

Nesting-Base

Nesting Leg Assembly..... 3
 Nesting Leg Installation..... 4

Power Modules

Dean Clamp-On Power Module Installation 6
 Dean In-Surface Power Module Installation 7
 Dubbel Undersurface Power Module Installation 8
 Nacre In-Surface Pop-Up Power Module Installation 9
 Node In-Surface Power Module Installation 10

Grommets

Grommet Overview..... 11
 Dean & Nacre Grommet Installation 11
 Node Grommet Installation 11

Electrical

Electrical Overview..... 12
 Pattern Electrical System Installation..... 12
 Pattern Infeed Kit Assembly 12
 Pattern Table-to-Table Kit Assembly..... 13
 Snap-In Module Installation..... 14
 Cable Routing Guidelines - Tables with Snap-In RPT Modules..... 14
 Cable Routing Guidelines - Power Module for Pattern..... 15

Wire Management

Wire Trough Installation - Tables with a Power Module with 3-Prong Plug. 16
 Wire Trough Installation - Tables with Power Modules for Pattern 17
 Velcro Wire Manager Installation 18
 Strain Relief Clip Installation..... 19
 Vertical Wire Manager Installation..... 20

Ganging

Peg Installation 21
 Side-to-Side Ganging - 24", 30" & 36" Deep Tables..... 22
 Side-to-Side Ganging - 18" Deep Tables 23
 Back-to-Back Ganging 24

Connections to Power Source

Connections to Power Source Overview..... 25
 Connections to Power Source - Pattern Electrical System..... 25
 Connections to Power Source - Power Modules with 3-Prong Plug 26

Pattern Quick-Release Tool

Pattern Quick-Release Tool 27

SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical furnishing, basic precautions should always be followed, including the following:

Read all instructions before using (this furnishing).

DANGER: To reduce the risk of electric shock:

1. Always unplug this furnishing from the outlet before cleaning or servicing.

WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons:

1. Unplug from outlet before putting on or taking parts off parts.
2. Close supervision is necessary when this furnishing is used by, or near children, invalids, or disabled persons.
3. Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
4. Do not use outdoors.
5. **WARNING:** Risk of Electric Shock - Connect this furnishing to a properly grounded outlet only. See Grounding Instructions.
6. **WARNING:** Risk of Electric Shock, Fire, and Injury - Review instructions to confirm all critical components are installed and function safely.

Pattern Electrical System

Electrical Rating: 120V 15 A

WARNING: Risk of Injury - Maximum Load 4.7 lb per inch width.

Power Modules with 3-Prong Plug

Electrical Rating: 120V 15 A

WARNING: Risk of Injury - Maximum Load 4.7 lb per inch width.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tools Required

- Cordless Drill/Screwdriver
- #2 Phillips Driver Bit
- #3 Phillips Driver Bit
- 3/4" Open End Wrench
- 8 mm Allen Socket
- Torque Wrench (ft/lb)

Nesting Leg Assembly

1. Carefully remove contents from shipping cartons and identify parts and hardware supplied.

Note: The two nesting legs are different, and are labeled so under each nesting plate. An "L" or "R" is displayed to represent left- or right-hand. As labeled, the legs are designed to install to a specific side of the table support beam assembly. Take care and follow directions below when positioning legs for assembly. If legs are not installed to the proper left- or right-hand location, tables will not nest properly and disassembly and reassembly will be required.

2. Locate the nesting table support beam assembly and position it so the tabletop lock paddles face the "user side" as illustrated. Choose one nesting leg and identify if it is right- or left-hand by the letter under the pivot plate, then stand it upright. Position the nesting leg such that the pivot plate nests into the mounting location in the beam assembly at the correct left or right-hand location as illustrated using an 8 mm Allen wrench. Twist in a M12 x 31mm flat socket wrench. Twist in a M12 x 31mm flat socket head screw through the top of the nesting table support beam and into the top of the nesting leg being installed, but do not fully tighten at this time. Repeat the process to loosely attach the second leg to the support beam. Once both legs are attached to the support beam (but not fully tightened), locate the 3/4" leg nut at the bottom of one leg. Hold the leg nut with a 3/4" wrench (but do not turn), and at the top use a torque wrench with 8 mm Allen head and tighten the M12 x 31mm screw to 50 ft/lb of torque. Do not over-tighten. Repeat the process above to tighten the M12 x 31mm screw at the other leg (Figures 1 & 2).

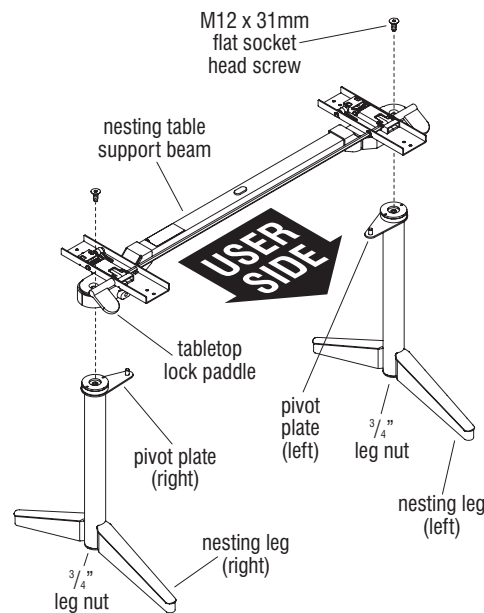


Figure 1 - Leg Installation

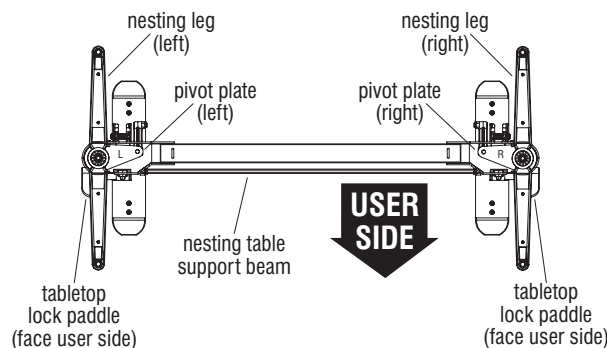


Figure 2 - Leg Installation - (bottom view)

■ Pirouette® Tables - Nesting-Base

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Nesting Leg Installation

1. Place tabletop upside down on a soft, protective surface. **Position the nesting table support beam assembly onto the center of the tabletop underside, making sure that the tabletop lock paddles on the support beam assembly face the user side.** Slide a table support end cap into position at each of the four locations on the support beam and align the mounting holes in the caps with the pre-drilled holes in the table. Use a cordless drill with a #3 Phillips bit to secure end caps and table support to underside of worksurface using two M5.5 x 42.2mm Phillips flat head wood screws at each cap location (Figure 1 & Detail A).

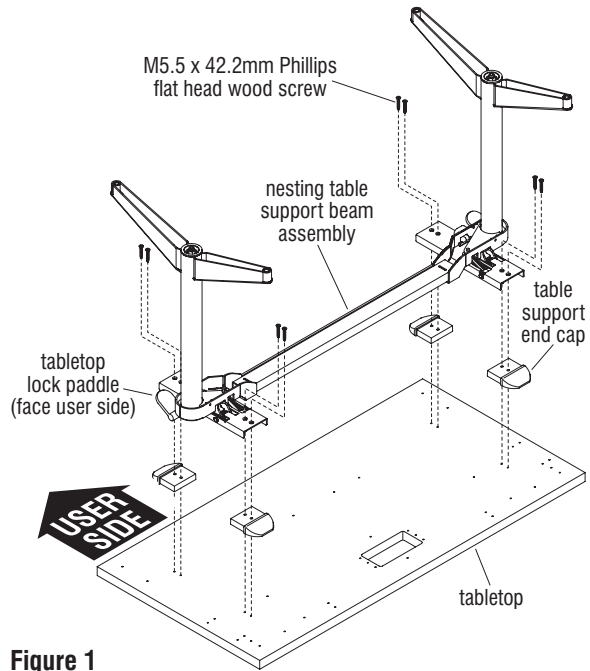
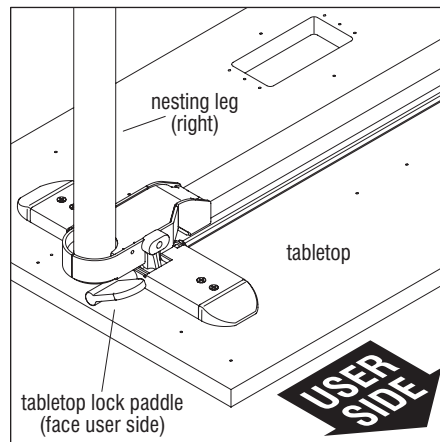


Figure 1



Detail A



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

2. Beam head covers are right- and left-handed, so identify which cover mates at each base/beam location. Insert cover into place by first inserting the inward facing tab into the slot at the underside of the nesting table beam support, then rotate the beam head cover down and align the two tabs with the mounting holes in the base. Repeat the process for the cover on the other base end (Figure 2).

3. If nesting bumpers are not pre-installed to the nesting table support beam, follow step 4 below to install them, then proceed to the "Important" note below step 5. If nesting bumpers are pre-installed to the nesting table support beam, skip now to step 5.

4. If nesting bumpers are not pre-installed to the nesting table support beam, at the side of the base opposite the user side, using a cordless drill with a #2 Phillips bit, insert and tighten a #8-32 x 1/2" thread forming screw through the base and into the tab of each beam head cover as illustrated (Detail B). Next, locate two nesting bumpers and place a #8-32 x 1/2" screw through each bumper, then insert and tighten the screw into the user side mounting hole, through the base and into the mounting hole in the tab in the beam head cover on both ends of the base as illustrated (Detail B).

5. If nesting bumpers are pre-installed to the nesting table support beam, on both sides of the base, using a cordless drill with a #2 Phillips bit, insert and tighten a #8-32 x 1/2" thread forming screw through the base and into the tab of each beam head cover as illustrated (Figure 2 & Detail C).

Important: For proper storing and nesting of tables, **the nesting bumpers must face the user side**, the side of the base with the paddles.

6. Locking and non-locking casters are provided. Locking casters are to be installed to the front, user side of each leg and non-locking casters should be installed to the rear of each leg. Use a 3/4" open end wrench to tighten casters to the foot of each leg (Figure 3).

7. To attach glides, thread stem into bottom of leg by hand (Figure 3).

8. Proceed to "Power Module Overview" instructions on page 6.

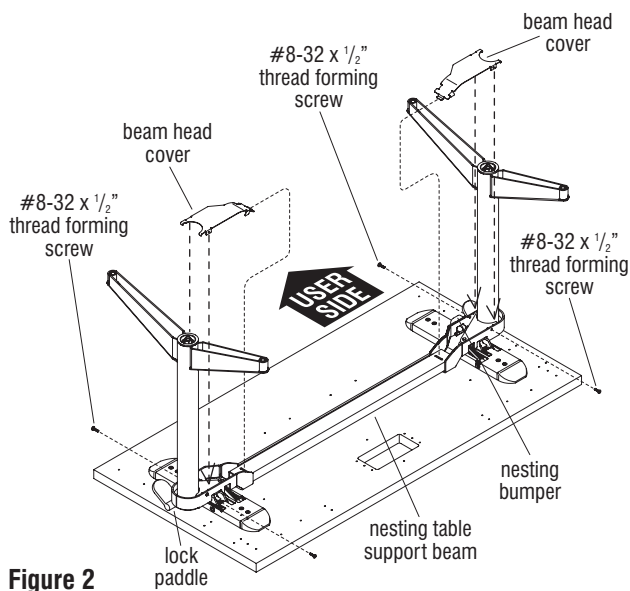
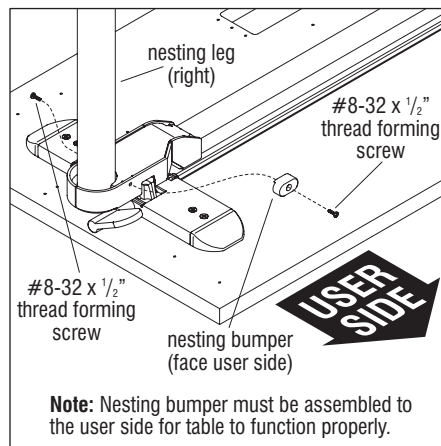


Figure 2



Detail B

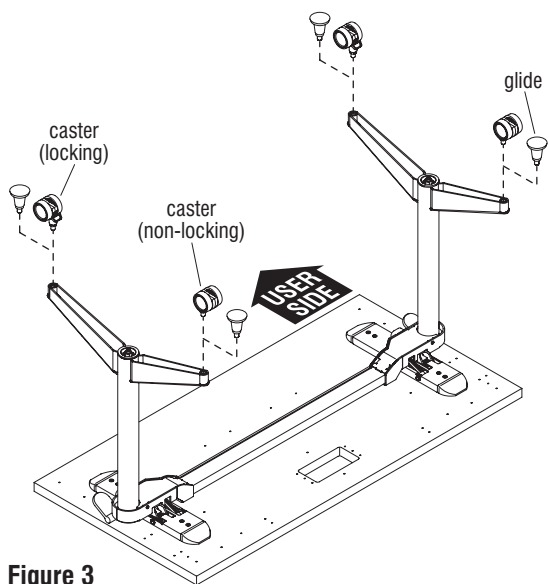
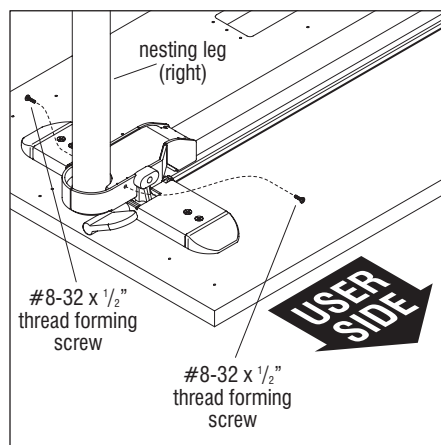


Figure 3



Detail C

Pirouette® Tables - Nesting-Base - Power Modules

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Power Module Overview

Note: If the Pirouette tables being assembled require power modules, reference the following sections below based on the power modules your tables require: Reference page 6 for Dean Clamp-On power modules, page 7 for Dean In-Surface power modules, page 8 for Dubbel Undersurface power modules, page 9 for Nacre In-Surface Pop-Up power modules, or page 10 for Node In-Surface power modules. If the tables being assembled require only Snap-In RPT modules, proceed to "Grommet Overview" instructions on page 11, otherwise proceed to "Peg Installation" on page 21.

