

# PRODUCT SPECIFICATIONS

Cascha™ Furniture

May 2025

## TECHNICAL SPECIFICATIONS

### Lounge Chairs

#### Seat & Backrest Shell Construction

All seat and backrest structures are constructed of a  $\frac{1}{2}$ " thick formed, then CNC-cut continuous curved hardwood plywood. Plywood underside includes threaded inserts for installation of lounge chair bases as specified.

#### Upholstered Seat & Backrest

Seat top and backrest front foam thickness is  $1\frac{1}{2}$ ". Seat back and seat underside foam thickness is  $\frac{1}{4}$ ". All foam is glued to the continuous curved plywood structure, then upholstered using heat-activated glue. Upholstered Cascha lounge chairs are sewn with double needle top stitch, when no welting is present. Units may be specified with contrasting or non-contrasting upholstery choices. Specific models include decorative welting defining the seam between the top and front user surfaces around the perimeter. See Product Color Options page in the Cascha Pricelist for upholstery options offered.

#### Lounge Chair Frames

##### Sled Base

Made from 16 mm diameter, 1.5 mm thick steel tubing, formed and welded. Frames are finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. Bases come equipped with fixed nylon saddle glides, attached underneath with a zinc plated screw (silver appearance). Frame attaches into threaded inserts under the upholstered chair using two M6 x 35mm and two M6 x 18mm screws and into threaded inserts on the back of the upholstered chair using two M6 x 18mm screws. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified.

##### Wood 4-Leg Base

Four legs are milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Two steel supports join the wood leg assemblies using eight M6 x 18 black oxide screws. The metal support secures to the underside of the lounge using four M6 x 18 black oxide screws. Steel support is powder-coat painted Black. Base glide options available are none, felt or nylon. Glides each are attached using one  $\#4 \times \frac{5}{8}$ " wood screw.

##### Metal Swivel Base

Four-spoke base is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat Black paint, or specified as polished aluminum. Base comes with either casters or glides. Available caster option is 50 mm O.D. double-wheel nylon. Optional push-in nylon glides are available with either felt or nylon pads adhered underneath. A steel support cylinder atop the four-spoke base which swivels 360-degrees is finished with baked-on electrostatically applied powder-coat Black paint or may be specified as duplex nickel-chrome plated. Lounge is supported by a contoured top plate, of molded high-strength black plastic. Top plate attaches to threaded inserts in the underside of the lounge using four M6 x 30mm black oxide screws and external tooth lock washers.



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## TECHNICAL SPECIFICATIONS

### Lounge Chairs (cont.)

#### Lounge Chair Frames (cont.)

##### Wood Swivel Base

Four pyramidal base legs are each milled out of solid Ash. Reinforced with a steel post. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Each leg inserts into a leg support knuckle and is secured underneath with a #10 x  $\frac{3}{4}$ " Phillips flat head screw. Leg support knuckle is constructed of steel, finished with baked-on electrostatically applied powder-coat Black paint. Fixed in the knuckle is a nylon bushing with a zinc-plated steel post, which swivels 360-degrees. Lounge is supported by a contoured top plate, of molded high-strength black plastic. Top plate attaches to threaded inserts in the underside of the lounge using four M6 x 30mm black oxide screws and external tooth lock washers. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

##### Rocking Base

Base is constructed of steel and wood. Upper base frame is made from 22 mm diameter, 2 mm thick steel tubing, formed and welded. Frame is finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. Attached to the frame using four M6 x 35mm zinc plated screws (silver appearance) is a pair of wood rockers made of solid Ash. Rockers are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Upper base frame attaches into threaded inserts under the lounge using four M6 x 18mm screws. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified.

### Ottomans

#### Ottoman Shell Construction

Ottoman structures are constructed of a  $\frac{1}{2}$ " thick formed, then CNC-cut continuous curved hardwood plywood. Plywood underside includes threaded inserts for installation of ottoman bases as specified.

#### Upholstery

Ottoman top foam thickness is 1" and underside foam thickness is  $\frac{1}{4}$ ". All foam is glued to the continuous curved plywood structure, then upholstered using heat-activated glue. Upholstered Cascha ottomans are sewn with double needle top stitch, when no welting is present. Units may be specified with contrasting or non-contrasting upholstery choices. Specific models include decorative welting defining the seam between the top and front user surfaces around the perimeter. See Product Color Options page in the Cascha Pricelist for upholstery options offered.

