

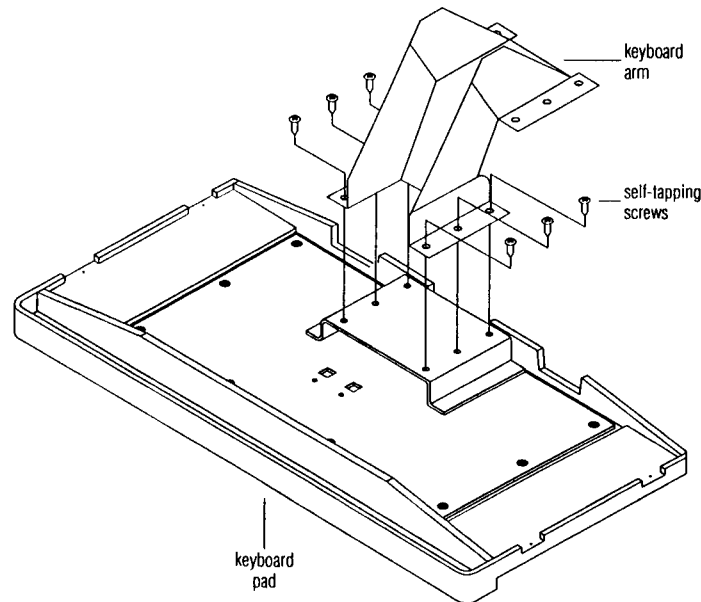
Assembly Instructions

Keyboard Pad Attachment

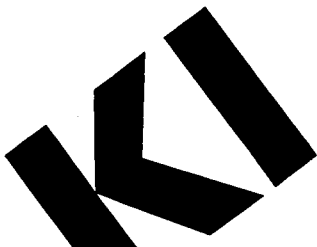
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1. Place keyboard worksurface, mechanism, and keyboard pad bottom side up on a soft surface.
2. Fasten keyboard arm to worksurface with (6) $\frac{1}{4}$ " x $\frac{3}{8}$ " long screws in predrilled holes on bottom side of worksurface. Tighten securely.
3. Fasten keyboard pad to keyboard arm using (6) self-tapping screws. Have predrilled holes in keyboard pad on side nearest arm. Tighten securely.
4. Place worksurface upside down.
5. Using predrilled holes screw keyboard arm to worksurface with worksurface screws. Turn over and place worksurface onto cantilever brackets and secure.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be checked periodically after assembly. **Failure to assemble properly, or to secure parts may result in assembly failure and injury.** Illustrations and specifications are based on current product information at the time of this printing.