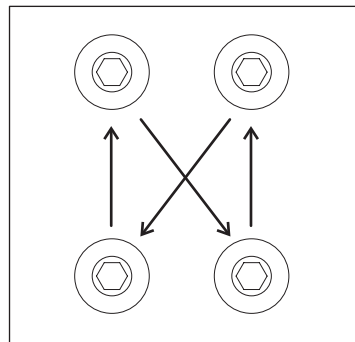


Assembly Instructions ■

WorkUp® Adjustable Table

Model CR

October 2019



Detail A

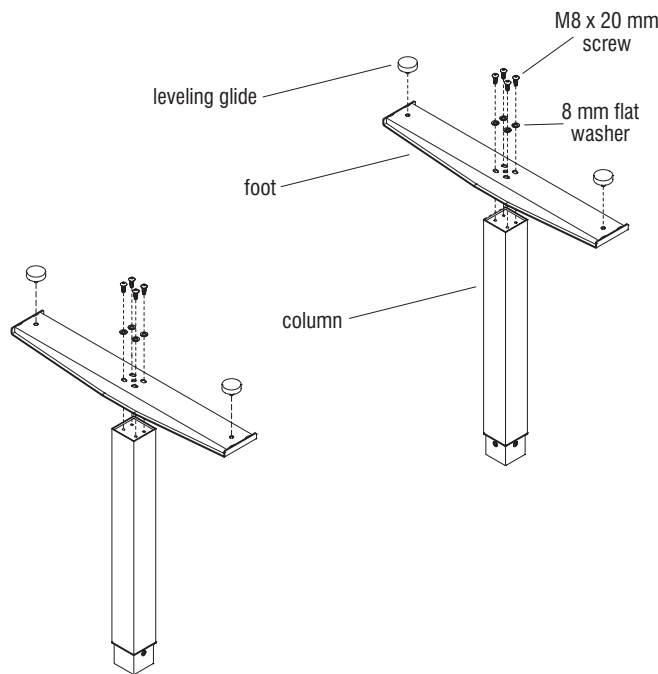


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tools Required

- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 screws, first twist in all four screws "finger tight". Then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Detail A & Figure 1).

Feet-to-Columns Assembly

1. Set a column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).
 2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).
 3. Attach the foot using four M8 x 20 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).
 4. Thread leveling glides into the holes at the ends of the foot (Figure 1).
- Note:** If the roller foot option was purchased, one foot will have pre-assembled rollers.
5. Repeat steps 1 through 4 for the second foot and column (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tabletop Support to Columns Assembly

Note: Tabletop support wings are not present on tabletop supports for 22"-24" deep tables as illustrated in Details B & C. Tabletop support wings are only present on tabletop supports for 30"-36" deep tables as illustrated in Figures 2 & 3.

1. With the foot/column assemblies upright, place the connecting rod into the hex shaped holes on the inside of each column. At this time be sure the other hex bushing in each column is facing the same direction. This direction will become the front of the table. If the two remaining hex bushings are facing opposite directions, rotate one foot/column assembly so the two hex bushings are facing the same direction (Figure 2 & Detail B).

Note: Be careful not to rotate the hex bushings on columns until the table is assembled. Doing so will adjust the columns to different heights.

2. Place the foot/column assembly between the angle members of the tabletop support and align the four holes in one end of the support with the four holes in the column (Figure 2 & Detail B).

3. Attach the tabletop support using four M8 x 35 mm screws, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2, Details A & B).

4. Attach the second foot/column in the same manner (Figure 2 & Detail B).

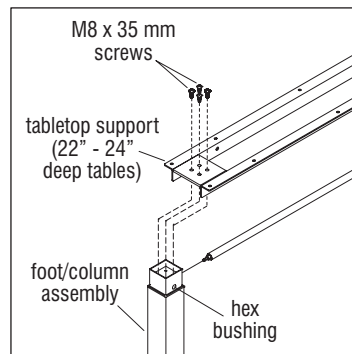
Base-to-Tabletop Assembly

Note: The tabletop is pre-drilled for installation of all components.

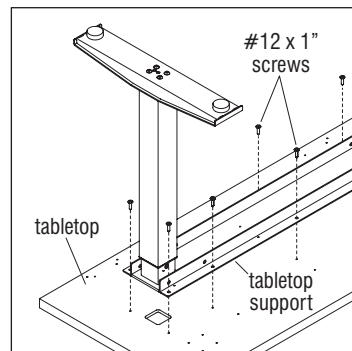
1. To avoid scratching the tabletop place it with the top side down on a soft, protective surface.
2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the

tabletop. The support should now be flush with the tabletop (Figure 3 & Detail C).

3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3 & Detail C).
4. Attach the tabletop support to the tabletop using #12 x 1" tapping screws in each available hole (Figure 3 & Detail C).



