if present), down squarely to engage the screws with the smaller end of the keyhole slots (Detail X).
2. Have one person slightly lift the recently installed end panel leg up. Then have a second person use a weighted rubber mallet to tap down on the modesty panel (and stringer if present) until panel is flush with the top of the end panel leg (Detail Y).
3. If Serenade gathering tables are to be ganged to one another, proceed to "18-24" Deep Tables - Ganging Tables Overview" instructions on page 13. Otherwise, if the Serenade gathering table being assembled is café height, 60-96" wide and requires the installation of an optional footrest, proceed to "18-24" Deep Café Height Tables - 60-96" Wide One-Piece Footrest Installation" instructions on page 15. If the table being assembled is café height, 108-144" wide and requires the installation of an optional footrest, proceed to "18-24" Deep Café Height Tables - 108-144" Wide Two-Piece Footrest Installation" instructions on page 16. If the Serenade gathering table being

assembled is not café height or does not require the installation of a footrest, proceed to "18-24" Deep Tables - Tabletop Installation" instructions on page 18.

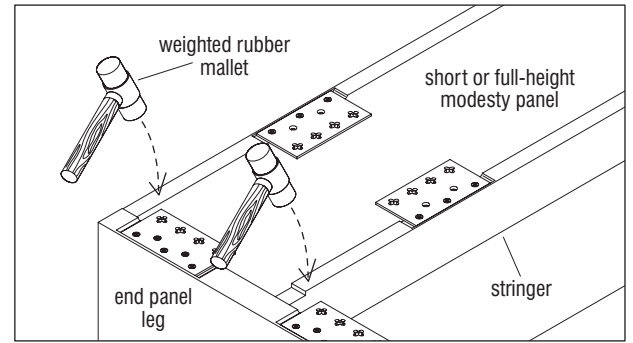


**Detail V**

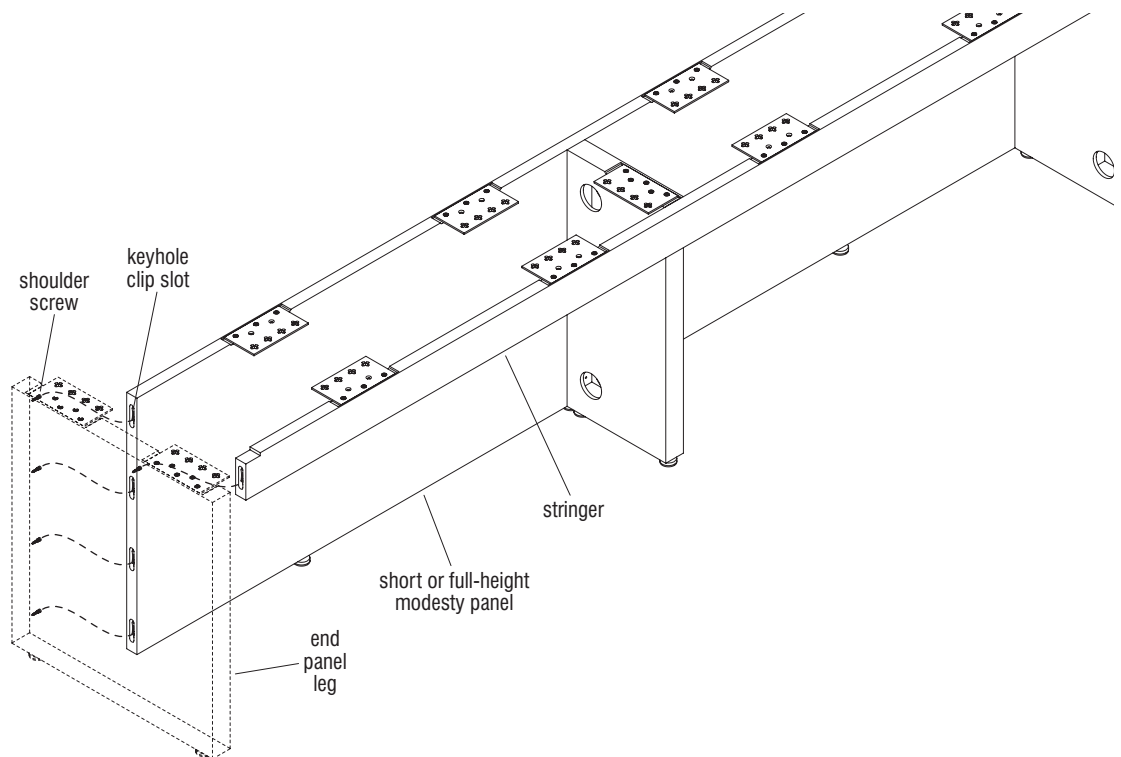
**Detail W**



**Detail X**



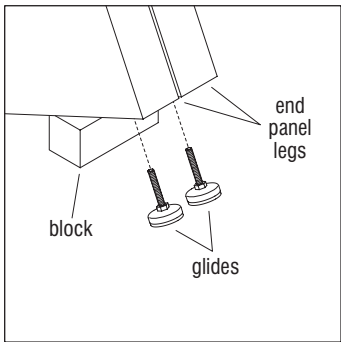
**Detail Y**



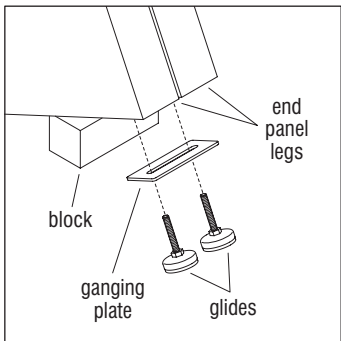
**Figure 13**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail Z



Detail A2

**18-24" Deep Tables - Ganging Tables Overview**

**Caution:** Care must be taken to avoid injury and damage to tables. Tables to be joined must have glides removed at the front and back of adjoining table legs. Three or more people may be required to lift, block-up and remove glides to add ganging plates. Take care when lifting ganged units, as twisting tables may put unwanted strain on stringers, short modesty panels, or full-height modesty panels. Blocking-up tables will be required to ease the process and for safety.

**Ganging Tables - User Side Installation**

1. Begin ganging installation at the user side of the tables. Have one person

positioned at each single leg and at each pair of legs to be joined, then carefully lift, to tilt the tables to be join back enough for a third person to insert one block under each single leg and under the pair of legs to be joined. Place blocks just behind the user side glides as illustrated. Once all blocks are in position, the table legs can be lowered onto the blocks (Figure 14).

2. Twist to remove the front, user side glides on the legs to be joined (Figure 14 & Detail Z).
3. Position a ganging plate underneath two legs to be joined. Align the

oblong hole on the plate with the two mounting holes underneath the legs, then secure the plate to the legs using the previously removed glides. Twist the glides in clock-wise, fully to the bottom of each end panel leg. This will allow adjustment of the table if required when placed in its final location (Detail A2).

4. Having one person located at each leg, carefully tilt the tables back, keeping the ganged tables in line with one another to avoid twisting. Tilt back just enough to remove the block from under the legs, then carefully lower the ganged tables back down to the ground.

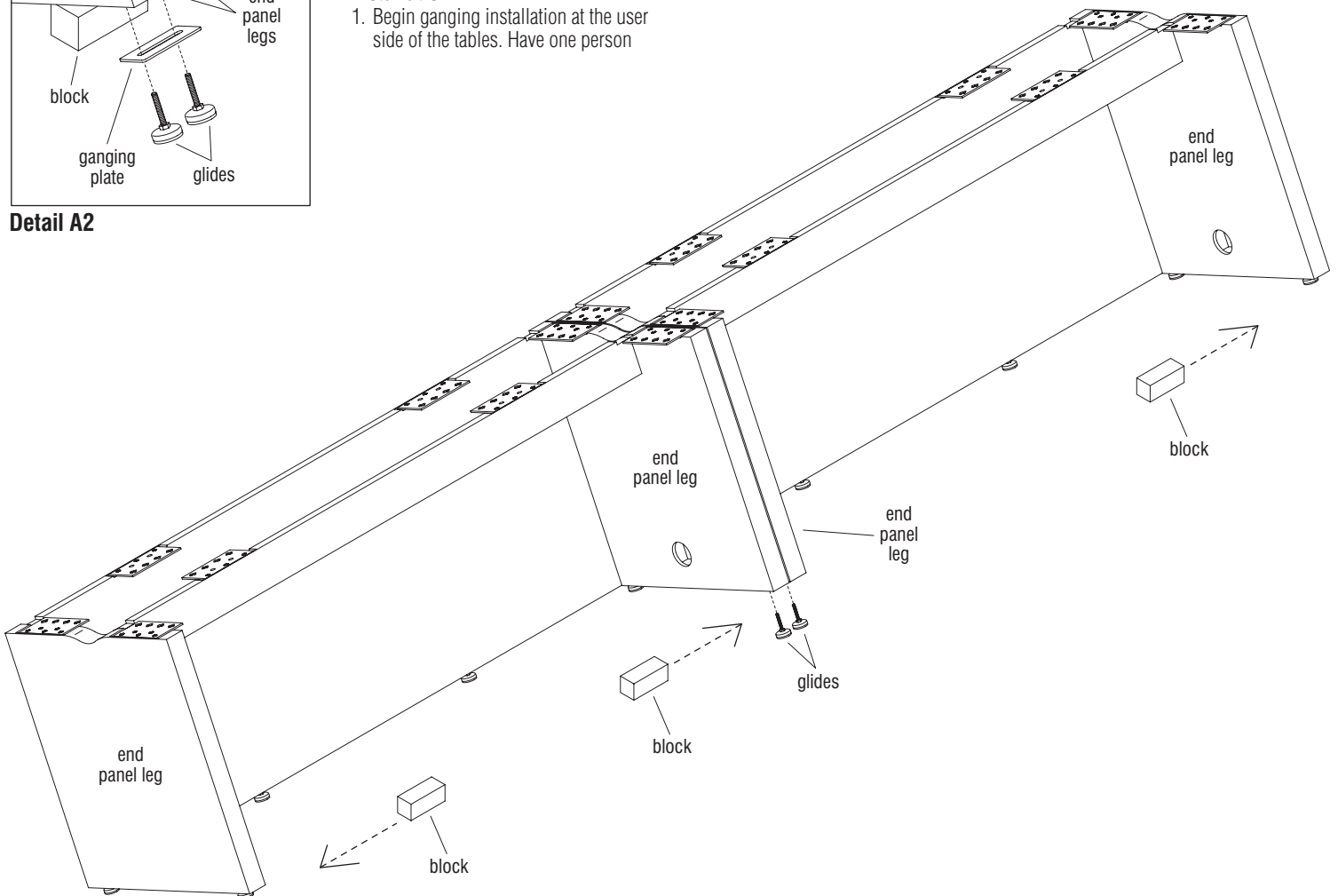


Figure 14

# Serenade™ Gathering Table - 18-24" Deep Tables

## Assembly Instructions

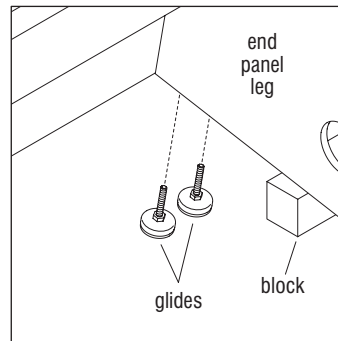


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

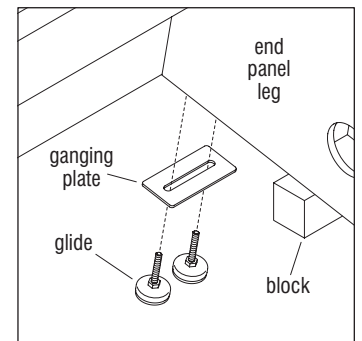
### Ganging Tables - Non-User Side Installation

1. Have one person positioned at each single leg and at each pair of legs to be joined on the non-user side, then carefully lift, to tilt the tables to be joined back enough for a third person to insert one block under each single leg and under the pair of legs to be joined. Place blocks just behind the non-user side glides as illustrated. Once all blocks are in position, the table legs can be lowered onto the blocks (Figure 15).
2. Twist out to remove the back, non-user side glides on the legs to be joined (Figure 15 & Detail B2).
3. Position a ganging plate underneath two legs to be joined. Align the oblong hole on the plate with the two mounting holes underneath the legs, then secure the plate to the legs using the removed glides. Twist the glides in fully, then level as needed (Detail C2).
4. Having one person located at each leg, carefully tilt the table forward, keeping the ganged tables in line with one another to avoid twisting. Tilt forward until the blocks can be removed from underneath the legs, then carefully lower the ganged tables back down to the ground.

5. The Serenade gathering table footrest is an optional accessory only available on café height tables. If the Serenade gathering table being assembled is café height, 60-96" wide and requires the installation of an optional footrest, proceed to "18-24" Deep Café Height Tables - 60-96" Wide One-Piece Footrest Installation" instructions on page 15. If the table being assembled is café height, 108-144" wide and requires the installation of an optional footrest, proceed to "18-24" Deep Café Height Tables - 108-144" Wide Two-Piece Footrest Installation" instructions on page 16. If the Serenade gathering table being assembled is not café height or does not require the installation of a footrest, proceed to "18-24" Deep Tables - Tabletop Installation" instructions on page 18.



Detail B2



Detail C2

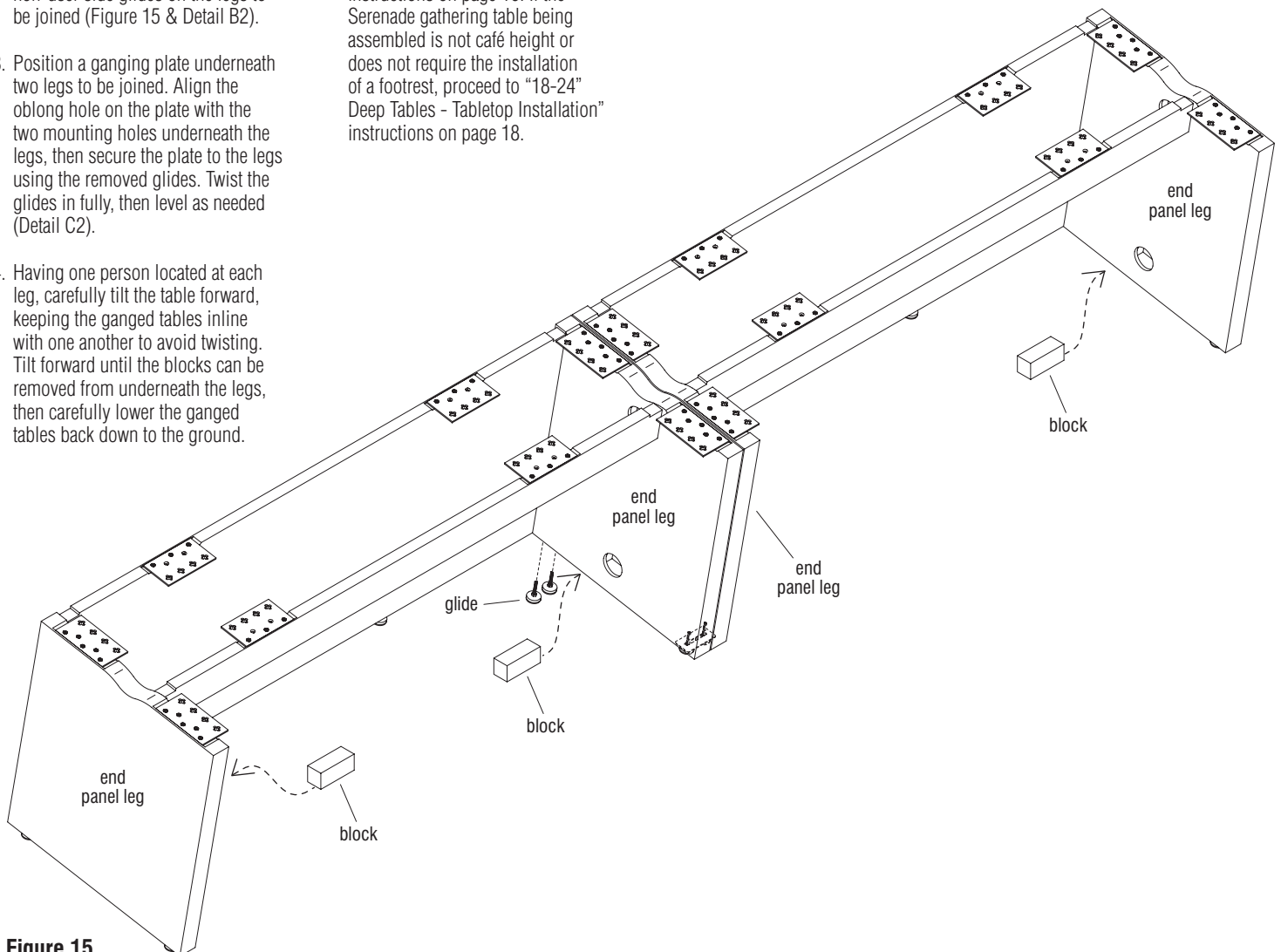


Figure 15



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**18-24" Deep Café Height Tables - 60-96" Wide One-Piece Footrest Installation**

**Note:** The Serenade gathering table footrest is an optional accessory only available on café height tables.

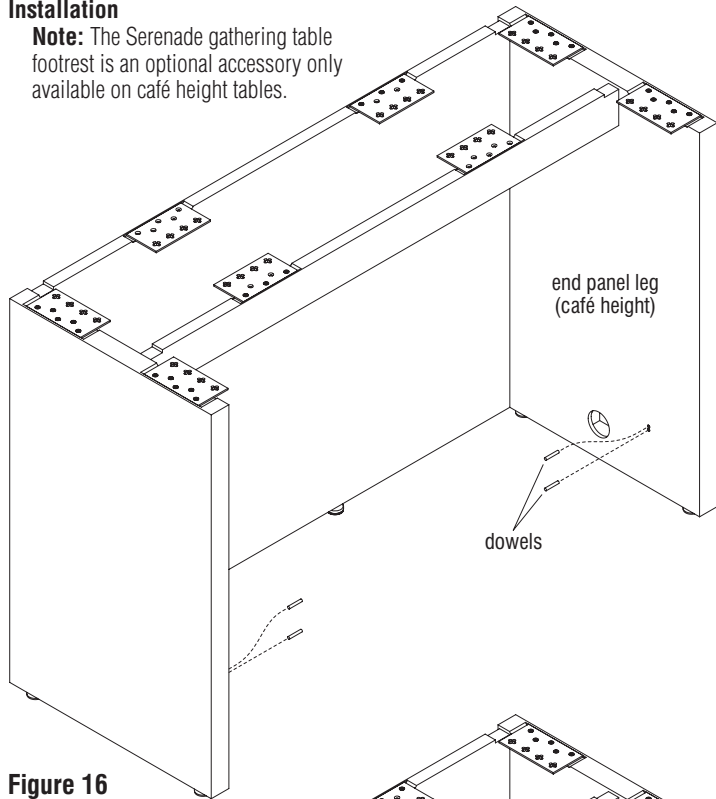


Figure 16

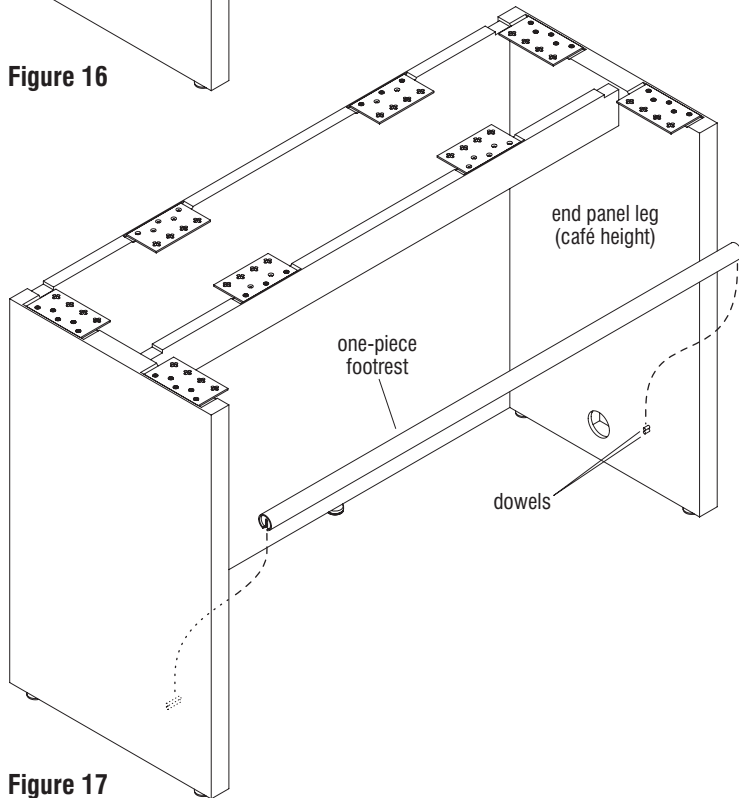
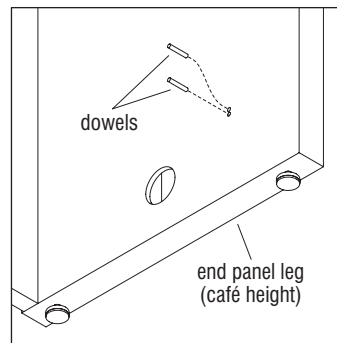


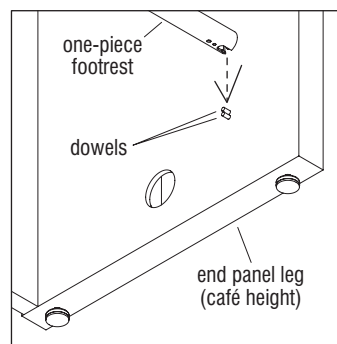
Figure 17

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the one-piece footrest installation for a 24 x 60" café height table but the instructions apply to all 60-96" wide café height tables. Your configuration may vary.

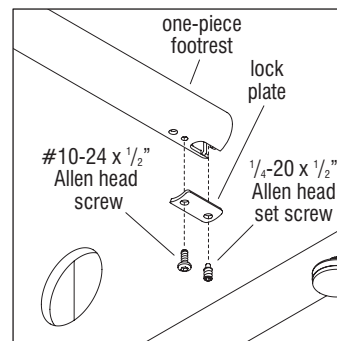
1. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower inside of both end panel



Detail D2 - (underside view)



Detail E2 - (underside view)



Detail F2 - (underside view)

legs. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 16 & Detail D2).

**Important:** Two people are recommended for installation of the one-piece footrest, one person at each end and care must be taken when positioning the footrest to not scratch the leg surfaces.

2. Take the one-piece footrest in hand with one person at one end and another person at the other end and orient the slots in the footrest to face down. With each person pressing slightly outward at the inside of the end panel legs, slide the footrest into position, taking care to not scratch the legs, and nest the slots of the footrest over the inserted dowel pairs at each end leg (Figure 17 & Detail E2).
3. Position a lock plate at the underside of one end of the footrest. Orient the lock plate so the threaded mounting hole aligns with the slot at the underside of the footrest (next to the end panel leg), and the non-threaded hole aligns with the hole under the footrest as illustrated in Detail F2. Utilizing the non-threaded mounting hole, secure the lock plate to the footrest using a #10-24 x 1/2" Allen head screw. Then, utilizing the threaded mounting hole aligned with the footrest slot, thread the Allen head set screw into the footrest slot until the end of the set screw contacts the bottom dowel. Repeat this step to install the lock plate to the opposite end of the footrest (Detail F2).
4. Check and assure that the footrest is not loose once installed, as this is an indication that the footrest is not properly tightened. If the footrest is loose, adjust the #10-24 x 1/2" screw first, then the 1/4-20 x 1/2" set screw until footrest is properly secured.

5. Proceed to "18-24" Deep Tables - Tabletop Installation" instructions on page 18.

**Serenade™ Gathering Table - 18-24" Deep Tables**  
 Assembly Instructions



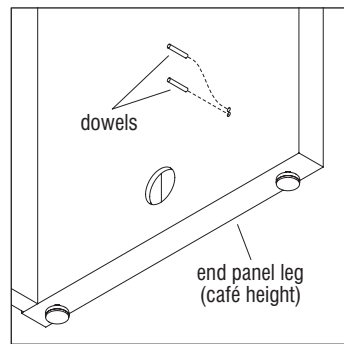
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**18-24" Deep Café Height Tables - 108-144" Wide Two-Piece Footrest Installation**

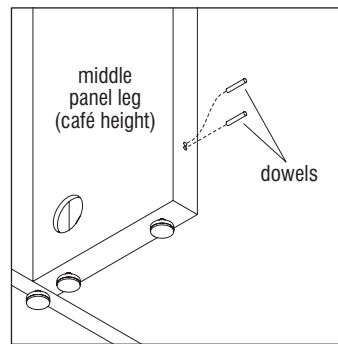
**Note:** The Serenade gathering table footrest is an optional accessory only available on café height tables.

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the two-piece footrest installation for a 24 x 108" café height table but the instructions apply to all 108-144" wide café height tables. Your configuration may vary.

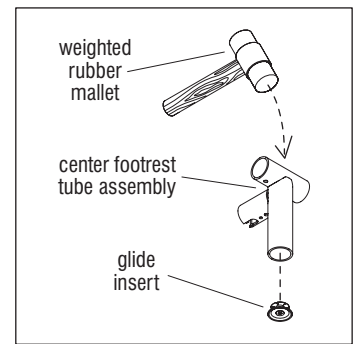
1. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower inside of both end panel legs. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 18 & Detail G2).
2. At the edge of the middle panel leg, facing the user-side, locate the pair of pre-drilled holes. Insert and fully tap a dowel into each of the two pre-drilled holes (Detail H2).
3. Place the glide insert on the floor in the upright position. Position the center footrest tube assembly above the glide insert, having the tube with the tapered slot facing the side of the middle panel leg. Then, use a weighted rubber mallet to tap down on the center footrest tube assembly to secure the glide insert into the tube opening as illustrated in Figure 18 & Detail I2.
4. Thread the stem of the footrest glide into the glide insert (Detail J2).
5. Insert the footrest insert tube into the horizontal tube of the center footrest tube assembly. Align the alignment hole on the footrest insert tube with the hole on the center footrest tube assembly and secure with one #10-24 x 1/2" Torx pan-head screw. Do not over-tighten (Figure 18 & Detail K2).



