

Assembly Instructions ■

WorkUp® Adjustable Table

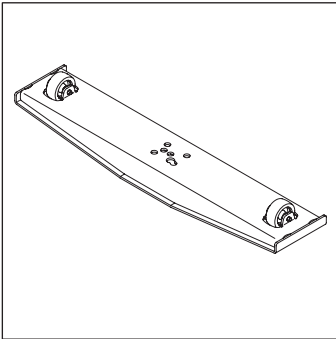
Model HF

Last order date: 3-31-25

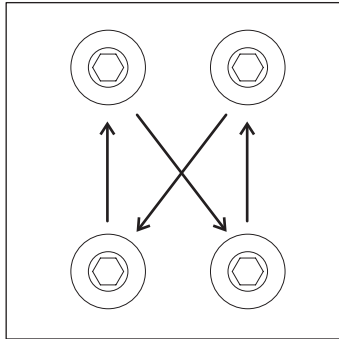
Last ship date: 6-30-25

September 2024

Motor-Operated Furnishing -FOR COMMERCIAL USE ONLY-



Detail A - Roller Foot Option



Detail B

Tools Required

- #2 Phillips Screwdriver
- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 x 18 mm screws at the bottom of the foot and into the leg column, first twist in all four screws "finger tight", then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Figure 1 & Detail A).

Feet-to-Columns Assembly

1. Set the column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).

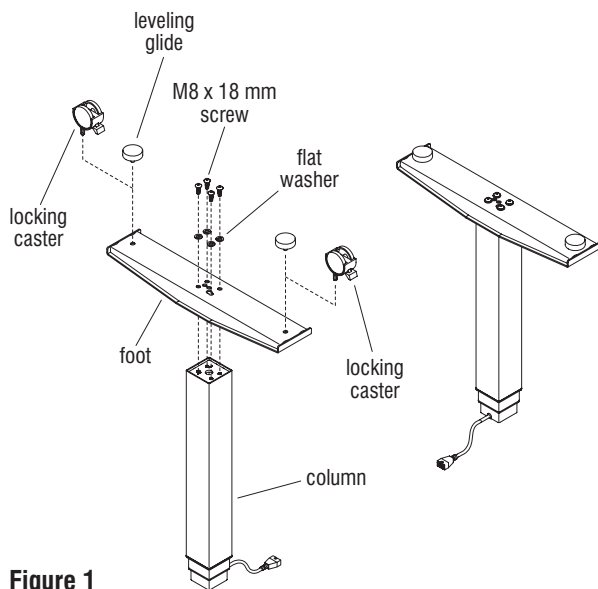


Figure 1

Note: If the roller foot option was purchased, one foot will have pre-assembled rollers. Make sure to install the foot with rollers (if present) on the desired side of the table, or disassembly and reassembly may be required (Detail A).

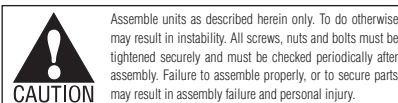
2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).
3. Attach the foot using four M8 x 18 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).
4. If the table being assembled is a caster leg unit, proceed to "Caster Installation" instructions on this page, otherwise proceed to "Glide Installation" instructions on this page.

Caster Installation

1. Thread the stem of each stem-mount locking caster into the threaded inserts at the underside of one foot. Tighten the casters to the underside of the table using a 12 mm hex wrench. Repeat this step to install the casters to the second foot (Figure 1).
2. Proceed to "Tabletop Support-to-Columns Assembly" instructions on the next page.

Glide Installation

1. Thread the stem of each leveling glide into the threaded inserts at the underside of each foot (Figure 1).
2. Proceed to "Tabletop Support-to-Columns Assembly" instructions on the next page.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

WorkUp® Adjustable Table - Model HF Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tabletop Support-to-Columns Assembly

1. With the assistance of a second person, hold both foot/column assemblies in the upright position, orienting the two column cables inward as illustrated (Figure 2).
2. Position the tabletop support onto the foot/column assemblies and align the four holes in one end of the support with the four holes in the column (Figure 2).
3. Attach the tabletop support to the column using four M8 x 18 mm screws until snug, then tighten each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2 & Detail C).
4. Attach the second foot/column in the same manner (Figure 2).