#### Ottoman Frames

##### Wood Swivel Base

Four pyramidal base legs are each milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Each leg inserts into a leg support knuckle and is secured underneath with a #10 x  $\frac{3}{4}$ " Phillips flat head screw. Leg support knuckle is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat Black paint, or specified as polished aluminum. Fixed in the knuckle is a nylon bushing with a zinc-plated steel post, which swivels 360-degrees. Ottoman is supported by a contoured top plate, of molded high-strength black plastic. Top plate attaches to threaded inserts in the underside using four M6 x 30mm black oxide screws and external tooth lock washers. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

## TECHNICAL SPECIFICATIONS

### Ottomans (cont.)

#### Ottoman Frames (cont.)

##### Metal Swivel Base

Four-spoke base is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat Black paint, or specified as polished aluminum. Push-in nylon glides are available with either felt or nylon pads adhered underneath. A steel support cylinder atop the four-spoke base which swivels 360-degrees is finished with baked-on electrostatically applied powder-coat Black paint or may be specified as duplex nickel-chrome plated. Ottoman is supported by a contoured top plate, of molded high-strength black plastic. Top plate attaches to threaded inserts in the underside of the lounge using four M6 x 30mm black oxide screws and external tooth lock washers.

### Guest Chairs

#### Seat & Backrest Shell Construction

All seat and backrest structures are constructed of a  $\frac{1}{2}$ " thick formed, then CNC-cut continuous curved hardwood plywood. Plywood underside includes threaded inserts for installation of chair bases as specified.

#### Upholstered Seat, Backrest & Arms

Seat top and backrest front foam thickness is 1". Seat underside and seat back foam thickness is  $\frac{1}{4}$ ". Arms inside and outside foam thickness  $\frac{1}{2}$ ". All foam is glued to the continuous curved plywood structure, then upholstered using heat-activated glue. Upholstered Cascha guest chairs are sewn with double needle top stitch, when no welting is present. Units may be specified with contrasting or non-contrasting upholstery choices. Specific models include decorative welting defining the seam between the top and front user surfaces around the perimeter. See Product Color Options page in the Cascha Pricelist for upholstery options offered. Guest chairs are available with arms or without arms.

#### Guest Chair Frames

##### Metal 4-Leg Base

Legs are made from 16 mm diameter, 1.5 mm thick steel tubing, formed and welded. Bases are finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. See Product Color Options in the Cascha Furniture Pricelist. Bases come equipped with plastic press-in glides with either nylon or felt adhered to the bottom. Upper x-frame structure secures to threaded inserts in the underside of the chair using eight M6 x 18mm screws. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified.

##### Wood 4-Leg Base

Four legs are milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. A formed and welded steel 12 mm diameter rod x-frame support joins at the four leg tops, securing with one #4 x  $\frac{5}{8}$ " screw each. X-frame support is baked-on electrostatically applied powder-coat painted in Black and attaches to the chair underside using eight M6 x 18mm black oxide screws. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

## TECHNICAL SPECIFICATIONS

### Guest Chairs (cont.)

#### Guest Chair Frames (cont.)

##### Metal Swivel Base

Four-spoke base is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat Black paint, or specified as polished aluminum. Base comes with either casters or glides. Available caster option is 50 mm O.D. double-wheel nylon. Optional push-in nylon glides are available with either felt or nylon pads adhered underneath. A steel support cylinder atop the four-spoke base which swivels 360-degrees is finished with baked-on electrostatically applied powder-coat Black paint or may be specified as duplex nickel-chrome plated. Adjustable-Height chair is supported by a contoured top plate, of molded high-strength black plastic which contains a height-adjust lever. Lever is only available duplex nickel-chrome plated. Press-fit in the support cylinder below and the top plate above is an adjustable-height class-4 gas cylinder. Top plate attaches to threaded inserts in the underside of the lounge using four M6 x 30mm Phillips black oxide screws and black oxide external tooth lock washers.