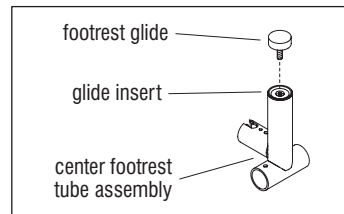
**Detail G2 - (underside view)**



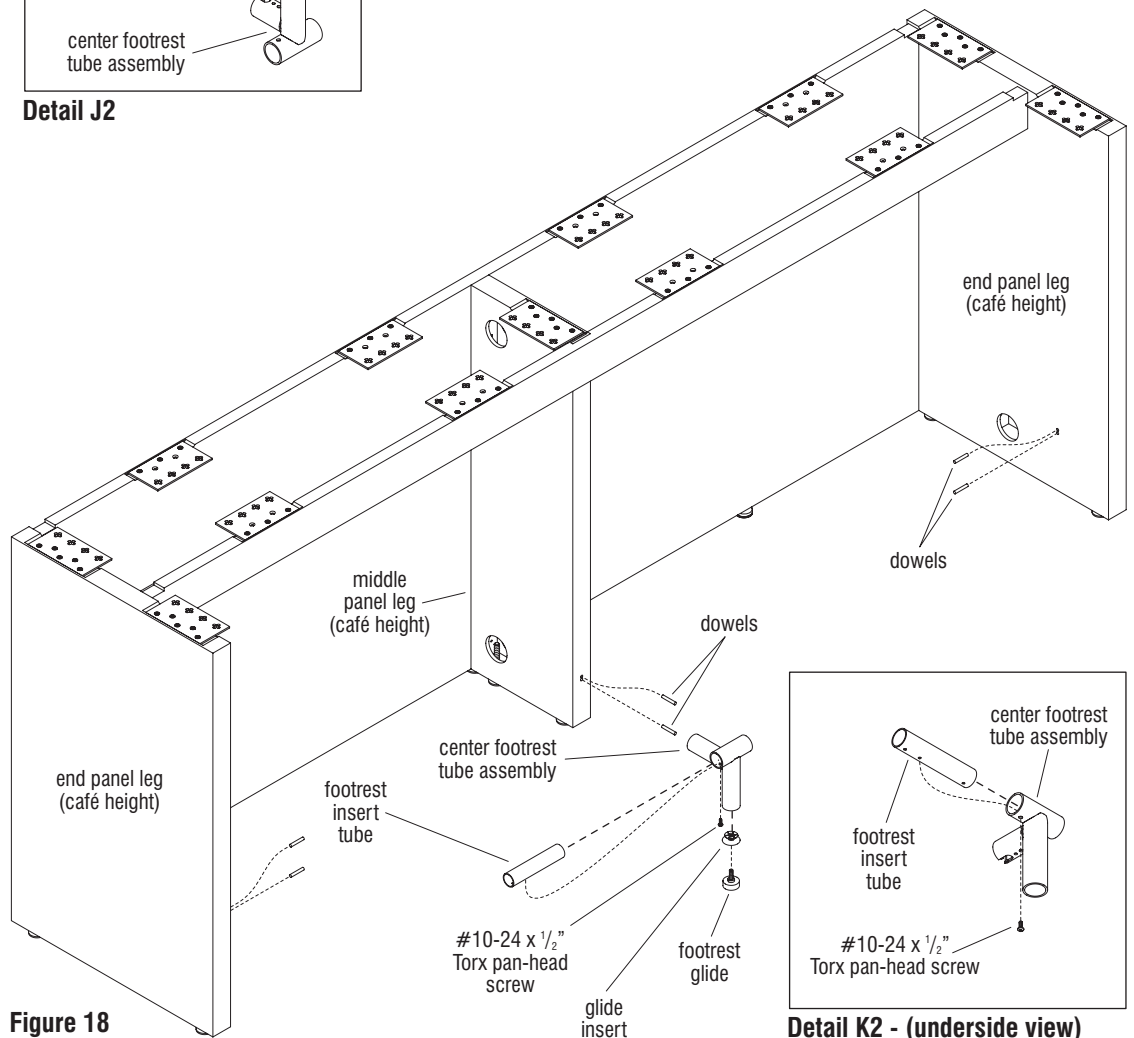
**Detail H2 - (underside view)**



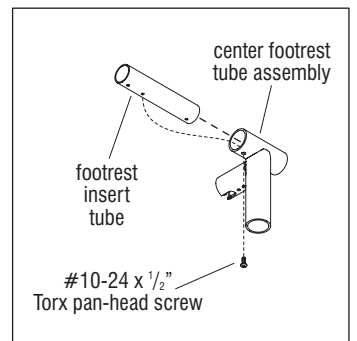
**Detail I2 - (underside view)**



**Detail J2**



**Figure 18**

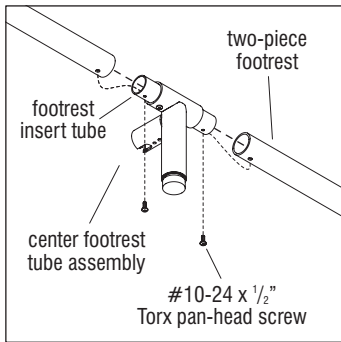


**Detail K2 - (underside view)**

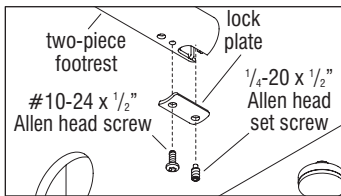




Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

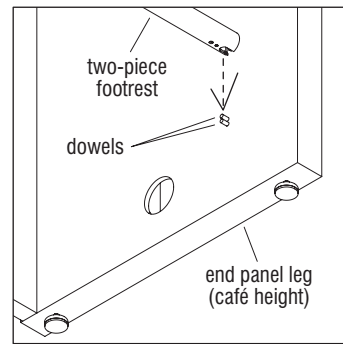


Detail L2 - (underside view)



Detail O2 - (underside view)

6. Locate both two-piece footrests and position the open ends (one mounting hole at end) to be facing each other, near the middle panel leg location. Take the center footrest tube assembly, position it as illustrated and insert the insert tube of the center assembly into the open end of one two-piece footrest. Align the



Detail M2 - (underside view)

mounting hole of the footrest to the hole in the insert tube of the center footrest tube assembly and secure using one #10-24 x 1/2" Torx pan head screw. Do not over-tighten. Insert the other end of the center footrest tube assembly into the open end of the second two-piece footrest and secure using one #10-24 x 1/2" Torx pan head screw as above. Do not over-tighten (Figure 19 & Detail L2).

**Important:** Three people are recommended for installation of the two-piece footrest, two people, one at each end and a third person in the middle. Care must be taken when positioning the footrest to not scratch the leg surfaces.

7. Take the footrest in hand with one person at each end and one person in the middle and orient the glide of the center footrest assembly to face down. The center person must hold the footrest assembly level and in alignment with the two outside people. With each outside person pressing slightly outward at the inside of the end panel legs, slide the footrest into position, taking care to not scratch the legs. At the outsides and at the center, carefully nest the slots of the footrest assembly over the inserted dowels at each end leg and at the center (Figure 19 & Details M2 & N2).

8. Set the footrest assembly onto the top dowel on each end panel leg and on top of the dowel on the edge of the middle panel leg, such that the dowels nest up into the tapered slots, then slide the footrest assembly down. Position a lock plate at the underside of one end of the footrest. Orient the lock plate so the threaded mounting hole aligns with the slot at the underside of the footrest (next to the end panel leg), and the non-threaded hole aligns with the hole under the footrest as illustrated in Detail O2. Utilizing the non-threaded mounting hole, secure the locking plate to the footrest using a #10-24 x 1/2" Allen head screw. Then, utilizing the threaded mounting hole aligned with the footrest slot, thread the Allen head set screw into the footrest slot until the end of the set screw contacts the bottom dowel. Repeat this step to install the remaining lock plates to each end of the footrests, including the footrest attached to the middle panel leg (Detail O2).

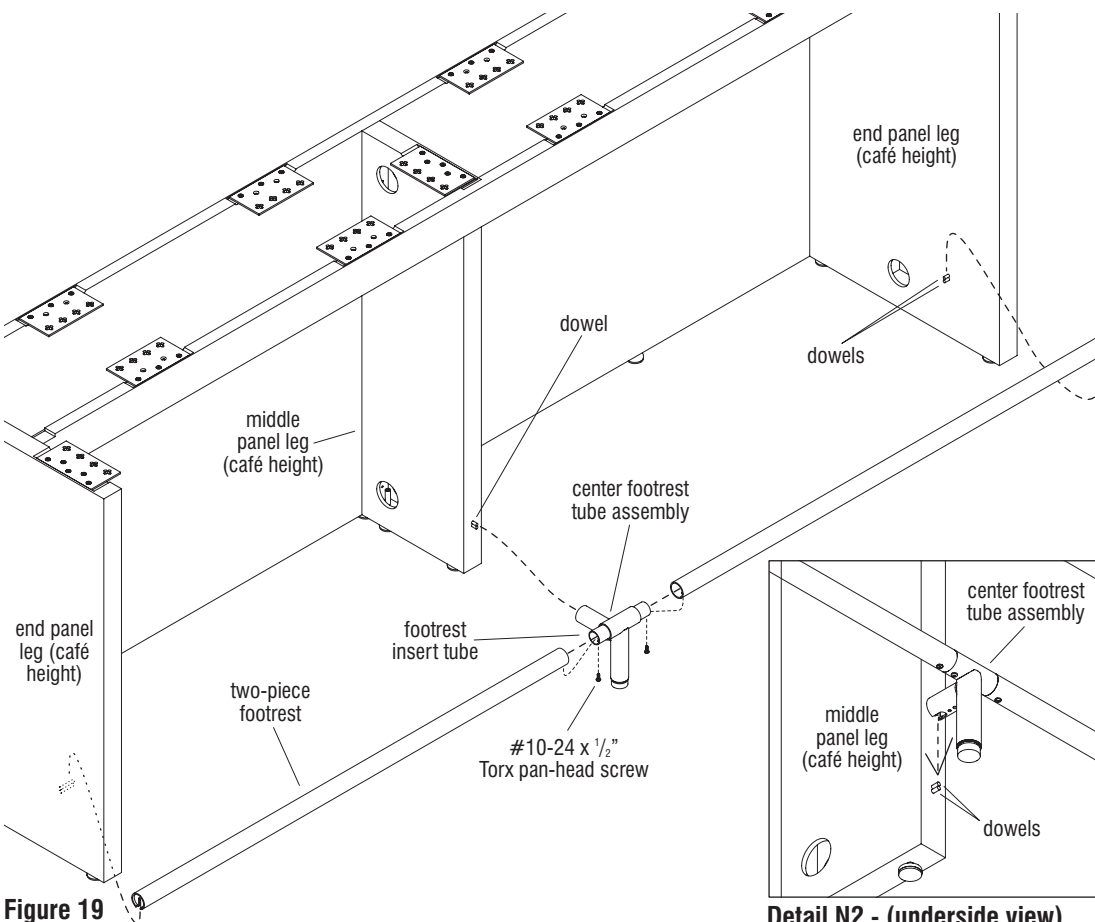


Figure 19

Detail N2 - (underside view)

9. Check and assure that the footrest is not loose once installed, as this is an indication that the footrest is not properly tightened. If the footrest is loose, adjust the #10-24 x 1/2" screw first, then the 1/4-20 x 1/2" set screw until footrest is properly secured.

# ■ Serenade™ Gathering Table - 18-24" Deep Tables

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## 18-24" Deep Tables - Tabletop Installation

**Caution:** To reduce damaged product and personal injury, the assistance of two or more people is required to install the tabletop to the Serenade gathering table.

1. With the assistance of two or more people, carefully position the tabletop onto the base assembly. If top includes grommet holes, they should be positioned to the back of the base (Figure 20).
2. With one person underneath the table, move tabletop around as required to align all pre-drilled holes in the tabletop with the mounting slots of the mounting brackets. Once all bracket slots and holes are aligned, secure using four #12 x 1" Phillips wood screws per bracket. Do not over-tighten screws which could strip out the pre-drilled holes. Take care to securely install all available brackets to the tabletop using the full amount of the required screws (Figure 20).
3. Proceed to the following sections below, in order based on your tables requirements: Proceed to page 34 for power module installation, or page 40 for grommet installation. If none of the above options are required, then the table is complete and ready for use.

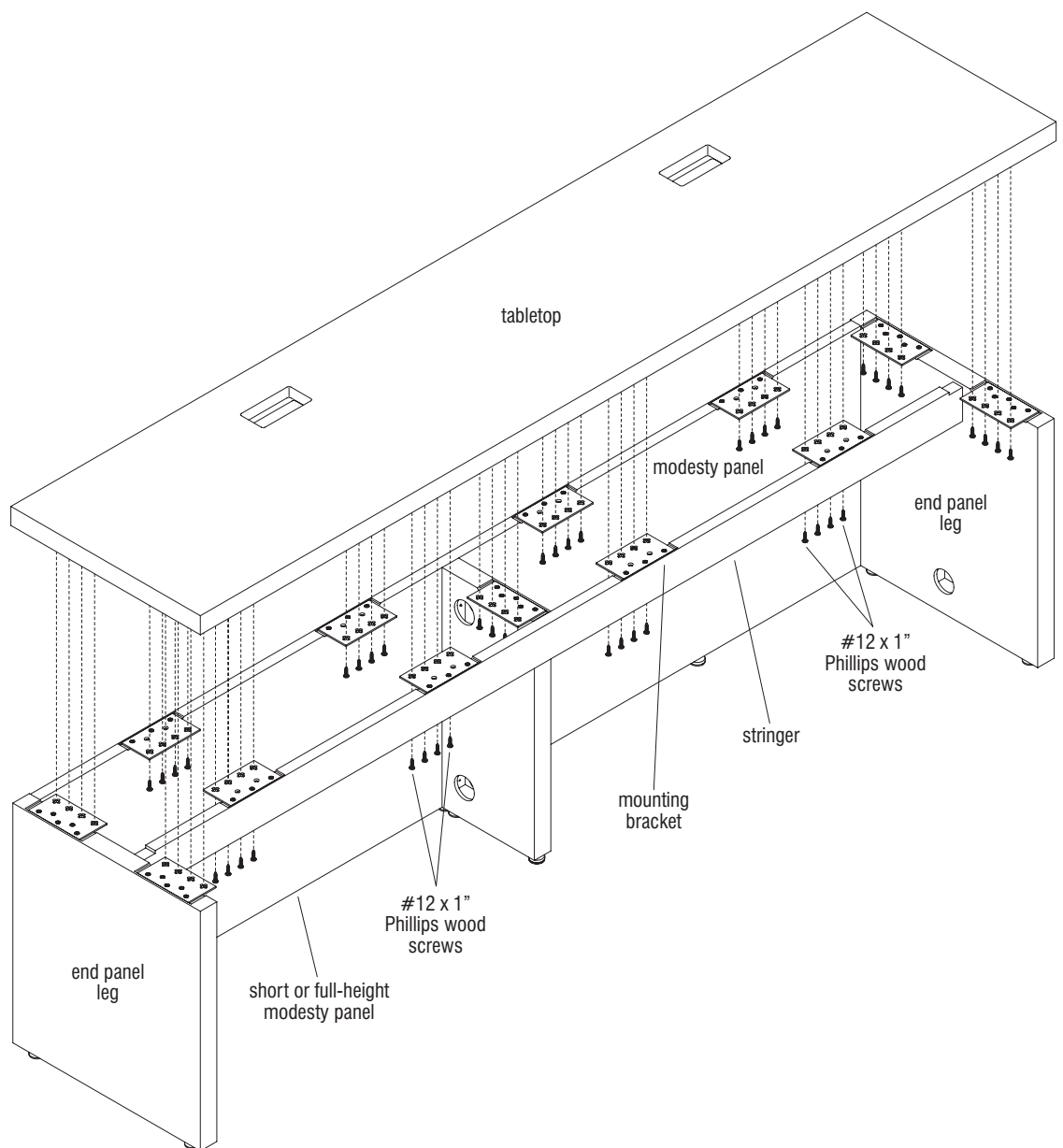
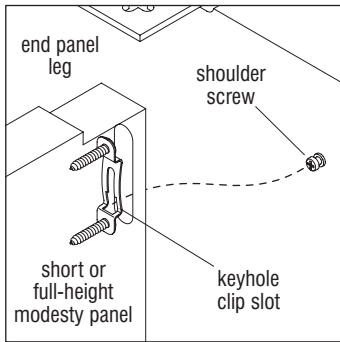


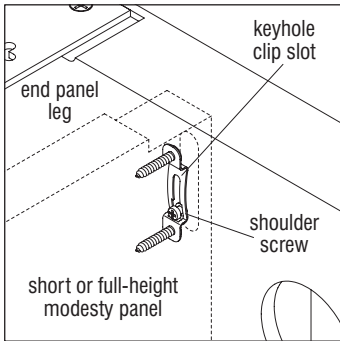
Figure 20



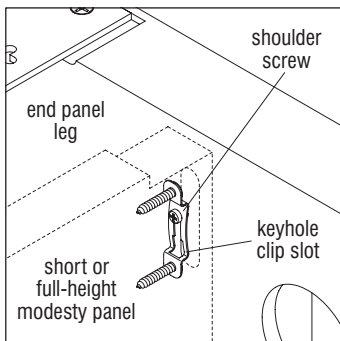
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



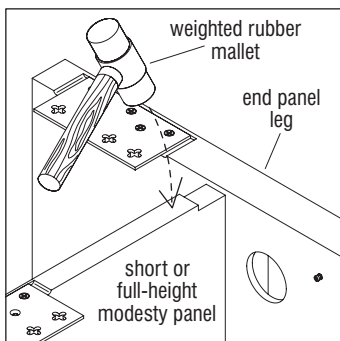
Detail P2



Detail Q2



Detail R2



Detail S2

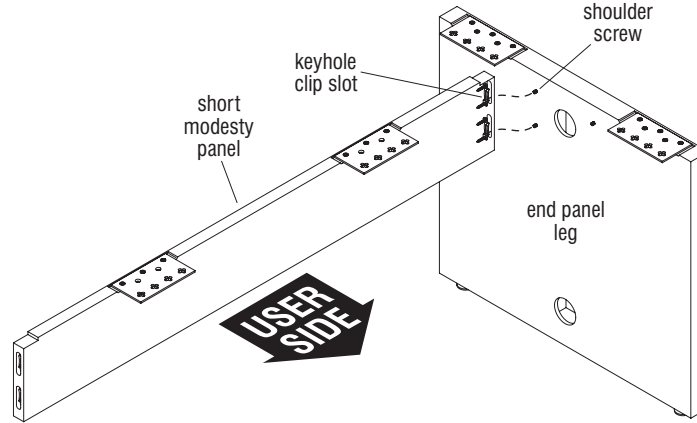


Figure 21

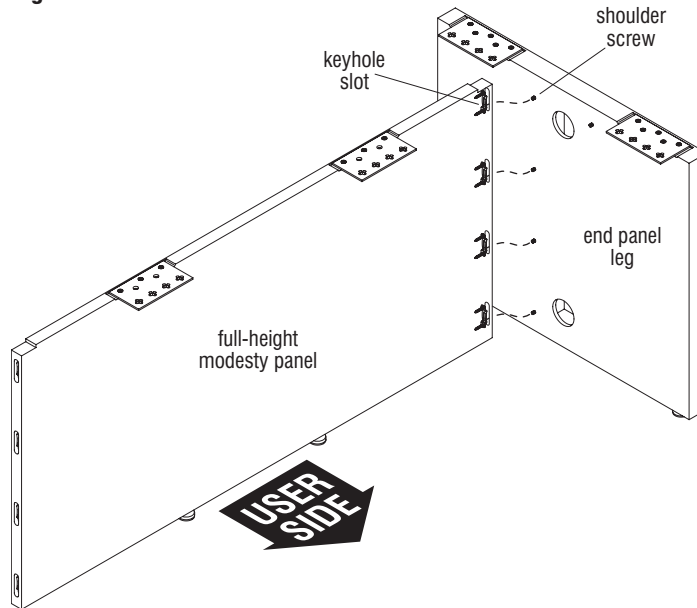
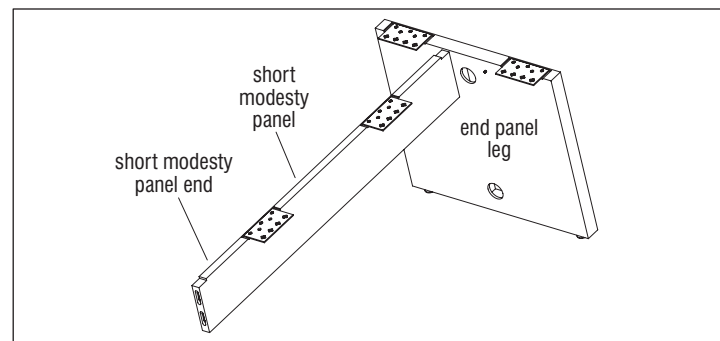


Figure 22



Detail T2

### 30-48" Deep Tables - Modesty Panel Installation

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate full-height and short modesty panel installation for a 30 x 60" table. Your configuration may vary.

1. With the assistance of a second person, have one person hold one end panel leg securely in the upright position, while the second person follows step 2 below.
2. Orient the modesty panel as illustrated, so the overhang of the installed mounting brackets face the front, "user side" of the table (Figures 21 & 22).
3. Position the end of the modesty panel toward the shoulder screws installed in the end leg, aligning them so the larger openings of all keyhole clip slots align to the screw heads of the shoulder screws (Detail P2). Press the modesty panel to the end panel leg, capturing screw heads in the clip openings (Detail Q2).
4. Holding the modesty panel square to the end leg, press down on the modesty panel at the location of the shoulder screws to help seat the screw heads in the keyhole clips (Detail R2). Use a weighted rubber mallet to tap carefully on the modesty panel and completely seat the panel top to be flush with the top of the end panel leg (Detail S2).

**Note:** If a full-height modesty panel was installed securely to the end panel leg, the table assembly is stable enough to support itself in the upright position. If a modesty panel was installed securely to the end panel leg, the modesty panel end may be placed on a soft, protective surface to support the table assembly as illustrated in Detail T2.

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

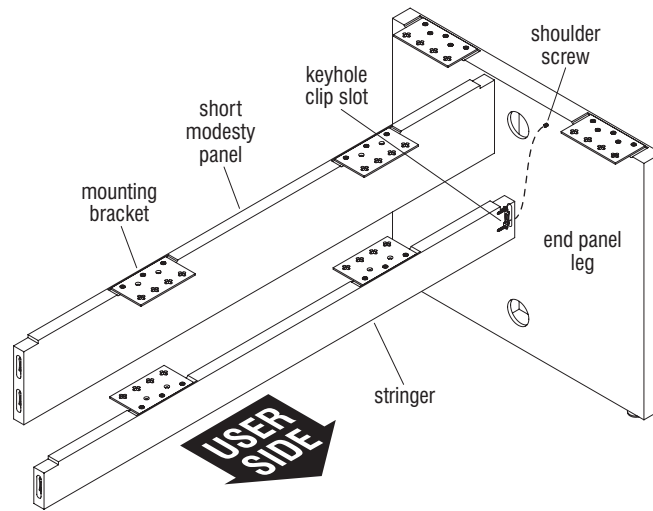
**30-48" Deep Tables - Stringer Installation**

**Note:** If the table being assembled does not have a stringer and is 60-96" wide, proceed to "30-48" Deep Tables - End Panel Leg Installation" instructions on page 25. If the table being assembled does not have a stringer and is 108" or wider, proceed to "30-48" Deep Tables - Middle Panel Leg Assembly" instructions on page 21.

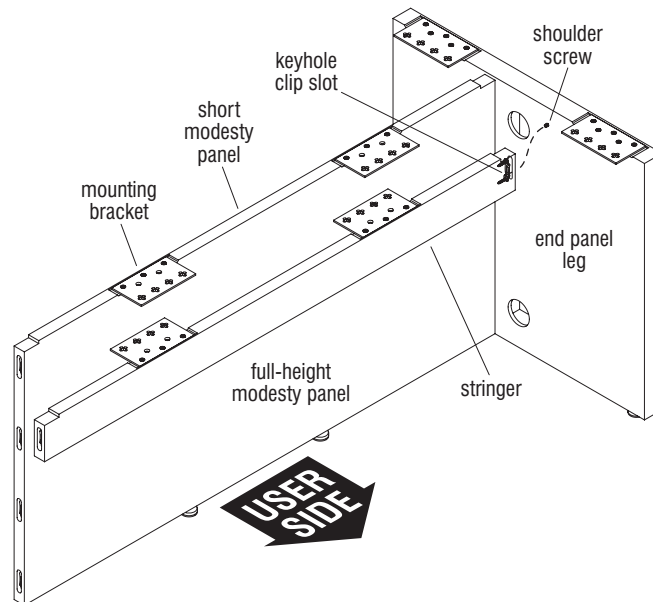
**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the stringer installation for a 30 x 60" table. Your configuration may vary.

1. If the table being assembled has a short modesty panel as illustrated in Figure 23, with the assistance of a second person, have one person hold the table assembly in the upright position, while the second person follows step 2 below (Figure 23).
2. Orient the stringer as illustrated, so the overhang of the installed mounting brackets face the back, "non-user side" of the table (Figures 23 & 24).
3. Take the end of the stringer and align the larger opening of the keyhole clip slot with the corresponding shoulder screw installed to the inside of the end panel leg, closer to the "user side" (Figures 23 & 24, Detail U2). Press the stringer end against the side of the end panel leg, slightly elevated so the head of the shoulder screw rests in the larger opening of the keyhole slot (Detail V2). Next, squarely press the stringer down to engage the screw into the smaller end of the keyhole slot (Detail W2).
4. Have one person hold the unattached end of the stringer for support and stability, while the second person uses a weighted rubber mallet to tap down on the stringer until the stringer is flush with the end panel leg (Detail X2).

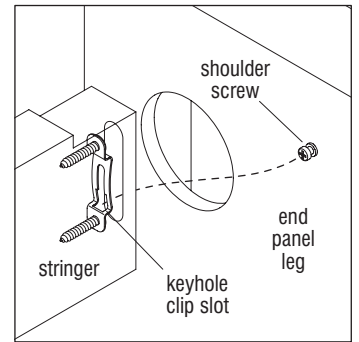
**Note:** Have one person continue holding the end of the stringer for support and stability. If the table being assembled is 60-96" wide, proceed to "30-48" Deep Tables - End Panel Leg Installation" instructions on page 25. If the table being assembled is 108" or wider, proceed to "30-48" Deep Tables - Middle Panel Leg Assembly" instructions on page 21.



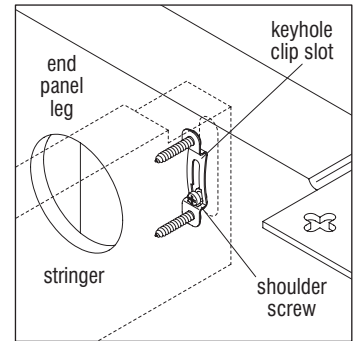
**Figure 23**



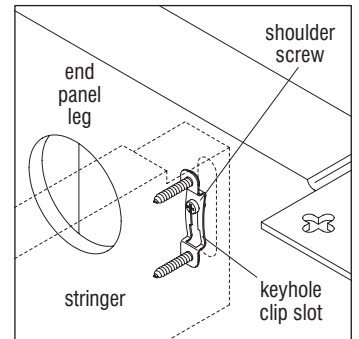
**Figure 24**



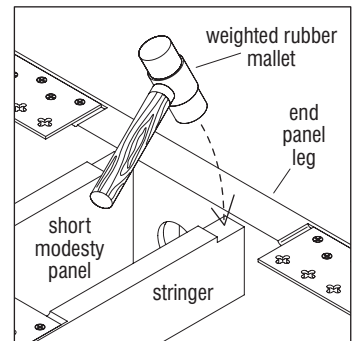
**Detail U2**



**Detail V2**



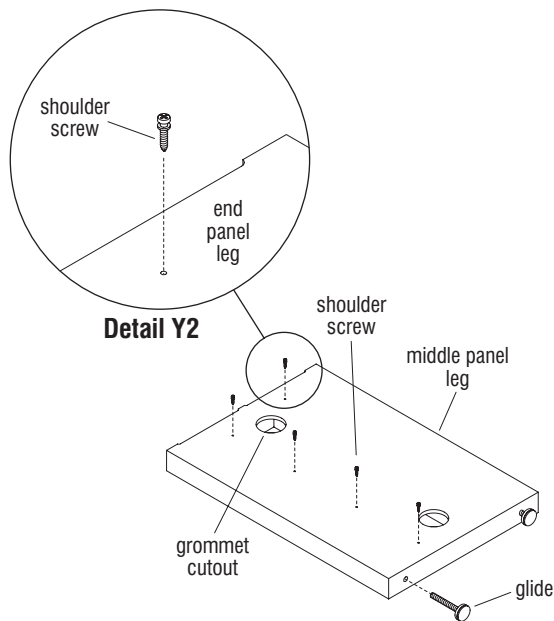
**Detail W2**



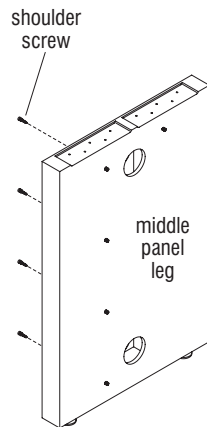
**Detail X2**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Figure 25**



**Figure 26**

### 30-48" Deep Tables - Middle Panel Leg Assembly

**Note:** A wide range of table dimensions are available for Serenade gathering tables. Only tables that are 108" or wider need the assembly and installation of a middle leg. The figures and details on this page illustrate the middle panel leg installation for a 30 x 108" table. Your configuration may vary.