Dean® Clamp-On Power Module Installation

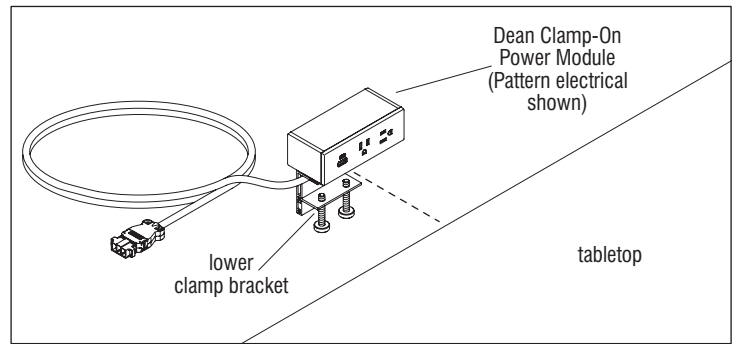
Note: The Dean Clamp-On power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean Clamp-On power module for Pattern to a 24 x 48" Pirouette Nesting-Base table. Your configuration may vary.

Note (Power Modules for Pattern): The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

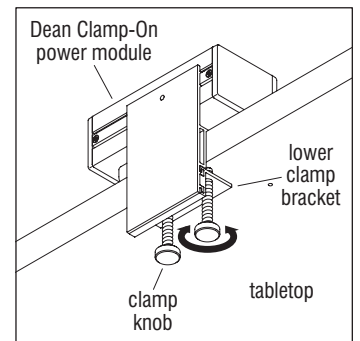
Note: If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. With the assembled table in the upright position, place the Dean Clamp-On power module onto the back edge of the tabletop at the desired location. Assure that the power cord can be routed easily to a power source (Figure 1 & Detail A).
2. Using the clamp knobs on the lower clamp bracket, tighten to secure Dean Clamp-On power module to the tabletop (Detail B).

3. Proceed to "Electrical Overview" instructions on page 12.



Detail A



Detail B - (underside shown)

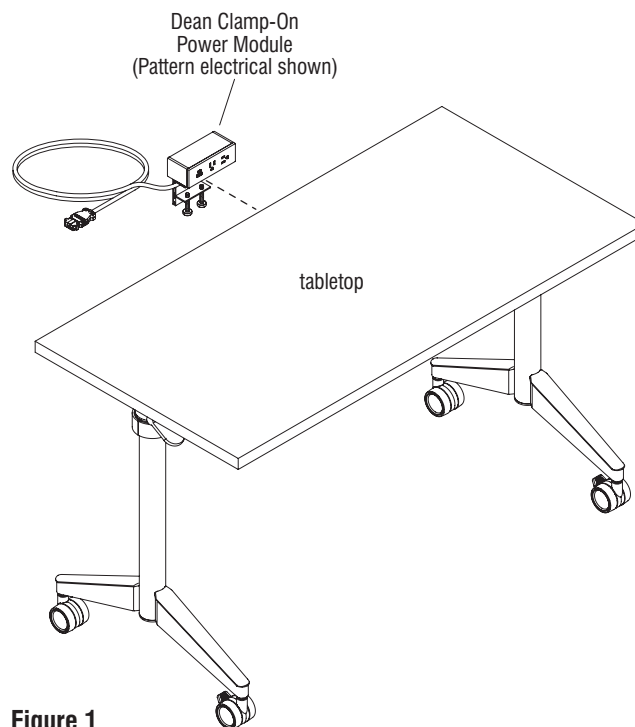
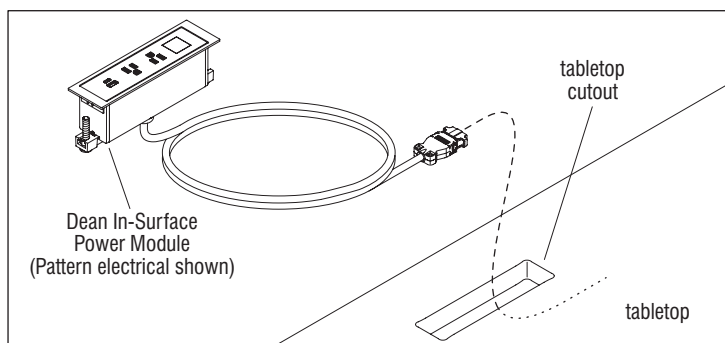


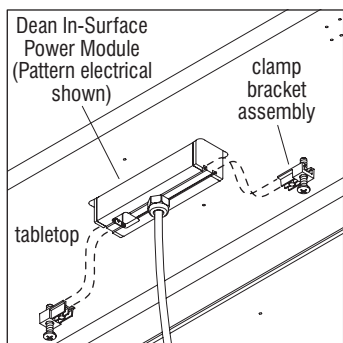
Figure 1



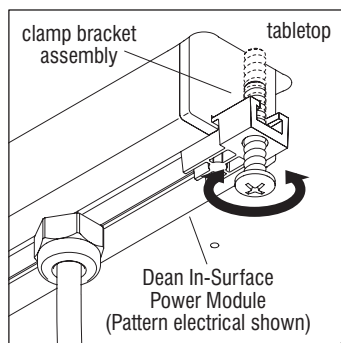
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail C



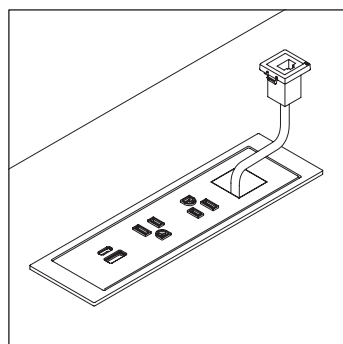
Detail D - (underside view)



Detail E - (underside view)

Data Adapter Plates	
BBB	L-Com Keystone Modular, NETCONNECT and 110 Connect Series Modular Jack, Siemon ZMAX Style, Allen Tel Versa Tap Series, Leviton Quick Port Series, Belden REVConnect, HDMI Adapter Cable.
CCC	Hubbell Nextspeed Keystone Series, ADC Truenet Series
DDD	Blank (no coupler/jack)
EEE	Ortronics Tracjack Series
FFF	Panduit Mini-Com Series
HHH	Video Monitor Jack/DB-15

Detail F



Detail G

Dean® In-Surface Power Module Installation

Note: The Dean In-Surface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean In-Surface power module for Pattern to a 24" x 48" Pirouette Nesting-Base table. Your configuration may vary.

Note (Power Modules for Pattern): The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

Note: If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

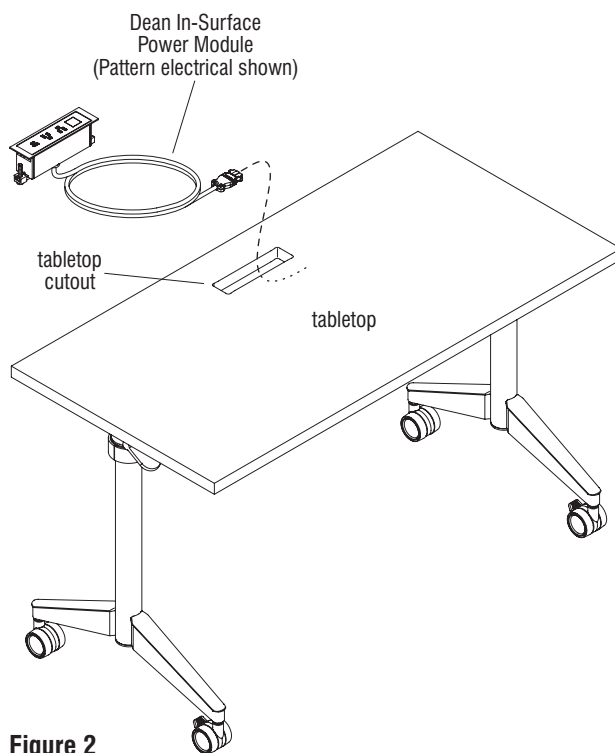


Figure 2

1. With the assembled table in the upright position, orient the Dean In-Surface power module as shown and route the connector end (or plug end) down through the tabletop cutout in the tabletop. Press the module down firmly into the cutout (Figure 2 & Detail C).
 2. At the underside of the Dean In-Surface power module are two horizontal channels which are used to secure the clamp bracket assembly onto each end of the module. Rotate each clamp bracket so the screws are facing away from the power module as illustrated in Detail D. Insert the top clamp bracket into the two openings on each end of the power module, then slide until the top bracket is completely engaged with the channel (Detail D).
 3. Using the screws on the clamp bracket assembly, tighten to secure the Dean-In-Surface power module to the tabletop (Detail E).
 4. Select the appropriate data plate adapter for the phone/data jack to be used and carefully remove from injection molded tree (Detail F).
- Note:** Jacks are sold by separate companies and are not supplied with the module.
5. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail G).
- Note:** Depending on style of data jack used, it may be necessary to route the phone/data cord through the module grommet opening and data plate to install. Each installation may vary.
6. Proceed to "Electrical Overview" instructions on page 12.

Pirouette® Tables - Nesting-Base - Power Modules

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

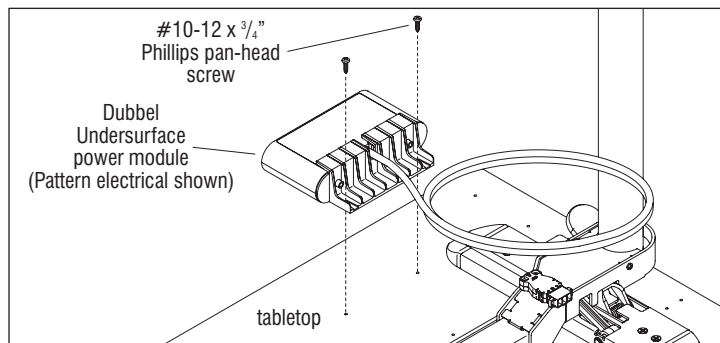
Dubbel Undersurface Power Module Installation

Note: The Dubbel Undersurface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Dean Clamp-On power module for Pattern to a 24" x 60" Pirouette Nesting-Base table. Your configuration may vary.

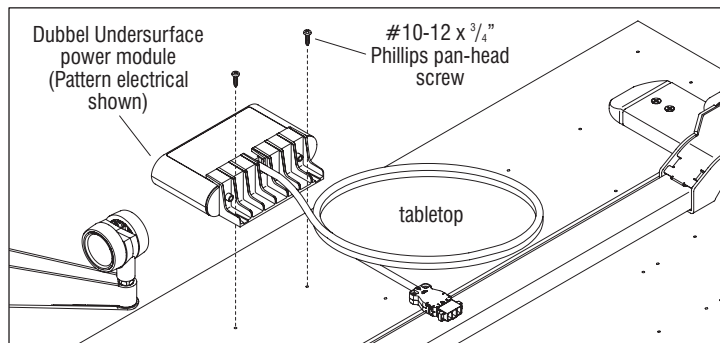
Note (Power Modules for Pattern): The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

Note: If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. Align the mounting holes of the Dubbel Undersurface power module with one of the three Dubbel pre-drilled mounting hole locations underneath the front, user side of the tabletop as illustrated (Figure 3 and Details H & I). Secure the Dubbel power module to the tabletop using two #10-12 x 3/4" Phillips pan-head screws (Figure 3 & Details H & I).
2. Proceed to "Electrical Overview" instructions on page 12.