##### Wood Swivel Base

Four pyramidal base legs are each milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Each leg inserts into a leg support knuckle and are secured underneath with a #10 x  $\frac{3}{4}$ " Phillips flat head screw. Leg support knuckle is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat Black paint, or specified as polished aluminum. Fixed in the knuckle is a nylon bushing with a zinc-plated steel post, which swivels 360-degrees. Chair is supported by a contoured top plate, of molded high-strength black plastic. Top plate attaches to threaded inserts in the underside using four M6 x 30mm black oxide screws and external tooth lock washers. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

### Stools

#### Seat & Backrest Shell Construction

All seat and backrest structures are constructed of a  $\frac{1}{2}$ " thick formed, then CNC-cut continuous curved hardwood plywood. Plywood underside includes threaded inserts for installation of Stool bases as specified.

#### Upholstered Seat & Backrest & Arms

Seat top and backrest front foam thickness is 1". Seat underside and seat back foam thickness is  $\frac{1}{4}$ ". Arms inside and outside foam thickness  $\frac{1}{2}$ ". All foam is glued to the continuous curved plywood structure, then upholstered using heat-activated glue. Upholstered Cascha stools are sewn with double needle top stitch, when no welting is present. Units may be specified with contrasting or non-contrasting upholstery choices. Specific models include decorative welting defining the seam between the top and front user surfaces around the perimeter. See Product Color Options page in the Cascha Pricelist for upholstery options offered. Stools are available with or without arms.

#### Stool Frames

##### Metal 4-Leg Frame

Fixed frame heights are available for 24" and 30" high stools. Legs are made from 16 mm diameter, 1.5 mm thick steel tubing. Formed and welded is an upper solid 12 mm diameter rod x-frame structure. Stool frames also include a formed 11 mm diameter solid rod welded-on foot ring. Bases are finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. See Product Color Options in the Cascha Furniture Pricelist. Bases come equipped with plastic press-in glides with either nylon or felt adhered to the bottom. Upper x-frame solid 12 mm diameter rod structure secures to threaded inserts in the underside of the chair using eight M6 x 18mm screws. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified.

## TECHNICAL SPECIFICATIONS

### Stools (cont.)

#### Stool Frames (cont.)

##### Wood 4-Leg Frame

Fixed frame heights are available for 24" and 30" high stools. Legs are milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. A formed and welded steel 12 mm diameter rod x-frame support joins at the four leg tops, securing with one #4 x  $\frac{5}{8}$ " screw each. X-frame support is baked-on electrostatically applied powder-coat painted in Black and attaches to the chair underside using eight M6 x 18mm black oxide screws. Stool frames also include a formed 11 mm diameter solid rod foot ring. Foot ring is finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. Foot ring attaches to threaded inserts in the legs using four M6 x 22mm screws. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

##### Metal Swivel Pedestal Base

At the bottom of the base is a steel disk with dimensions of 450 mm diameter by 7 mm thick. The base bottom contains six nylon threaded glides allowing for minimal adjustability on un-level floors. Atop the base is a 50 mm diameter, 1.5 mm thick steel lower support post, secured from under the base by three M8 x 35mm flat Allen head screws. Lower support post holds an internally, press-fit adjustable-height class-4 gas lift cylinder with an adjustment range of 260 mm. Concealing the height-adjust cylinder and raising or lowering over of the lower support post is the upper seat support post with seat support. Support post consists of a steel cylinder of 60 mm diameter, 1.5 mm thick, 385 mm length. Includes a welded-on footrest of 25 mm diameter, 1.5 mm thick, 310 mm length. Welded to the top of the support post is the seat support which the top of the gas cylinder mates into. Integrated into the seat support is a height-adjust lever which activates the gas cylinder below. All steel base parts are finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as duplex nickel-chrome plated. Upper seat support attaches to the stool underside using four M6 x 30 screws and external tooth lock washers. Screws are black oxide when powder-coat paint is specified on the frame, and zinc plated (silver appearance) when any other finish is specified.

### Tables

Assembled table heights are: 16", 20", 29", 36" and 42". Tabletops and bases are ordered separately.