1. Carefully lay the middle panel leg onto a soft, protective surface with the grommet cutouts facing up (Figure 25).
2. Thread the stem of each glide into the threaded inserts at the underside of the middle panel leg. Twist the glides in clock-wise, fully to the bottom of the middle panel leg. This will allow adjustment of the table if required when placed in its final location (Figure 25).
3. Using a cordless power drill, secure a shoulder screw into each pre-drilled location on the middle panel leg, facing up as illustrated in Figure 25. Take care to not over-tighten (Figure 25 & Detail Y2).
4. Carefully rotate the middle panel leg into the upright position and balance, or lean it against a sturdy surface. Using a cordless power drill, secure a shoulder screw into each pre-drilled location on the other side of the middle panel leg (Figure 26).

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



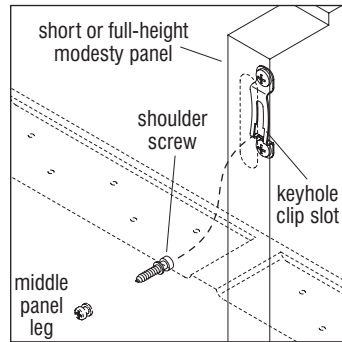
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**30-48" Deep Tables - Middle Panel Leg Installation**

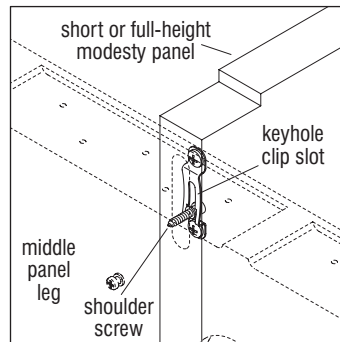
**Note:** A wide range of table dimensions are available for Serenade gathering tables. Only tables that are 108" or wider require the assembly and installation of a middle leg. The figures and details on this page illustrate the middle panel leg installation for a 30 x 108" table. Your configuration may vary.

1. Orient the middle panel leg as illustrated, so the end with more than one shoulder bolt is closer to the back, "non-user side" of the table (Figure 27).
2. Take the middle panel leg and align all shoulder screws with the corresponding larger opening keyhole clip slots on the open end of the short modesty panel, full-height modesty panel and/or stringer if present (Figure 27 & Detail Z2). Press the modesty panel (and stringer if present), against the middle panel leg, slightly elevated so the head of each shoulder screw rests in the larger opening of the keyhole slots (Detail A3). Next, press the modesty panel (and stringer if present), down squarely to engage the screws with the smaller end of the keyhole slots (Detail B3).
3. Have one person slightly lift the middle panel leg up. Then have a second person use a weighted rubber mallet to tap down on the modesty panel (and stringer if present) until panel is flush with the top of the middle panel leg (Detail C3).

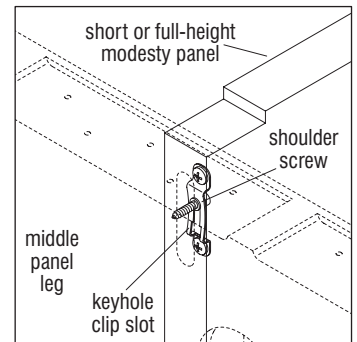
**Note:** If a middle panel leg was installed securely to a short modesty panel, full-height modesty panel and/or stringer, the table assembly is stable enough to support itself in the upright position.



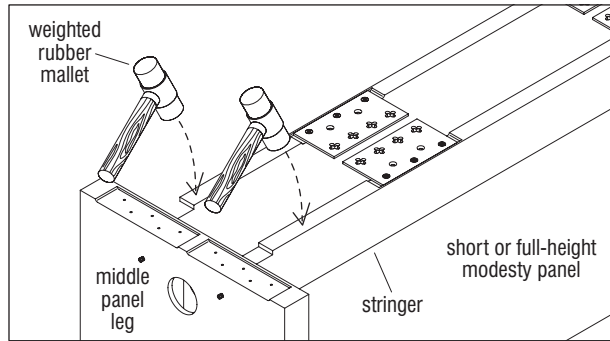
**Detail Z2**



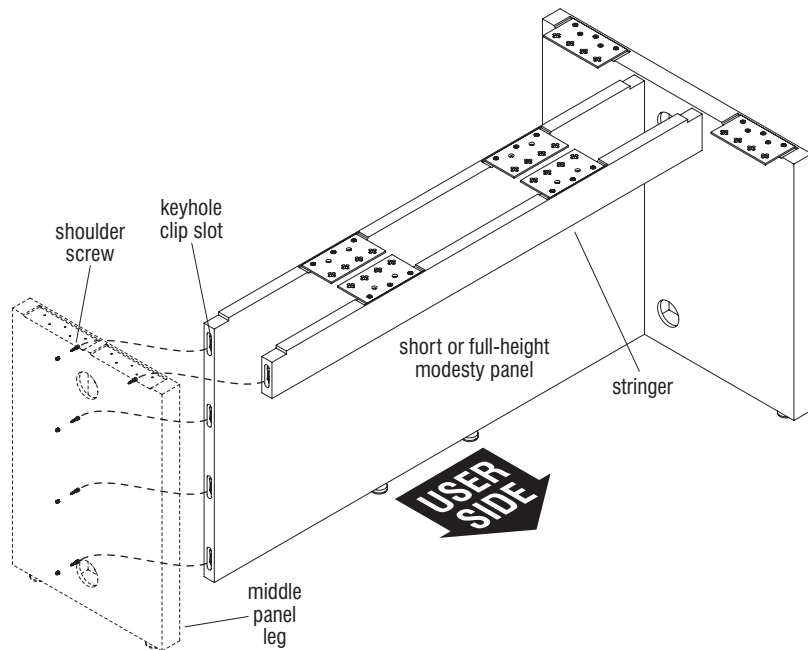
**Detail A3**



**Detail B3**



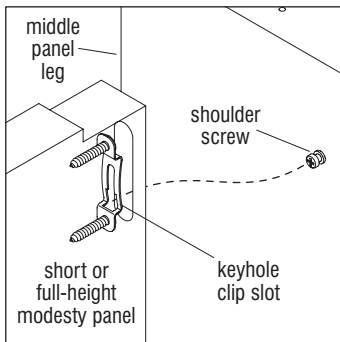
**Detail C3**



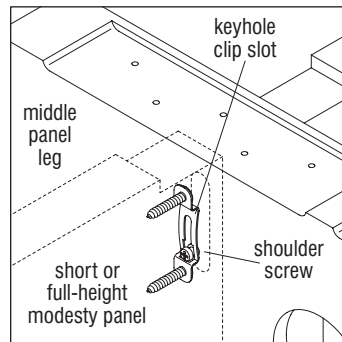
**Figure 27**



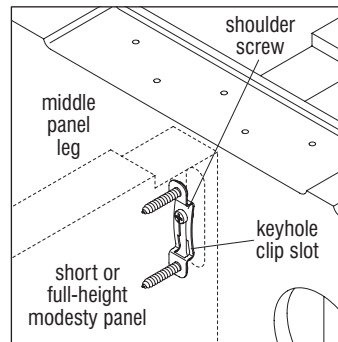
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



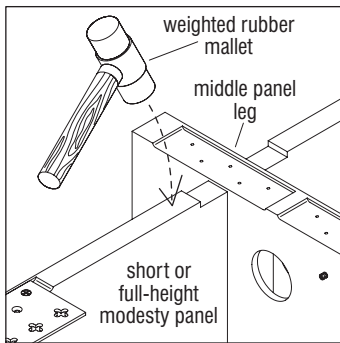
Detail D3



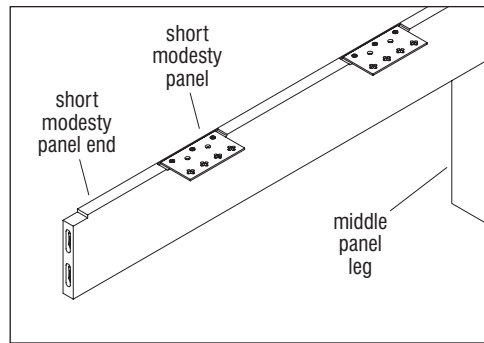
Detail E3



Detail F3



Detail G3



Detail H3

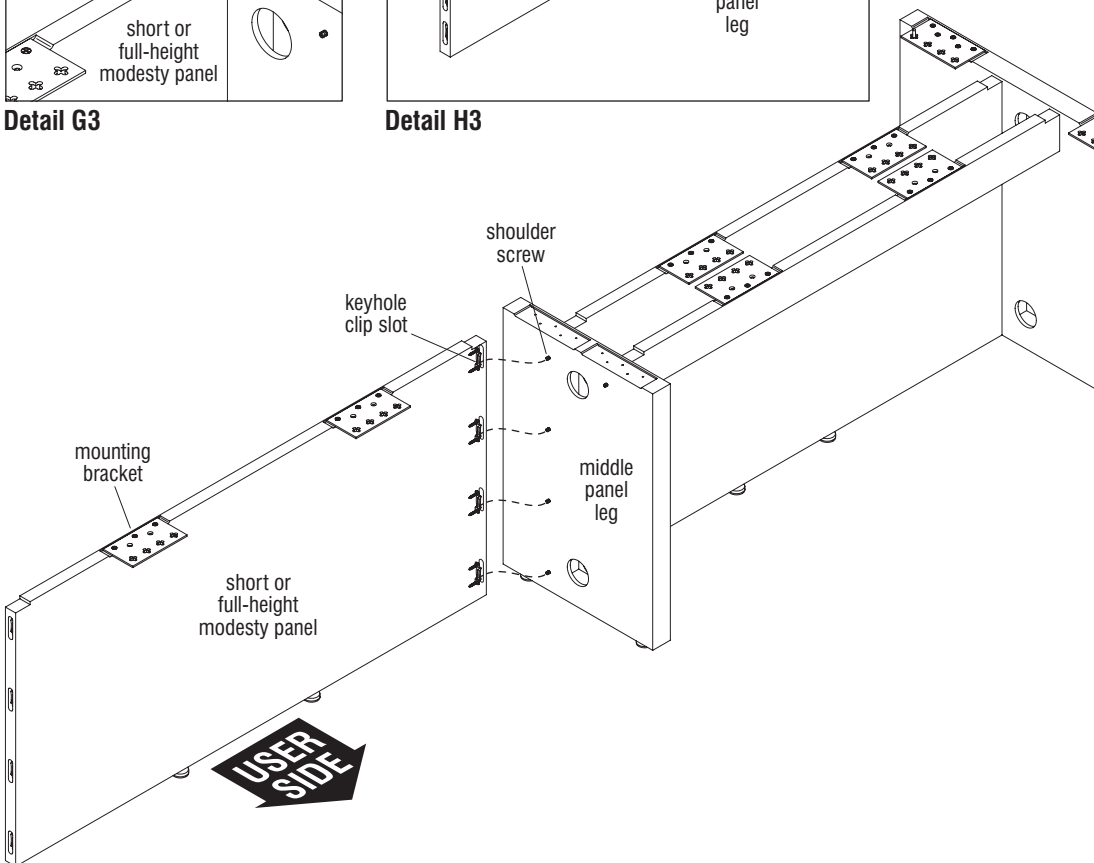


Figure 28

### 30-48" Deep Tables - Second Modesty Panel Installation

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the middle panel leg installation for a 30 x 108" table. Your configuration may vary.

1. Orient the second modesty panel as illustrated, so the overhang of the installed mounting brackets face the front, "user side" of the table (Figure 28).
2. Position the end of the modesty panel toward the shoulder screws installed in the middle panel leg, aligning them so the larger openings of all keyhole clip slots align to the screw heads of the shoulder screws (Detail D3). Press the modesty panel to the middle panel leg, capturing screw heads in the clip openings (Detail E3).
3. Holding the modesty panel square to the middle panel leg, press down on the modesty panel at the location of the shoulder screws to help seat the screw heads in the keyhole clips (Detail F3). Use a weighted rubber mallet to tap carefully on the modesty panel and completely seat the panel top to be flush with the top of the middle panel leg (Detail G3).

**Note:** If a short modesty panel was installed securely to the middle panel leg, have one person continue holding the unattached end of the short modesty panel for support and stability and proceed to "30-48" Deep Tables - Second Stringer Installation" instructions on the next page (Detail H3).

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

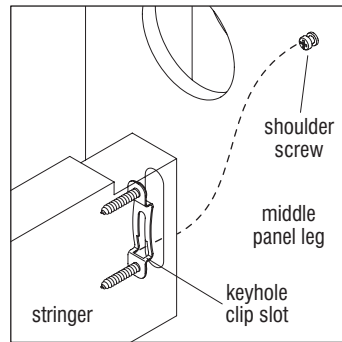
**30-48" Deep Tables - Second Stringer Installation**

**Note:** If the table being assembled does not have a stringer, proceed to "30-48" Deep Tables - End Panel Leg Installation" instructions on page 25.

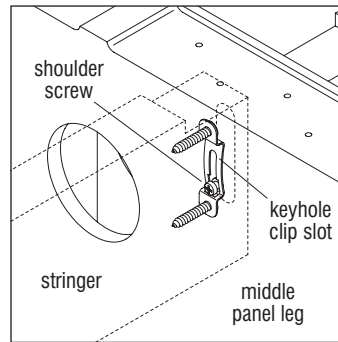
**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the stringer installation for a 30 x 108" table. Your configuration may vary.

1. Orient the stringer as illustrated, so the overhang of the installed mounting brackets face the back, "non-user side" of the table (Figure 29).
2. Take the end of the stringer and align the larger opening of the keyhole clip slot with the corresponding shoulder screw installed to the middle panel leg, closer to the "user side" (Figure 29, Detail I3). Press the stringer end against the side of the middle panel leg, slightly elevated so the head of the shoulder screw rests in the larger opening of the keyhole slot (Detail J3). Next, squarely press the stringer down to engage the screw into the smaller end of the keyhole slot (Detail K3).
3. Have one person hold the unattached end of the stringer for support and stability, while the second person uses a weighted rubber mallet to tap down on the stringer until the stringer is flush with the end panel leg (Detail L3).

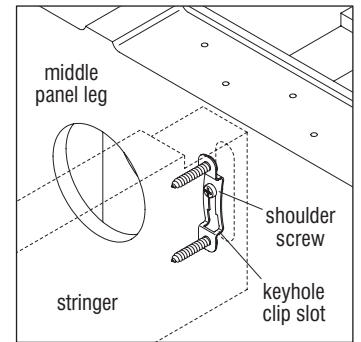
**Note:** Have one person continue holding the end of the stringer (and short modesty panel end if present) for support and stability and proceed to "30-48" Deep Tables - End Panel Leg Installation" instructions on page 25 (Detail M3).



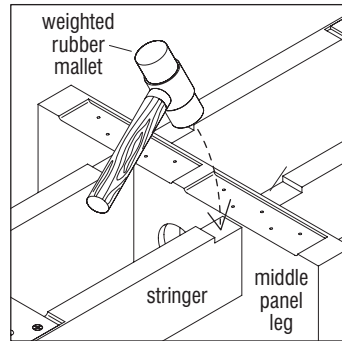
**Detail I3**



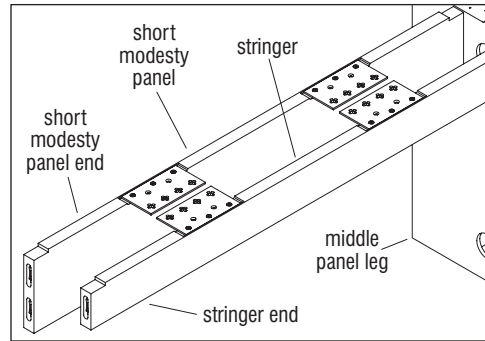
**Detail J3**



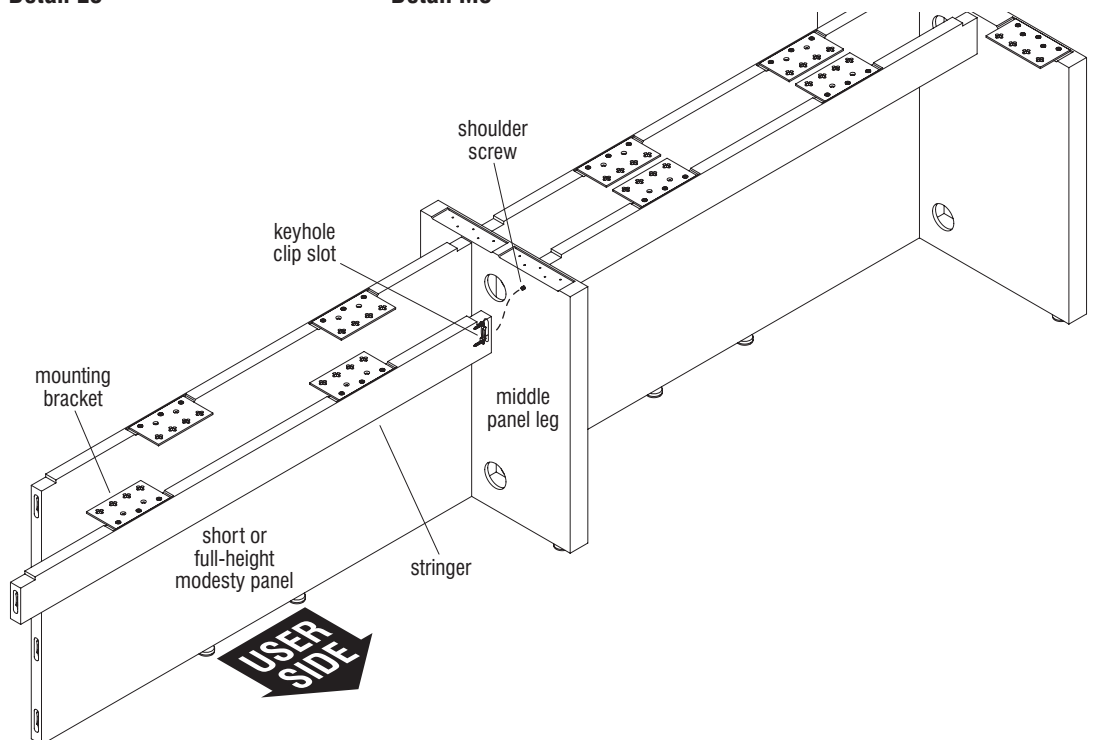
**Detail K3**



**Detail L3**



**Detail M3**

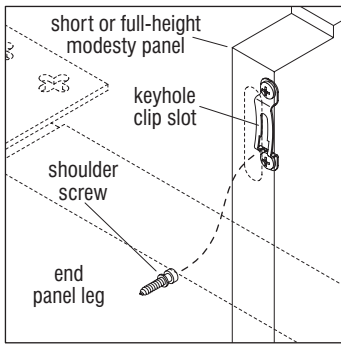


**Figure 29**

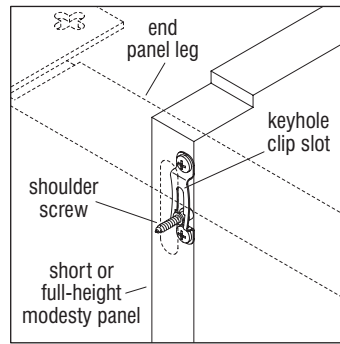




Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail N3

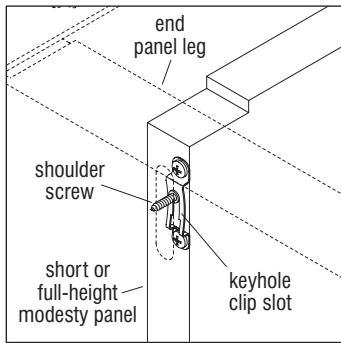


Detail O3

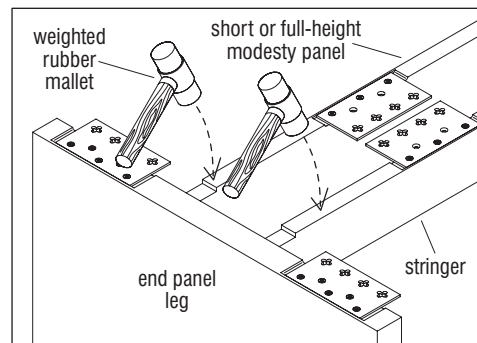
**30-48" Deep Tables - End Panel Leg Installation**

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the end panel leg installation for a 30 x 108" table but the instructions apply to all 30-48" deep tables, even if a stringer is not present. Your configuration may vary.

1. Take the end panel leg and align all shoulder screws with the corresponding larger opening



Detail P3



Detail Q3

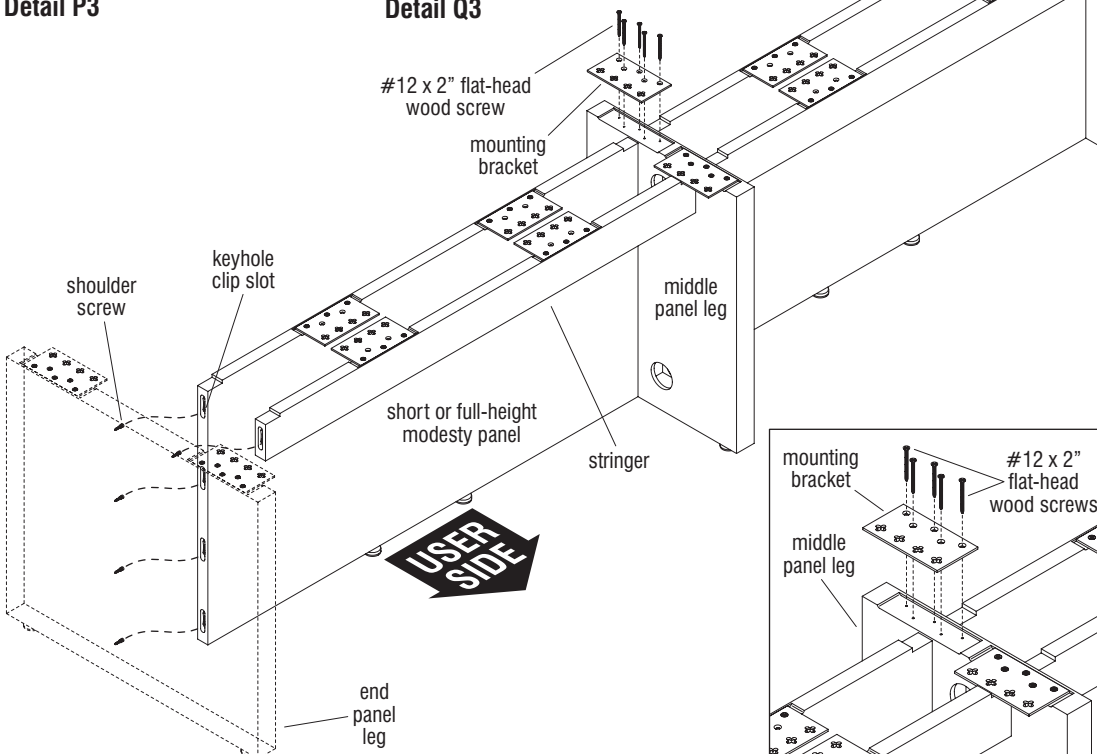


Figure 30

Detail R3

keyhole slots on the open end of the short modesty panel, full-height modesty panel and/or stringer if present (Figure 30 & Detail N3). Press the modesty panel (and stringer if present), against the end panel leg, slightly elevated so the head of each shoulder screw rests in the larger opening of the keyhole slots (Detail O3). Next, press the modesty panel (and stringer if present), down squarely to engage the screws with the smaller end of the keyhole slots (Detail P3).

2. Have one person slightly lift the recently installed end panel leg up. Then have a second person use a weighted rubber mallet to tap down on the modesty panel (and stringer if present) until panel is flush with the top of the end panel leg (Detail Q3).
3. Locate two mounting bracket cutouts at the top of the middle panel leg. Position a mounting bracket over one cutout and align the five mounting holes on the bracket with the five pilot holes in the cutout. Secure the bracket to the panel leg using five #12 x 2" flat-head wood screws. Repeat this process to secure the remaining bracket to the middle panel leg (Figure 30 & Detail R3).
4. If Serenade gathering tables are to be ganged to one another, proceed to "30-48" Deep Tables - Ganging Tables Overview" instructions on page 26. Otherwise, if the Serenade gathering table being assembled is café height, 60-96" wide and requires the installation of an optional footrest, proceed to page 28. If the table being assembled is a 30" deep café height, 108-144" wide and requires the installation of an optional footrest, proceed to page 29. If the table being assembled is a 36-48" deep café height, 108-144" wide and requires the installation of an optional footrest, proceed to page 31. If the Serenade gathering table being assembled is not café height or does not require the installation of a footrest, proceed to tabletop installation instructions on page 33.

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

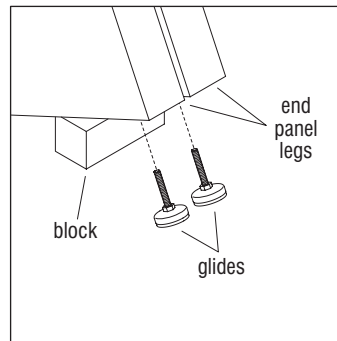
**30-48" Deep Tables - Ganging Tables Overview**

**Caution:** Care must be taken to avoid injury and damage to tables. Tables to be joined must have glides removed at the front and back of adjoining table legs. Three or more people may be required to lift, block-up and remove glides to add ganging plates. Take care when lifting ganged units, as twisting tables may put unwanted strain on stringers, short modesty panels, or full-height modesty panels. Blocking-up tables will be required to ease the process and for safety.

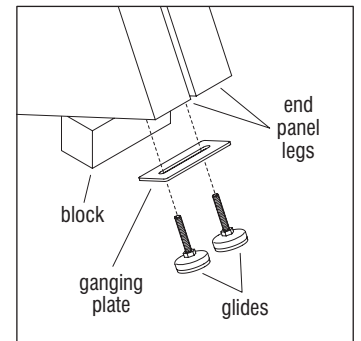
**Ganging Tables - User Side Installation**

1. Begin ganging installation at the user side of the tables. Have one person positioned at each single leg and at each pair of legs to be joined, then carefully lift, to tilt the tables to be join back enough for a third person to insert one block under each single leg and under the pair of legs to be joined. Place blocks just behind the user side glides as illustrated. Once all blocks are in position, the table legs can be lowered onto the blocks (Figure 31).

