

PRODUCT SPECIFICATIONS

Affina® Occasional Tables

May 2023

MODEL NUMBERS:

Occasional Tables

9701
9702
9703
9704
9705
9706
9707
9708

TECHNICAL SPECIFICATIONS

Base

All square and rectangular shaped bases have legs and aprons constructed of solid hardwood, kiln dried to a moisture content of 6-8%.

Construction

All bases are constructed using double doveled and glued joints with glued and screw mounted corner blocks.

Tabletops

Tabletops are constructed of particle board that has a veneer top or laminate top overlay. Both veneer and laminate tops are edge-banded with solid wood. The wood edges have a machined radius profile and are stained to match the top surface.

Wood Finish

Exposed wood components are sanded with 220 grit paper for a smooth pre-finish surface. A spray stain is applied overall. The table is run thru a burn-off oven and the stain baked for one hour at a temperature of 140 - 150 deg. F. The wood is then sealed to prevent moisture imbalance, and all exposed surfaces are then lightly hand sanded using 400 grit paper for fine surface detailing. The final application of an oven-baked conversion varnish topcoat seals and finishes the final product.