#### Tabletops

Tabletops all are 24" diameter, constructed of  $\frac{3}{4}$ " thick high-density particleboard core, with high-pressure laminate top, and phenolic backing sheet. Total thickness of top is  $\frac{7}{8}$ ". Tabletops are available with 2 mm (73P) edge, or knife (KN3) edge.

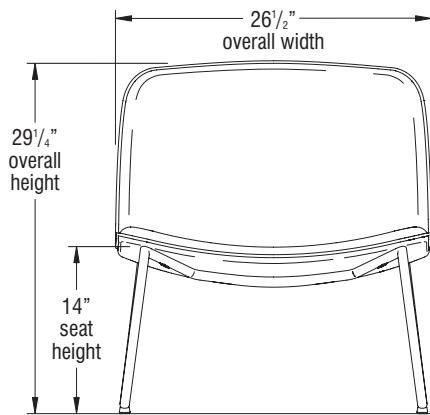
#### Wood 4-Leg Base

Four pyramidal base legs are each milled out of solid Ash. Legs are stained in select KI colors to customer specification then clear coated. See Product Color Options in the Cascha Furniture Pricelist. Each leg inserts into a leg support knuckle and is secured underneath with a #10 x  $\frac{3}{4}$ " Phillips flat head screw. Leg support knuckle is constructed of die-cast aluminum, finished with baked-on electrostatically applied powder-coat paint in select KI colors to customer specification or may be specified as polished aluminum. Leg support knuckle top contains a 50 mm diameter, Ash wood post sized for 16", 20", 29", 36", or 42" table heights. Post attaches to the leg knuckle below using one M8 x 40mm nickel-plated screw and two #6 x  $\frac{5}{8}$ " zinc plated (silver appearance) when knuckle is polished or powder-coat paint is specified on the frame, or two #6 x  $\frac{5}{8}$ " black oxide screws when black finish is specified. Post attaches above to a black fixed steel top plate, 3 mm thick using one M8 x 35mm zinc plated screw (silver appearance) and two #6 x  $\frac{5}{8}$ " black oxide wood screws on the side. Top plate attaches to the underside of the tabletop using four #10 x  $\frac{3}{4}$ " black oxide screws. Base glide options available are none, felt or nylon. Glides each are attached using one #4 x  $\frac{5}{8}$ " wood screw.

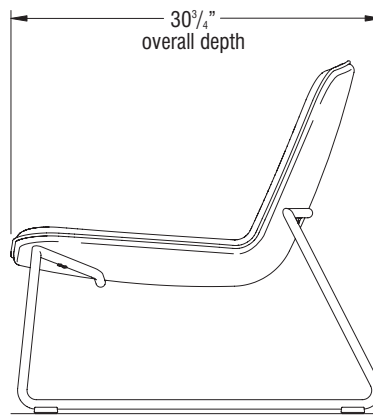


## DIMENSIONS

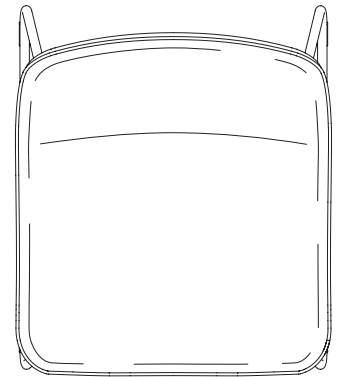
### Cascha Sled Base Lounge Chair - Armless - (model CALSL shown)



(front view)

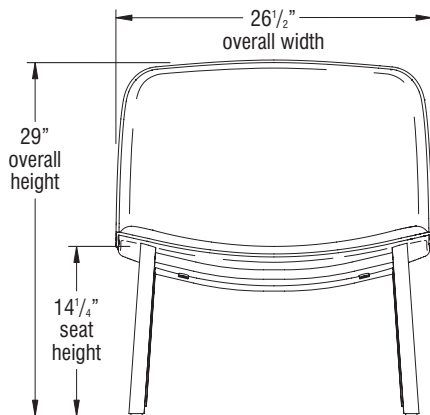


(side view)

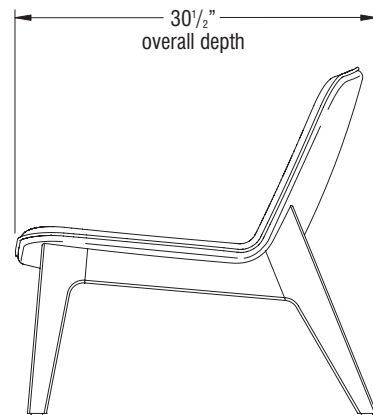


(top view)