Detail H - Left or Right Aligned Dubbel Mounting Holes



Detail I - Center Dubbel Mounting Holes

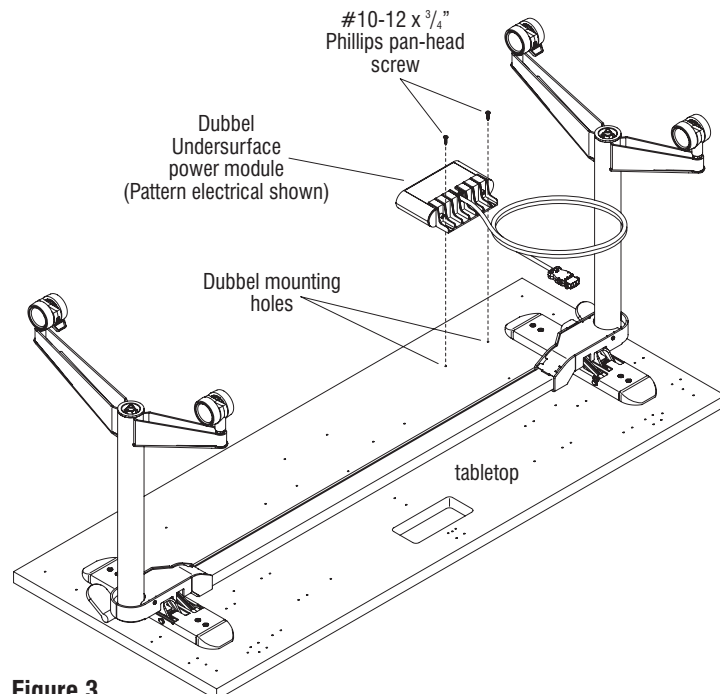
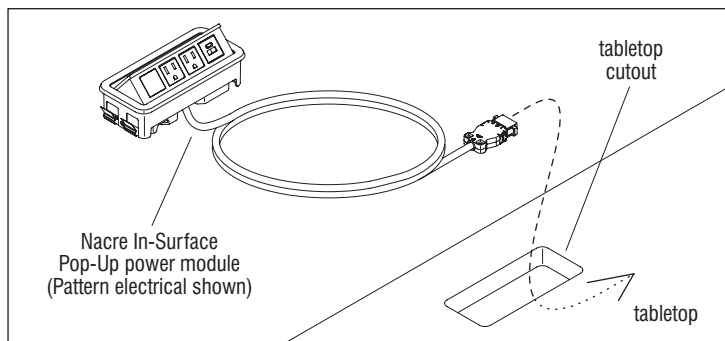


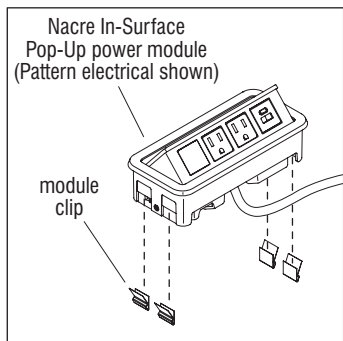
Figure 3



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



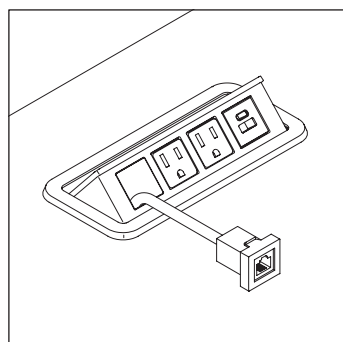
Detail J



Detail K

	Data Adapter Plates
BBB	L-Com Keystone Modular, NETCONNECT and 110 Connect Series Modular Jack, Siemon ZMAX Style, Allen Tel Versa Tap Series, Leviton Quick Port Series, Belden REVConnect, HDMI Adapter Cable.
CCC	Hubbell Nextspeed Keystone Series, ADC Truernet Series
DDD	Blank (no coupler/jack)
EEE	Ortronics Tracjack Series
FFF	Panduit Mini-Com Series
HHH	Video Monitor Jack/DB-15

Detail L



Detail M

Nacre® In-Surface Pop-Up Power Module Installation

Note: The Nacre In-Surface Pop-Up power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Nacre In-Surface Pop-Up power module for Pattern to a 24" x 48" Pirouette Nesting-Base table. Your configuration may vary.

Note (Power Modules for Pattern):

The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

Note: If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

1. Attach four module clips, two at each end, onto the sides of the Nacre In-Surface Pop-Up power module as illustrated (Detail K).
2. With the assembled table in the upright position, orient the Nacre In-Surface Pop-Up power module as shown and route the connector end (or plug end) down through the tabletop cutout. Press the module down firmly into the cutout to secure in place, making sure the two clips on each side of the module catch under the cutout bottom edge of the tabletop (Figure 4 & Detail J).

3. Select the appropriate data adapter plate for the phone/data jack to be used and carefully remove from injection molded tree (Detail L).

Note: Jacks are sold by separate companies and are not supplied with the module.

4. Wire the jack appropriately to the data plate and snap the data plate assembly into the module grommet opening as shown (Detail M).
5. Proceed to "Electrical Overview" instructions on page 12.

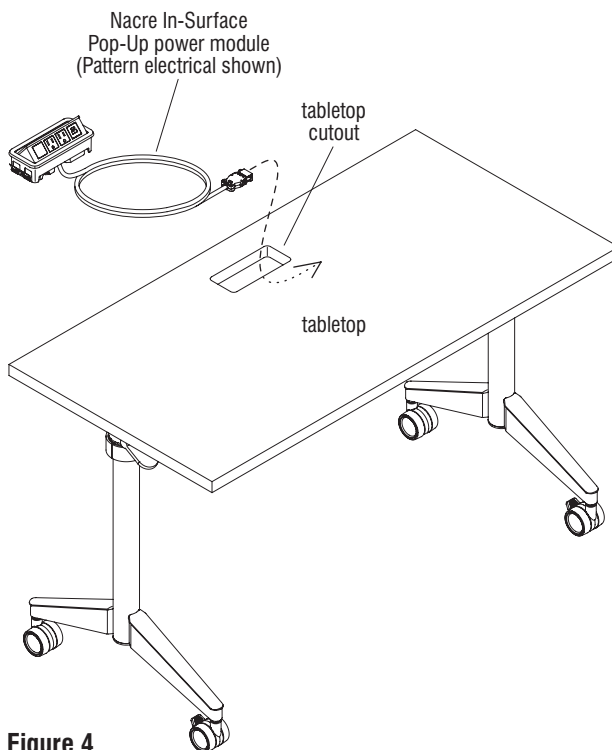


Figure 4

Pirouette® Tables - Nesting-Base - Power Modules
 Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

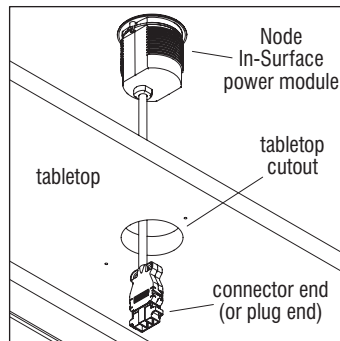
Node In-Surface Power Module Installation

Note: The Node In-Surface power module is available with 3-prong plug or Pattern electrical system. The figures on this page illustrate the installation of a Node In-Surface power module for Pattern to a 24" x 48" Pirouette Nesting-Base table. Your configuration may vary.

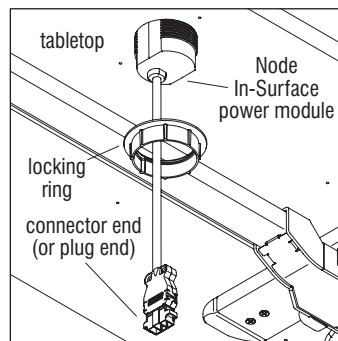
Note (Power Modules for Pattern): The Pattern electrical system allows up to ten distribution blocks or 50' of jumpers from the infeed distribution block, whichever comes first, connected to one standard 15-amp power cord.

Note: If tables are configured side-to-side or back-to-back with Pattern electrical, tables must be mechanically connected with gangers or splice plates before any electrical connections are made.

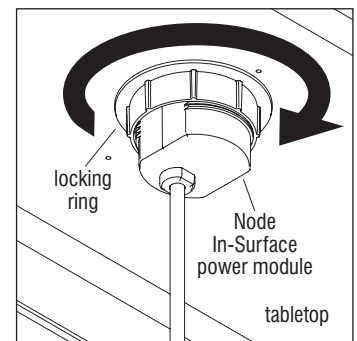
1. With the assembled table in the upright position, orient the Node In-Surface power module as shown and route the connector end (or plug end) down through the tabletop cutout. Press the module down firmly into the cutout to secure in place (Figure 5 & Detail N).
2. Route the Node In-Surface power module connector end (or plug end) through the locking ring opening as illustrated (Detail O).
3. Guide the locking ring along the power module cord until the ring reaches the bottom of the power module. Thread the locking ring onto the bottom of the Node In-Surface power module to secure the power module to the tabletop (Detail P).
4. Proceed to "Electrical Overview" instructions on page 12.



Detail N - (underside view)



Detail O - (underside view)



Detail P - (underside view)

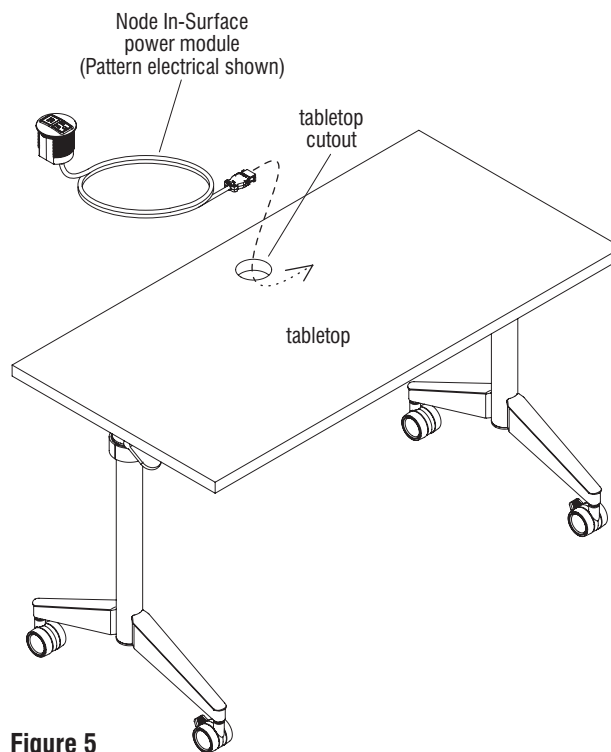
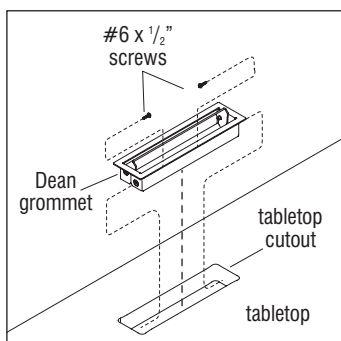


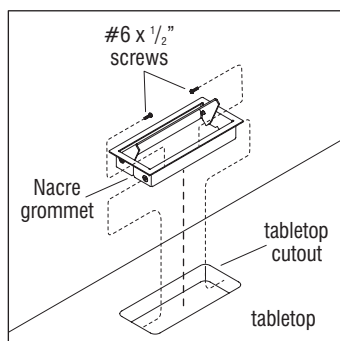
Figure 5



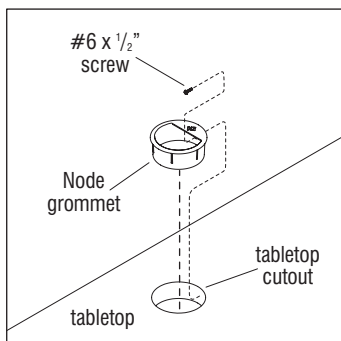
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail A - Dean Grommet



Detail B - Nacre Grommet



Detail C - Node Grommet

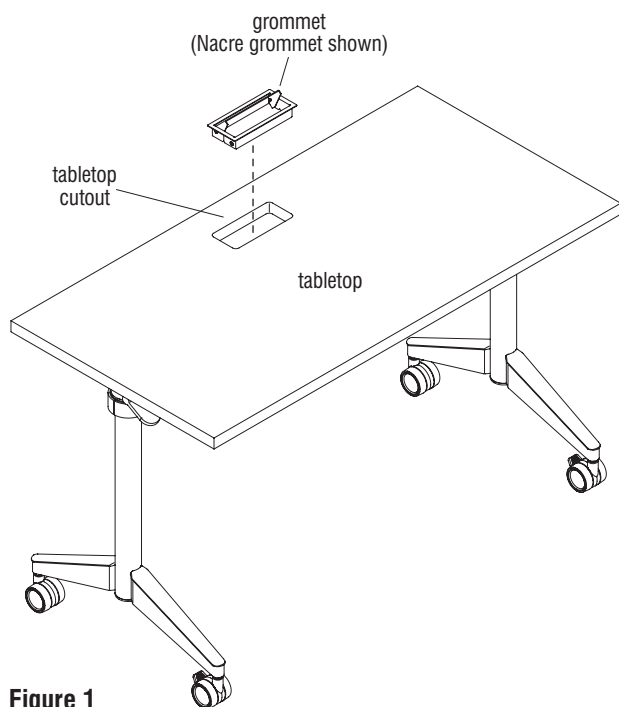


Figure 1

Grommet Overview

Note: If the tables being assembled require a Dean or Nacre grommet installed into any tabletop cutouts, proceed to “Dean & Nacre Grommet Installation” instructions below. If a Node grommet is required, proceed to “Node Grommet Installation” instructions on this page.