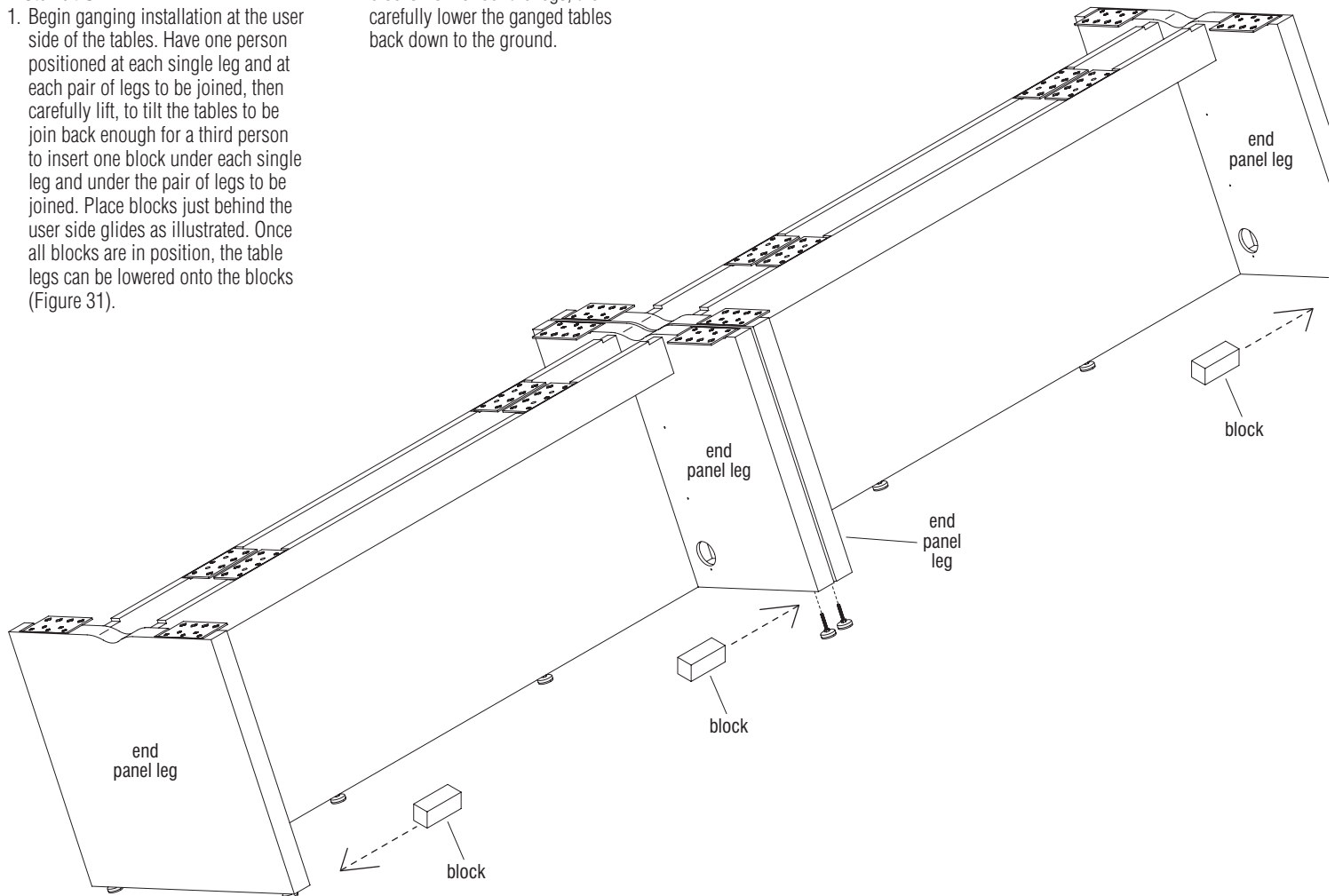
2. Twist out to remove the front, user side glides on the legs to be joined (Figure 31 & Detail S3).
3. Position a ganging plate underneath two legs to be joined. Align the oblong hole on the plate with the two mounting holes underneath the legs, then secure the plate to the legs using the removed glides. Twist the glides in fully, then level as needed (Detail T3).
4. Having one person located at each leg, carefully tilt the tables back, keeping the ganged tables inline with one another to avoid twisting. Tilt back, just enough to remove the blocks from under the legs, then carefully lower the ganged tables back down to the ground.



**Detail S3**



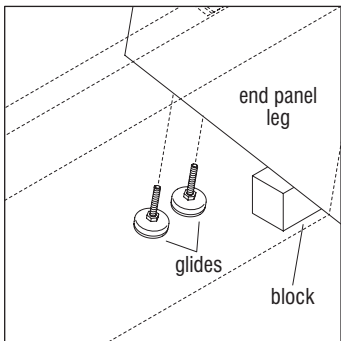
**Detail T3**



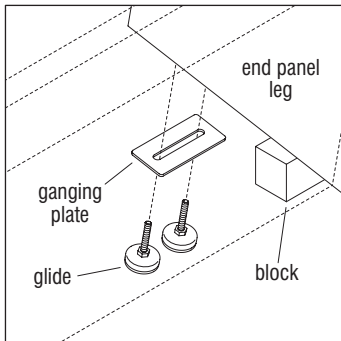
**Figure 31**  
26



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail U3



Detail V3

**Ganging Tables - Non-User Side Installation**

1. Have one person positioned at each single leg and at each pair of legs to be joined on the non-user side, then carefully lift, to tilt the tables to be join back enough for a third person to insert one block under each single leg and under the pair of legs to be joined. Place blocks just behind the non-user side glides as illustrated. Once all blocks are in position, the table legs can be lowered onto the blocks (Figure 32).
2. Twist out to remove the back, non-user side glides on the legs to be joined (Figure 32 & Detail U3).
3. Position a ganging plate underneath two legs to be joined. Align the oblong hole on the plate with the two

mounting holes underneath the legs, then secure plate to the legs using the removed glides. Twist the glides in fully, then level as needed (Detail V3).

4. Having one person located at each leg, carefully tilt the table forward, keeping the ganged tables inline with one another to avoid twisting. Tilt forward, just enough to remove the blocks from under the legs, then carefully lower the ganged tables back down to the ground.
5. The Serenade gathering table footrest is an optional accessory only available on café height tables. If the Serenade Gathering Table being assembled is café height, 60-96" wide and requires the installation of

an optional footrest, proceed to page 28. If the table being assembled is a 30" deep café height, 108-144" wide and requires the installation of an optional footrest, proceed to page 29. If the table being assembled is a 36-48" deep café height, 108-144" wide and requires the installation of an optional footrest, proceed to page 31. If the Serenade gathering table being assembled is not café height or does not require the installation of a footrest, proceed to tabletop installation instructions on page 33.

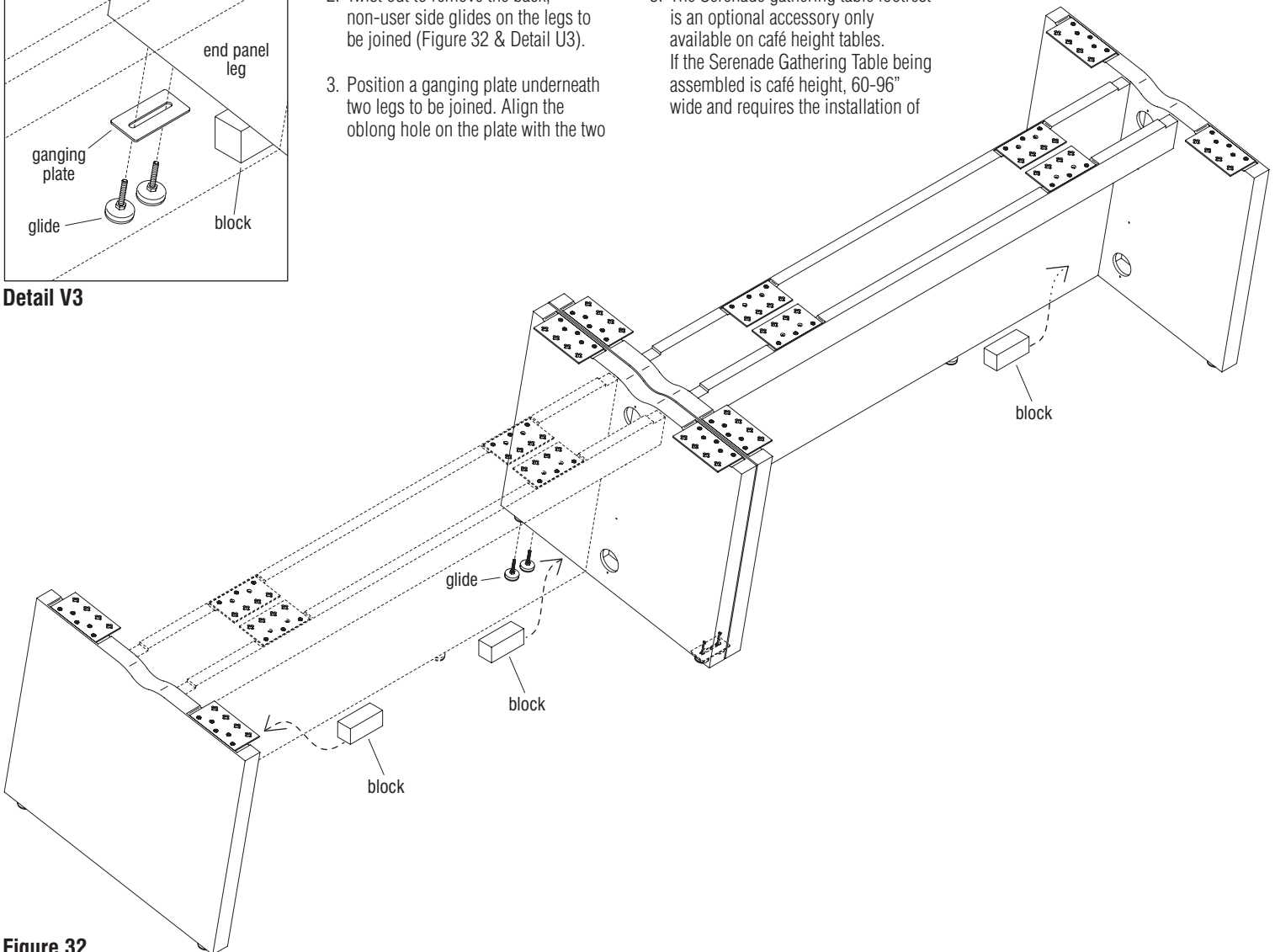


Figure 32

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**30-48" Deep Café Height Tables - 60-96" Wide One-Piece Footrest Installation**

**Note:** The Serenade gathering table footrest is an optional accessory only available on café height tables.

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the one-piece footrest installation for a 30 x 60" café height table but the instructions apply to all 60-96" wide café height tables. Your configuration may vary.

1. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower inside of both end panel legs. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 33 & Detail W3).

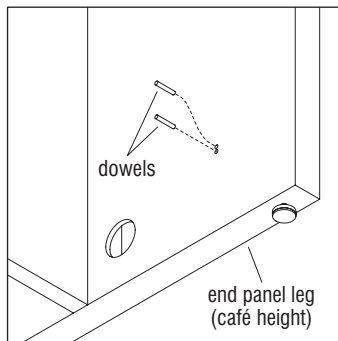
**Important:** Two people are recommended for installation of the footrest, one person at each end and care must be taken when positioning the footrest to not scratch the leg surfaces.

2. Take the one-piece footrest in hand with one person at one end and another person at the other end and orient the slots in the footrest to face down. With each person pressing slightly outward at the inside of the end panel legs, slide the footrest into position, taking care to not scratch the legs and nest the slots of the footrest over the inserted dowel pairs at each end leg (Figure 34 & Detail X3).

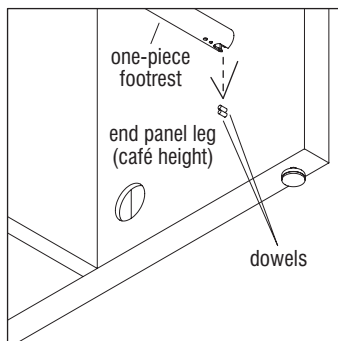
3. Position a lock plate at the underside of one end of the footrest. Orient the lock plate so the threaded mounting hole aligns with the slot at the underside of the footrest (next to the end panel leg), and the non-threaded hole aligns with the hole under the end of the footrest as illustrated in Detail Y3. Utilizing the non-threaded mounting hole, secure the lock plate to the footrest using a #10-24 x 1/2" Allen head screw. Then, utilizing the threaded mounting hole aligned with the footrest slot, thread the Allen head set screw into the footrest slot

until the end of the set screw contacts the bottom dowel. Repeat this step to install the lock plate to the opposite end of the footrest (Detail Y3).

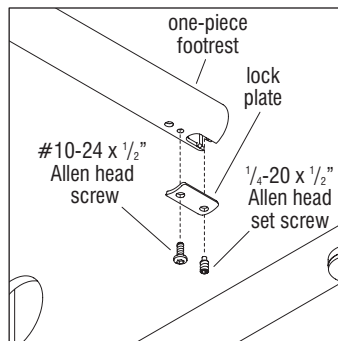
4. Check and assure that the footrest is not loose once installed, as this is an indication that the footrest is not properly tightened. If the footrest is loose, adjust the #10-24 x 1/2" screw first, then the 1/4"-20 x 1/2" set screw until footrest is properly secured.



**Detail W3 - (underside view)**

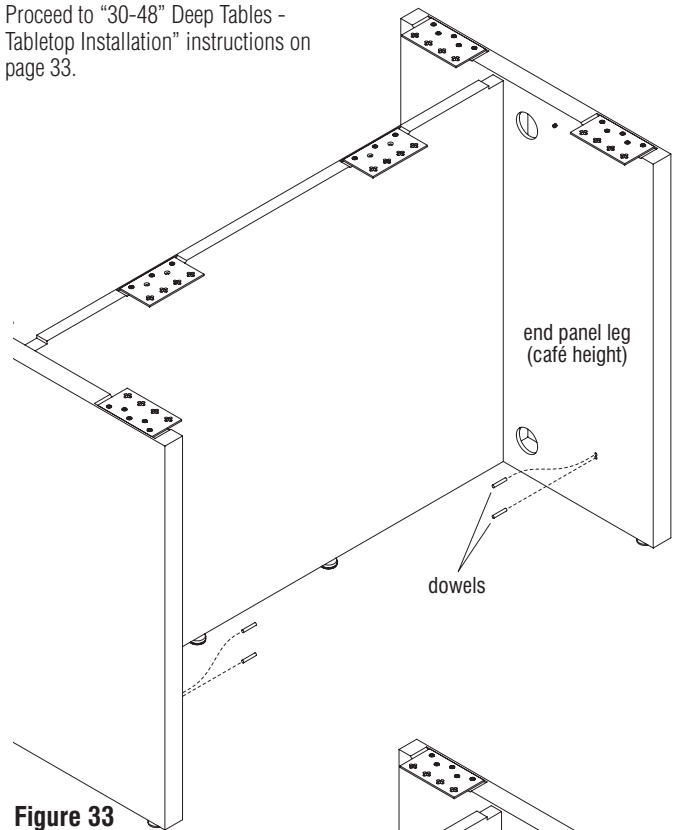


**Detail X3 - (underside view)**

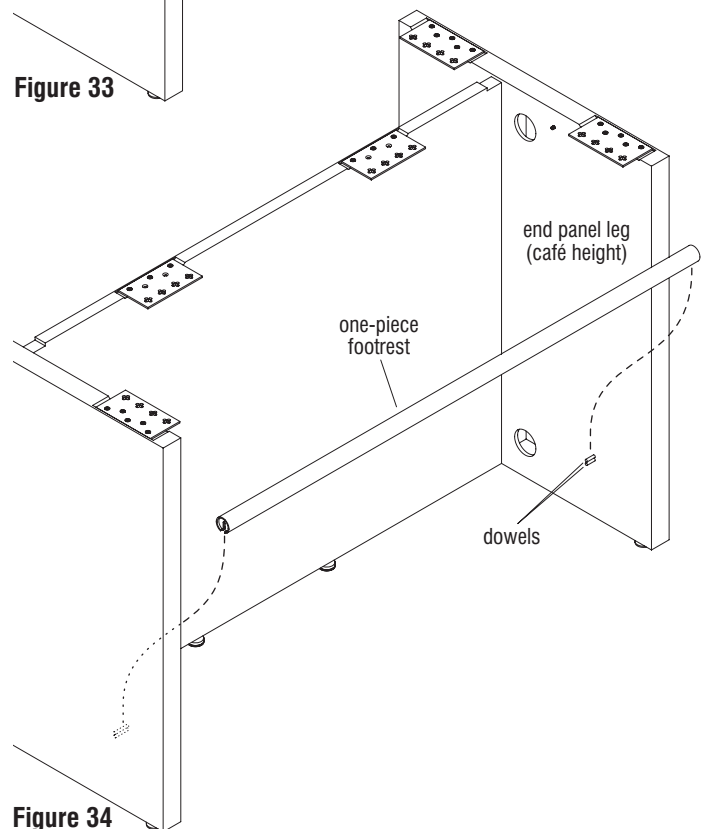


**Detail Y3 - (underside view)**

5. Proceed to "30-48" Deep Tables - Tabletop Installation" instructions on page 33.



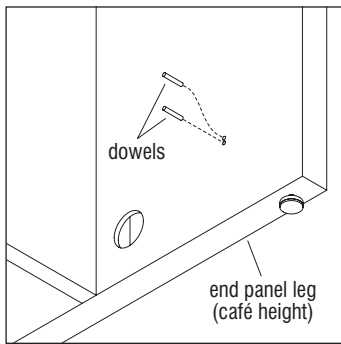
**Figure 33**



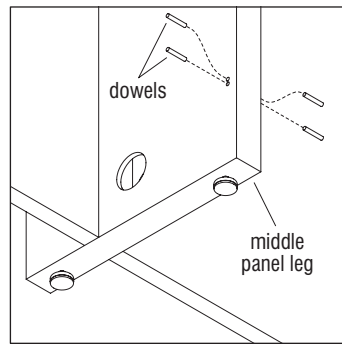
**Figure 34**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail Z3 - (underside view)



Detail A4 - (underside view)

**30" Deep Café Height Tables - 108-144" Wide One-Piece Footrest Installation**

**Note:** The Serenade gathering table footrest is an optional accessory only available on café height tables.

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the installation of two one-piece footrests on a 30 x 108" café height table but the instructions apply to all 30" deep, 108-144" wide café height tables. Your configuration may vary.

1. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower inside of both end panel legs. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 35 & Detail Z3).
2. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower face on both sides of the middle panel leg. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 35 & Detail A4).

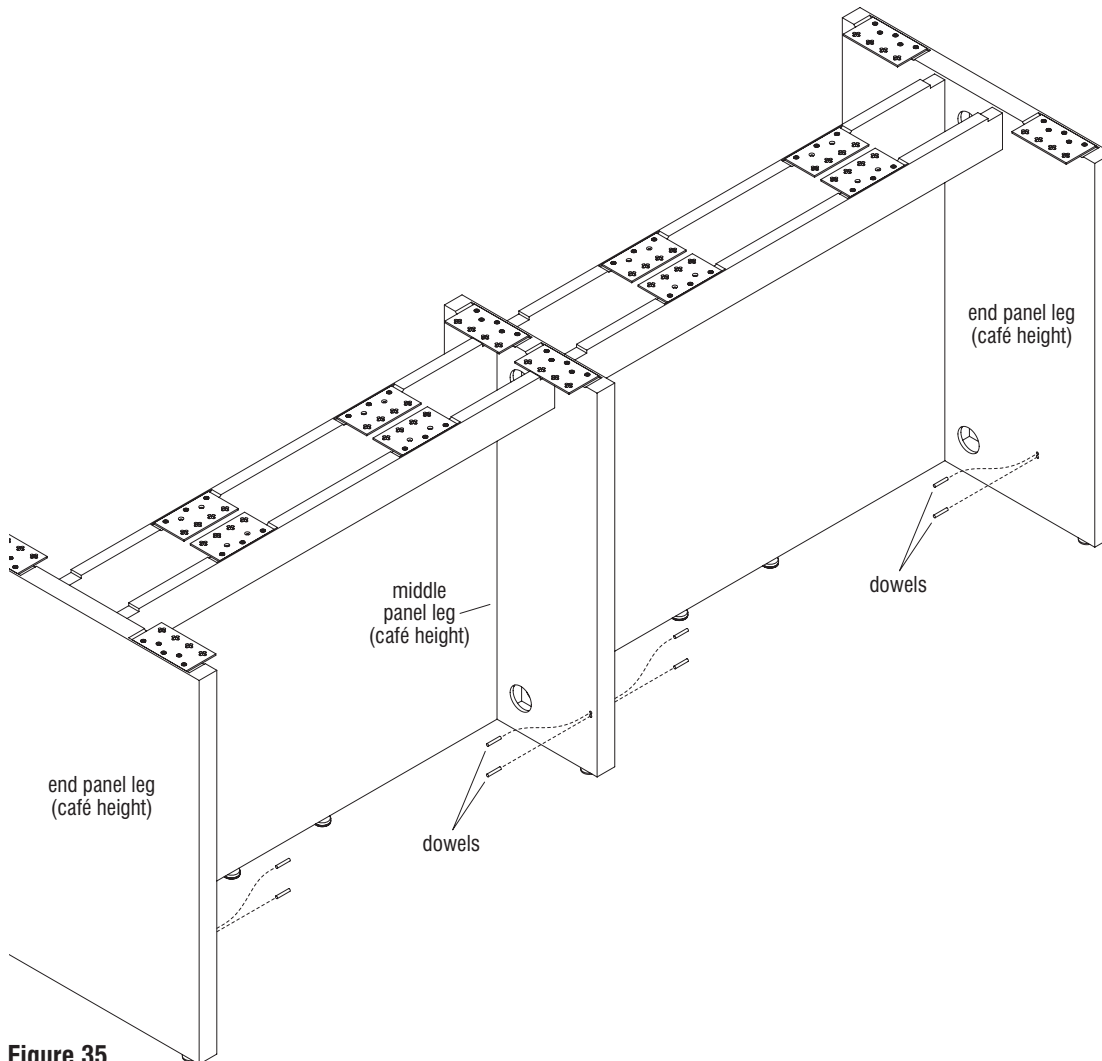


Figure 35

■ Serenade™ Gathering Table - 30-48" Deep Tables  
 Assembly Instructions

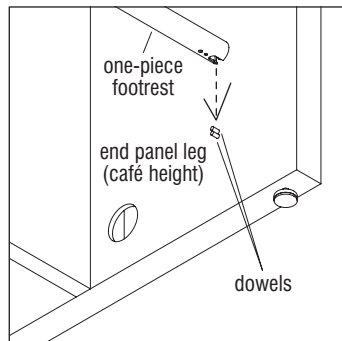


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

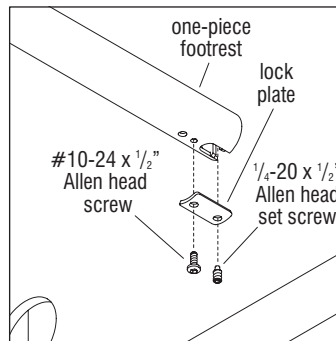
**30" Deep Café Height Tables - 108-144" Wide One-Piece Footrest Installation (cont.)**

**Important:** Two people are recommended for installation of the two one-piece footrests, one person at one end and the second person in the middle. Care must be taken when positioning the footrest to not scratch the leg surfaces.

3. Take one one-piece footrest in hand with one person at one end and another person in the middle and orient the slots in the footrest to face down. With each person pressing slightly outward at the inside of the end panel leg and middle panel leg, slide the footrest into position, taking care to not scratch the legs and nest the slots of the footrest over the inserted dowel pairs at the end leg and middle leg. Repeat this process to secure the second one piece footrest in the opposite side of the table (Figure 36 & Detail B4).
4. Position a lock plate at the underside of one end of the footrest. Orient the lock plate so the threaded mounting hole aligns with the slot at the underside of the footrest (next to the end panel leg), and the non-threaded hole aligns with the hole under the footrest as illustrated in Detail C4. Utilizing the non-threaded mounting holes, secure the locking plate to the footrest using a #10-24 x 1/2" Allen head screw. Then, utilizing threaded mounting hole aligned with the footrest slot, thread the Allen head set screw into the footrest slot until the end of the set screw contacts the bottom dowel. Repeat this step to install the remaining lock plates to each end of the footrests (Detail C4).
5. Check and assure that the footrest is not loose once installed, as this is an indication that the footrest is not properly tightened. If the footrest is loose, adjust the #10-24 x 1/2" screw first, then the 1/4-20 x 1/2" set screw until footrest is properly secured.
6. Proceed to "30-48" Deep Tables - Tabletop Installation" instructions on page 33.