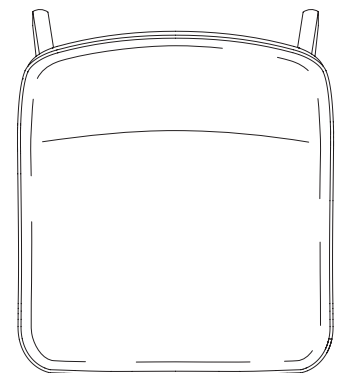
### Cascha Wood 4-Leg Base Lounge Chair - Armless - (model CAL4W shown)



(front view)

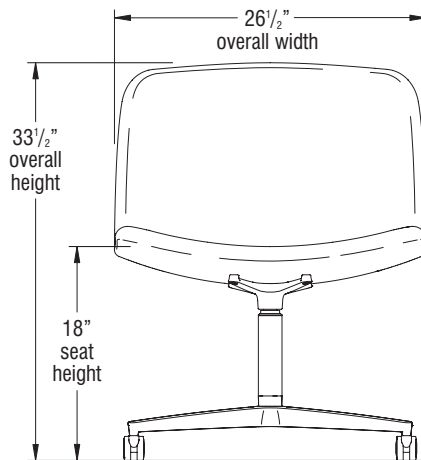


(side view)

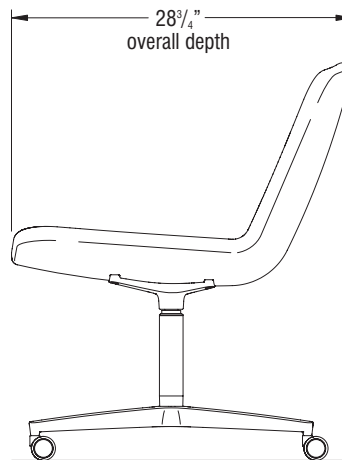


(top view)

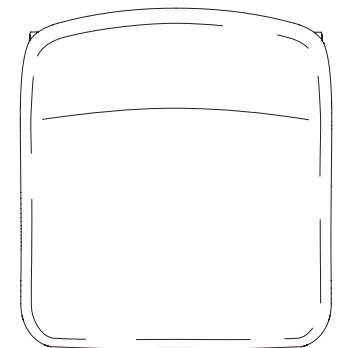
### Cascha Metal Swivel Caster Base Lounge Chair - Armless - (model CALSC shown)



(front view)



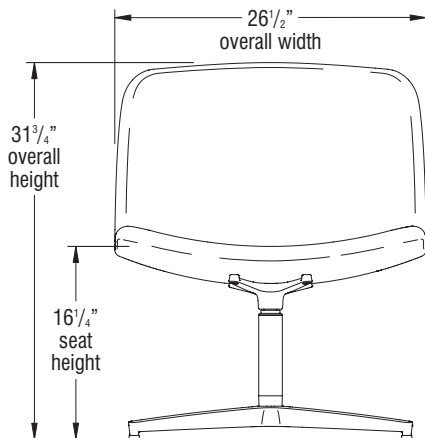
(side view)



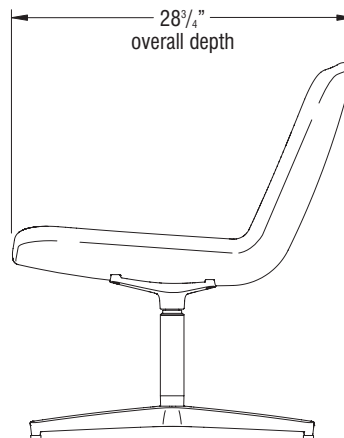
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## DIMENSIONS

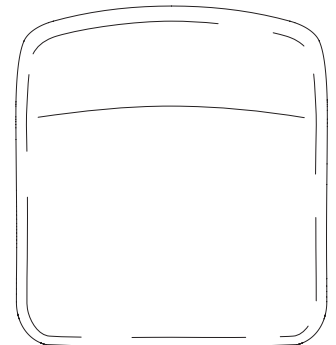
### Cascha Metal Swivel Glide Base Lounge Chair - Armless - (model CALSG shown)