Dean & Nacre Grommet Installation

1. Position the Dean or Nacre grommets above the tabletop cutouts with the lid opening towards the user (Figure 1 & Details A or B).
2. Push the grommets into each cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Details A or B).
3. Secure the grommet to the tabletop by inserting two #6 x 1/2” screws through the holes on the inside of the module into the cut edge of the top (Details A or B).
4. Make sure the cover is closed on the grommet, then carefully rotate the tables to be upside down on a soft, protective surface.
5. Proceed to “Electrical Overview” instructions on page 12.

Node Grommet Installation

1. Position the Node grommets above the tabletop cutouts (Figure 1 & Detail C).
2. Push the grommets into each cutout, tapping lightly with a rubber mallet if required. Use caution to avoid scratching the grommet (Figure 1 & Detail C).
3. Secure the grommet to the tabletop by inserting one #6 x 1/2” screw through the hole on the inside of the module into the cut edge of the top (Detail C).
4. Carefully rotate the tables to be upside down on a soft, protective surface.
5. Proceed to “Electrical Overview” instructions on page 12.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Electrical Overview

Note: If the tables being assembled contain a power module with 3-prong plug and require an optional wire trough, proceed to page 16. If the tables being assembled contain a power module with 3-prong plug, but do not require optional wire troughs, proceed to page 19. If the tables being assembled contain a Pattern electrical system, proceed to the instructions below.

Pattern Electrical System Installation

Note: The Pattern electrical system is ETL Listed, evaluated to safety standard UL 962A (USA) and CAN/CSA-C22.2 No. 308 (Canada). It allows up to ten power distribution blocks and up to 50' of power jumpers (in either direction of the power infeed), whichever comes first, can allow up to eighteen power modules depending on table width, and connects to one 15-amp power supply cord (power infeed). The power supply cord does not count toward the maximum 50' of power jumpers.

Note: The Pattern quick-release tool is a simple tool designed to help remove the power connector ends from the Pattern power distribution blocks. If reconfiguration of the Pattern electrical system is required, reference "Pattern Quick-Release Tool" instructions on page 27.

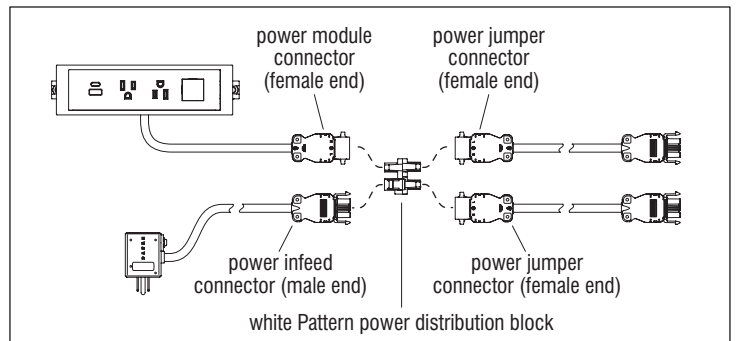
1. If a power module with a pop-up feature was installed (Nacre), make sure the cover is closed, then carefully rotate the table to be upside down on a soft, protective surface. If a Dean Clamp-On power module was installed, **DO NOT** flip the table upside down. First remove the clamp-on power module, then rotate the table upside down before proceeding to the next step.

Pattern Power Infeed Kit Assembly

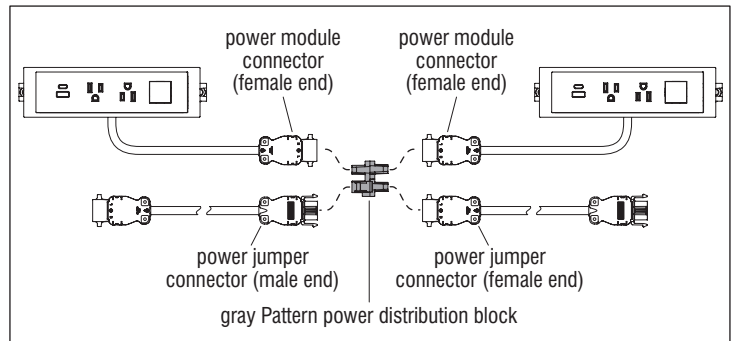
Important: Details A & B are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched

around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

1. Position a wire trough with the open-side face up, onto the floor along the back side of each upside-down table as illustrated. Face the wire trough's Snap-In RPT module mounting holes of the wire trough away from the back edge of the table to make flipping it into position easier once other components have been installed together into it (Figure 1).
2. For a run of tables, start Pattern electrical system assembly with the table that will contain the Pattern power infeed. Place the Pattern power infeed into the wire trough, routing the connector end toward the middle of the trough, and leaving the plug end out of the wire trough as illustrated (Figure 1).
3. Locate one white and one grey Pattern power distribution block. Plug the power infeed's male connector end into the white power distribution block first, as illustrated (Figure 1 & Detail A).
4. Next locate a 12" Pattern power jumper and plug the female connector end into the white power distribution block also. As illustrated in Detail A, either port opposite the power supply cord is fine (Figure 1 & Detail A).
5. Take a grey power Pattern distribution block in hand. Plug the previously installed (step 4) 12" Pattern power jumper's male end into the grey power distribution block as illustrated (Figure 1 & Detail B).
6. Steps 1 through 5 assemble a standard Pattern power infeed kit (Figure 1). If the table being assembled has the power infeed installed and it will receive three power modules, an additional 12" Pattern power jumper and grey Pattern power distribution block on the end will be required after the first grey distribution block (Figure 1).



Detail A - Connection Locations with White Power Distribution Block



Detail B - Connection Locations with Grey Power Distribution Block

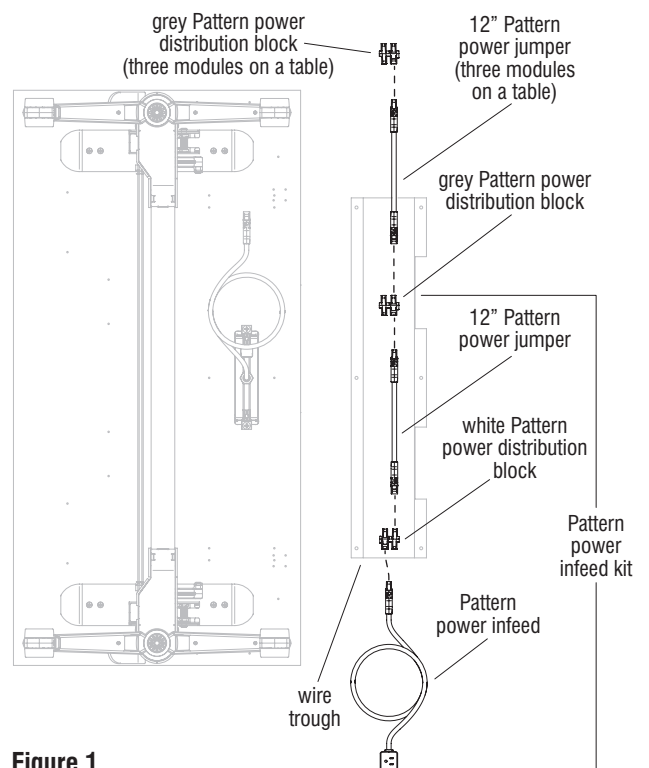


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

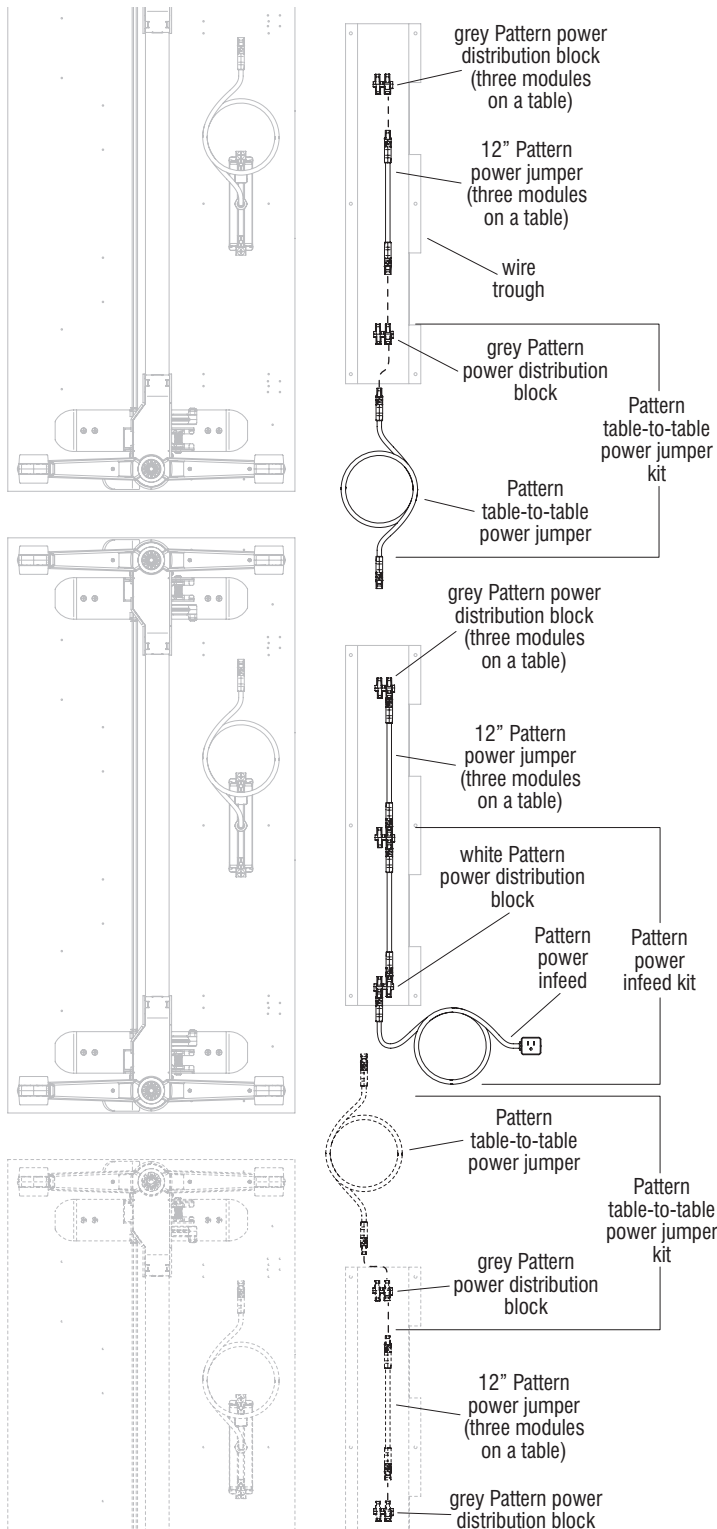


Figure 2

Pattern Table-to-Table Power Jumper Kit Assembly

Important: Details A & B, on the previous page, are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

Important: Pattern table-to-table power jumper kits carry power from one table to the next. Although tables are positioned and upside-down for power component configuration for each table, no table-to-table connections should be made at this

time. When instructed beginning on page 21, tables may be turned upright and ganged correctly before being instructed to make table-to-table connections.

Note: The Pattern table-to-table power jumper kit is used to extend power to any additional table beyond the table with the Pattern power infeed kit.

1. Take a Pattern table-to-table power jumper in hand and plug the jumper's male connector end into a grey Pattern power distribution block as shown in Detail B on page 12 and Figure 2 this page. Orient the table-to-table power jumper's female connector end out of the trough and toward the previous table, in the direction of the table with the Pattern table-to-table power jumper kit (Figure 2 & page 12, Detail B).
2. Step 1 above assembles the Pattern table-to-table power jumper kit (Figure 2). If the table being assembled will have three power modules, an additional 12" power jumper and grey power distribution block must be added after the Pattern table-to-table kit (Figure 2 & page 12, Detail B).
3. Repeat steps 1 & 2 to assemble table-to-table kits in the remaining wire troughs.
4. If the Pattern power infeed is located in-between two tables, connect the closest Pattern table-to-table power jumper, not connected to the run of tables, to the open available socket on the white Pattern power distribution block (Figure 2 & page 12, Detail B).
5. If the table being assembled contains Snap-In modules for Pattern, proceed to "Snap-In modules for Pattern Installation" instructions on page 14. If the table being assembled does not consist of Snap-In RPT modules but contains at least one power module, proceed to "Cable Routing Guidelines - Power Modules for Pattern" instructions on page 15.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Snap-In Module Installation

Important: Details C & D are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

Note: Snap-In RPT modules for Pattern can be used in conjunction with modesty panels, however, the trough must be rotated 180 degrees, so the Snap-In RPT modules face the user once installed.

1. If the tables being assembled require Snap-In RPT modules for Pattern, first route the connector end of each module in through the rectangular-shaped module mounting holes on the wire trough as illustrated, routing the connector ends toward the middle of the trough, then snap the module receptacles into position. Repeat step 1 to install Snap-In RPT modules to the remaining wire troughs of each table (Figure 3).