Detail B4 - (underside view)



Detail C4 - (underside view)

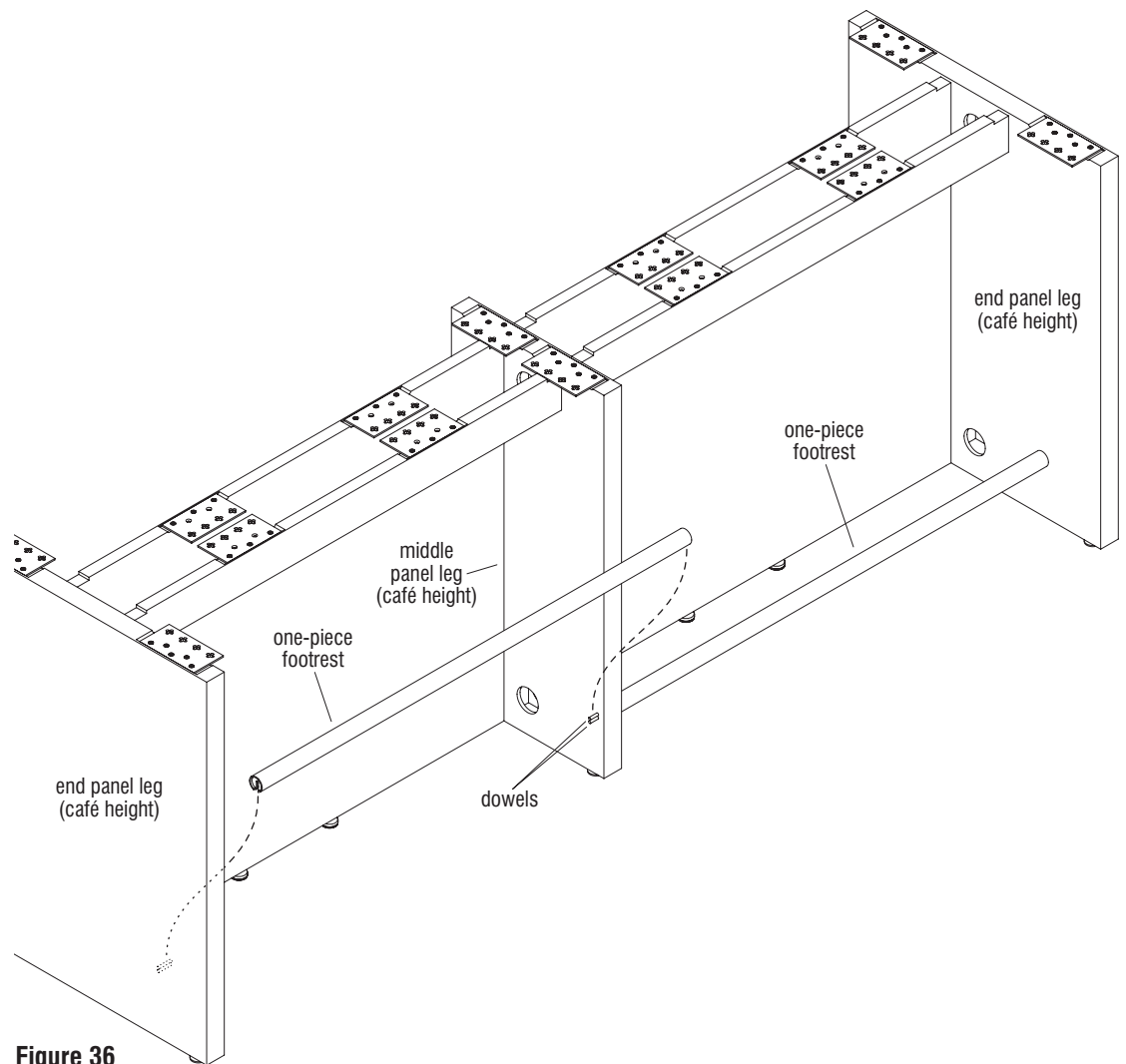
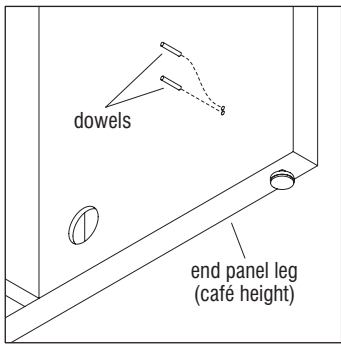


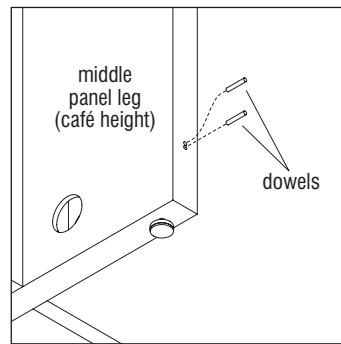
Figure 36



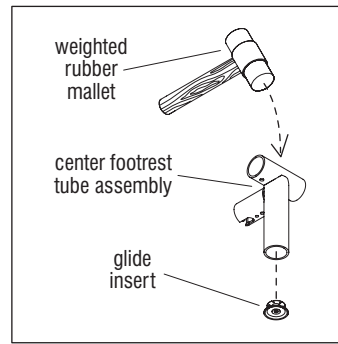
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



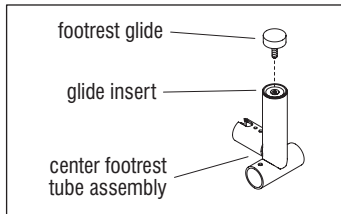
Detail D4 - (underside view)



Detail E4 - (underside view)



Detail F4 - (underside view)



Detail G4

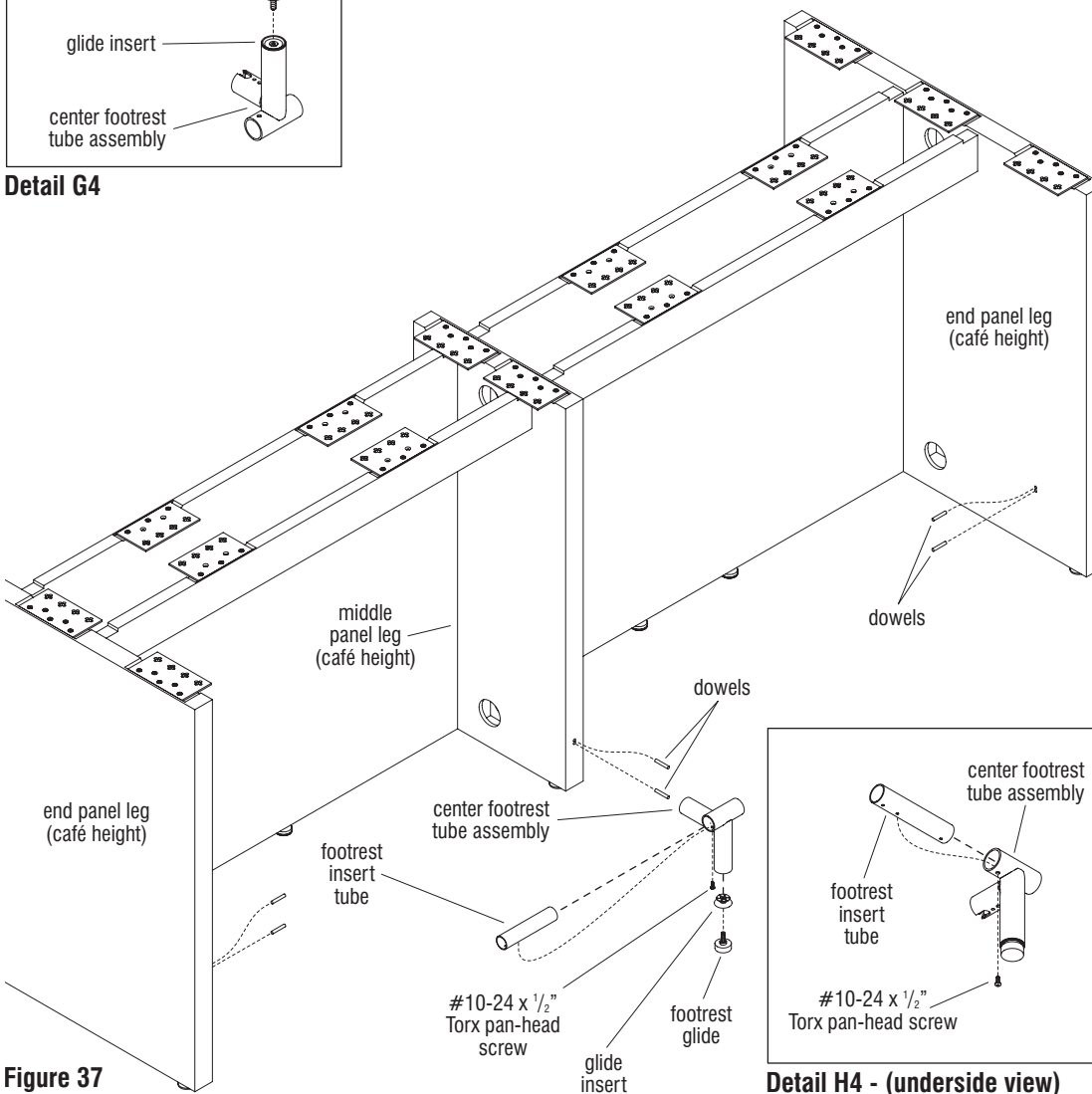
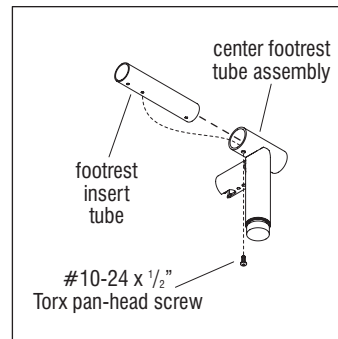


Figure 37



Detail H4 - (underside view)

### 36-48" Deep Café Height Tables - 108-144" Wide One-Piece Footrest Installation

**Note:** The Serenade gathering table footrest is an optional accessory only available on café height tables.

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures and details on this page illustrate the installation of two one-piece footrests on a 36 x 108" café height table but the instructions apply to all 36-48" deep, 108-144" wide café height tables. Your configuration may vary.

1. Locate the pairs of pre-drilled holes for the footrest installation location, at the lower inside of both end panel legs. Insert and fully tap a dowel into each of the four pre-drilled holes (Figure 37 & Detail D4).
2. At the edge of the middle panel leg, facing the user-side, locate the pair of pre-drilled holes. Insert and fully tap a dowel into each of the two pre-drilled holes (Detail E4).
3. Place the glide insert on the floor in the upright position. Position the center footrest tube assembly above the glide insert, having the tube with the tapered slot facing the side of the middle panel leg. Then, use a weighted rubber mallet to tap down on the center footrest tube assembly to secure the glide insert into the tube opening as illustrated in Figure 37 & Detail F4.
4. Thread the stem of the footrest glide into the glide insert (Detail G4).
5. Insert the footrest insert tube into the horizontal tube of the center footrest tube assembly. Align the alignment hole on the footrest insert tube with the hole on the center footrest tube assembly and secure with one #10-24 x 1/2" Torx pan-head screw. Do not over-tighten (Figure 37 & Detail H4).

**Serenade™ Gathering Table - 30-48" Deep Tables**  
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**36-48" Deep Café Height Tables - 108-144" Wide One-Piece Footrest Installation (cont.)**

6. Locate both two-piece footrests and position the open ends (one mounting hole at end) to be facing each other, near the middle panel leg location. Take the center footrest tube assembly, position it as illustrated and insert the insert tube of the center assembly into the open end of one two-piece footrest. Align the mounting hole of the footrest to the hole in the insert tube of the center footrest tube assembly and secure using one #10-24 x 1/2" Torx pan head screw. Do not over-tighten. Insert the other end of the center footrest tube assembly into the open end of the second two-piece footrest and secure using one #10-24 x 1/2" Torx pan head screw as above. Do not over-tighten (Figure 38 & Detail I4).

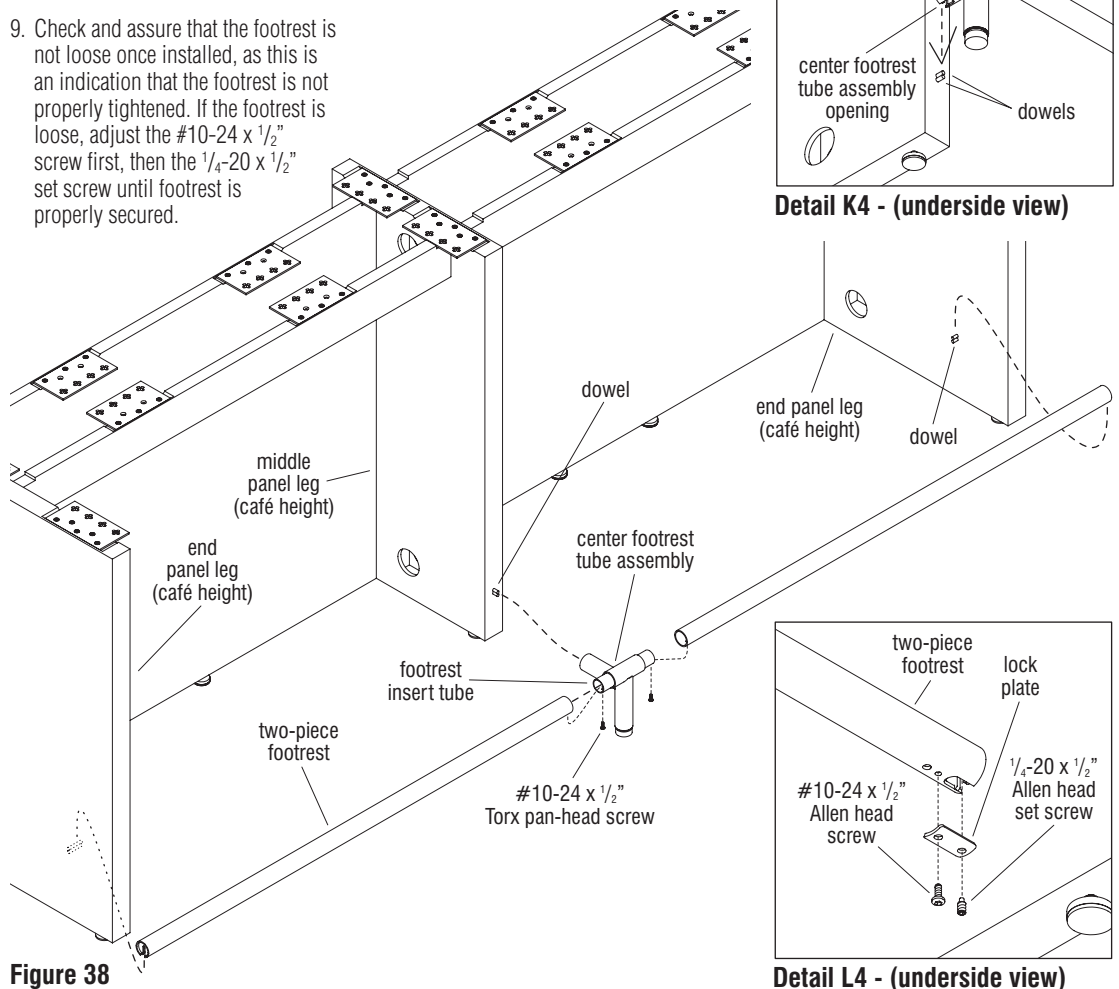
**Important:** Three people are recommended for installation of the two-piece footrest, two people, one at each end and a third person in the middle. Care must be taken when positioning the footrest to not scratch the leg surfaces.

7. Take the footrest in hand with one person at each end and one person in the middle and orient the glide of the center footrest assembly to face down. The center person must hold the footrest assembly level and in alignment with the two outside people. With each outside person pressing slightly outward at the inside of the end panel legs, slide the footrest into position, taking care to not scratch the legs. At the outsides and at the center, carefully nest the slots of the footrest assembly over the inserted dowels at each end leg and at the center (Figure 38 & Details J4 & K4).

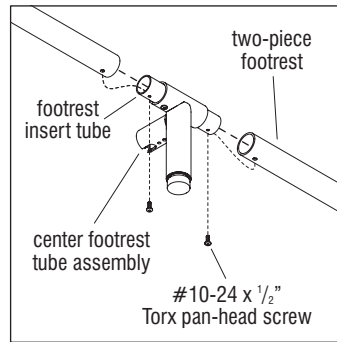
8. Set the footrest assembly onto the top dowel on each end panel leg and on top of the dowel on the edge of the middle panel leg, such that the dowels nest up into the tapered slots, then slide the footrest assembly down. Position a lock plate at the

underside of one end of the footrest. Orient the lock plate so the threaded mounting hole aligns with the slot at the underside of the footrest (next to the end panel leg), and the non-threaded hole aligns with the hole under the end of the footrest as illustrated in Detail L4. Utilizing the non-threaded mounting hole, secure the locking plate to the footrest using a #10-24 x 1/2" Allen head screw. Then, utilizing the threaded mounting hole aligned with the footrest slot, thread the Allen head set screw into the footrest slot until the end of the set screw contacts the bottom dowel. Repeat this step to install the remaining lock plates to each end of the footrests, including the footrest attached to the middle panel leg (Detail L4).

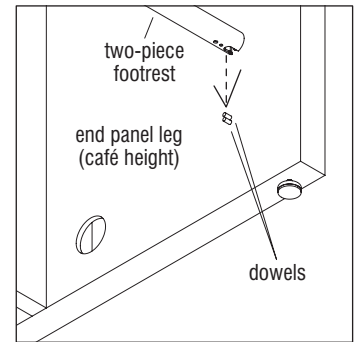
9. Check and assure that the footrest is not loose once installed, as this is an indication that the footrest is not properly tightened. If the footrest is loose, adjust the #10-24 x 1/2" screw first, then the 1/4"-20 x 1/2" set screw until footrest is properly secured.



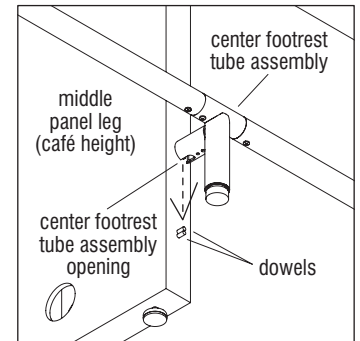
**Figure 38**



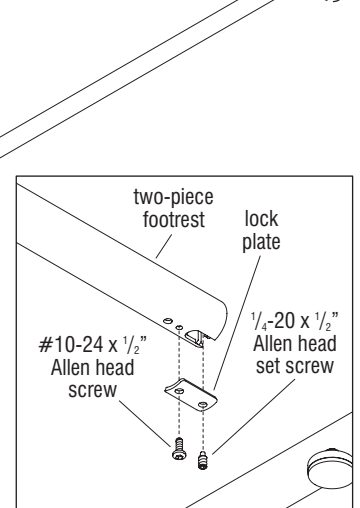
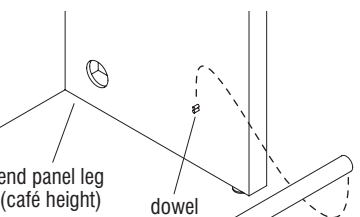
**Detail I4 - (underside view)**



**Detail J4 - (underside view)**



**Detail K4 - (underside view)**



**Detail L4 - (underside view)**





Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**30-48" Deep Tables - Tabletop Installation**

**Caution:** To reduce damaged product and personal injury, the assistance of two or more people is required to install the tabletop to the Serenade gathering table.

1. With the assistance of two or more people, carefully position the tabletop on the base assembly (Figure 39).

2. With one person underneath the table, move tabletop around as required to align all pre-drilled holes in the tabletop with the mounting slots of the mounting brackets. Once all bracket slots and holes are aligned, secure using four #12 x 1" Phillips wood screws per bracket. If modesty panels and/or stringers are present, some mounting bracket

holes on the middle panel leg may be blocked. If the access holes are blocked, secure the mounting bracket to the table using three #12 x 1" Phillips wood screws. Do not over-tighten screws which could strip out the pre-drilled holes. Take care to securely install all available brackets to the tabletop using the full amount of the required screws (Figure 39).

3. Proceed to the following sections below in order based on your tables requirements: Proceed to page 34 for power module installation, or page 40 for grommet installation. If none of the above options are required, then the table is complete and ready for use.

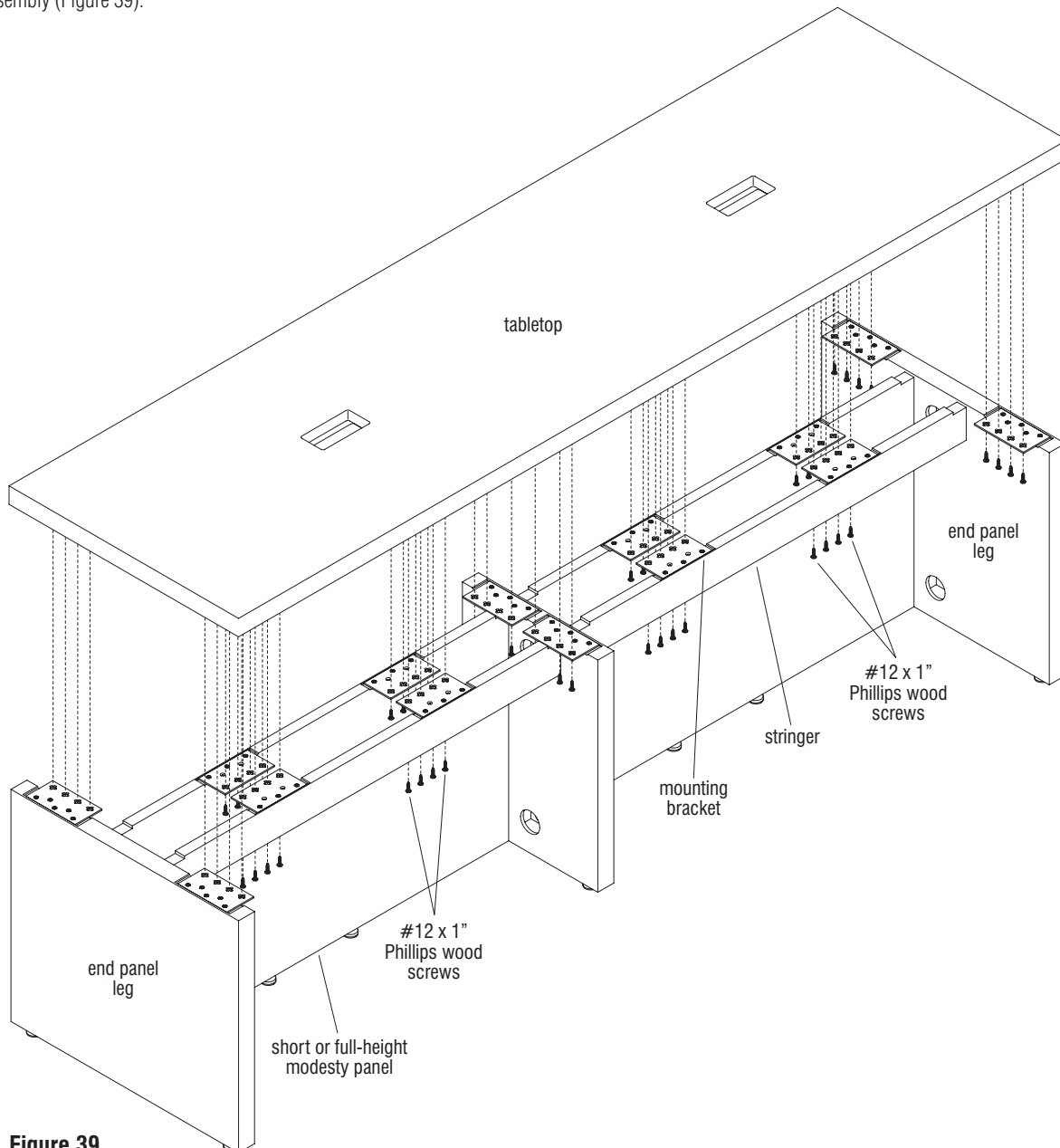


Figure 39

# Serenade™ Gathering Table - Power Modules

## Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

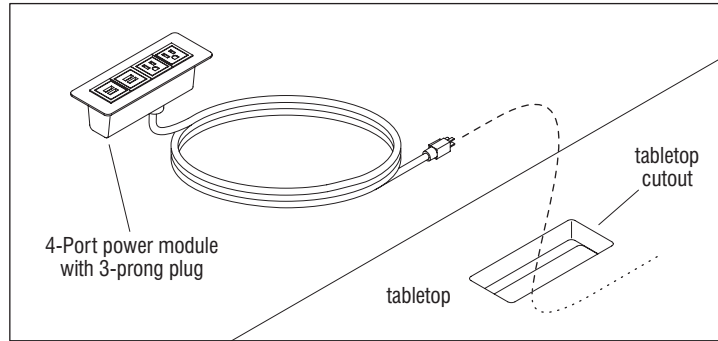
### Power Module Overview

**Note:** If the Serenade gathering table being assembled requires a power module, reference the following sections below based on the power module your table requires: Proceed to page 34 for 4-port power modules, page 35 for Dean in-surface power modules, page 36 for Nacre in-surface power modules, page 37 for Node in-surface pop-up power modules, page 38 for PowerUp power modules, or page 39 for Villa power modules.

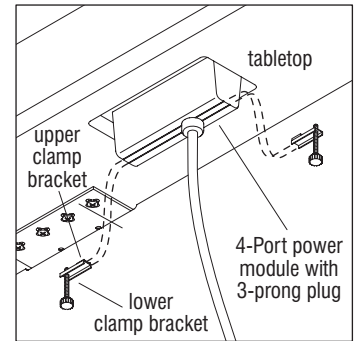
### 4-Port Power Module Installation

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate 4-Port power module installation on a 24 x 108" table. Your configuration may vary.

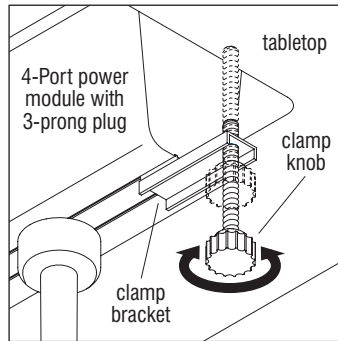
1. Orient the 4-Port power module as shown and route the 3-prong plug end down through the tabletop cutout in the tabletop. Press the module down firmly into the cutout (Figure 1 & Detail A).
2. At the underside of the 4-Port power module are two horizontal channels which are used to secure the clamp bracket assembly onto each end of the module. Rotate each lower clamp bracket so the clamp knobs are facing away from the power module as illustrated in Detail E. Insert the top clamp bracket into the two openings on each end of the power module, then slide until the top bracket is completely engaged with the channel (Detail B).
3. Using the clamp knobs on the lower clamp bracket, tighten to secure the 4-Port power module to the tabletop (Figure 1 & Details C & D).
4. Proceed to "Electrical Overview" instructions on page 41.