(front view)

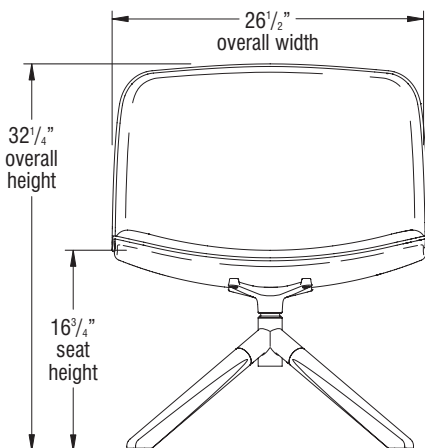


(side view)



(top view)

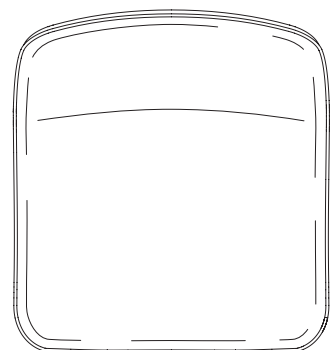
### Cascha Wood Swivel Base Lounge Chair - Armless - (model CAL4K shown)



(front view)

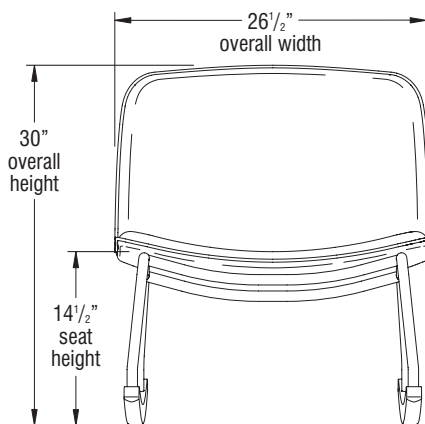


(side view)

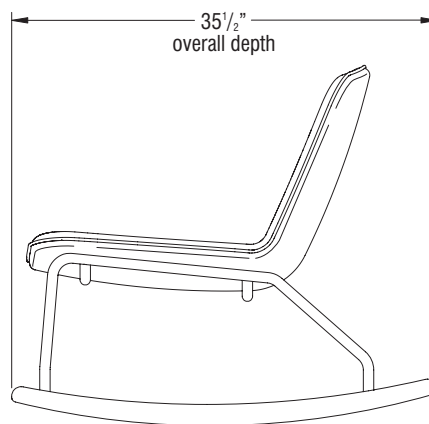


(top view)

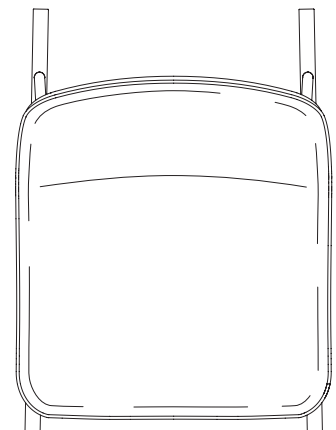
### Cascha Rocking Base Lounge Chair - Armless - (model CALRW shown)



(front view)