Cable Routing Guidelines - Tables with Snap-In RPT Modules for Pattern

1. Route the connector ends of the Snap-In modules to an available power distribution block on the Pattern electrical system inside the wire troughs (Figure 4 & Details C & D).
2. If the tables being assembled require a power module in addition to the two previously installed Snap-In RPT modules, route the connector end of the power module to an available power distribution block on the Pattern electrical system inside the wire trough (Figure 4 & Details C & D).
3. Proceed to "Wire Trough Installation for Tables with Power Modules for Pattern" instructions on page 17.

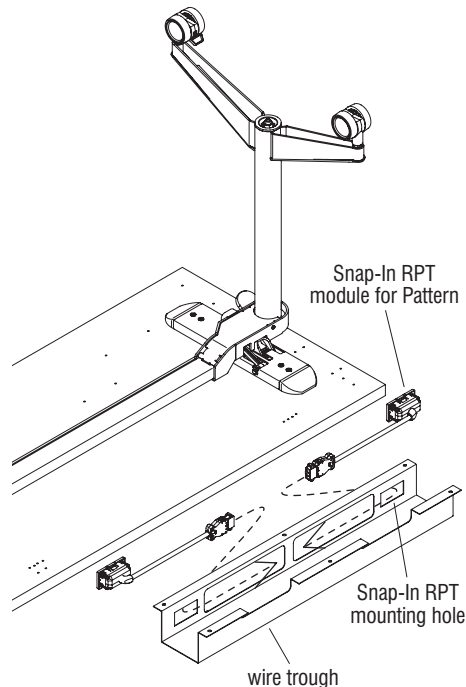
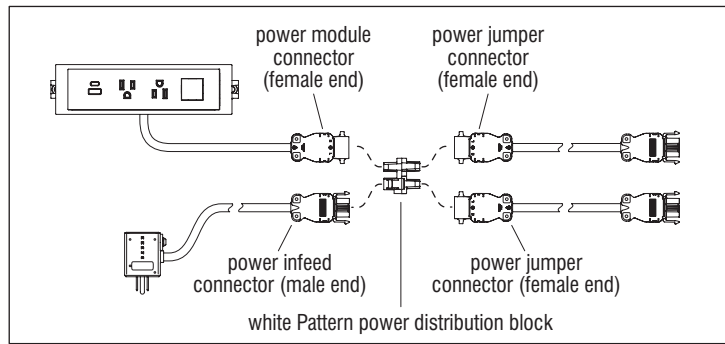
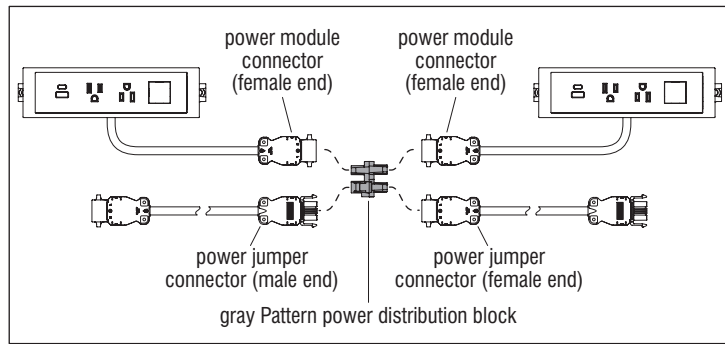


Figure 3



Detail C - Connection Locations with White Power Distribution Block



Detail D - Connection Locations with Grey Power Distribution Block

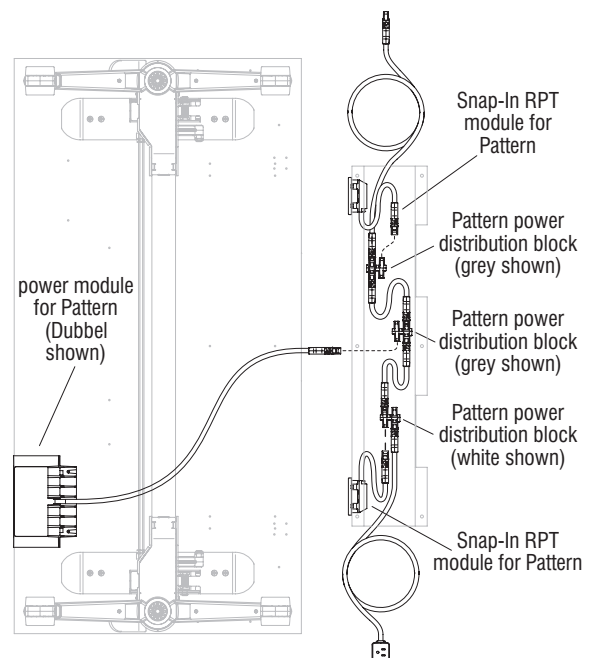
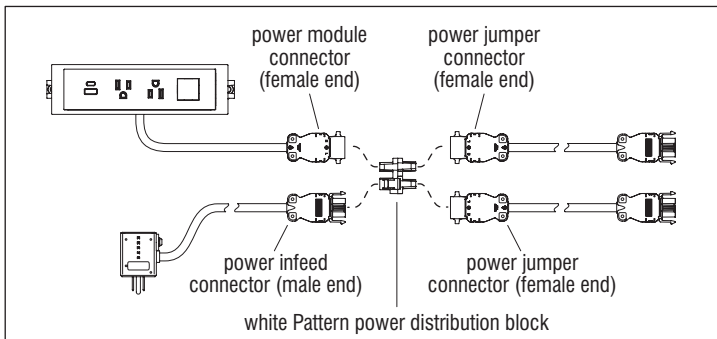


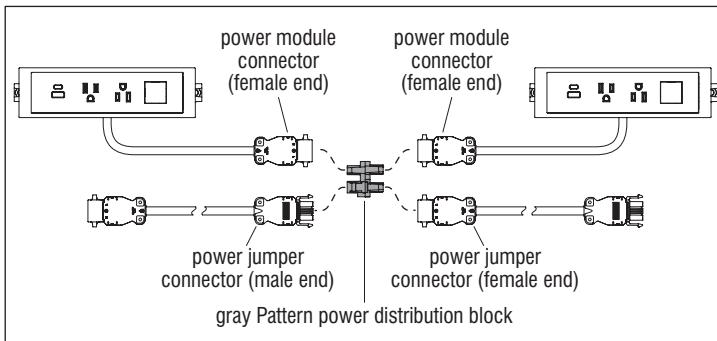
Figure 4



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail E - Connection Locations with White Power Distribution Block



Detail F - Connection Locations with Grey Power Distribution Block

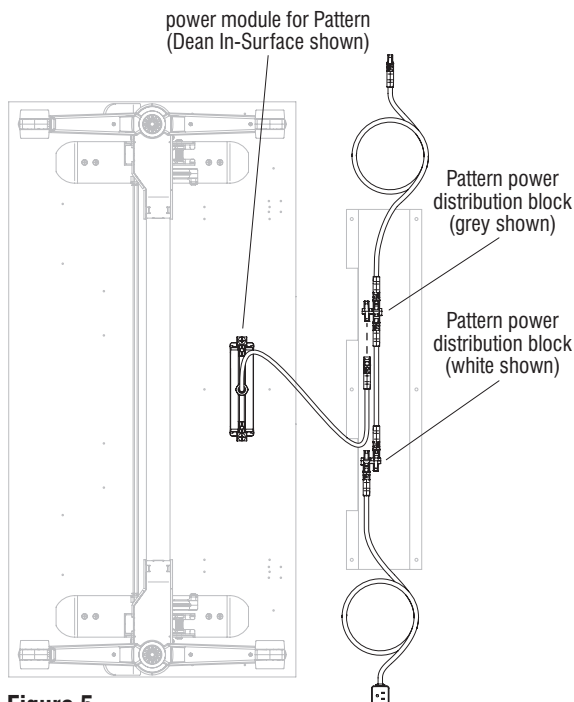


Figure 5

Cable Routing Guidelines - Power Modules for Pattern

Important: Details E & F are provided as a visual guide to illustrate the different white and grey power distribution blocks, and which male/female connector ends plug into each port correctly. If connector ends are switched around and plugged into a block's ports incorrectly, disassembly and reassembly will be required.

Note: If Dean Clamp-On power modules are specified on any of the tables being assembled, do not connect the Clamp-On power modules with the Pattern distribution blocks until instructed to do so later in the instructions.

1. If the table being assembled contains at least one power module for Pattern, route the connector end of each module toward an available power distribution block on the Pattern electrical system inside the wire trough. Repeat step 1 to route the remaining power modules from the other tables to an available power distribution block (Figure 5 & Details E & F).
2. Proceed to "Wire Trough Installation for Tables with Power Modules for Pattern" instructions on page 17.

■ Pirouette® Tables - Nesting-Base - Wire Management Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough Installation for Tables with a Power Module with 3-Prong Plug

Note: The wire trough is an optional accessory for tables specified with power modules with 3-prong plugs and must be specifically ordered.

1. If a power module with a pop-up feature was installed (Nacre), make sure the cover is closed, then carefully rotate the table to be upside down on a soft, protective surface. If a Dean Clamp-On power module was installed, **DO NOT** flip the table upside down. First remove the clamp-on power module, then rotate the table upside down before proceeding to the next step.
2. If wire trough is provided, position the wire trough over the underside of the power module as illustrated, with the two smaller rectangular RPT mounting holes facing the back edge of the table. Route the power cord out of the end of the trough. Align the wire trough mounting holes with the pre-drilled holes in the underside of the tabletop, and secure wire trough to tabletop using six #14 x $\frac{3}{4}$ " self-tapping screws. Do not over-tighten (Figure 1).
3. Power modules with 3-prong plugs utilize cord strain relief clips to restrain the power module cables along the desired path underneath the tabletops. Proceed to "Strain Relief Clip Installation" instructions on page 19.

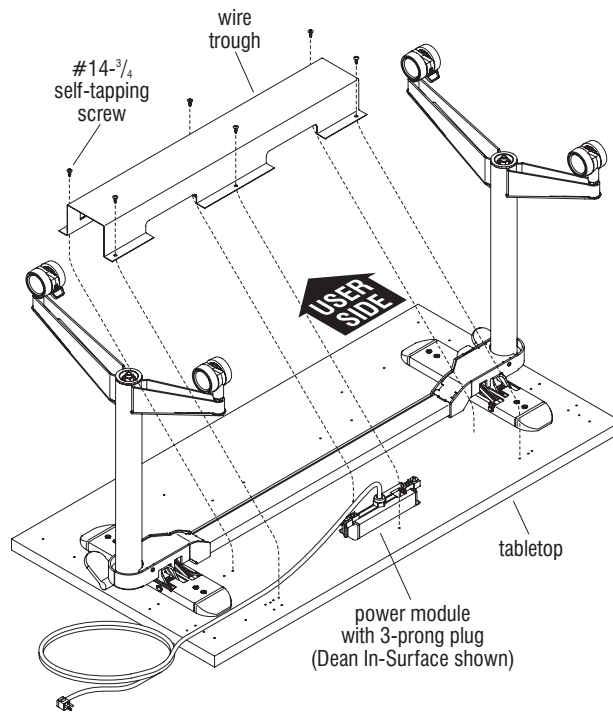


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough Installation for Tables with Power Modules for Pattern

1. Holding contents inside the wire trough, carefully turn it over 180-degrees, (upside-down) onto the tabletop, and over the power module(s). Adjust the power infeed, the connectors and cables in the trough so the trough lays flat. Align the wire trough mounting holes with the pre-drilled holes in the underside of the tabletop, and secure wire trough to tabletop using six #14 x 3/4" self-tapping screws. Do not over-tighten (Figure 2).
2. If the table being assembled contains a power module for Pattern, proceed to "Velcro Wire Manager Installation" instructions on page 18.

