

Repair & Replacement Instructions ■

Tattoo™ Seating

Glides, Casters, & Legs

November 2018

Tools Required:

- Phillips screwdriver
- 12mm open end wrench
- Locking pliers

1. Carefully turn seating unit upside down onto a soft protective surface (Figure 1).

Caution: Two people may be required to turn the unit over.

Caster Replacement

1. Grasp the caster and pull back using some force. The caster should release from the stem and the stem should be undamaged (Figure 1 & Detail A).
2. Install a new caster by pressing it onto the exposed stem. A little bit of pressure may be required to get the caster to seat (Figure 1 & Detail A).

Caster Stem Replacement

1. To replace a caster stem, remove the caster as described in step 1 under Caster Replacement. Then, using the 12mm open end wrench, unscrew the stem from the leg socket (Figure 1 & Detail A).
2. Take the new stem and thread it into the leg socket. Then, press on the same caster removed in the beginning. A little bit of pressure may be required to get the caster to seat (Figure 1 & Detail A).

Caster Assembly Replacement

1. To replace a caster assembly (which includes the caster and caster stem), take the 12mm open end wrench and unscrew the caster assembly from the leg socket (Figure 1 & Detail A).
2. The new replacement parts will come separately as a caster and caster stem. Take the new supplied caster stem and thread it into the leg socket. Then take the new caster and press it onto the caster stem. A little bit of pressure may be required to get the caster to seat (Figure 1 & Detail A).

Glide Replacement

1. Grasp the glide and unscrew the glide from the leg socket. If the glide is difficult to turn by hand, use the locking pliers to unscrew (Figure 1).

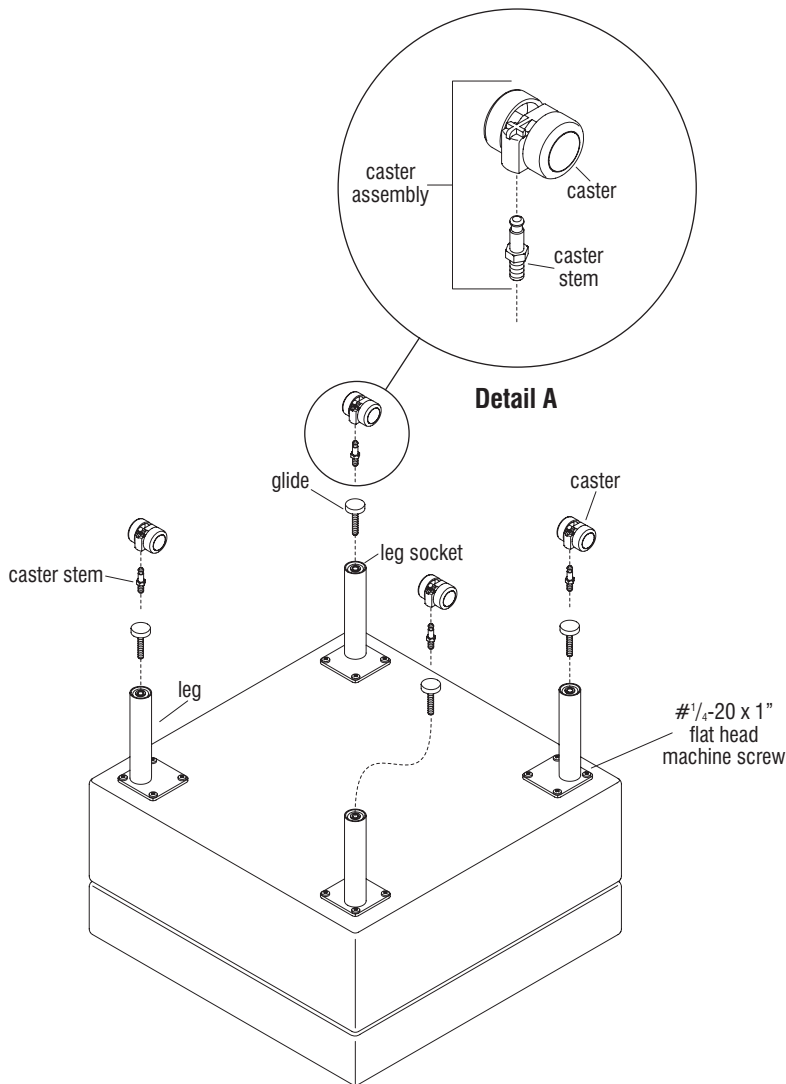


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Furnishing Knowledge®



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Leg Replacement

Note: Glide legs are longer than caster legs and cannot be used together.

1. Remove the casters or glides as described in the previous steps (Figure 2).
2. Use a phillips screwdriver to remove all $\frac{1}{4}$ -20 x 1" flat head machine screws that fasten the leg to the base (Figure 2).
3. Replace the leg using the same locations and attachment screws (Figure 2).
4. Reinstall or replace the glide or caster (Figure 2).

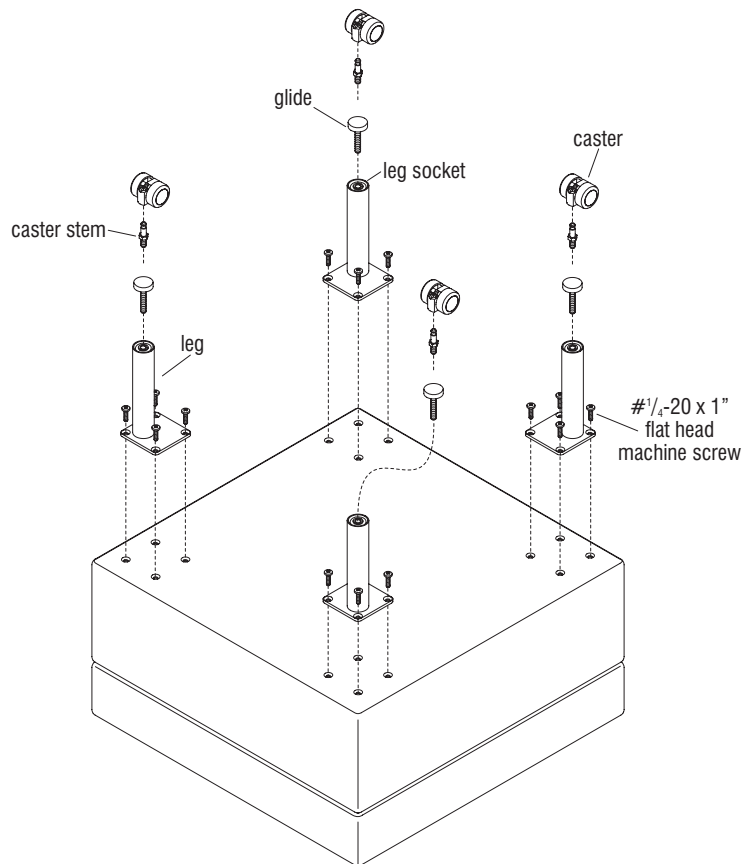


Figure 2