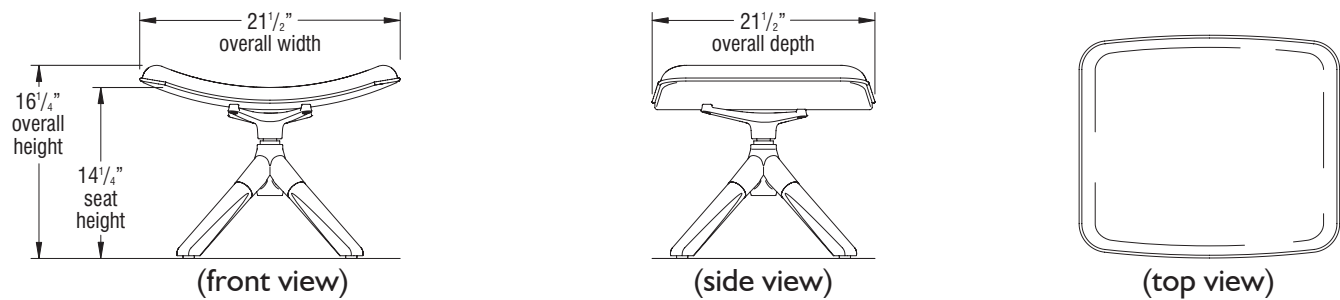
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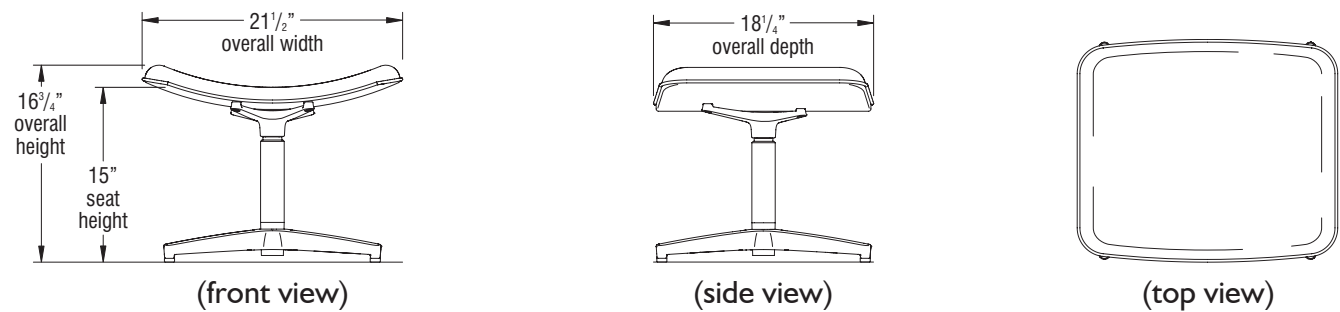
(top view)

DIMENSIONS

Cascha Wood Swivel Base Ottoman - (model CAF4K shown)

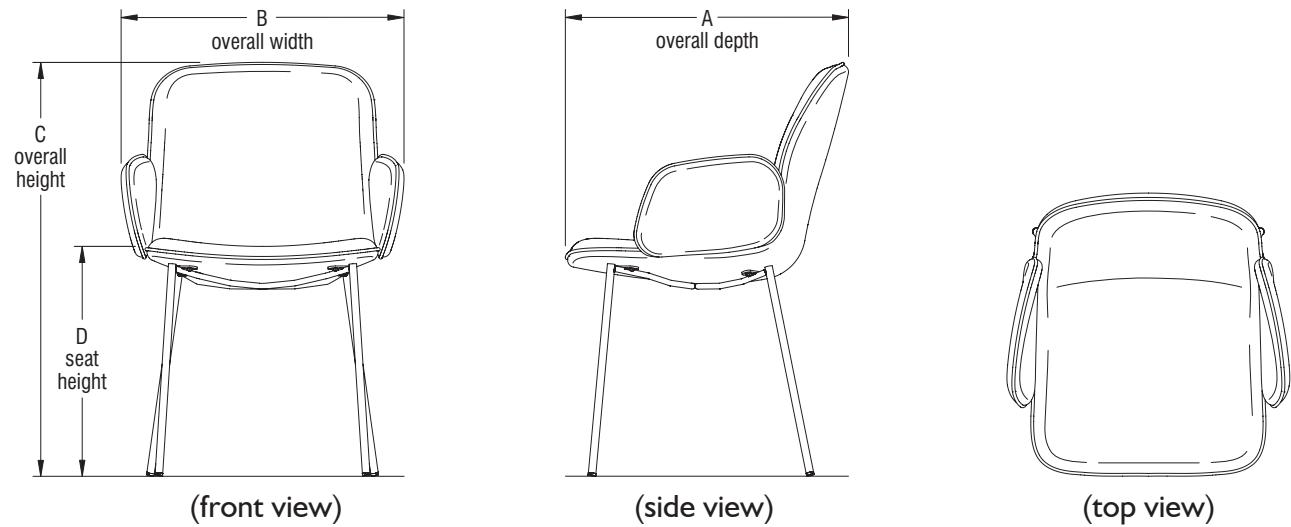


Cascha Metal Swivel Base Ottoman - (model CAFSG shown)