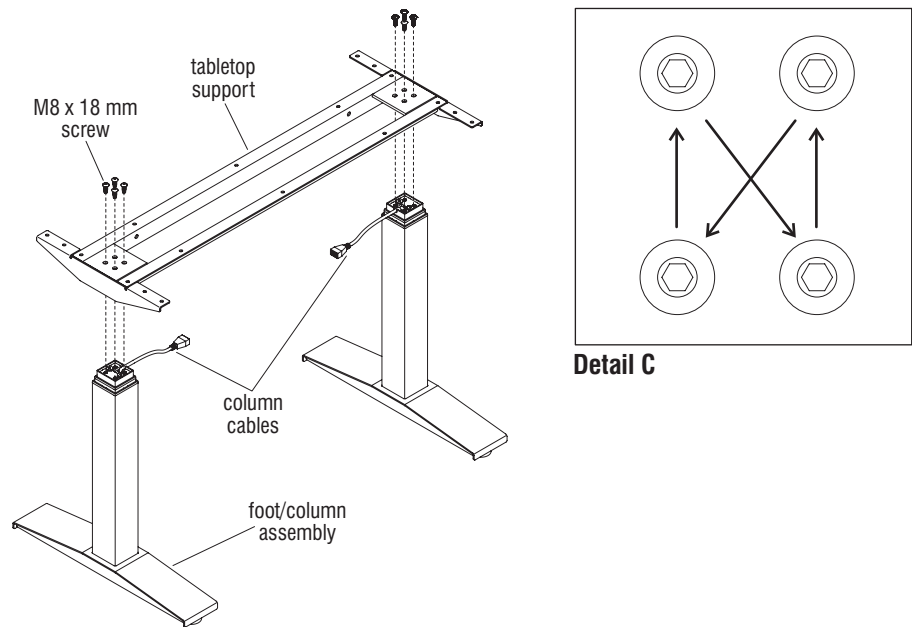


Figure 2

Base-to-Tabletop Assembly

Note: Except for the "P" shaped cable clamps, the tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop, place it with the top side down on a soft, protective surface (Figure 3).
2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the tabletop. The support should now be flush with the tabletop (Figure 3).
3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3).
4. Attach the tabletop using #12 x 1" tapping screws in each available hole (Figure 3).

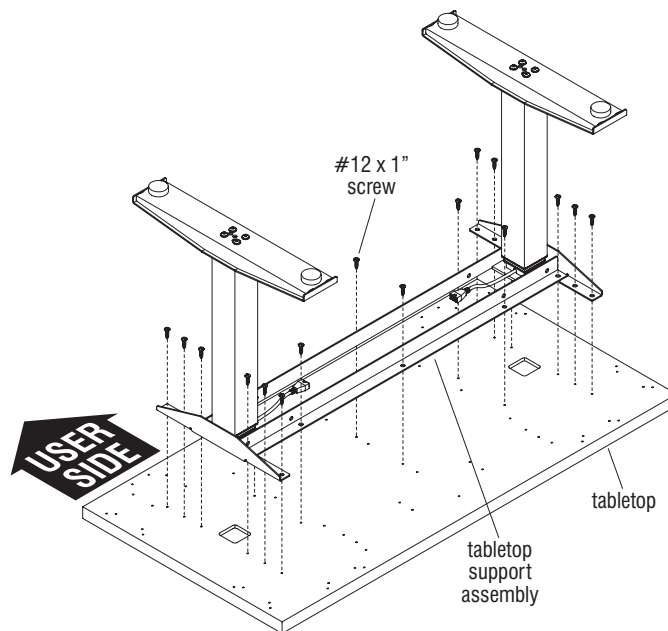


Figure 3

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/worksurface.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

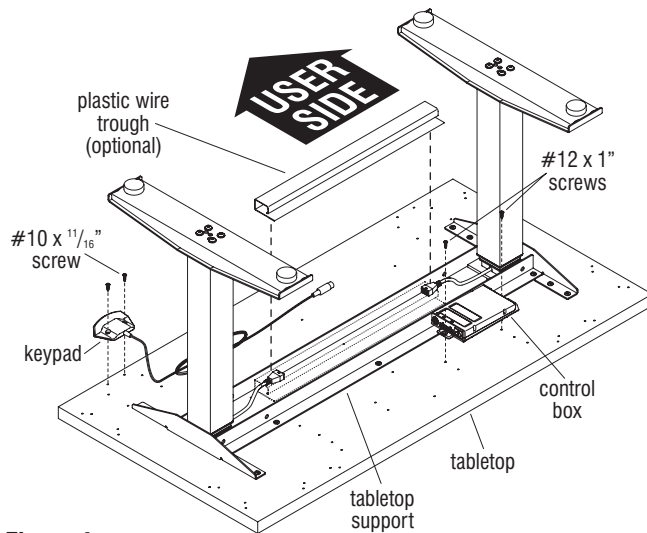


Figure 4

Electric Controls Installation

Note: The keypad may be mounted to the underside of tabletop, at pre-drilled locations on the right- or left-hand side.