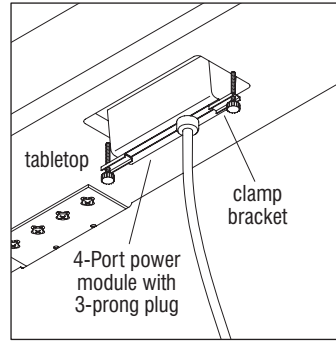
Detail A



Detail B



Detail C



Detail D

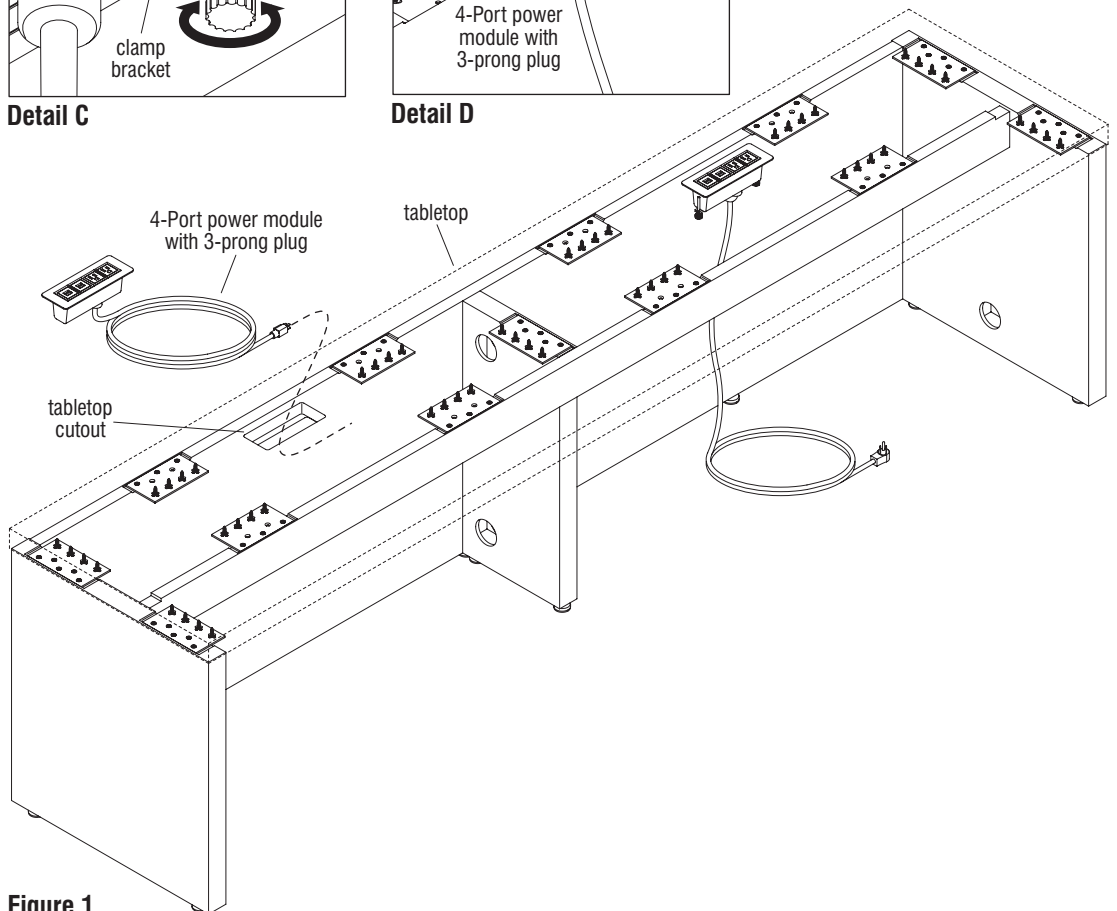
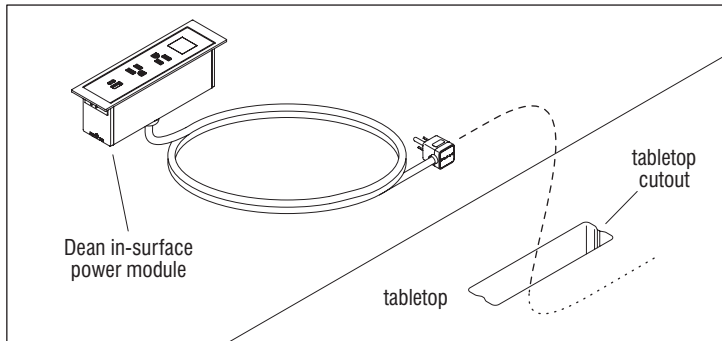


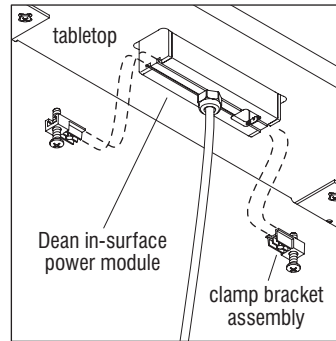
Figure 1



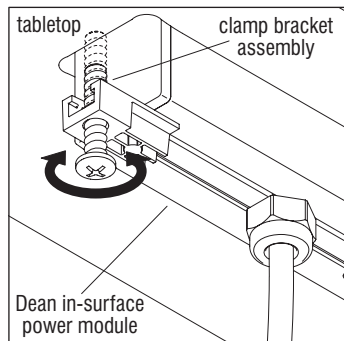
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



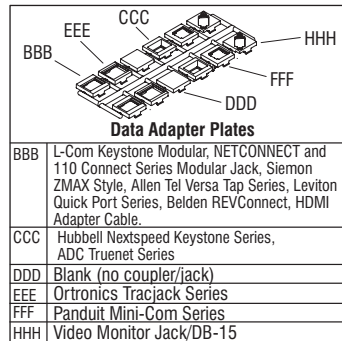
Detail E



Detail F - (underside view)



Detail G - (underside view)



Detail H

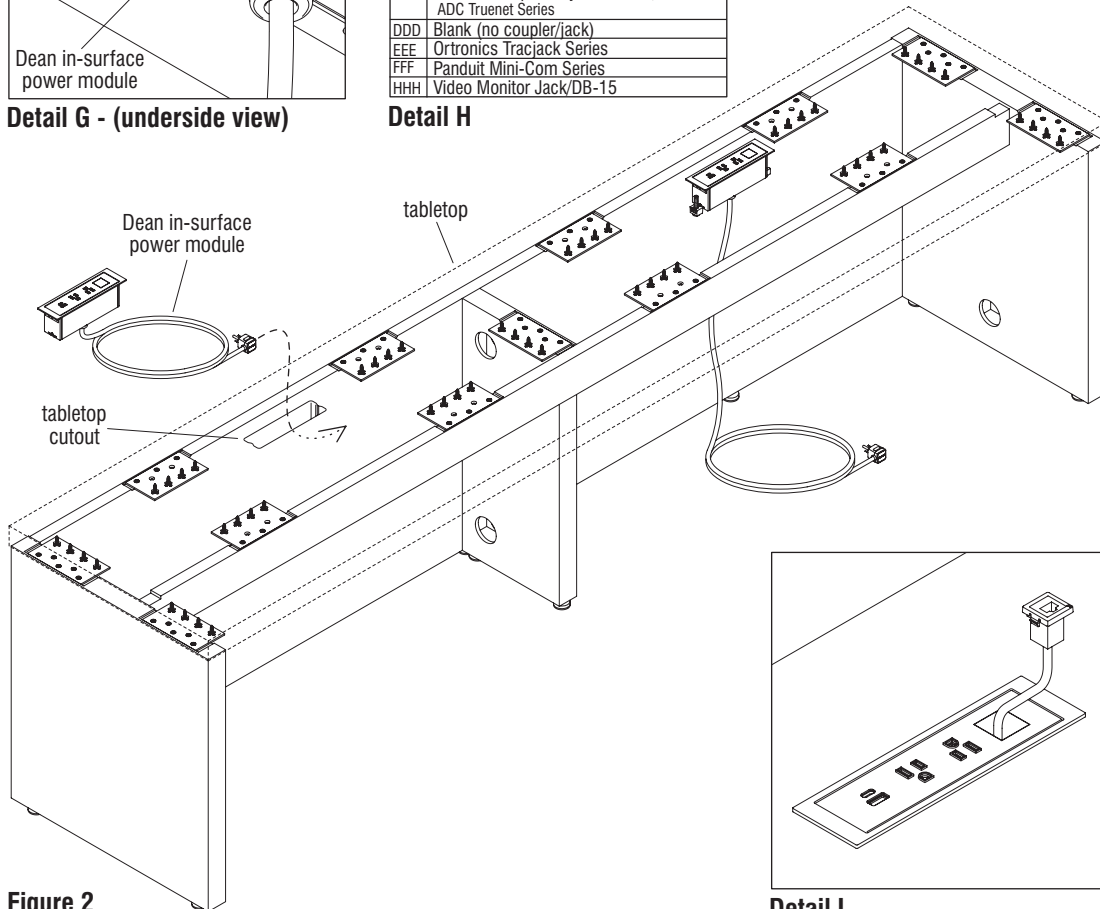
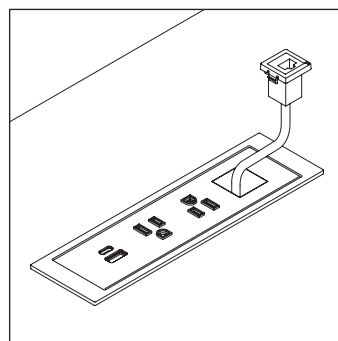


Figure 2



Detail I

### Dean® In-Surface Power Module Installation

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate PowerUp module installation on a 24 x 108" table. Your configuration may vary.

1. Orient the Dean in-surface power module as shown and route the plug end down through the cutout in the tabletop. Press the module down firmly into the cutout (Figure 2 & Detail E).
2. At the underside of the Dean in-surface power module, at each end are two horizontal channels which the clamp bracket assemblies slide into. Position each clamp bracket so the screws are oriented away from the power module, as illustrated in Detail F. Insert a clamp bracket into the two channels on each end of the power module, sliding each in until the top bracket is completely engaged with the channel (Detail G).

3. Using the screws on the clamp bracket assembly, tighten the screws to the tabletop underside to secure the Dean in-surface power module in place to the tabletop (Detail G).

4. Select the appropriate data plate adapter for the phone/data jack to be used and carefully remove from injection molded tree (Detail H).

**Note:** Jacks are sold by separate companies and are not supplied with the module.

5. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail I).

**Note:** Depending on style of data jack used, it may be necessary to route the phone/data cord through the module grommet opening and data plate to install. Each installation may vary.

6. Proceed to "Electrical Overview" instructions on page 41.

# Serenade™ Gathering Table - Power Modules

## Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Nacre® In-Surface Pop-Up Power Module Installation

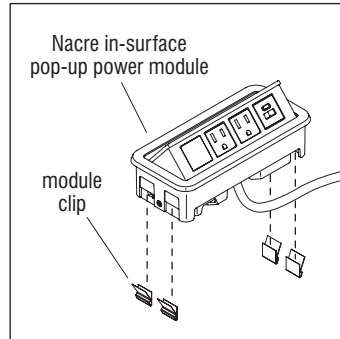
**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate PowerUp module installation on a 24 x 108" table. Your configuration may vary.

1. Attach four module clips, two at each end, onto the sides of the Nacre in-surface pop-up power module as illustrated (Detail J).
2. Orient the Nacre in-surface pop-up power module as shown and route the plug end down through the tabletop cutout. Press the module down firmly into the cutout to secure in place, making sure the two clips on each side of the module catch under the cutout bottom edge of the tabletop (Figure 3 & Detail K).

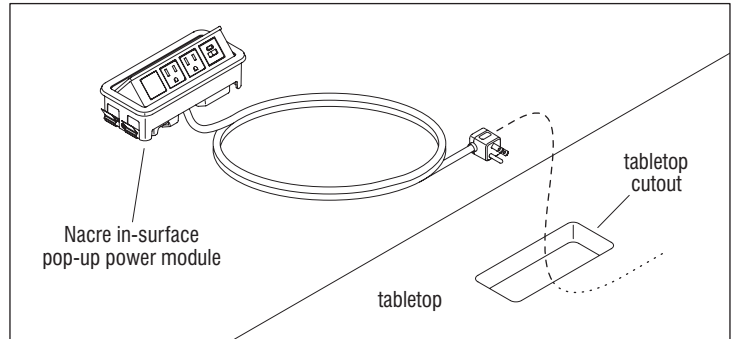
3. Select the appropriate data adapter plate for the phone/data jack to be used and carefully remove from injection molded tree (Detail L).

**Note:** Jacks are sold by separate companies and are not supplied with the module.

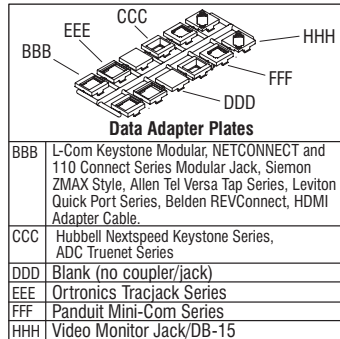
4. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail M).
5. Proceed to "Electrical Overview" instructions on page 41.



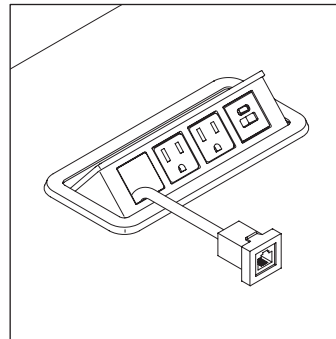
Detail J



Detail K



Detail L



Detail M

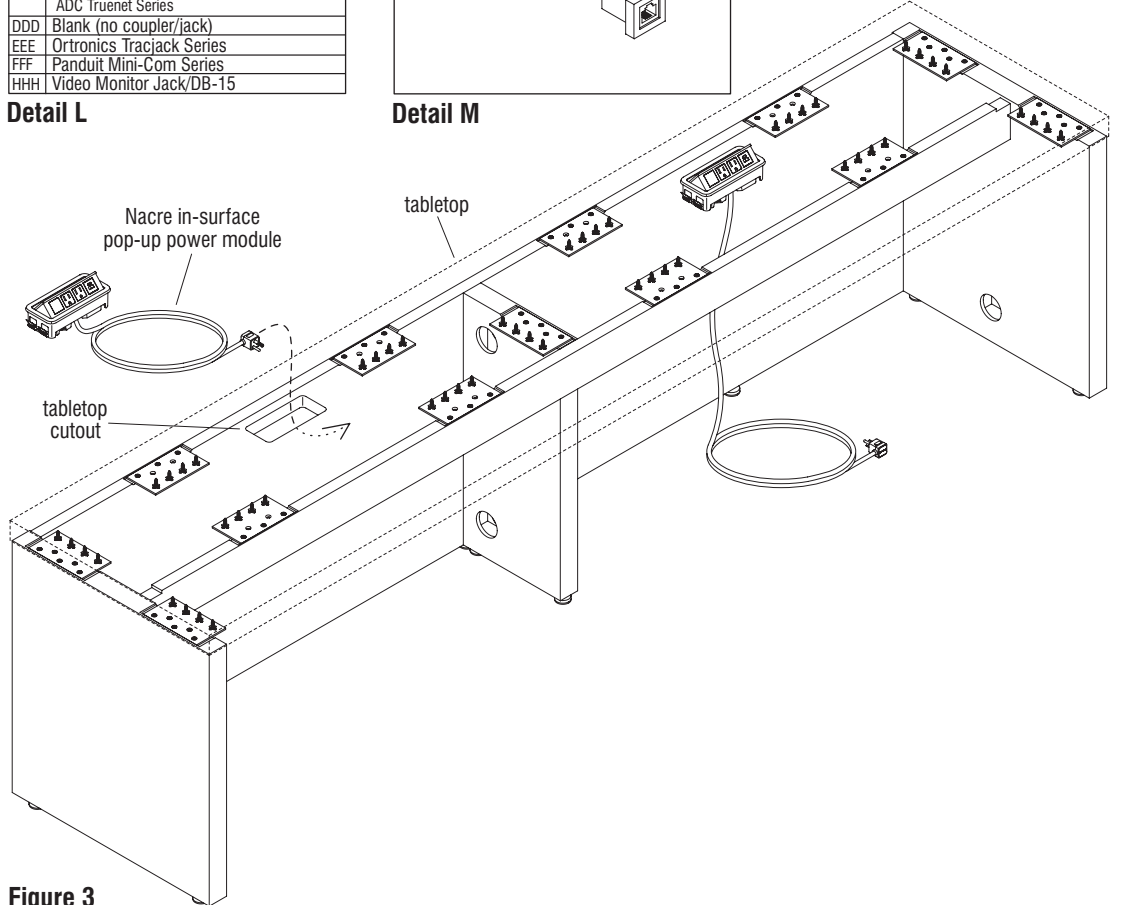

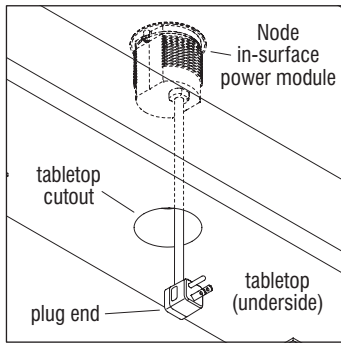


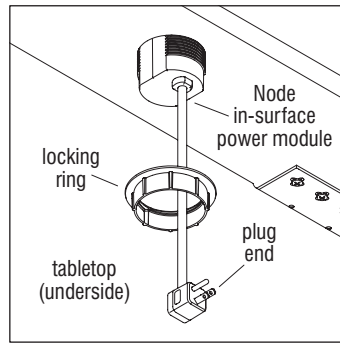
Figure 3



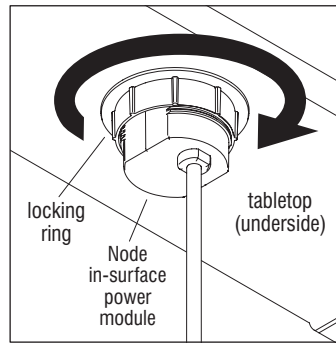
**CAUTION** Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail N - (underside view)**



**Detail O - (underside view)**

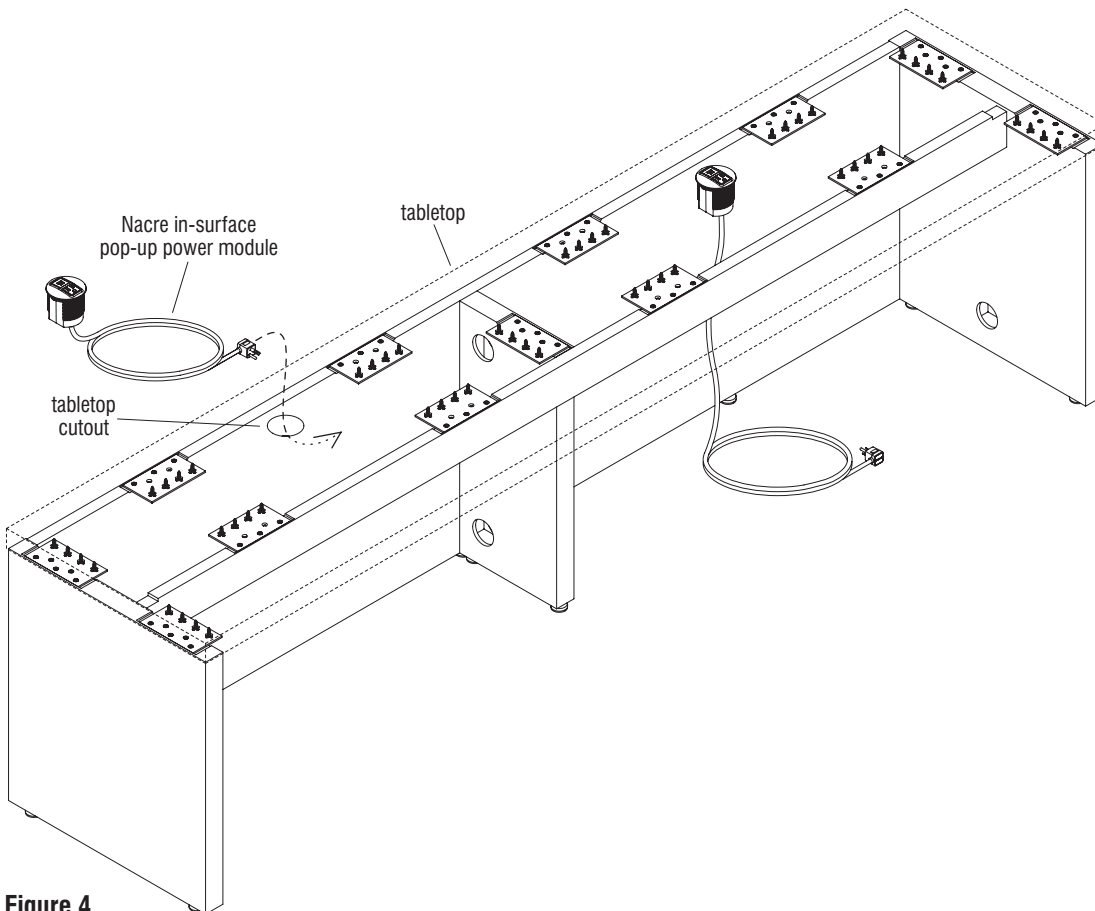


**Detail P - (underside view)**

**Node In-Surface Power Module Installation**

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate PowerUp module installation on a 24 x 108" table. Your configuration may vary.

1. Orient the Node in-surface power module consistently straight, as shown and route the plug end down through the tabletop cutout. Press the module down completely into the cutout assuring it is straight, and consistent with other tables if being assembled (Figure 4 & Detail N).
2. Route the Node in-surface power module plug end through the locking ring opening as illustrated (Detail O).
3. Guide the locking ring up the power cord to the Node in-surface power module, then thread the locking ring up the power module, tight to the underside of the tabletop (Detail P).
4. Assure that the power module is straight as desired on the tabletop. Hold the power module by hand from underneath, then more completely tighten the locking ring by using a large locking pliers, or a hammer and flat blade screwdriver to tap on a ridge of the ring to rotate and tighten as illustrated (Detail P).
5. Proceed to "Electrical Overview" instructions on page 41.



**Figure 4**

# Serenade™ Gathering Table - Power Modules

## Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### PowerUp Module Installation

**Note:** A wide range of table dimensions are available for Serenade gathering tables. The figures on this page illustrate PowerUp module installation on a 24 x 108" table. Your configuration may vary.

1. Orient the PowerUp module as shown and route the 3-prong plug end down through the tabletop cutout in the tabletop. Press the module down firmly into the cutout to secure in place, making sure the front and rear snaps catch under the cutout bottom edge of the tabletop (Figure 3 & Detail H).

2. To open the PowerUp module, push down lightly on the lid dimple and release. To close module, push lid down until slightly recessed in module body and release. Open and close the module to ensure smooth operation (Details I & J).

3. Select the appropriate data plate adapter for the phone/data jack to be used and carefully remove from injection molded tree (Detail K).

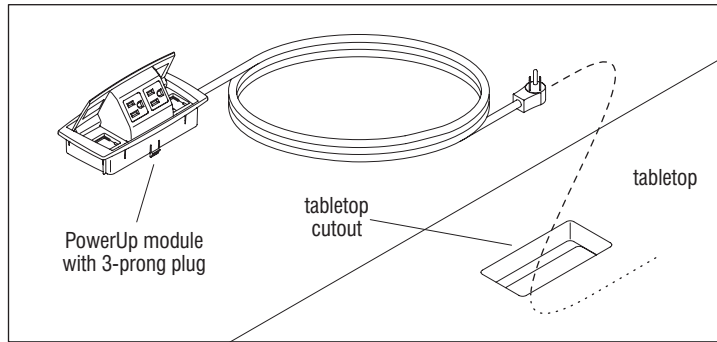
**Note:** Jacks are sold by separate companies and are not supplied with the module.

4. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail L).

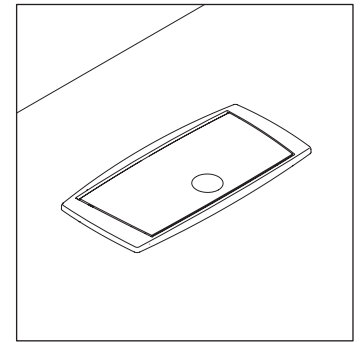
**Note:** Depending on style of data jack used, it may be necessary to route the phone/data cord through the module grommet opening and data plate to install. Each installation may vary.

5. The PowerUp module may be removed without tools by squeezing the front and rear snaps located on the module under the tabletop while pushing up the module.

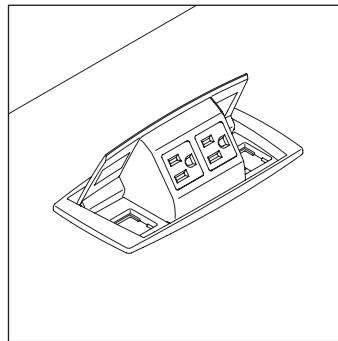
6. Proceed to "Electrical Overview" instructions on page 41.



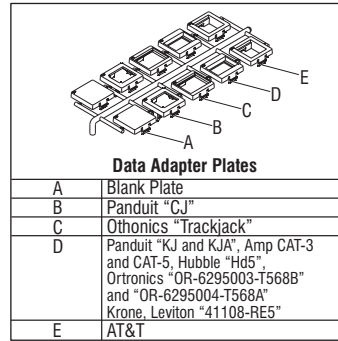
Detail H



Detail I



Detail J



Detail K

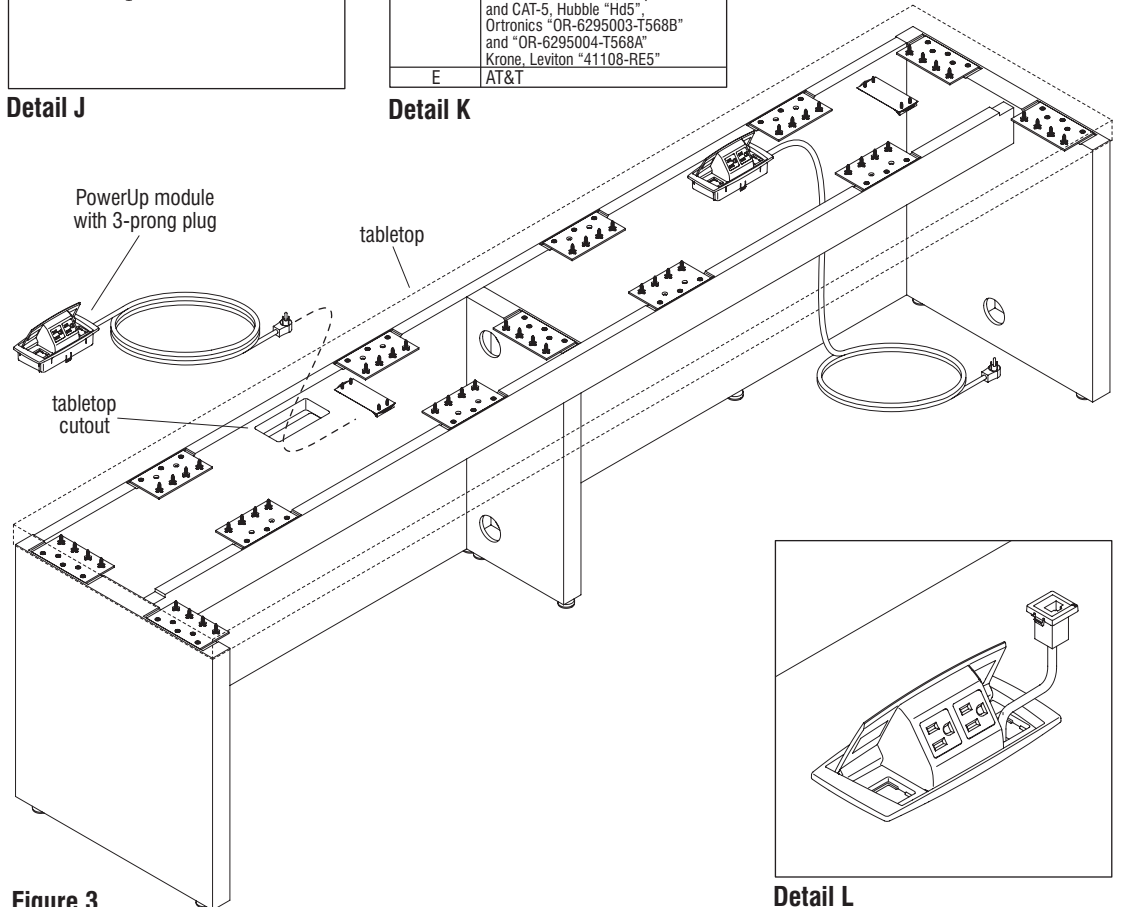
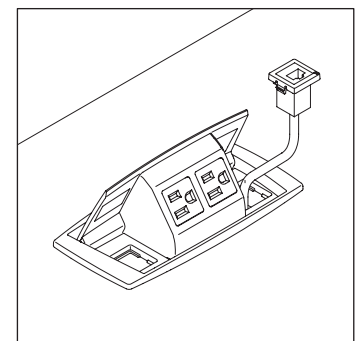


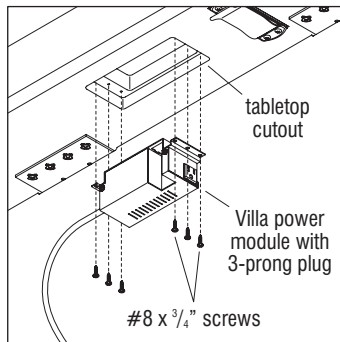
Figure 3



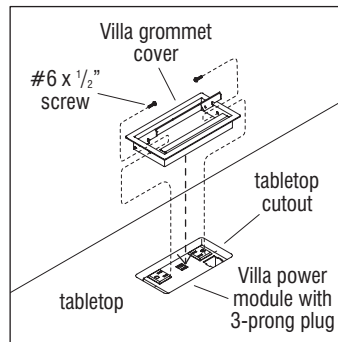
Detail L



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail M



Detail N

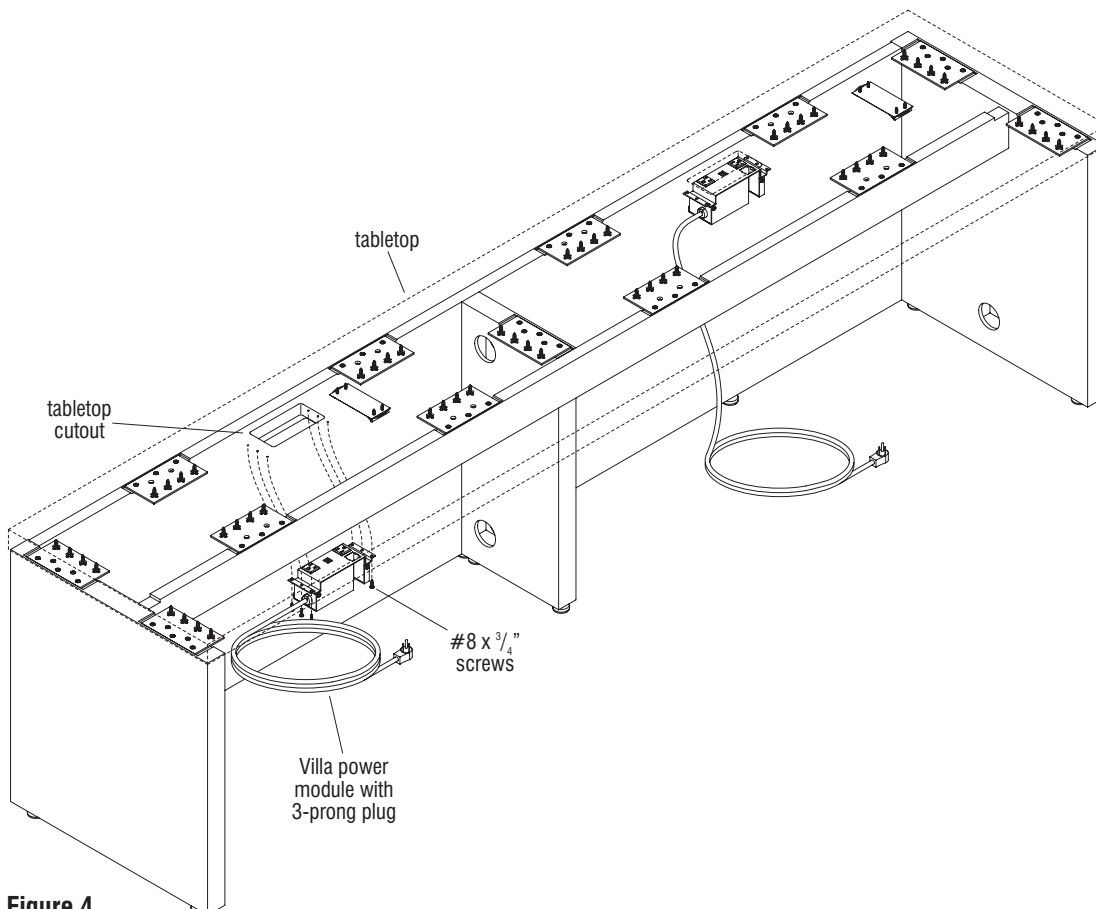


Figure 4

**Villa Power Module Installation**

**Note:** A wide range of table dimensions are available for Serenade Gathering tables. The figures on this page illustrate Villa power module installation on a 24 x 108" table. Your configuration may vary.