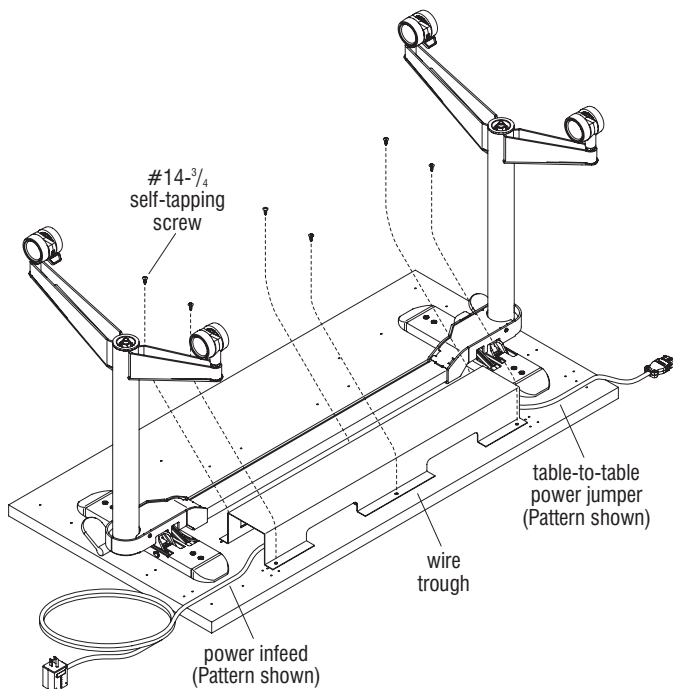


Figure 2

Pirouette® Tables - Nesting-Base - Wire Management

Assembly Instructions



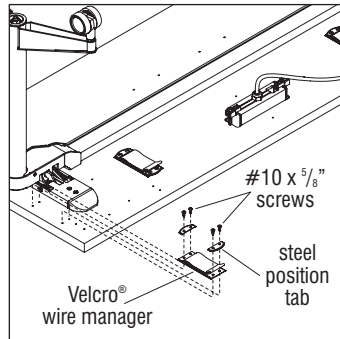
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Velcro® Wire Manager Installation

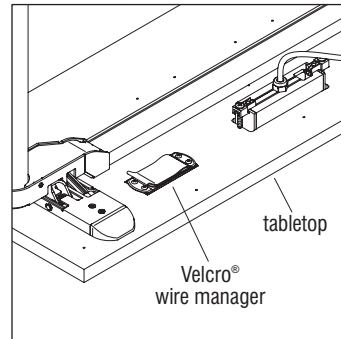
1. Position the two Velcro® wire managers (Figure 3), four if table length is 60"-72" and consists of a power module with 3-prong plug with no optional wire trough (Detail A), over the pre-drilled holes in the underside of the tabletop where illustrated. Locate and place two steel position tabs, one at each end over the mounting holes in the wire manager, then secure using four #10 x 5/8" screws, through the two position tabs, wire manager mounting holes and into the tabletop. Do not over-tighten (Figure 3).

Note: Velcro® wire managers must be rotated 90° to mount onto the underside of any 18" depth tabletop that consists of power modules with 3-prong plugs (Detail B).

2. Strap in the desired cords using the installed Velcro wire manager (Figure 3).
3. If a Dubbel Undersurface power module is installed to the table, proceed to "Strain Relief Clip Installation" instructions on page 19, otherwise proceed to "Vertical Wire Manager Installation" instructions on page 20.



Detail A - Velcro Wire Manager (60", 66", 72" tabletop only)



Detail B - Velcro Wire Manager (18" tabletop only)

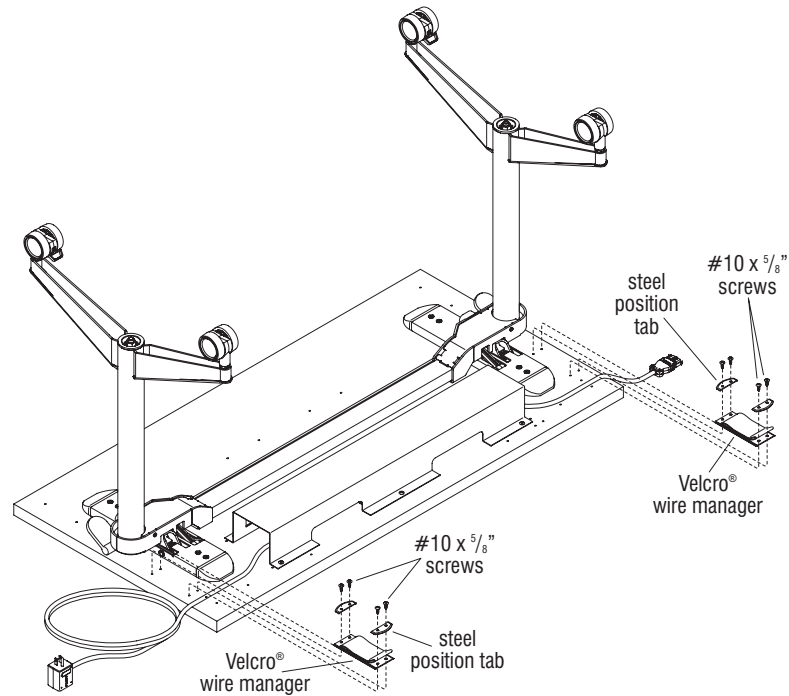
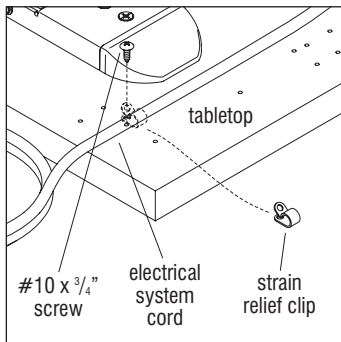


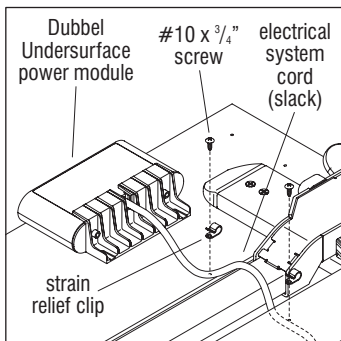
Figure 3



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail C



Detail D

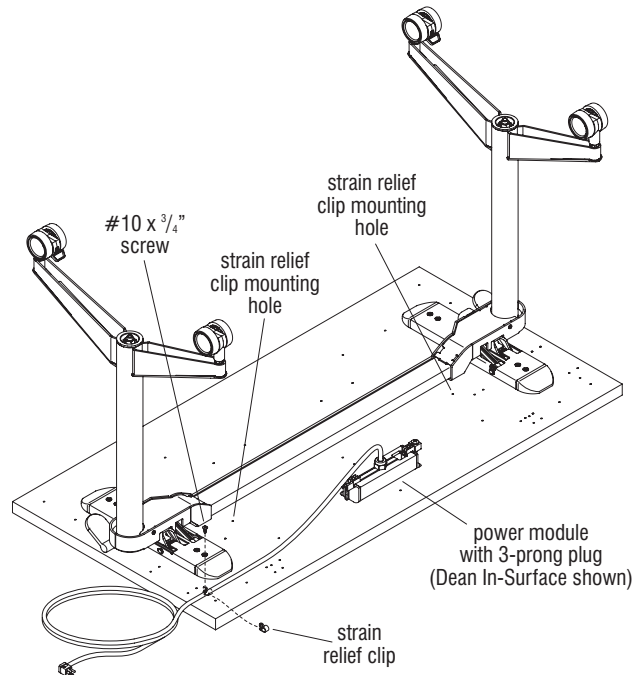


Figure 4

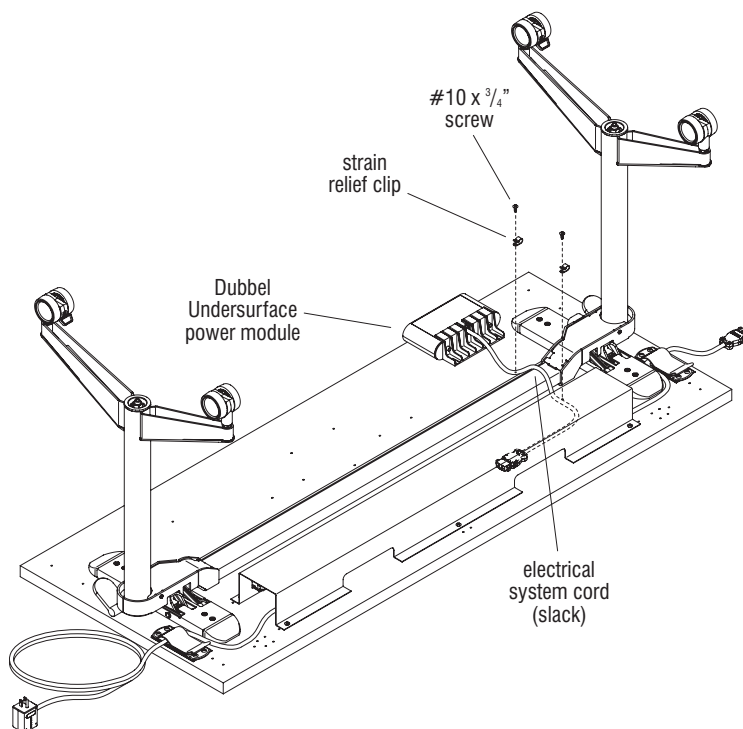


Figure 5

Strain Relief Clip Installation

Note: Tabletops have multiple mounting hole locations specifically used for cord strain relief clips but unused pre-drilled holes may be used if desired. Install strain relief clips frequently to restrain the power module cables along the desired path underneath the tabletops. Your configuration may vary.

Warning: When installing strain relief clips for Dubbel power modules on Pirouette Nesting-Base tables, some slack in the cable over the table support beam will be required to allow the table to rest in the nesting position. If the cord is too tight around the beam, interference will occur when the table is being placed into the nesting position (Figure 5 & Detail D).

1. Locate strain relief clips and position them at the desired locations above unused pre-drilled holes (Figure 4 & Detail C).
2. Insert the cable into the openings of the clips. Secure the clips to the tabletop using one #10 x 3/4 inch screw per clip (Figure 4 & Detail C).

■ Pirouette® Tables - Nesting-Base - Wire Management Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Vertical Wire Manager Installation

1. Route the power cord along the leg, then snap the wire manager to the post with the cord in between. Vertical wire manager easily snaps on and off the leg, to add or reconfigure cords (Figure 6).
2. Proceed to "Peg Installation" instructions on the next page.

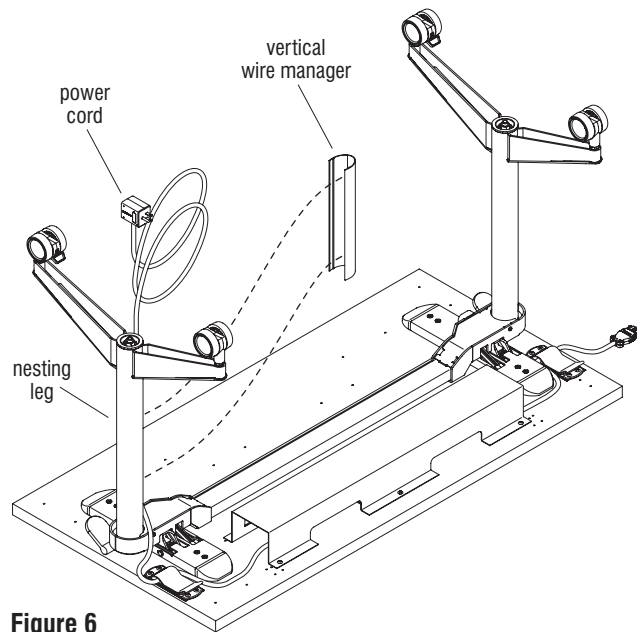


Figure 6

WARNING: Assembly of all table components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/tabletop.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

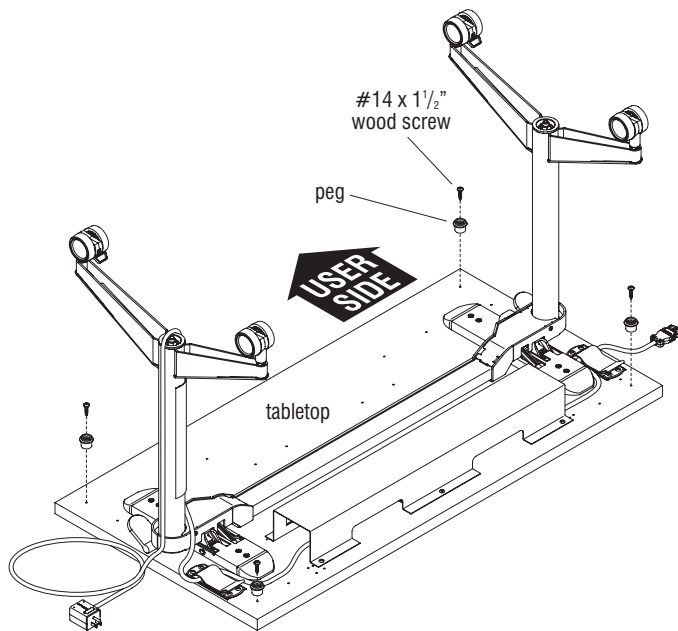


Figure 1

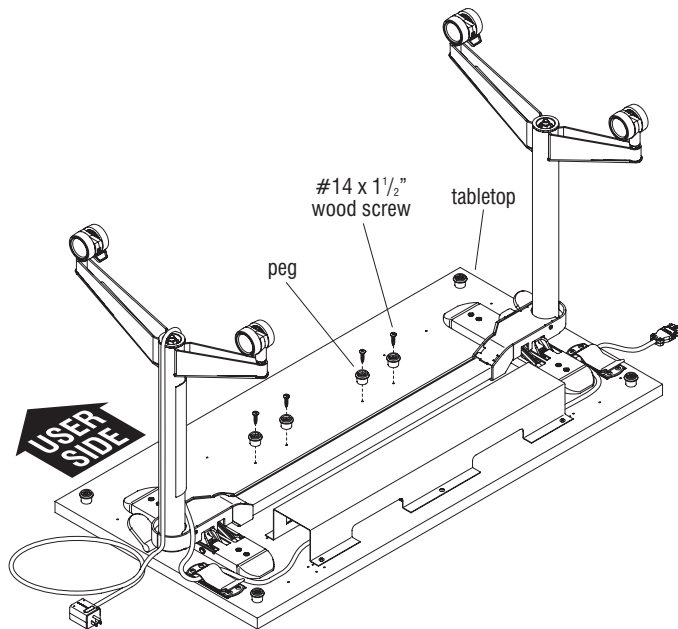


Figure 2

Peg Installation

Note: Take note of correct peg mounting locations to assure proper latching for ganging.