Detail B - 22"-24" Deep Tables



Detail C - 22"-24" Deep Tables

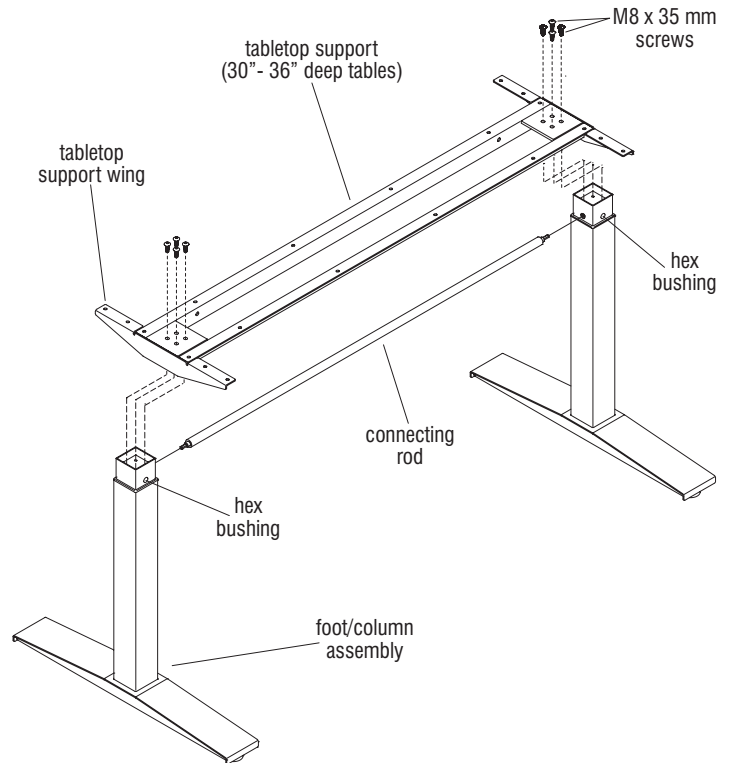


Figure 2 - 30"-36" Deep Tables

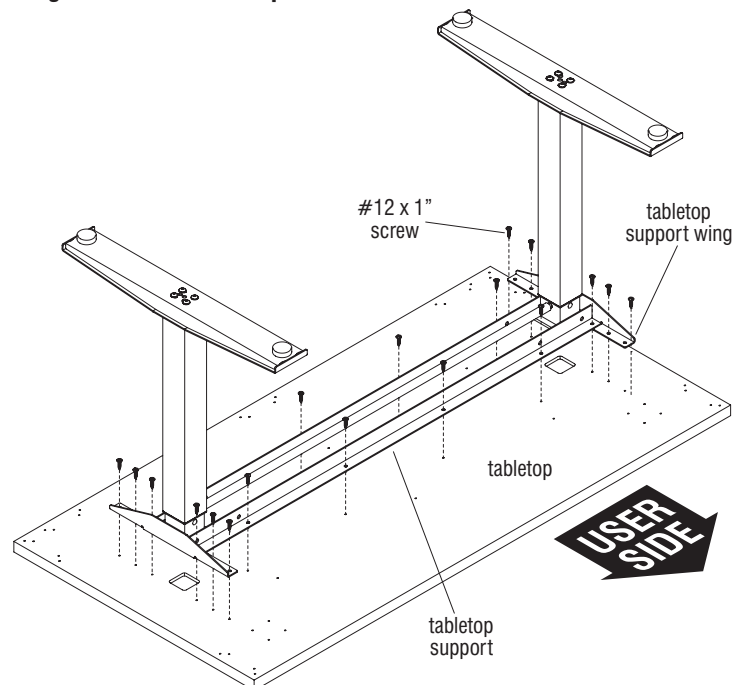


Figure 3 - 30"-36" Deep Tables



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Crank Installation

Note: The crank can be installed on either (left or right) side of table.

1. Slide the hex rod of the Crank Assembly into the hex bushing on one of the columns (Figure 4).
2. Attach the Crank assembly using four #12 x 1" tapping screws (Figure 4).

Note: If the crank handle binds when moved in and out, slightly loosen the four attachment screws, reposition the mount housing until the handle does not bind, and re-tighten the screws.