1. Attach the keypad at the left- or right-hand front edge of the table using (two screws for standard keypad) or (four screws for memory display keypad) #10 x $\frac{11}{16}$ " tapping screws (Figure 4).

Note: The hole pattern for the keypad will accommodate the standard keypad and the memory display keypad, so all holes will not be used.

2. Position and mount the control box to the underside of the tabletops at one of two pre-drilled hole locations. Attach the control box at the left- or right-hand side of the tabletop behind the tabletop support using two #12 x 1" screws (Figure 4).
3. If the optional plastic wire trough was ordered, expose the two sided tape and install it between the two steel angles of the tabletop support (Figure 4).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough (optional)

Note: The wire trough is an optional accessory that must be ordered separately. If no wire trough is specified, go now to page 5.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail E. If the wire trough is not center-mounted over the tabletop supports, the tabletop depth determines the mounting location. If the wire trough is to be mounted under tabletops of 22" or 24" in depth, see Figure 5. If the wire trough is to be mounted under tops of 30" or 36" in depth, see Detail D.
2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x 5/8" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details D or E).

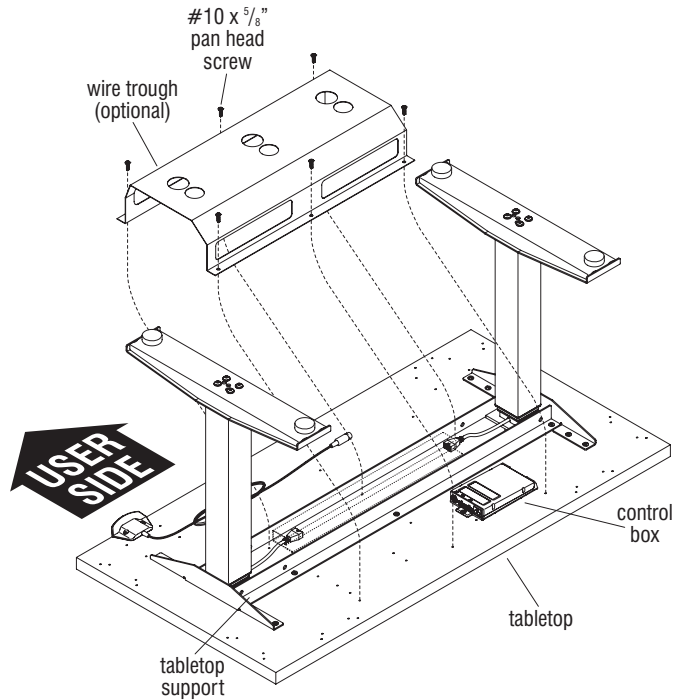
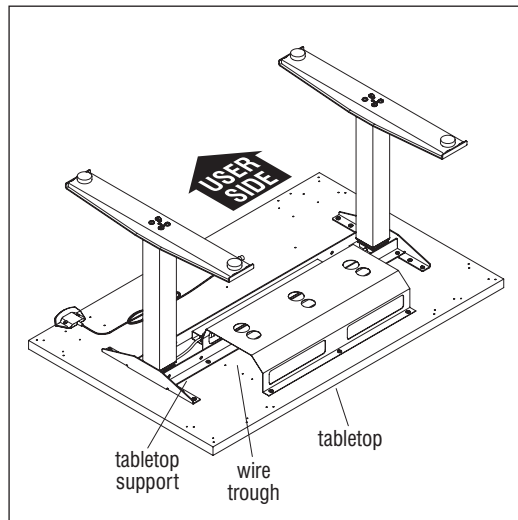
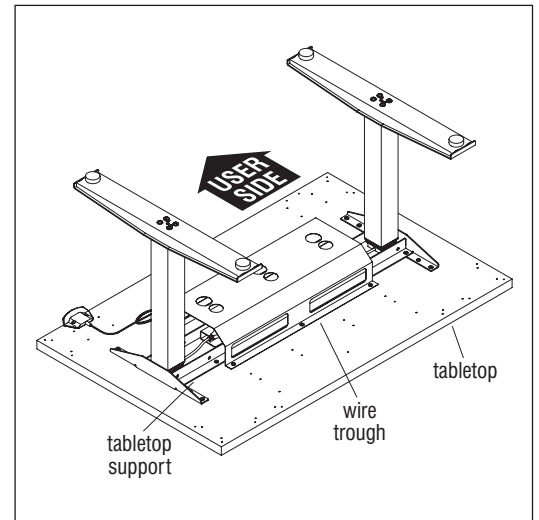


