

# PRODUCT SPECIFICATIONS

## Soltice® Metal Occasional Tables

May 2023

### MODEL NUMBERS:

#### Occasional Tables

2201  
2202  
2203  
2204  
2205  
2206  
2207  
2208  
2209  
2210  
2221



### TECHNICAL SPECIFICATIONS

#### Base

Occasional tables have welded steel construction consisting of  $\frac{3}{4}$ " x  $1\frac{1}{2}$ " by 16-gauge rectangular steel tubing legs and an 11-gauge steel spider plate, mounted to the underside of the table using wood screws.

#### Tabletops

Tabletops are either wood veneer or plastic laminate top surface (both glued over 45 lb density particle board) or solid surface Corian. The veneer face is quarter sawn tight grain and has five ply with a cross band for stabilization. A  $\frac{1}{32}$ " phenolic backer is laminated on the underside for balanced laminate construction and to help prevent moisture absorption in the core material.

Optional edge styles (available for laminate tables only):

74P - flat polymer edge band in select KI colors.

WD - Finished Wood Edge

Finished table top width is 1". The wood edge is solid wood with a finish machined radiused edge profile, cut after the laminate or veneer face is applied.

Corian solid surface tops are available in Glacier White only.

#### Wood Finish

Exposed wood components are sanded with 220 grit paper for a smooth pre-finish surface. A spray stain is applied overall, components are run thru a burn-off oven and baked for one hour at a temperature of 140 – 150 deg. F. The wood is then sealed to prevent moisture imbalance, and all exposed surfaces are then lightly hand sanded using 400 grit paper for fine surface detailing. The final application of an oven-baked conversion varnish topcoat seals and finishes the final product. Both the seal and finish coats contain an anti-microbial protectant.

#### Steel Finish

All exposed steel legs and components are powder-coat painted in a single matching color per order. See KI Color Addendum for color choices.

#### Glides

Glides are press-fit nylon type 6, available in KI "Flannel" or natural nylon (cream) color. See Price list for replacement ordering. See KI Color Addendum for color choices.

