

Assembly Instructions

All Terrain® Mobile Furniture

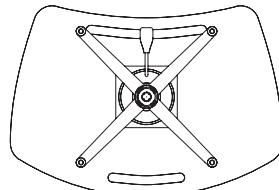
Fixed-Height and Pin-Height or Pneumatic-Height Adjustable Tables with X-Bases

April, 2002

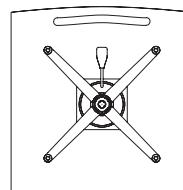
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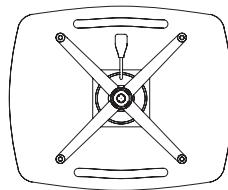
Pneumatic-Height or Fixed-Height Adjustable



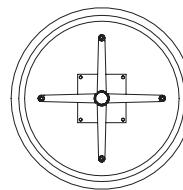
ATSW29/



ATRC2424/, ATRC2724/, ATRC2730/,
ATRC3024/, ATRC330/

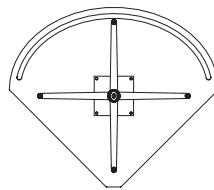


ATSL2126/

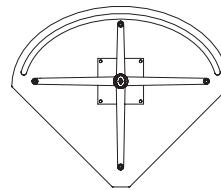


ATRN30/, ATRN36/, TR25FX/,
TR3FX/, TR35FX/, TR4FX/

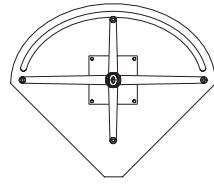
Pin-Height Adjustable



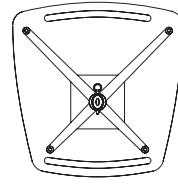
ATDE30/



ATDE27/



ATDE24/



ATSL2526/

Tools Required:
#2 Phillips screwdriver
 $\frac{3}{4}$ " open end wrench
(for tables with casters)

Hardware Included:
(4) $\frac{1}{4}$ -20 x $\frac{3}{4}$ " Phillips pan-head screw
with nylon patch
4 total of one of the following:
locking casters (46.5147)
non-locking casters (46.5146)
glides (10.3000.BLWH)

1. To avoid scratching the tabletop, place it face down on a soft protective material. Refer to the top and base packaging labels to identify the table model number. Identify applicable table illustration:

2. Unpackage appropriate table base and refer to the illustration to left for proper base/leg orientation.

Note: For pneumatic-height adjustment bases, also refer to the illustration for activation lever orientation. Set the base in place on the underside of the worksurface aligning attachment holes with threaded inserts in the worksurface tops as shown.

Note: Front of tables are at the top of illustration.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened and checked periodically after assembly. **Failure to assemble properly, or to secure parts may result in assembly failure and injury.** Illustrations and specifications are based on current product information at the time of this printing.

All Terrain® Mobile Furniture - Assembly Instructions

Fixed-Height and Pin-Height or Pneumatic-Height Adjustable Tables with X-Bases



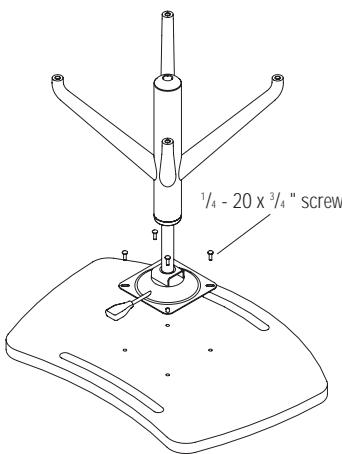
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

3. Secure the bases to the underside of the table using the screws provided (Figures 1 & 2).

4. Attach glides and/or casters to the bases. See illustration and follow the guidelines below (Figures 3 & 4):

For 4CW - 4 casters (2 locking & 2 non-locking):

Insert and tighten all four casters using $\frac{3}{4}$ " open-end wrench. The two locking casters are to be at adjacent positions and/or toward the front edge of the table (Figure 3).



For 4GB - 4 glides:

Insert glides. To achieve the standard pin heights (and the same height as with casters) turn the glides in until $\frac{1}{2}$ " of the telescoping sleeve is exposed (Figure 4).

Figure 1 - Pneumatic-height base

For 4MW - 2 glides and 2 non-locking casters:

Insert glides and casters as described previously. The glides should be located towards the front edge of the table (Figure 3 & 4).

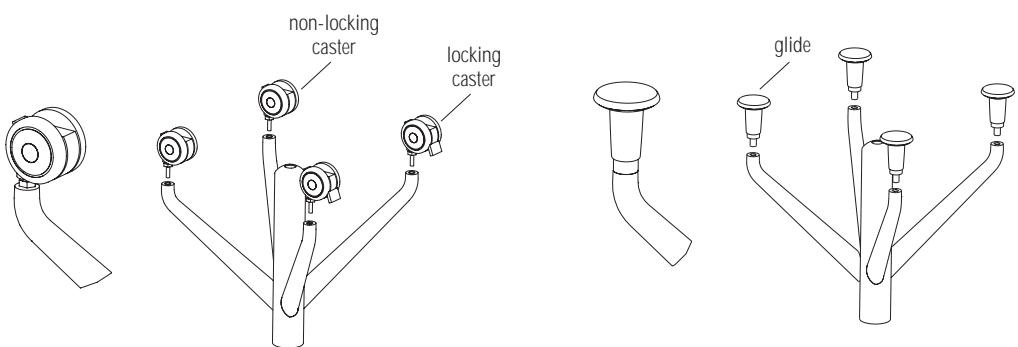


Figure 2 - Fixed-height base

5. For Pin-Height Adjustable Tables, the pin should be in the center upright hole for standard 29" tabletop height (Figure 5).

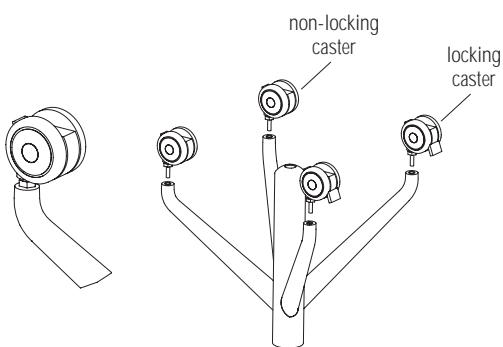


Figure 3

6. Carefully turn the table upright. Check that table is flat and level. Adjust the glide heights for minor height adjustments.

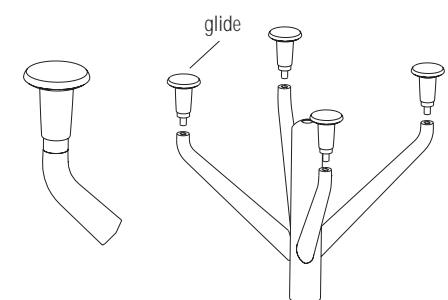


Figure 4

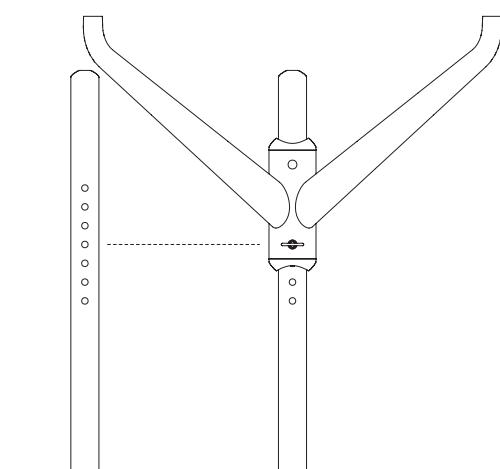


Figure 5