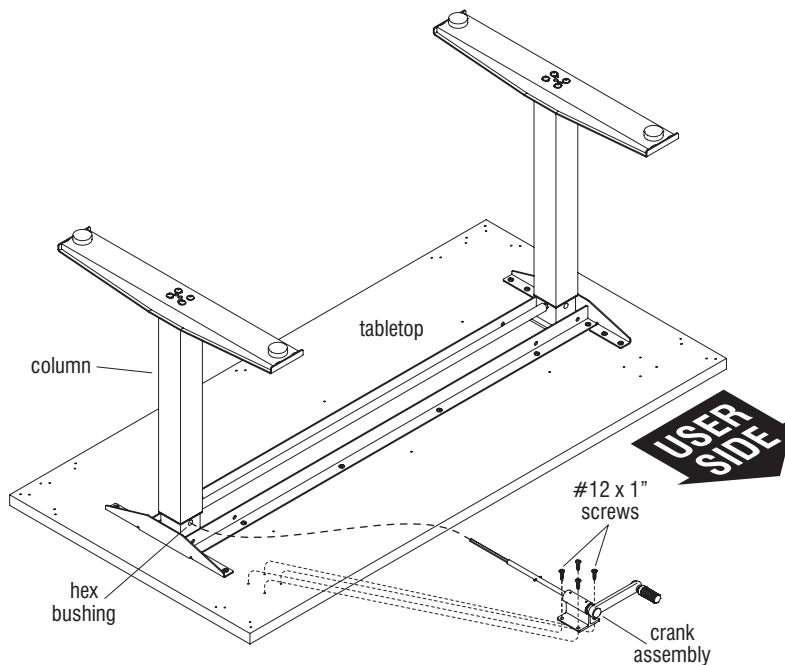


Figure 4



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough Installation

Note: The wire trough is an accessory that must be ordered separately.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail D. If the tabletop depth is 36", the wire trough can mount behind the cross-tube assembly as illustrated in Detail E.
2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x 5/8" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details D or E).

Operating the Table

1. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn the table upright.

2. Adjust leveling glides to level the table.

Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

3. The table can be adjusted to the desired height by gently pulling the crank handle out of the stored position and cranking clockwise to raise the table and counterclockwise to lower the table. Once the table is at the desired height the handle can be pushed in to the stored position.

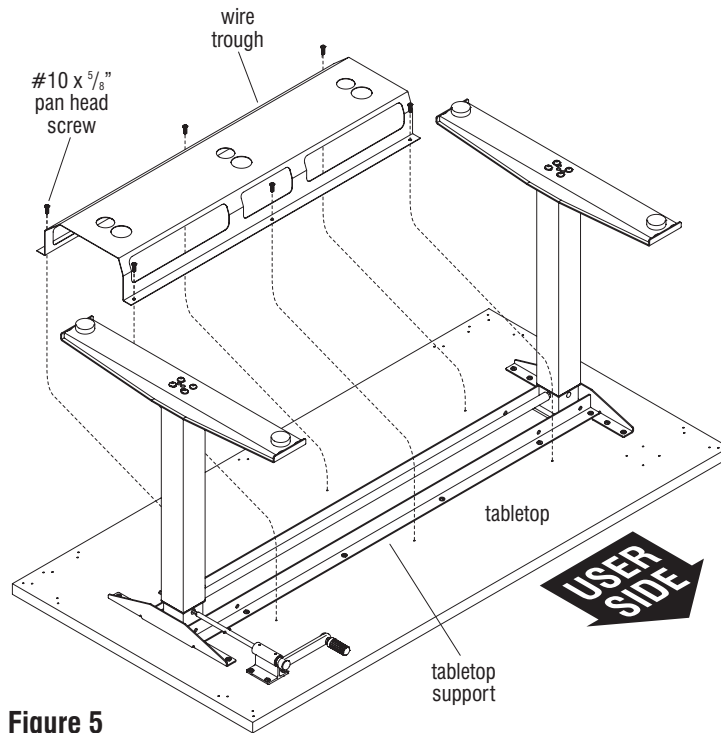
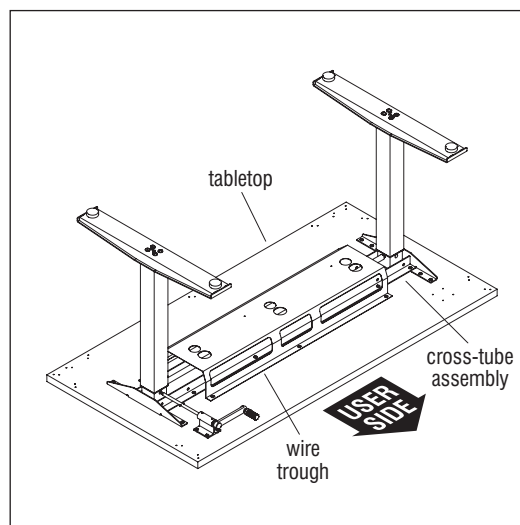
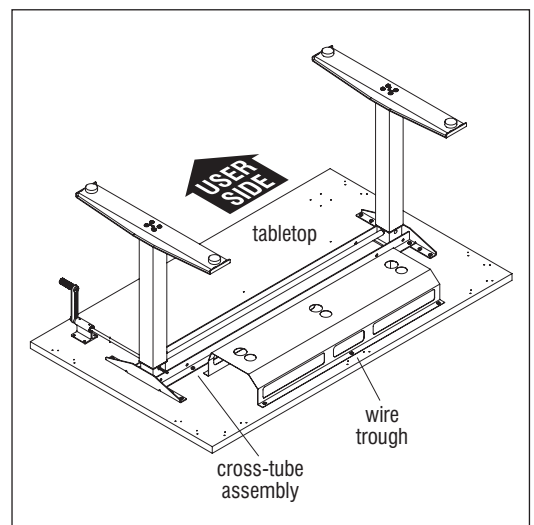


Figure 5



Detail D - 24", 30" or 36" Centered Wire Trough



**Detail E - Behind Cross-Tube Assembly
36" Tabletop Depth**