

Assembly Instructions ■

700 Series® Desking System

Center Drawer

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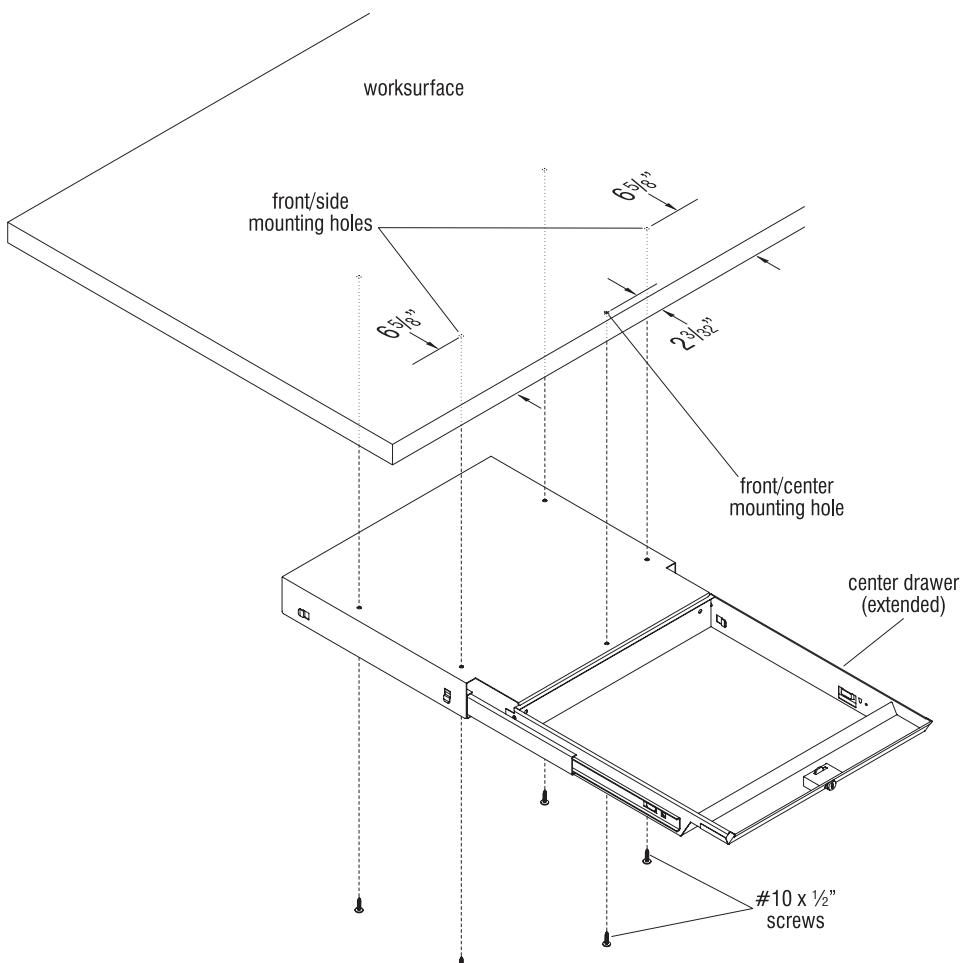


Figure 1

1. Determine a location to install the center drawer. At the center/front of where the drawer will install, scribe a small mark to the underside of the worksurface which is $2\frac{3}{32}$ " back from the front edge as illustrated (Figure 1).
2. At the mark just scribed under the worksurface, drill a $\frac{1}{8}$ " diameter mounting hole to not more than $\frac{1}{2}$ " deep. Place masking tape on the drill bit to act as a depth gauge to prevent from drilling too deep (Figure 1).
3. Extend the center drawer fully out of the drawer case to expose the five mounting holes. Position the drawer case squarely under the worksurface, aligning the front/center mounting hole in the worksurface with the appropriate center mounting hole in the drawer case. With the drawer case held square, mark the four remaining drawer case mounting holes to the underside of the worksurface. The two front side mounting hole marks should both be $6\frac{5}{8}$ " back from the front edge to assure the drawer is mounted squarely (Figure 1).
4. Using a $\frac{1}{8}$ " diameter drill bit with depth gauge, drill the four remaining mounting holes to not more than $\frac{1}{2}$ " in the underside of the worksurface (Figure 1).
5. Position the drawer case up to the five pre-drilled holes in the worksurface and secure the center drawer assembly using five $\#10 \times 1\frac{1}{2}$ " screws (Figure 1).
6. Test the function of the drawer by opening and closing it a few times (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.