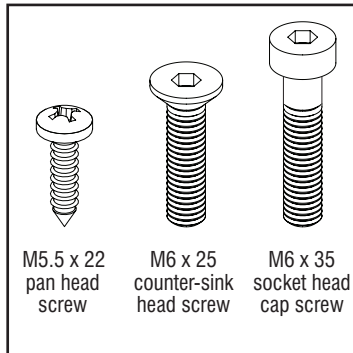


Assembly Instructions ■

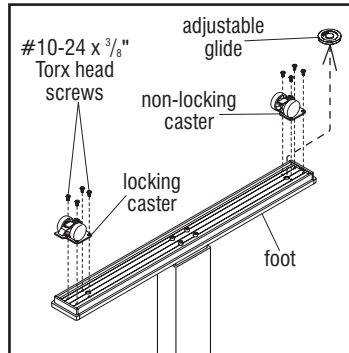
Toggle™ Tables

Fixed Base, Model FX

December 2015



Detail A



Detail B

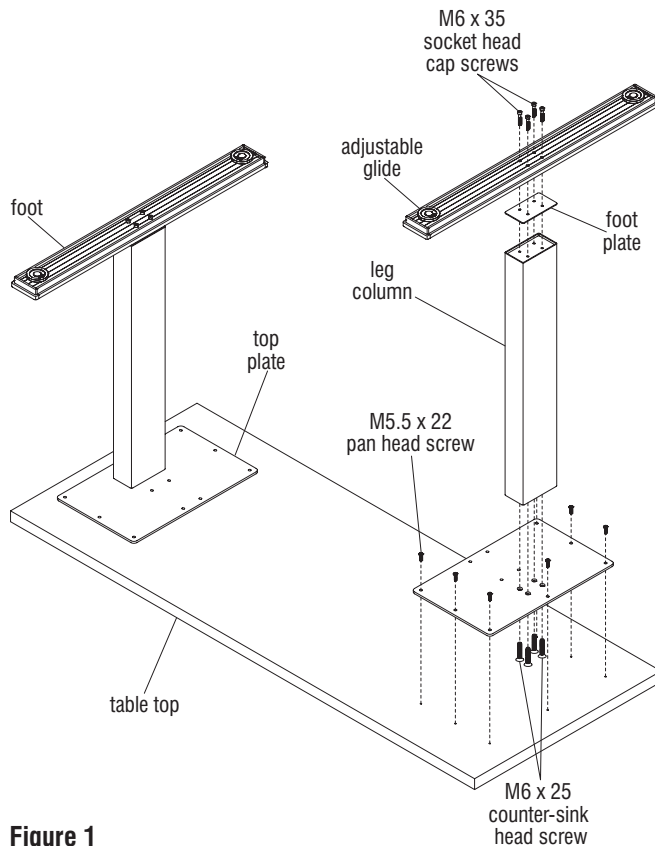


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

1. Carefully remove all components from packaging, set out and identify parts and hardware required for table assembly (Figure 1 & Detail A).
2. Begin base assembly by aligning four mounting holes of a top plate with threaded holes in either end of a support column. The tapered counter-sink holes on the top plate must face outward for assembly. Twist in four M6 x 25 counter-sink head screws, through the plate and into the column. Tighten screws in a diagonal sequence to a maximum of 9 in./lbs. of torque (Figure 1).
3. At opposite end of support column, set one spacer plate into the column end. Orient a foot over the column and spacer as illustrated, aligning the four mounting holes and twist in four M6 x 35 socket head cap screws. Tighten screws in a diagonal sequence to a maximum of 9 in./lbs. of torque (Figure 1).
4. If casters are required, twist both adjustable glides out of the foot. Locking and non-locking casters are supplied. Locking casters should be located toward the front, user side of the table for easy access while the non-locking casters are located to the back. Using four #10-24 x 3/8" Torx screws, carefully secure the casters to the foot (Detail B).
5. Repeat steps 2 & 3 for second leg assembly and step 4 if casters are required (Figure 1).
6. Carefully place table top upside down onto a soft, protective surface. One table base at a time, orient the top plate of the base assembly as illustrated over the pre-drilled holes in the table. Secure top plate to table top using seven M5.5 x 22 pan head screws. Take care to not strip screws in top. Repeat for second table base assembly (Figure 1).
6. Carefully turn assembled table to the upright position. Move table to its desired location and twist glides at bottom of feet in or out to level the table.