1. With one person underneath the table, position the Villa power module (with 3-prong plug) on the underside of the tabletop above the tabletop cutout. Orient the notch in the module to face the user side (Figure 4 & Detail M).
2. Align the six mounting holes on the power module with the six pre-drilled holes in the tabletop, then secure the bracket to the underside of the tabletop with the six #8 x 3/4" screws provided (Figure 4 & Detail M).

**Villa Grommet Cover Installation**

1. Position the Villa grommet above the tabletop cutout with the lid opening towards the user (Detail N).
2. Push the grommet into the cutout, tap lightly with a rubber mallet if required, use caution to avoid scratching the grommet (Detail N).
3. Secure the grommet to the tabletop by inserting two #6 x 1/2" screws through the holes on the inside of the module into the cut edge of the top (Detail N).
4. Proceed to "Electrical Overview" instructions on page 41.

# Serenade™ Gathering Table - Grommets

## Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Grommet Overview

**Note:** If the tables being assembled require a Dean or Nacre grommet installed into any tabletop cutouts, proceed to “Dean & Nacre Grommet Installation” instructions below. If a Node grommet is required, proceed to “Node Grommet Installation” instructions on this page.

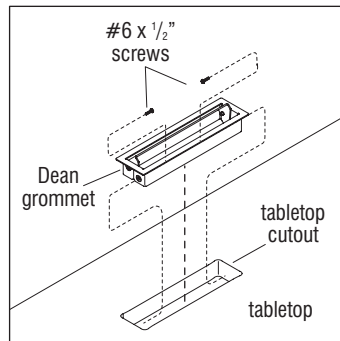
### Dean & Nacre Grommet Installation

1. Position the Dean or Nacre grommet above the tabletop cutout with the lid opening towards the user (Figure 1 & Detail A or B).
2. Push the grommets into each cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Detail A or B).
3. Secure the grommet to the tabletop by inserting two #6 x 1/2" screws through the holes on the inside of the module into the cut edge of the top (Detail A or B).

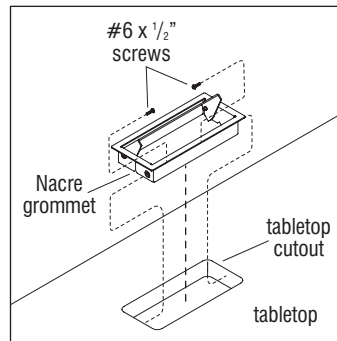
4. Proceed to “Wire Management Overview” instructions on page 45.

### Node Grommet Installation

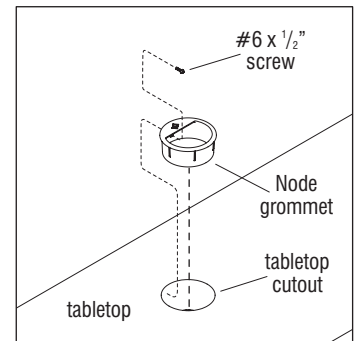
1. Position the Node grommet above the tabletop cutout as illustrated (Figure 1 & Detail C).
2. Push the grommet into the cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Detail C).
3. Secure the grommet to the tabletop by inserting one #6 x 1/2" screw through the hole on the inside of the module into the cut edge of the top (Detail C).
4. Proceed to “Wire Management Overview” instructions on page 45.



Detail A - Dean Grommet



Detail B - Nacre Grommet



Detail C - Node Grommet

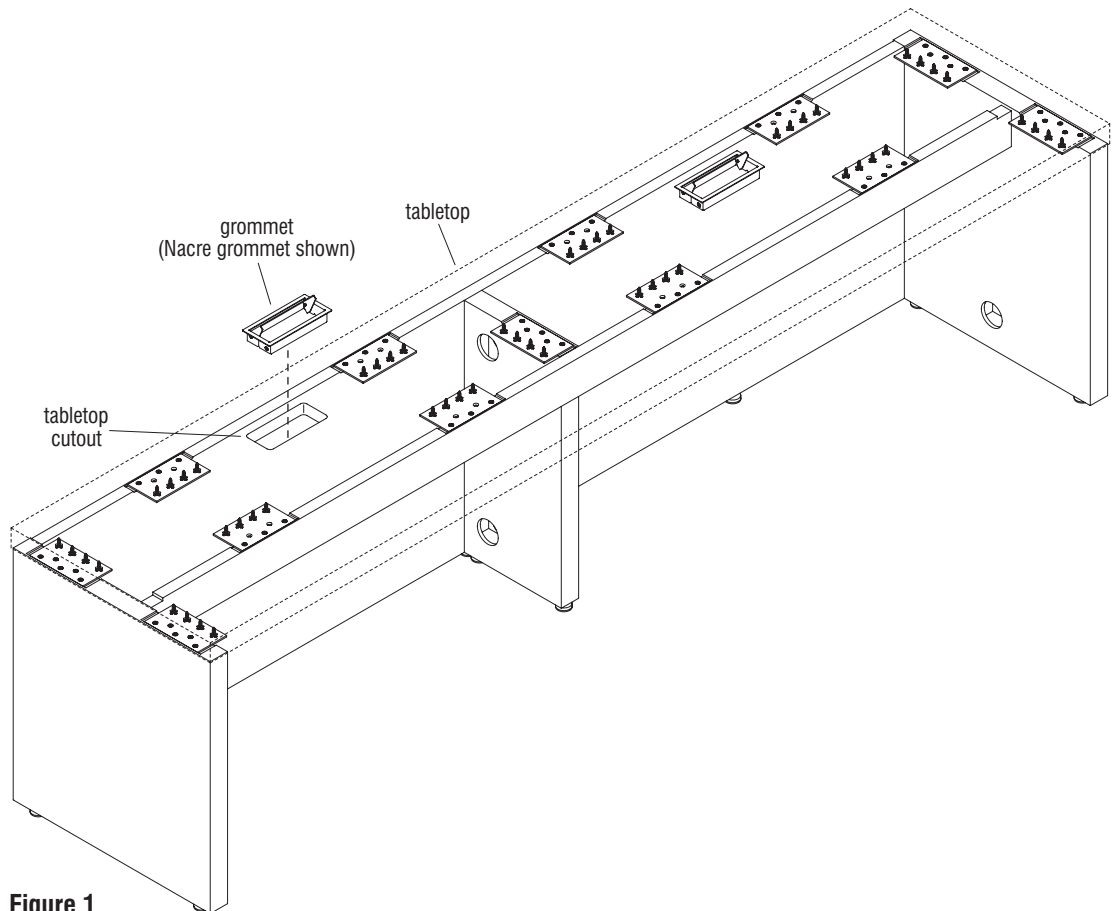
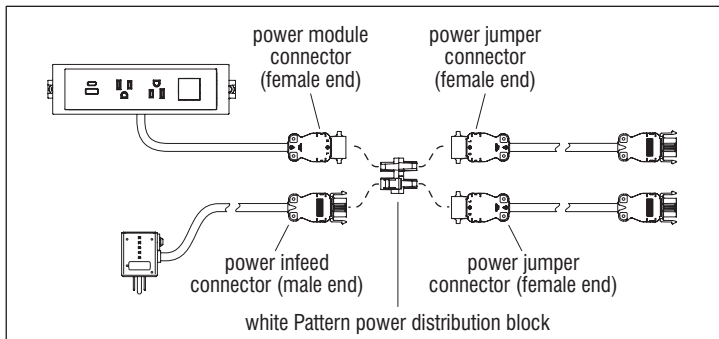


Figure 1

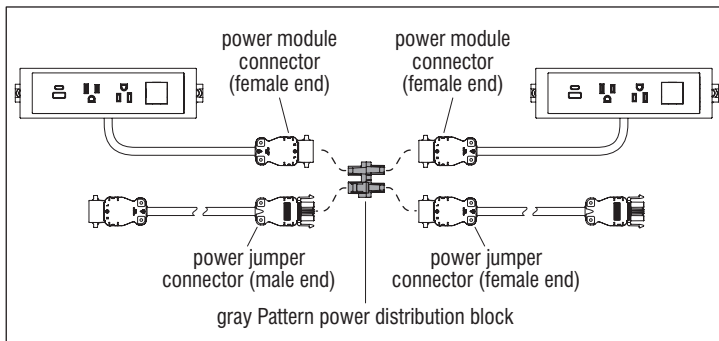




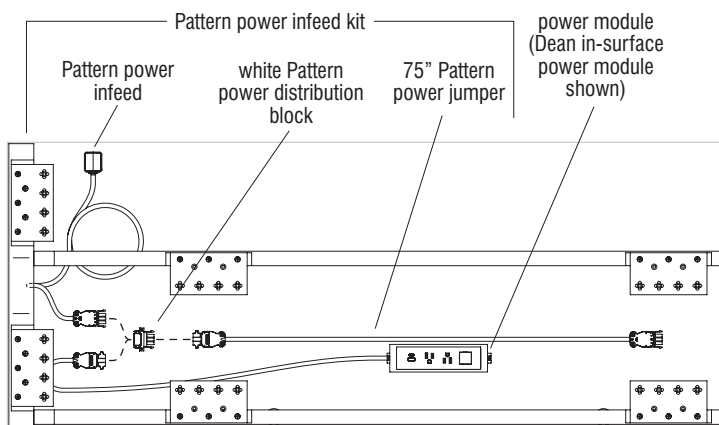
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail A - Connection Locations with White Power Distribution Block**



**Detail B - Connection Locations with Grey Power Distribution Block**



**Figure 1 - (top view)**

**Electrical Overview**

**Note:** If the table being assembled will have a Pattern electrical system, proceed to “Pattern Electrical System Installation” instructions on this page. If the table contains power modules with 3-prong plug, proceed to “Wire Management Overview” instructions on page 45.

**Pattern Electrical System Installation**

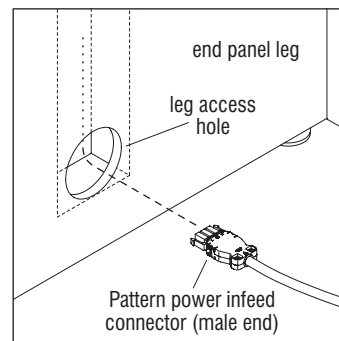
**Note:** The Pattern electrical system is ETL Listed, evaluated to safety standard UL 962A (USA) and CAN/ CSA-C22.2 No. 308 (Canada). The electrical system consists of one 15-amp power supply cord (power infeed), two power distribution blocks, one power jumper and two power modules for Pattern.

**Note:** The Pattern quick-release tool is a simple tool designed to help remove the power connector ends from the Pattern power distribution blocks. If reconfiguration of the Pattern electrical system is required, reference “Pattern Quick-Release Tool” instructions on page 51.

**Pattern Power Infeed Kit Installation**

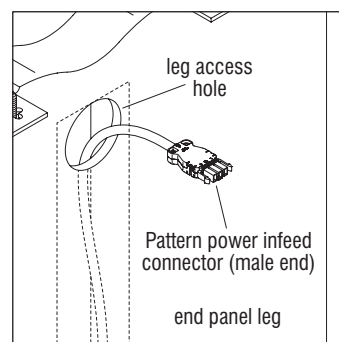
**Important:** Details A & B are provided as a visual guide to illustrate the different white and grey Pattern power distribution blocks, and which male/female connector ends plug into each port.

1. For a run of tables, start Pattern electrical system assembly with the table that will contain the Pattern power infeed. Route the connector end of the Pattern power infeed through the bottom leg access hole on the panel leg closest to the power source. Continue to route the connector end of the infeed up through the integrated leg wireway and out the top leg access hole (Details C & D).



**Detail C**

2. Locate one white Pattern power distribution block. Plug the connector end of the power module closest to the Pattern power infeed into the white block (Figure 1).
3. With the white power distribution block connected to the power module, plug the power infeed into the white block (Figure 1).
4. Plug the female end of the 75” Pattern power jumper into either male port opposite to the power infeed connection on the white distribution block (Figure 1 & Detail A).



**Detail D**

**Serenade™ Gathering Table - Electrical**  
 Assembly Instructions



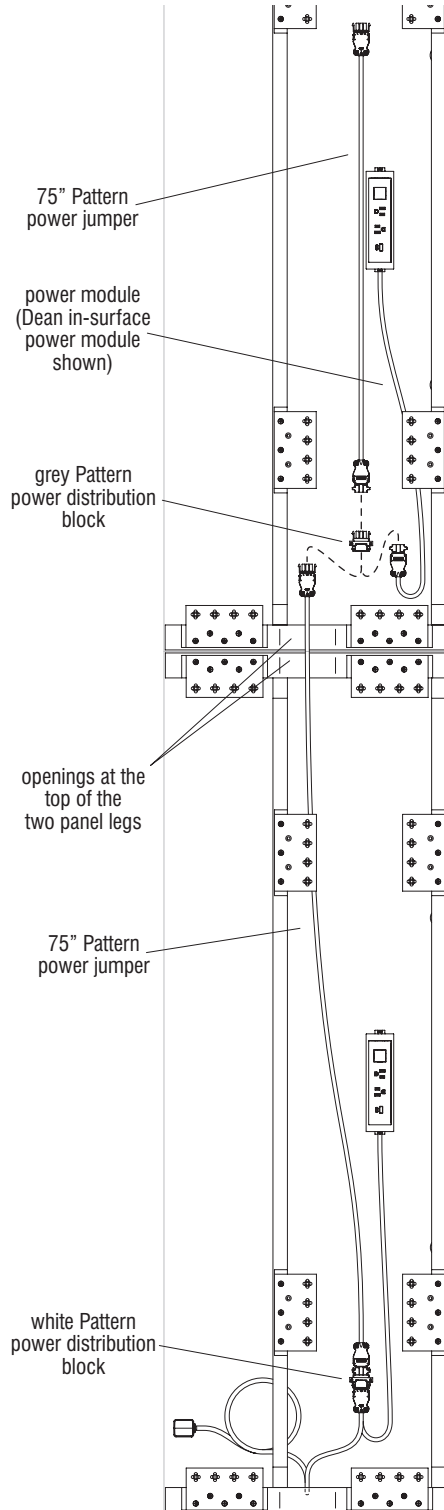
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Pattern Electrical System Installation (cont.)**

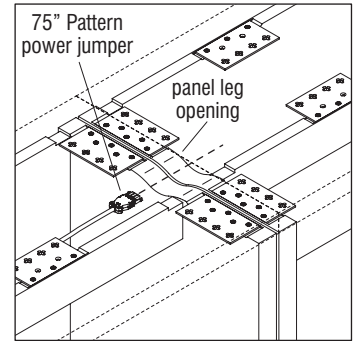
**Note:** If the tables being ganged together contain only one power module, proceed to “Tables with One Power Module for Pattern” instructions on this page, otherwise proceed to “Tables with Two Power Modules for Pattern” instructions on page 43.

**Tables with One Power Module for Pattern**

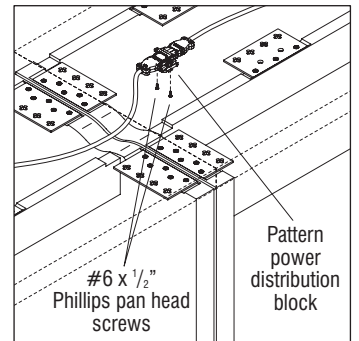
1. Take the male end of the 75” Pattern power jumper connected to the distribution block, and route it through the openings at the top of the end panel legs to reach the next table (Figure 2 & Detail E).
2. On the table that just received the 75” Pattern power jumper routed through to it, locate one grey power distribution block and plug the connector end of the power module into the grey block (Figure 2).
3. With the grey power distribution block connected to the power module, plug the recently routed 75” Pattern power jumper routed through to it, from the previous table into the grey block (Figure 2).
4. If more tables within the run require Pattern electrical, locate another 75” Pattern power jumper and plug the female end into the male port on the grey distribution block (Figure 2 & page 41, Detail A).
5. During the Pattern electrical system installation, at the point where no more power module or jumper connections are required on a table, align the mounting holes of the power distribution block with the mounting holes on the underside of the tabletop and secure to the top using two #6 x 1/2” Phillips pan head screws. Do not over-tighten (Detail F).
6. Repeat steps 1 through 5 to continue making table-to-table Pattern electrical connections to the remaining run of tables, then proceed to “Wire Management Overview” instructions on page 45.



**Figure 2 - (top view)**



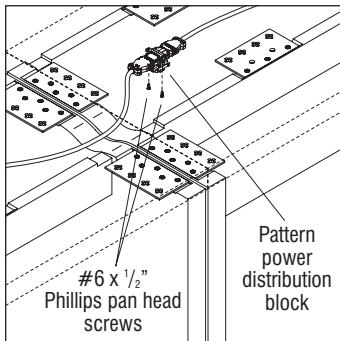
**Detail E**



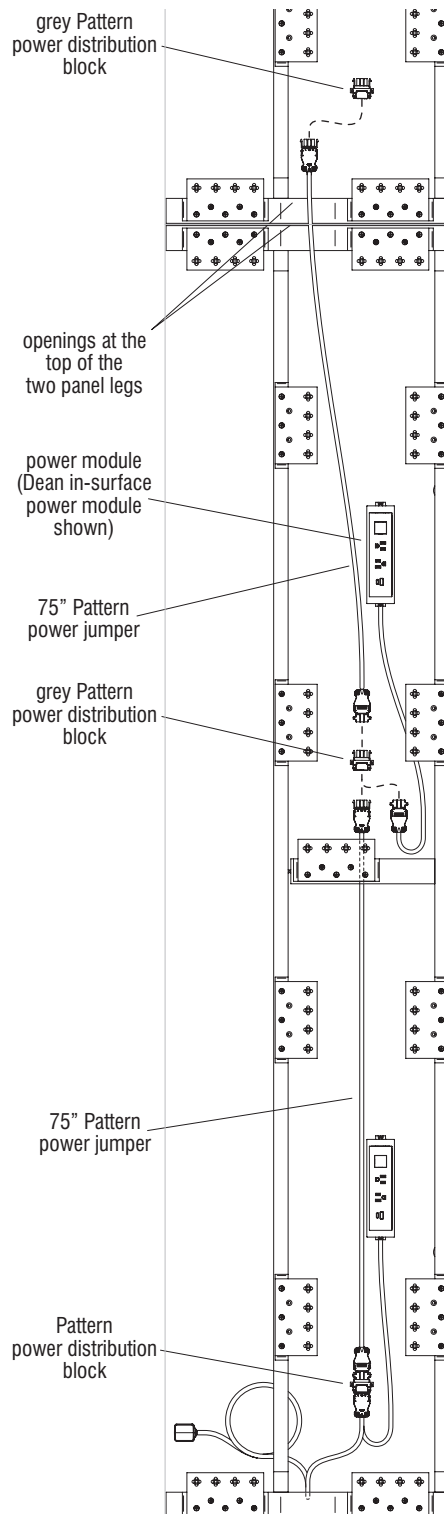
**Detail F**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail G**



**Figure 3 - (top view)**

**Tables with Two Power Modules for Pattern**

1. Continuing installation where left off on page 41, locate a grey Pattern power distribution block (the second block for the table) and plug the connector end of the second power module on the table into the grey block (Figure 3).
2. With the first 75" Pattern power jumper connected to the distribution block on the first half of the table, route the male end of that jumper through the top leg access hole on the middle leg to reach the second half of the table, then plug the male end of the jumper into the grey Pattern power distribution block on the second half of the table (Figure 3).
3. If more tables within the run require Pattern electrical, locate another 75" Pattern power jumper and plug the female end into the male port on the second Pattern distribution block (grey). Route the male end of the jumper through the openings at the top of the end panel legs to reach the next table (Figure 3 & page 41, Detail A).
4. During the Pattern electrical system installation, at the point where no more power module or jumper connections are required on a table, align the mounting holes of both Pattern power distribution blocks on the table with the mounting holes on the underside of the tabletop and secure to the top using two #6 x 1/2" Phillips pan head screws per block. Do not over-tighten (Detail G).

■ Serenade™ Gathering Table - Electrical  
 Assembly Instructions

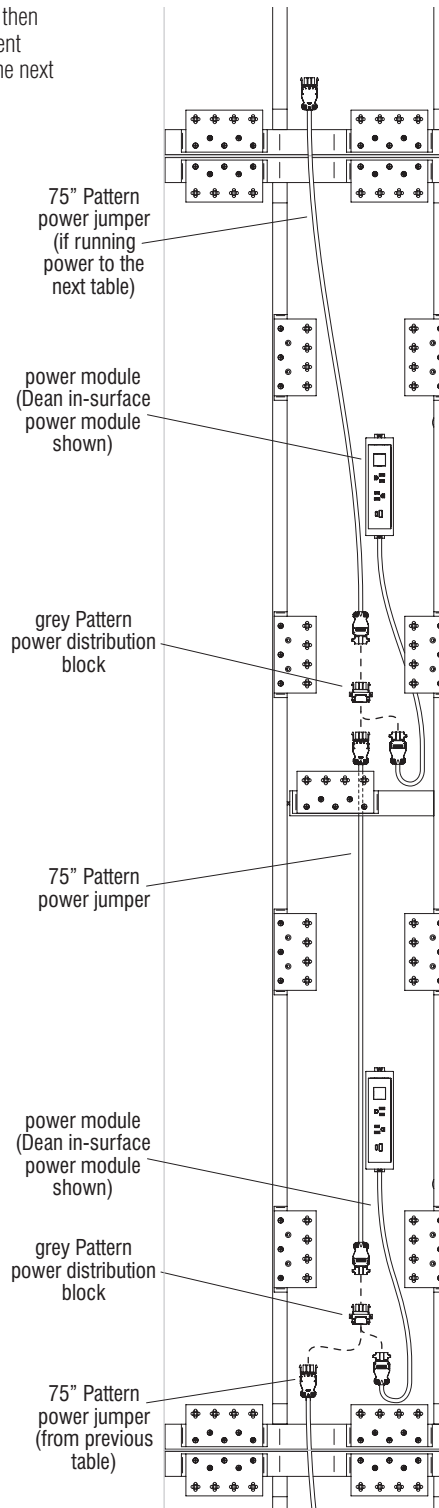


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

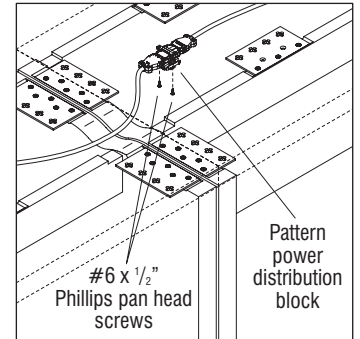
**Tables with Two Power Modules for Pattern (cont.)**

5. Continuing to install Pattern electrical onto the next table in the run, locate two grey Pattern power distribution blocks and plug the connector ends of each power module on the table into a separate grey block (Figure 4).
6. With the 75" Pattern power jumper routed through to it from the previous table, plug the male end of the jumper into the grey Pattern power distribution block on the first half of the table (Figure 4).
7. With the 75" Pattern power jumper connected to the grey distribution block on the first half of the table, connect another 75" Pattern power jumper to the same grey block. Route the male end of the jumper through the top leg access hole on the middle leg to reach the second half of the table. Plug the male end of the jumper into the grey Pattern power distribution block on the second half of the table (Figure 4).
8. If more tables within the run of tables require Pattern electrical, locate another 75" Pattern power jumper and plug the female end into the male port on the second grey Pattern distribution block. Route the male end of the jumper through the openings at the top of the end panel legs to reach the next table (Figure 4 & page 41, Detail A).
9. During the Pattern electrical system installation, at the point where no more power module or jumper connections are required on a table, align the mounting holes of both Pattern power distribution blocks on the table with the mounting holes on the underside of the tabletop and secure using two #6 x 1/2" Phillips pan head screws (Detail H). Do not over-tighten (Detail H).
10. Repeat steps 5 through 9 to continue making table-to-table Pattern electrical connections to

the remaining run of tables, then proceed to "Wire Management Overview" instructions on the next page.