Figure 5 - 22" or 24" Tabletop Depth



Detail D - 30" or 36" Tabletop Depth



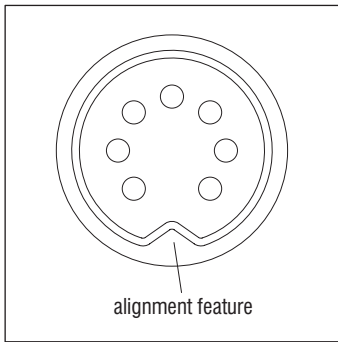
Detail E - 22", 24", 30" or 36" Tabletop Depth

GROUNDING INSTRUCTIONS

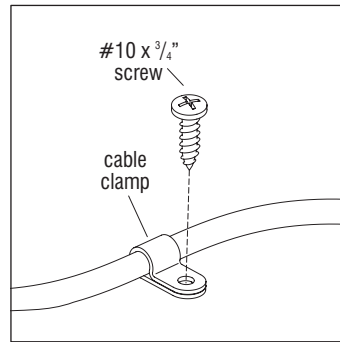
This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail H. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.



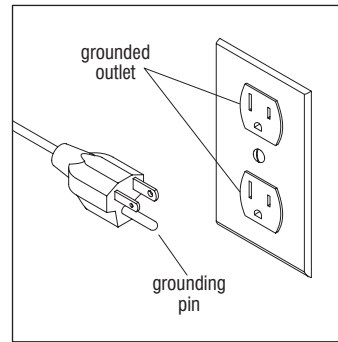
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail F - Keypad Cable End



Detail G - Cable Clamp



Detail H

Electrical Cables

Note: Control cables can be routed differently than shown. Your configuration may vary.

Note: The wire trough is an accessory that may be ordered separately. Your configuration may vary.

1. Connect the extension cables to the leg cables, then connect cables to the M1 and M2 sockets on the control box (Figure 6).

Note: Be sure the keypad cable end is properly aligned before pushing it into the socket (Detail F).

2. Connect the keypad cable to the HS socket on the control box (Figure 6).
3. Using the "P" shaped cable clamps and #10 x 3/4" self-drilling screws provided, secure the column and keypad cables to the worksurface. Be sure to position a cable clamp within 8" of where the cable connectors plug into the control box (Detail G).

Note: No cable clamps are required for the power cord.

WorkUp Adjustable Table - Model HF Operating Capacity Chart

Model Number	Top Weight (approx.)	Base Only Operating Capacity	Operating Load Capacity
WU2248HF	35 lb	225 lb	190 lb
WU2254HF	39 lb	225 lb	185 lb
WU2260HF	43 lb	225 lb	180 lb
WU2266HF	48 lb	225 lb	175 lb
WU2272HF	52 lb	225 lb	170 lb
WU2448HF	38 lb	225 lb	185 lb
WU2454HF	43 lb	225 lb	180 lb
WU2460HF	48 lb	225 lb	175 lb
WU2466HF	53 lb	225 lb	170 lb
WU2472HF	58 lb	225 lb	165 lb
WU3048HF	48 lb	225 lb	175 lb
WU3054HF	54 lb	225 lb	170 lb
WU3060HF	60 lb	225 lb	165 lb
WU3066HF	66 lb	225 lb	160 lb
WU3072HF	73 lb	225 lb	150 lb
WU3648HF	58 lb	225 lb	165 lb
WU3654HF	66 lb	225 lb	160 lb
WU3660HF	73 lb	225 lb	150 lb
WU3666HF	81 lb	225 lb	145 lb
WU3672HF	88 lb	225 lb	135 lb
WUC2436HF	64 lb	225 lb	160 lb
WUC3048HF	76 lb	225 lb	150 lb

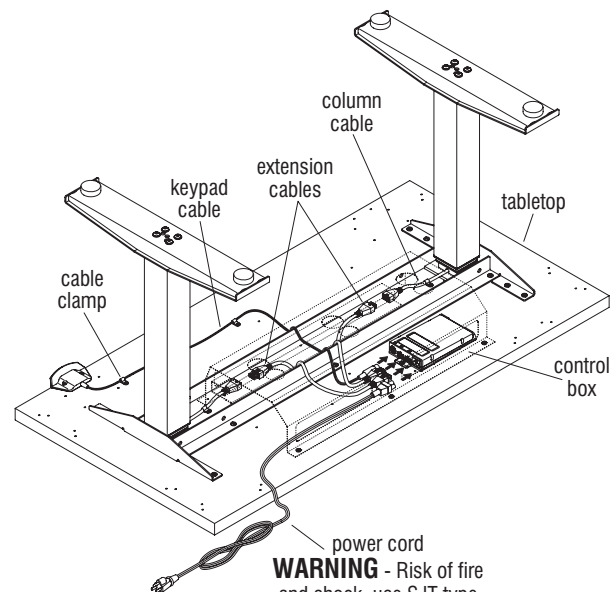


Figure 6

WARNING - Risk of fire and shock, use SJT type 18 AWG cord minimum

WorkUp® Adjustable Table - Model HF

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Electrical Cables (cont.)

- Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn table upright.
 - Adjust leveling glides to accommodate for uneven floor.
 - Tuck the loose cables into the open side of the plastic wire trough (Figure 8, Detail I).
 - Insert the power cord into the socket on the control box (Figure 7).
- Simultaneously press and hold both the up and down arrows, holding for five seconds to zero the system. Continue to hold both buttons until both legs are at the midpoint of the travel.
 - Adjust the table to its highest and lowest positions while checking that the cables and power cord do not bind or pull loose.

Operating the Table

Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

- The table can be adjusted to the desired height by pressing the up or down arrows on the keypad.

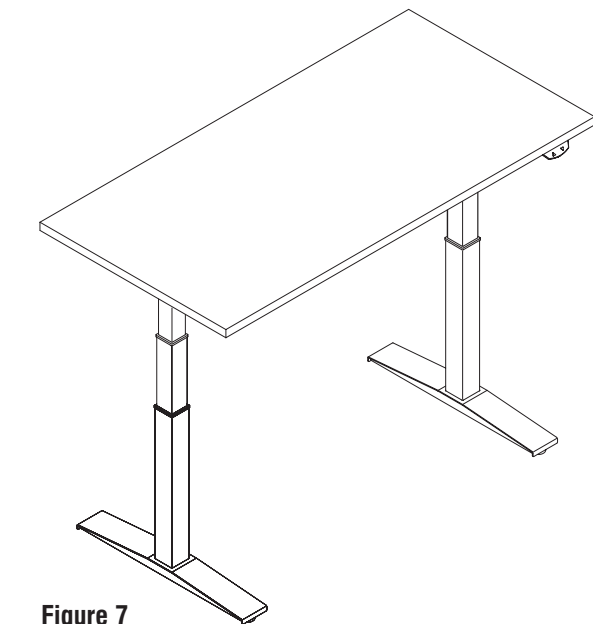


Figure 7

Electrical Rating:

Input: 120V/60Hz/5A Output: 360VA/24V

WARNING: Risk of Injury - Do not exceed maximum operating capacity. See Table Operating Capacity Chart on page 5.

Duty Cycle: 10% per hour. (2 minutes "ON" and 18 minutes "OFF", or 1 minute "ON" and 9 minutes "OFF" at continuous operation under load.

This table is not designed for continuous operation. Table operation must not exceed duty cycle.

SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical furnishing, basic precautions should always be followed, including the following:

Read all instructions before using (this furnishing).

DANGER: To reduce the risk of electric shock:

- Always unplug this furnishing from the outlet before cleaning or servicing.

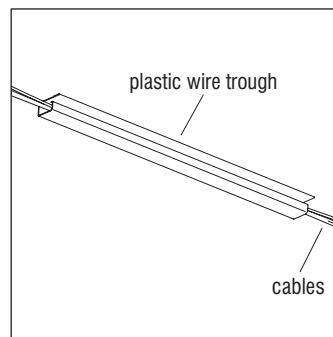
WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons:

- Unplug from outlet before putting on or taking parts off parts.
- WARNING:** RISK OF INJURY - Not to be used in locations where children, or people with cognitive disabilities are anticipated to be.
- Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
- Never operate this furnishing if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged.
- Keep the cord away from heated surfaces.
- WARNING:** Risk of Electric Shock-Connect this furnishing to a properly grounded outlet only. See Grounding Instructions.
- WARNING:** Risk of Electric Shock, Fire, and Injury - Review instructions to confirm all critical components are installed and function safely.
- Do not use outdoors.

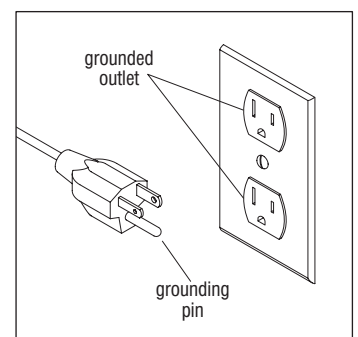
GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail J. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/worksurface.



Detail I



Detail J

■ WorkUp® Adjustable Table - Model HF
Assembly Instructions