1. Locate the four pre-drilled peg mounting locations, one at each corner of the tabletop. Install a peg to each location using a #14 x 1 1/2" wood screw at each peg mounting location (Figure 1).
2. Locate the four pre-drilled peg mounting locations for storage located at the front, user side of the tabletop. Install a peg to each location using a #14 x 1 1/2" wood screw at each peg mounting location (Figure 2).
3. Carefully turn all tables to the upright position.
4. If the Pirouette tables being ganged are 24", 30" or 36" deep and are being ganged side-to-side, proceed to page 22. If the tables being ganged are 18" deep and are being ganged side-to-side, proceed to page 23. If the tables are to be ganged back-to-back, proceed to page 24.

Pirouette® Tables - Nesting-Base - Ganging

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

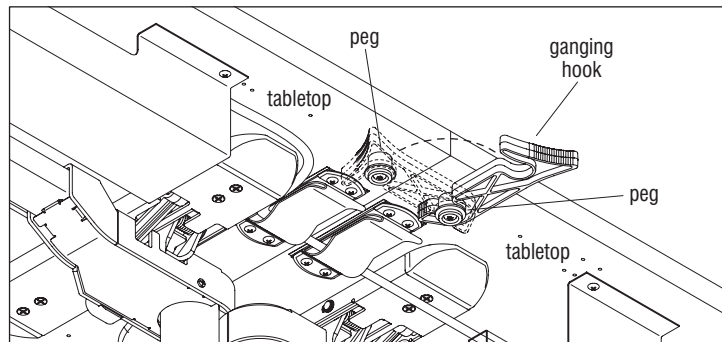
WARNING: Assembly of all table components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/tabletop.

Side-to-Side Ganging - 24", 30" & 36" Deep Tables

Note: Take note of correct ganging hook mounting locations to assure proper latching for each type of installation.

1. Move the two tables to be ganged together side-to-side, such that the two pair of ganging pegs face each other. As illustrated, position and snap the two ganging hooks onto their respective ganging pegs, then swing the hooks to the opposite peg to securely gang tables together (Figure 3 & Detail A).
2. Position and snap any extra pegs onto the pegs for storage on the front user side of the table. For ganging hook storage when tables are not paired, disconnect the table edge ganging hooks and move them to the pegs mounted to the front user side of the table (Figure 3).
3. Once mechanically joined together securely, tables with Pattern electrical systems may now have their table-to-table connections made. If the tables are using Pattern, route the Pattern table-to-table power jumper from one table over to the second. Connect the male end of the jumper to the closest Pattern power distribution block. Repeat step 3 to make the remaining power connections for the remaining tables (Figure 3).
4. Strap in the desired cords using the installed Velcro wire manager (Figure 3).
5. Proceed to "Connections to Power Source Overview" instructions on page 25.



Detail A - (underside view)

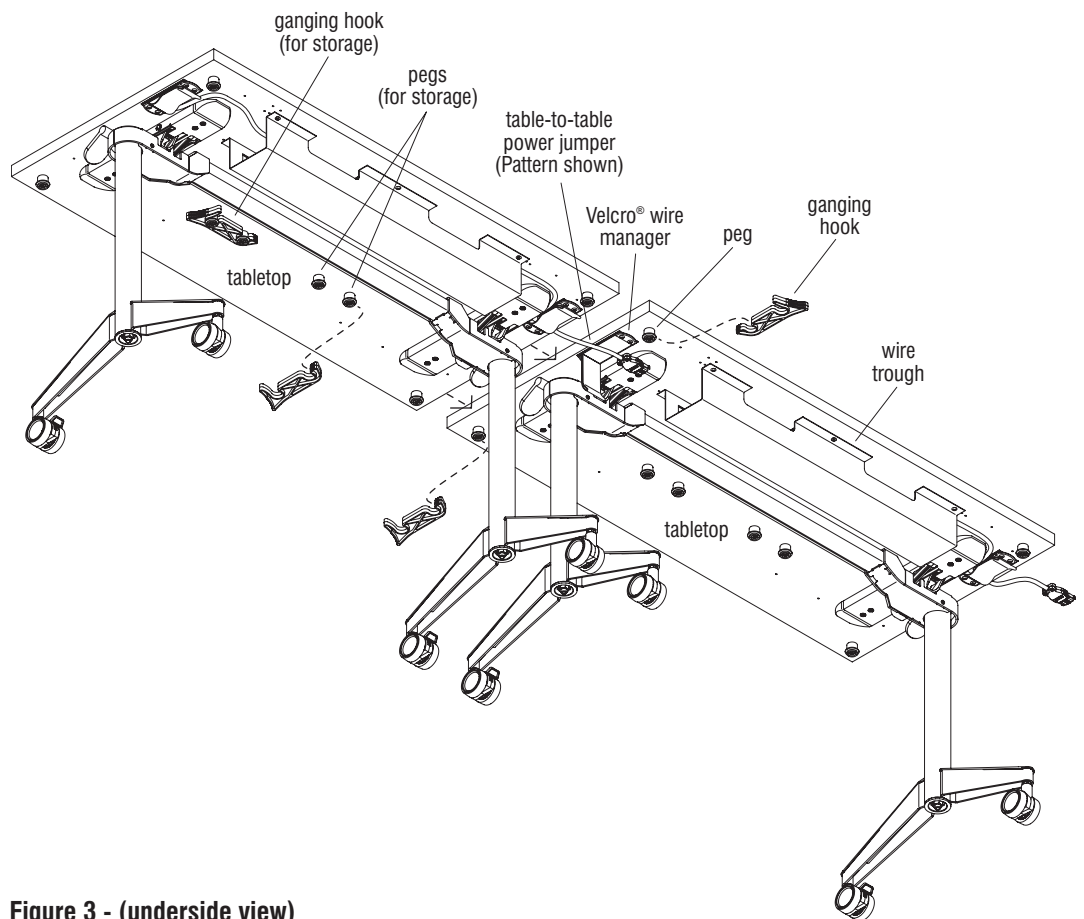


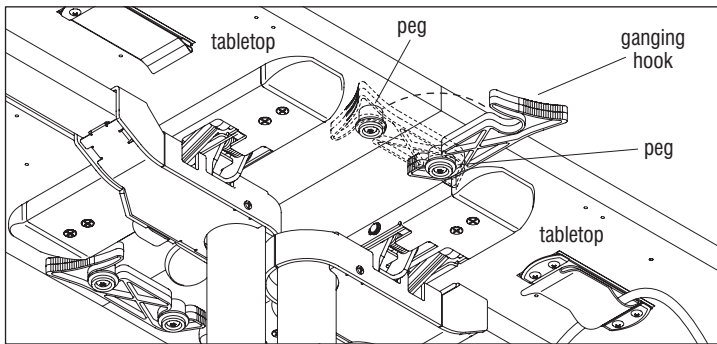
Figure 3 - (underside view)

WARNING: Assembly of all table components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/tabletop.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail B - (underside view)

Side-to-Side Ganging - 18" Deep Tables

Note: Take note of correct ganging hook mounting locations to assure proper latching for each type of installation.

1. Move the two tables to be ganged together side-to-side, such that the two pair of ganging pegs face each other. As illustrated, position and snap the two ganging hooks onto their respective ganging pegs, then swing the hooks to the opposite peg to securely gang tables together (Figure 4 & Detail B).
2. Position and snap any extra pegs onto the pegs for storage on the front user side of the table. For ganging hook storage when tables are not paired, disconnect the table edge ganging hooks and move them to the pegs mounted to the front user side of the table (Figure 4).
3. Proceed to "Connections to Power Source Overview" instructions on page 25.

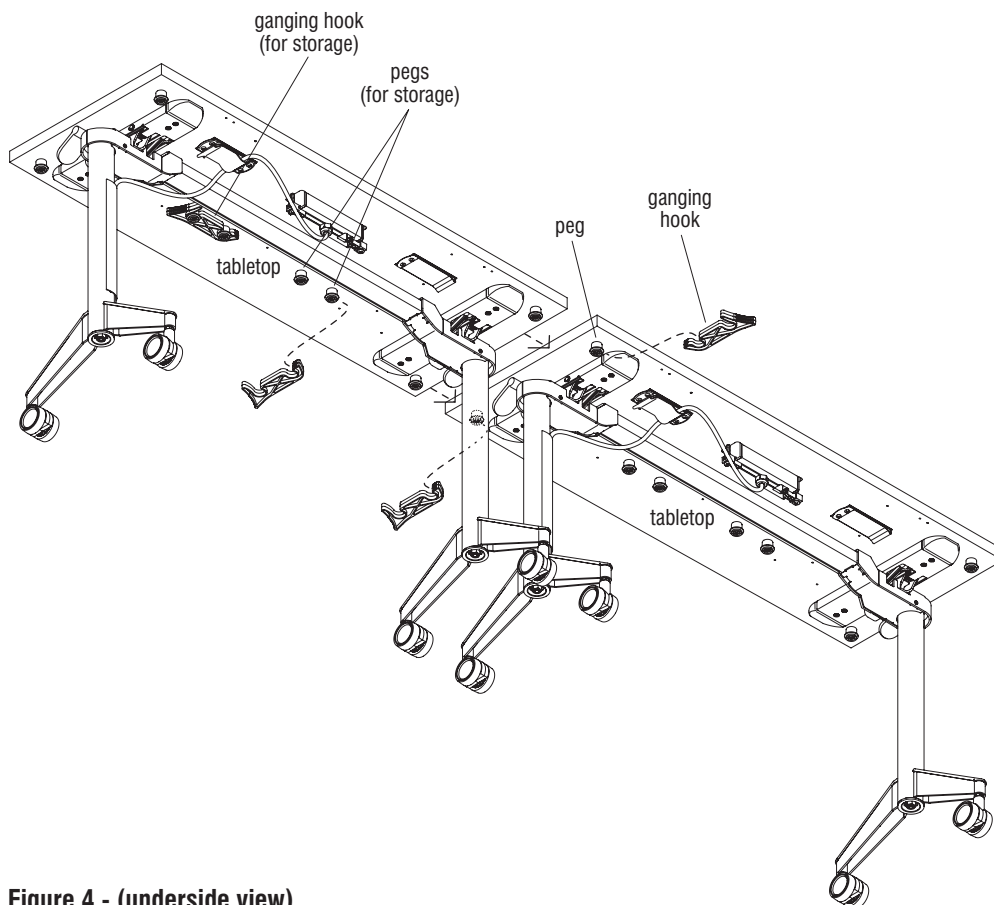


Figure 4 - (underside view)

Pirouette® Tables - Nesting-Base - Ganging

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

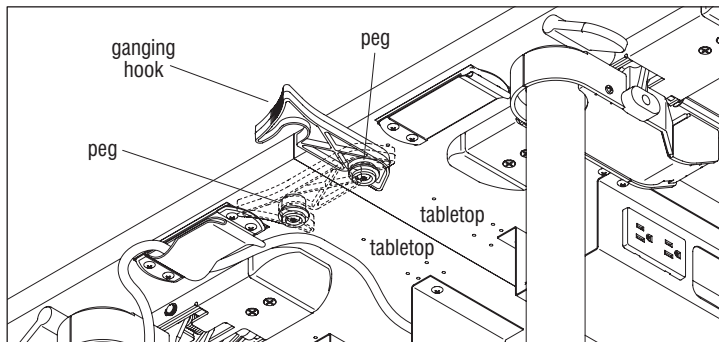
WARNING: Assembly of all table components must be completed before making any electrical connections. All electrically connected furnishings must also be mechanically connected.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/tabletop.

Back-to-Back Ganging

Note: Take note of correct ganging hook mounting locations to assure proper latching for each type of installation.

1. Move the two tables to be ganged together back-to-back, such that the two pair of ganging pegs face each other. As illustrated, position and snap the two ganging hooks onto their respective ganging pegs, then swing the hooks to the opposite peg to securely gang tables together (Figure 5 & Detail C).
2. Position and snap any extra pegs onto the pegs for storage on the front user side of the table. For ganging hook storage when tables are not paired, disconnect the table edge ganging hooks and move them to the pegs mounted to the front user side of the table (Figure 5).
3. Once mechanically joined together securely, tables with Pattern electrical systems may now have their table-to-table connections made. If the tables are using Pattern, route the Pattern table-to-table power jumper from one table over to the second. Repeat step 3 to make the remaining power connections for the remaining tables (Figure 5).
4. Strap in the desired cords using the installed Velcro wire manager (Figure 5).
5. Proceed to "Connections to Power Source Overview" instructions on page 25.