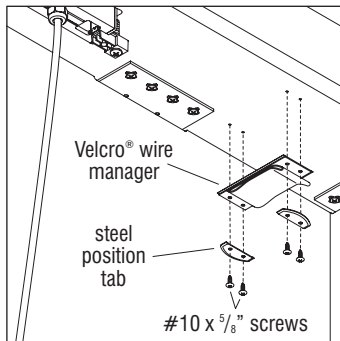
**Figure 4 - (top view)**



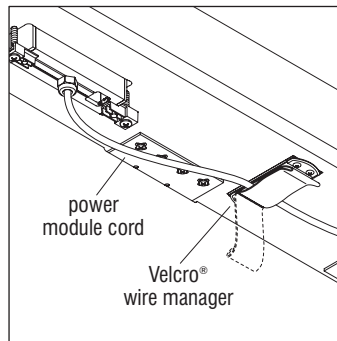
**Detail H**



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail A



Detail B

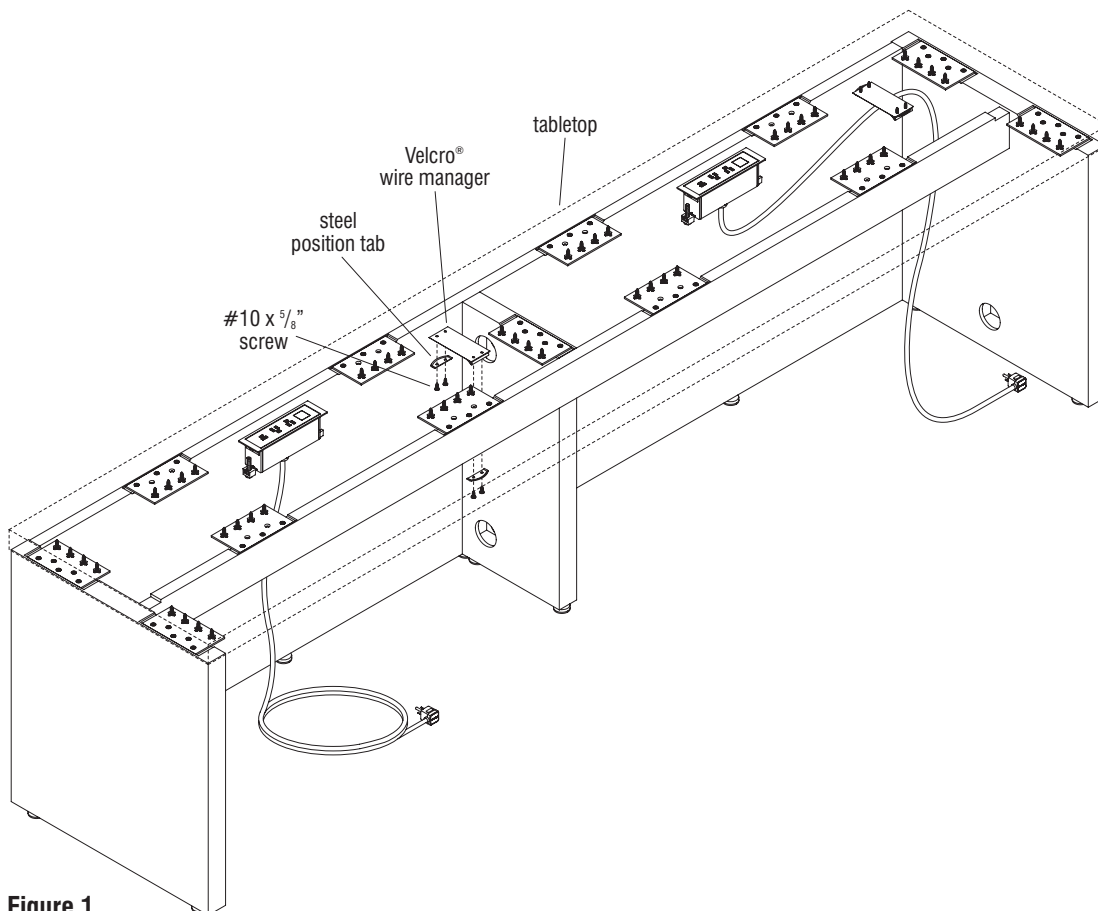


Figure 1

### Wire Management Overview

**Note:** If the Serenade gathering table being assembled requires Velcro wire managers, go to “Velcro Wire Manager Installation” instructions below, otherwise proceed to “Strain Relief Installation” instructions on the next page.

### Velcro Wire Manager Installation

**Note:** Tables with widths of 84” or less receive one Velcro wire manager, while tables with widths of 96” or more receive two.

**Important:** For tables with a Pattern electrical system, use Velcro wire managers to make sure cords do not hang down more than 6” from the underside of the tabletop.

1. With one person underneath the table, determine the desired location to mount the Velcro wire manager(s) (Figure 1 & Detail A).
2. Position a Velcro wire manager over the pre-drilled wire manager holes on the underside of the tabletop. Locate and place two steel position tabs, one at each end over the mounting holes in the wire manager, then secure using four #10 x 5/8” screws, through the two position tabs, wire manager mounting holes and into the tabletop. Do not over-tighten. Repeat this step to install any additional Velcro wire managers (Figure 1 & Detail A).
3. Strap in the desired cords using the installed Velcro wire managers (Detail B).
4. If the table being assembled requires strain relief clips, proceed to “Strain Relief Clip Installation” instructions on the next page, otherwise proceed to “Power Module Cable Routing” instructions on the next page.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

### Strain Relief Clip Installation

**Important:** Power cords and cables not routed within an enclosed wire trough may not hang down more than 6" from the underside of the tabletop. Strain relief clips must be installed as needed.

1. Locate strain relief clip and position it at the desired location on the underside of the tabletop. Using the clip as a template, mark the desired mounting hole locations, then move the clips away (Figure 2 & Detail C).
2. Carefully bore a  $\frac{1}{8}$ " diameter pilot hole at the center of the marked location, underneath the tabletop using a cordless power drill. Take care to not drill too deep, piercing the tabletop (Detail C).
3. Insert the cable into the openings of the clips. Secure the clips to the tabletop using one  $\#10 \times \frac{3}{4}$ " screw per clip (Figure 2 & Detail D).

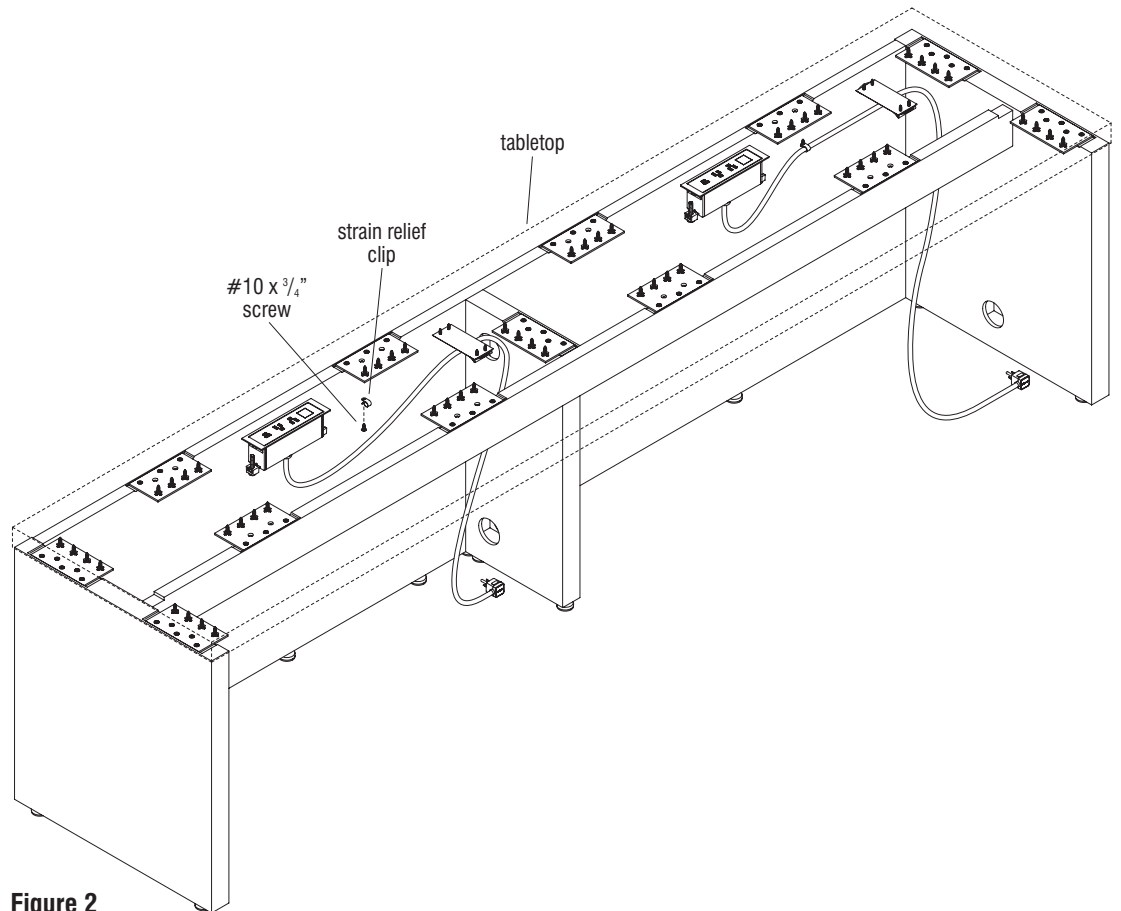
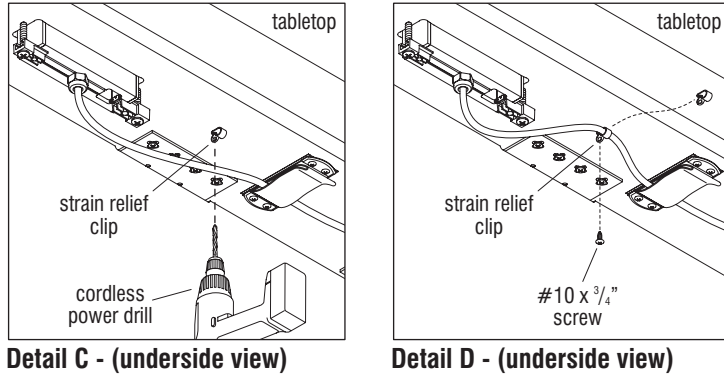
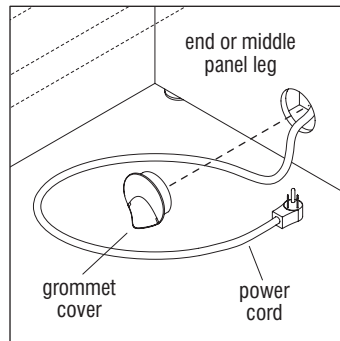


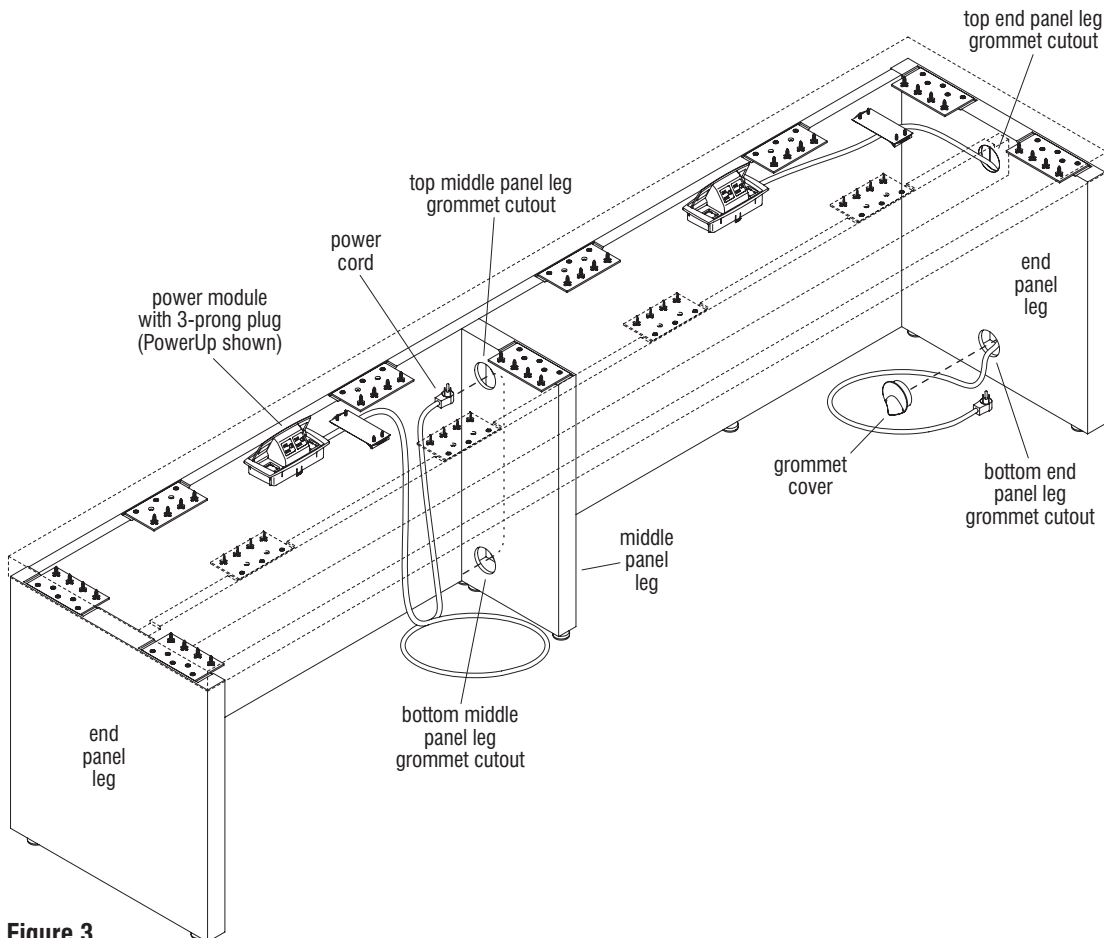
Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



**Detail E**



**Figure 3**

**Power Module Cable Routing**

**Note:** A wide range of table dimensions are available for Serenade Gathering tables. The figures on this page illustrate the cable routing of a PowerUp module on a 24 x 108" table. Your configuration may vary.

1. Route the plug end of the power cord through the top panel leg grommet cutout and down through the bottom panel leg grommet cutout (Figure 3).
2. Position a grommet cover over one bottom panel leg grommet cutout with the opening facing down. If any power cords are present, route the cable through the cover opening (Figure 3 & Detail E).
3. Push the grommet cover into the bottom panel leg grommet cutout, tap lightly with a rubber mallet if required, use caution to avoid scratching the grommet cover. Repeat this process to secure the remaining covers to the bottom panel leg grommet cutouts (Detail E).
4. Proceed to "Connections to Power Source Overview" instructions on the next page.

# ■ Serenade™ Gathering Table - Connections to Power Source

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## GROUNDING INSTRUCTIONS

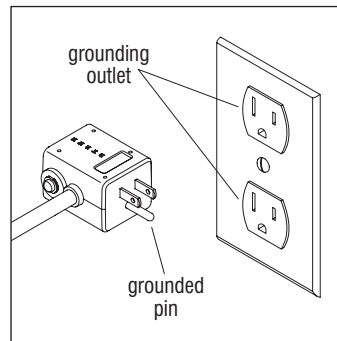
This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail A. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

### Connections to Power Source Overview

**Note:** If the tables being assembled contain power modules with 3-prong plugs, proceed to page 49. If the tables being assembled use a Pattern electrical system, proceed to the instructions below.

### Connections to Power Source - Pattern Electrical System

1. Plug Pattern power infeed into a source power outlet. Plug an electrical device into a power module on the Pattern electrical system to verify power. If there is no power, confirm all connections are on the Pattern electrical system.
2. Once the connection with source power has been identified and corrected, press the reset button on the 3-prong plug end of the Pattern power infeed.



Detail A

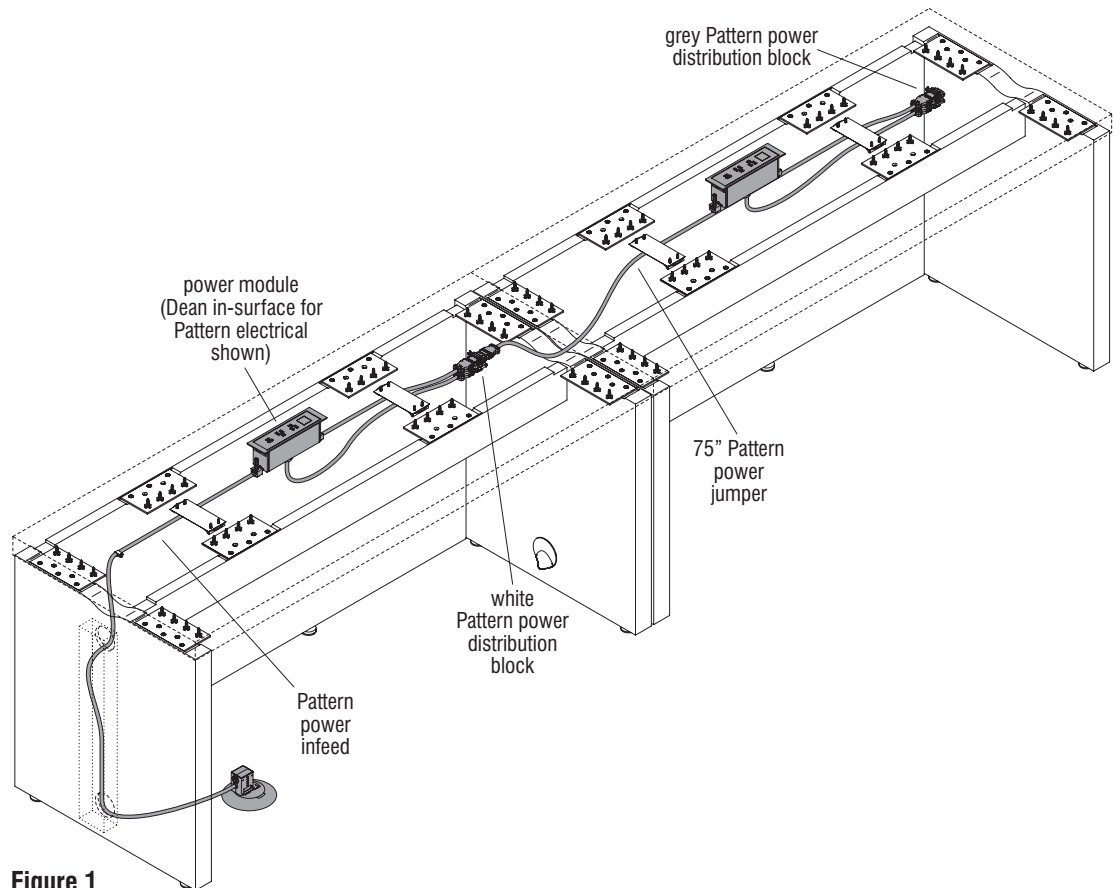



Figure 1



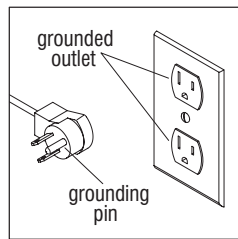
### GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail B. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.



**CAUTION**

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail B

### Connections to Power Source - Power Modules with 3-Prong Plug

1. Plug the power module into an appropriate location only after all other components have been installed.

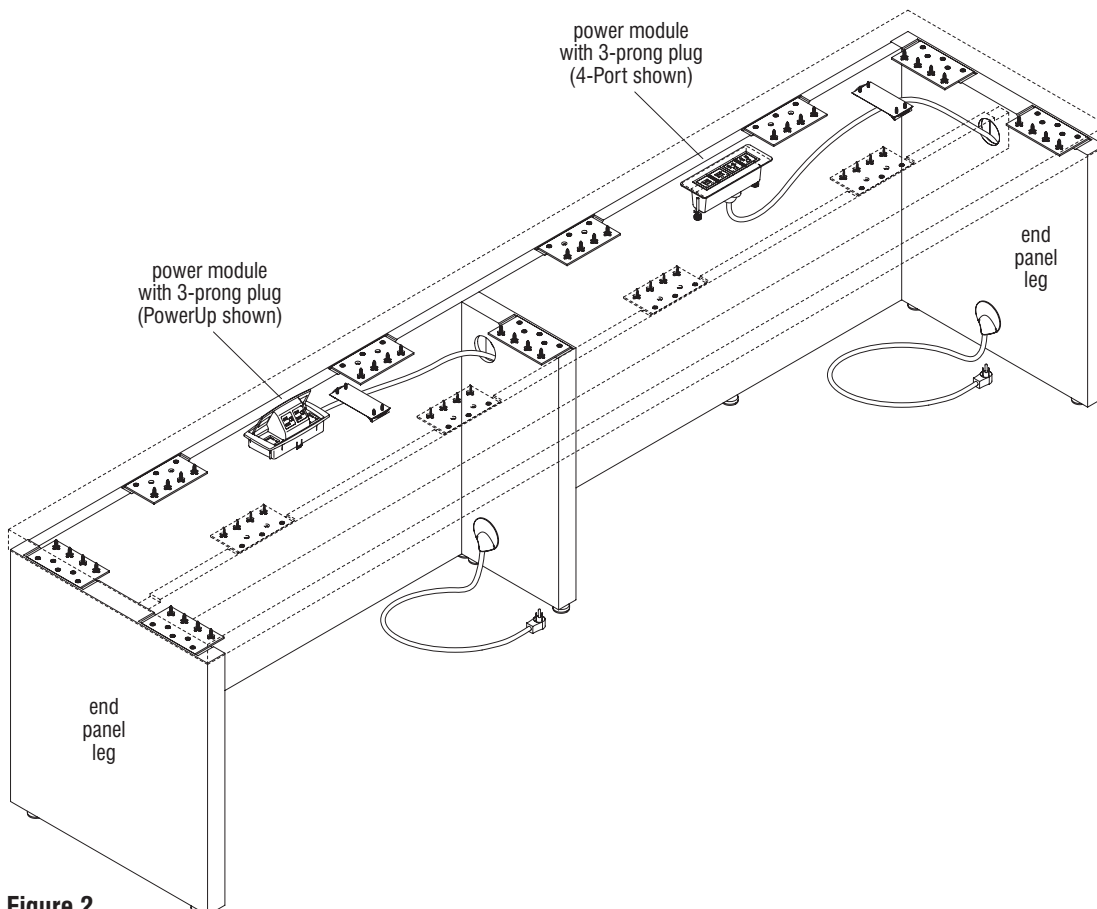


Figure 2

# ■ Serenade™ Gathering Table - Accessories

Assembly Instructions

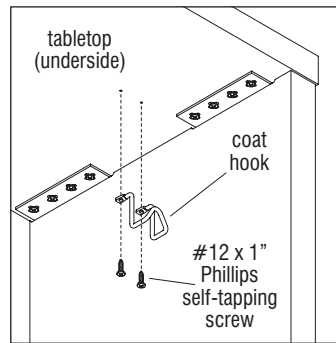


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

## Coat Hook Installation

**Note:** A wide range of table dimensions are available for Serenade Gathering tables. The figure and detail on this page illustrates the installation of a coat hook on a 24 x 60" table. Your configuration may vary.

1. Position the coat hook under the tabletop, centering the coat hook mounting holes over the pre-drilled holes in the tabletop, then secure using two #12 x 1" Phillips self-tapping screws. Take care to not over-tighten the screws. Repeat this process to secure the remaining brackets to end panel legs (Figure 1).



Detail A

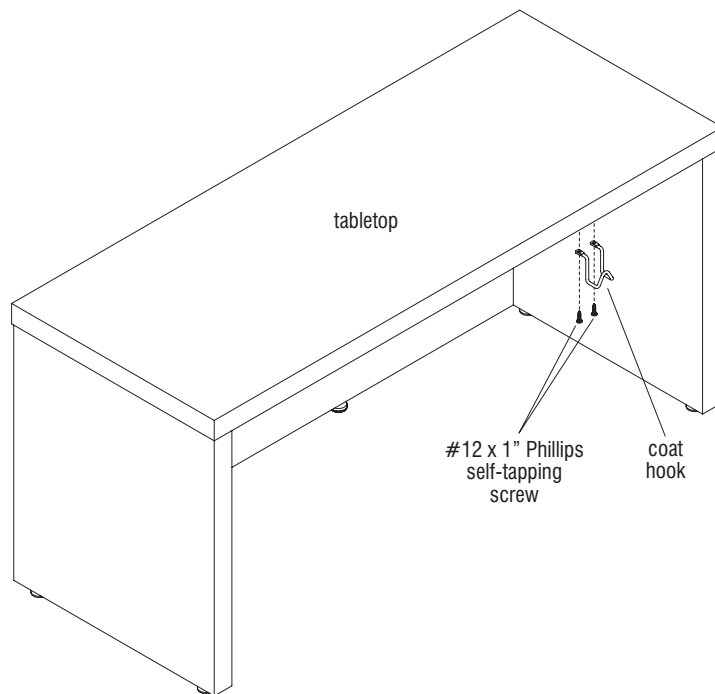
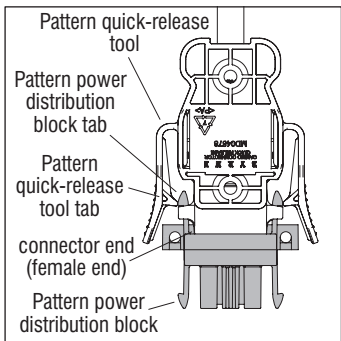


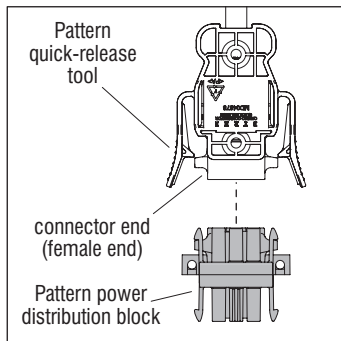
Figure 1



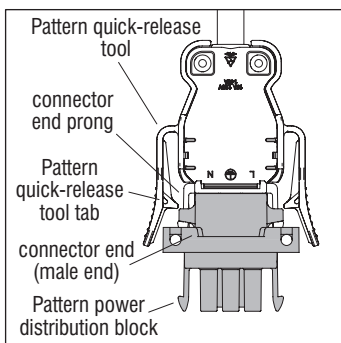
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



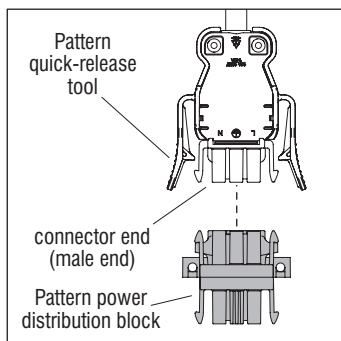
Detail A



Detail B



Detail C



Detail D

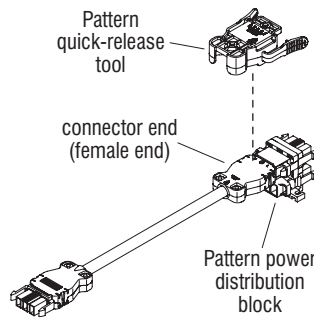


Figure 1

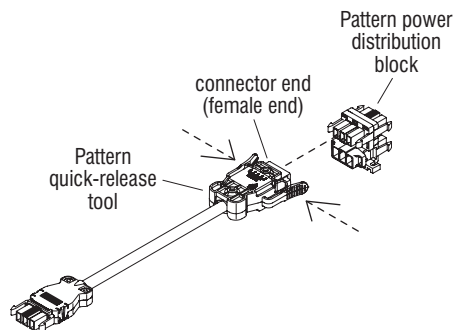


Figure 2

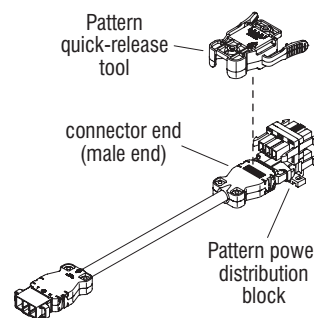


Figure 3

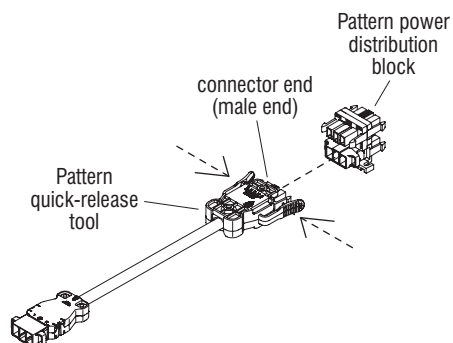


Figure 4

### Pattern Quick-Release Tool

**Note:** The Pattern quick-release tool is a simple tool, designed to help remove the power infeed, power jumper & power module connector ends from the Pattern power distribution blocks. If on initial installation, or if the Pattern electrical system needs to be reconfigured due to table rearrangements, reference the following sections below based on the connectors that need to be removed.

### Female Connector End

1. Snap the Pattern quick-release tool over the female end of the power module or power jumper connector end attached to the Pattern power distribution block (Figure 1).

2. The two Pattern quick-release tool tabs will align with the tabs of the Pattern power distribution block prongs. Squeeze the two Pattern quick release tool tabs together to push the two Pattern power distribution block tabs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 2 & Details A & B).

### Male Connector End

1. Snap the Pattern quick-release tool over the male end of the power infeed or power jumper connector end attached to the Pattern power distribution block (Figure 3).

2. The two Pattern quick-release tool tabs will align at the bottom of the connector end prongs. Squeeze the two Pattern quick release tool tabs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 4 & Details C & D).

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