Detail C - (underside view)

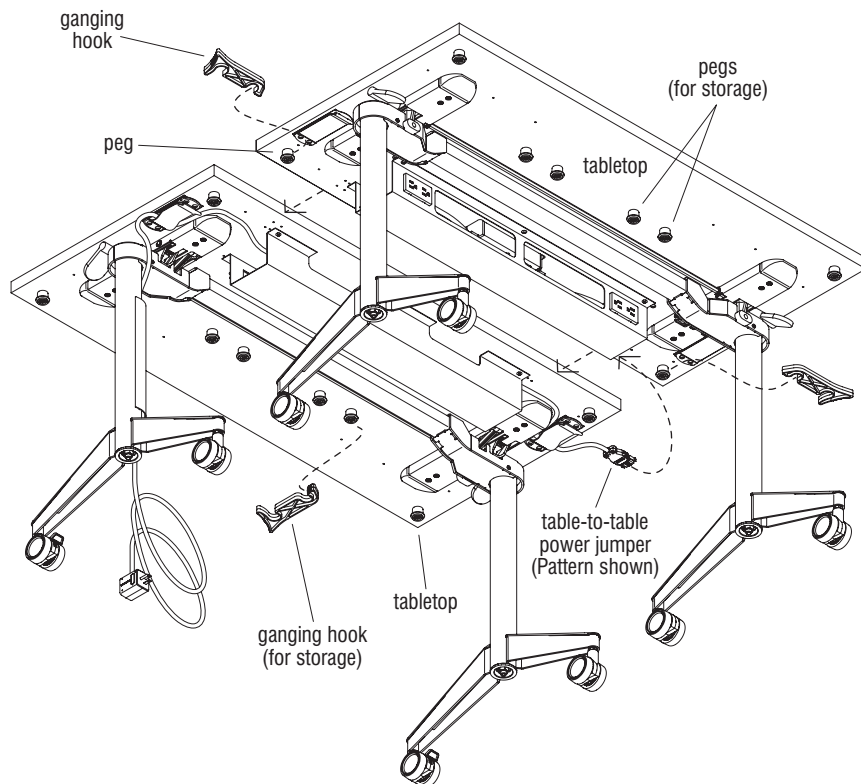


Figure 5 - (underside view)

GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail A. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

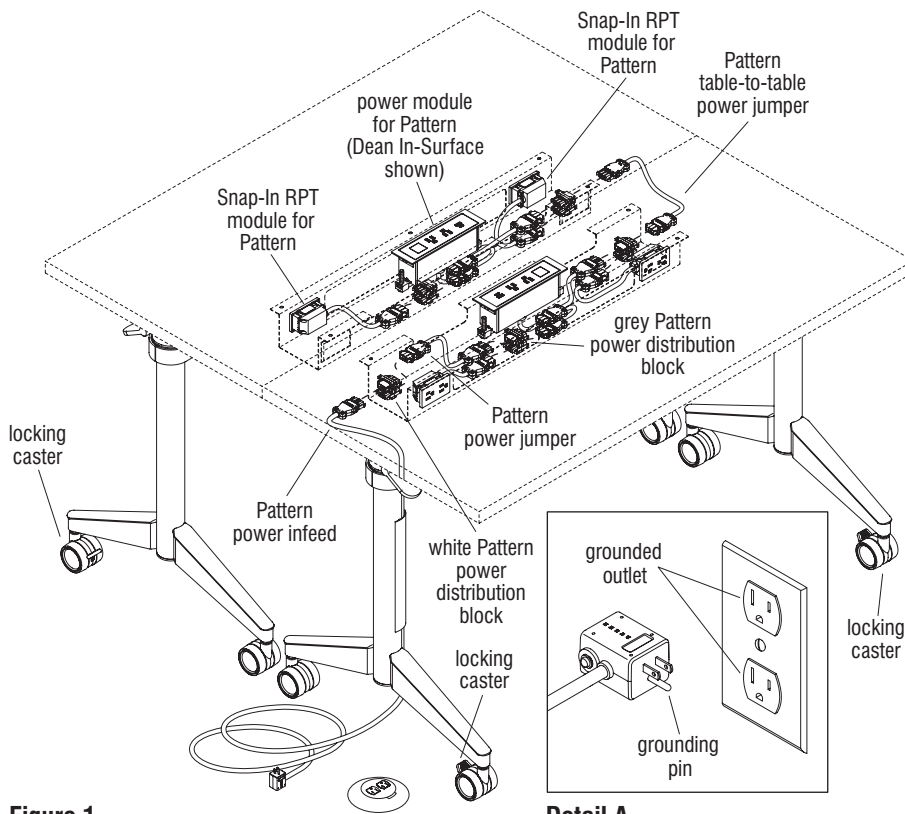


Figure 1

Detail A

Connections to Power Source Overview

Note: If the tables being assembled contain power modules with 3-prong plugs, proceed to page 26. If the tables being assembled use a Pattern electrical system, proceed to the instructions below.

Connections to Power Source - Pattern Electrical System

Warning: Never attach more than one power infeed to a chain of devices. Always check to be certain that the system is not already powered from another source before attaching an infeed.

1. Place tables at their final location and lock the two front, user side casters in place on each table. Snap the Pattern table-to-table jumper ends into each table's Pattern distribution block (Figure 1).
2. Plug the power infeed connector end into an appropriate location in the Pattern system only after all other components are installed. Plug into a source power outlet. Plug an electrical device into a power module on the Pattern electrical system to verify power. If there is no power, verify that there are no more than ten power distribution blocks used on the system, and that the total length of the system and all interconnecting cables (exclusive of the power infeed unit) does not exceed 50 feet, or 600 inches.
3. Once the connection with source power has been identified and corrected, press the reset button on the 3-prong plug end of the Pattern power infeed.
4. When tables are un-ganged, on the back user side, detach the ganging hook and snap both ends to the two installed pegs for storage near the center of the tabletop.

■ Pirouette® Tables - Nesting-Base - Connections to Power Source

Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail B. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

Connections to Power Source - Power Modules with 3-Prong Plug

1. Place tables at their final location and lock the two front, user side casters in place on each table. (Figure 2).
2. Plug the power module into an outlet only after all other components have been installed.
3. When tables are un-ganged, on the back user side, detach the ganging hook and snap both ends to the two installed pegs for storage near the center of the tabletop.

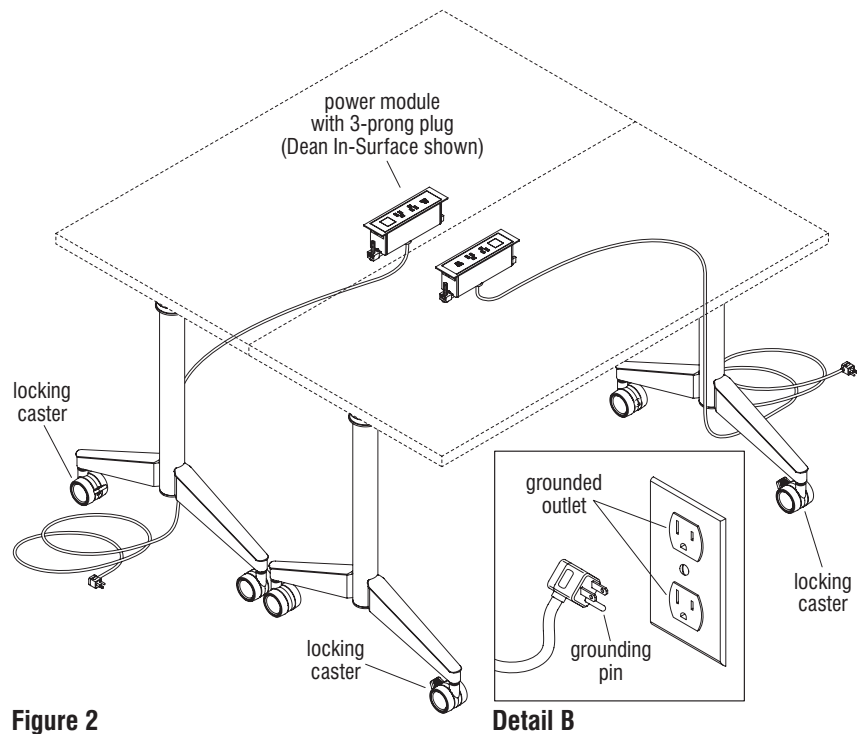
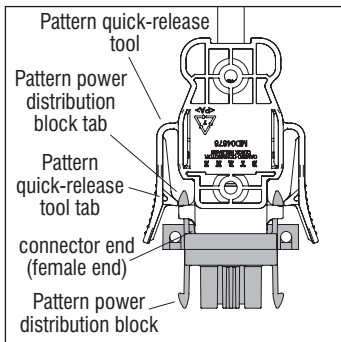


Figure 2

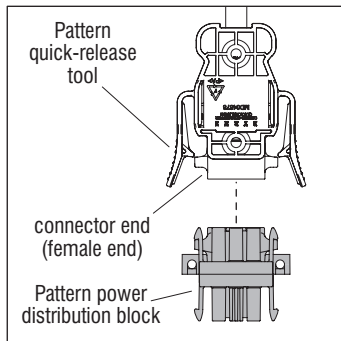
Detail B



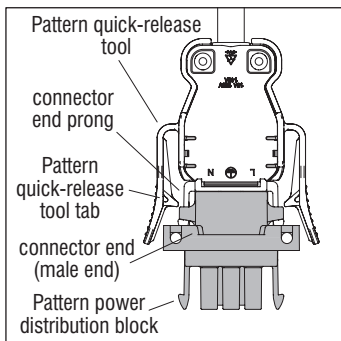
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



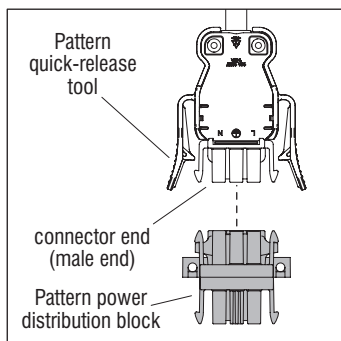
Detail A



Detail B



Detail C



Detail D

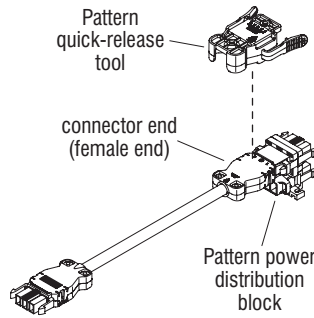


Figure 1

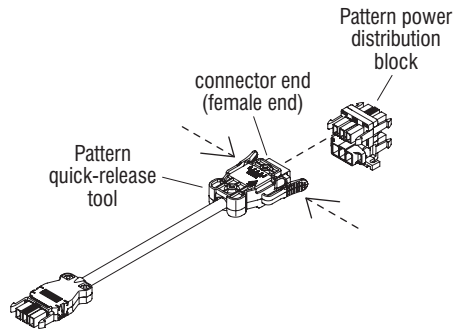


Figure 2

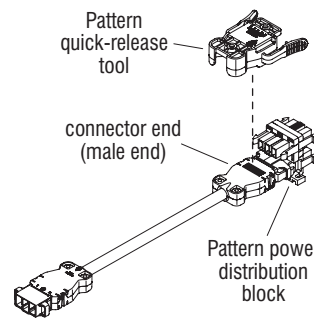


Figure 3

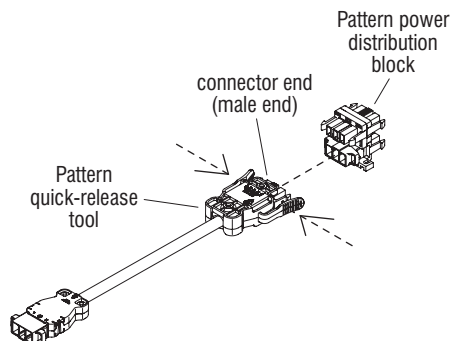


Figure 4

Pattern Quick-Release Tool

Note: The Pattern quick-release tool is a simple tool, designed to help remove the power infeed, power jumper & power module connector ends from the Pattern power distribution blocks. If on initial installation, or if the Pattern electrical system needs to be reconfigured due to table rearrangements, reference the following sections below based on the connectors that need to be removed.

Female Connector End

1. Snap the Pattern quick-release tool over the female end of the power module or power jumper connector end attached to the Pattern power distribution block (Figure 1).
2. The two Pattern quick-release tool tabs will align with the tabs of the Pattern power distribution block prongs. Squeeze the two Pattern quick release tool tabs together to push the two Pattern power distribution block tabs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 2 & Details A & B).

Male Connector End

1. Snap the Pattern quick-release tool over the male end of the power infeed or power jumper connector end attached to the Pattern power distribution block (Figure 3).
2. The two Pattern quick-release tool tabs will align at the bottom of the connector end prongs. Squeeze the two Pattern quick release tool tabs together to push the two Pattern power distribution block prongs together, then pull the connector end out of the distribution block. Remove the quick-release tool from the connector end (Figure 4 & Details C & D).

KI
1330 Bellevue Street
Green Bay, Wisconsin 54302
1-800-424-2432
www.ki.com

KI is a registered trademark
of Krueger International, Inc.

© 2025 Krueger International, Inc.
All Rights Reserved
Code KI-AI-000056R5/KI/PDF/0525