Cascha Metal 4-Leg Base Guest Chairs - (model CAM4M shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAG4M        | 23 1/2"         | 19 1/2"         | 34 1/2"          | 19 1/4"       | •       |           |
| CAM4M        | 23 1/2"         | 23 1/2"         | 34 1/2"          | 19 1/4"       |         | •         |

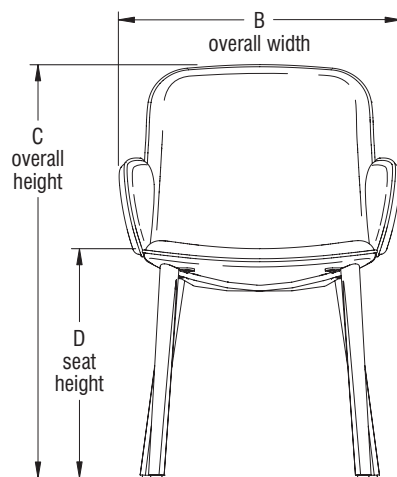




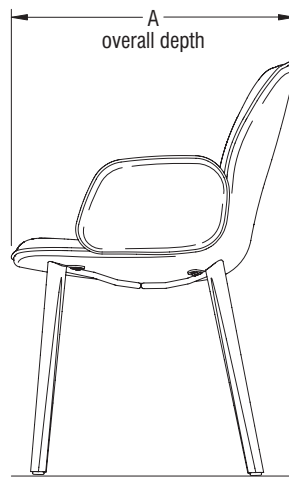
## DIMENSIONS

### Cascha Wood 4-Leg Base Guest Chairs - (model CAM4W shown)

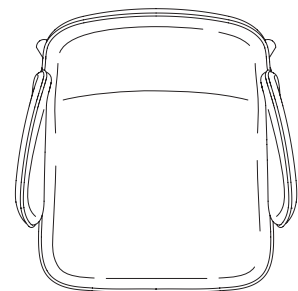
| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAG4W        | 23½"            | 19½"            | 34½"             | 19"           | •       |           |
| CAM4W        | 23½"            | 23½"            | 34½"             | 19"           |         | •         |



(front view)



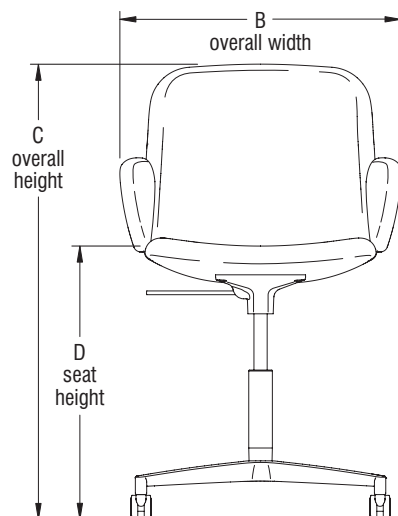
(side view)



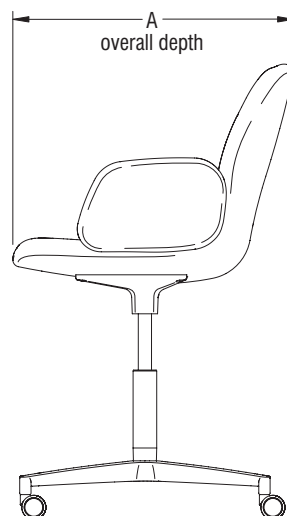
(top view)

### Cascha Metal Swivel Caster Base Guest Chairs - Adjustable-Height (model CAM4C shown)

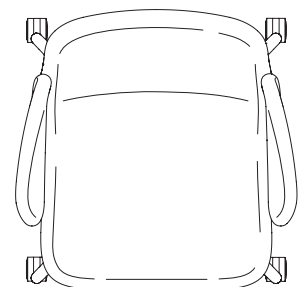
| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAG4C        | 23½"            | 19½"            | 36½" - 41"       | 21¼" - 25¾"   | •       |           |
| CAM4C        | 23½"            | 23½"            | 36½" - 41"       | 21¼" - 25¾"   |         | •         |



(front view)



(side view)

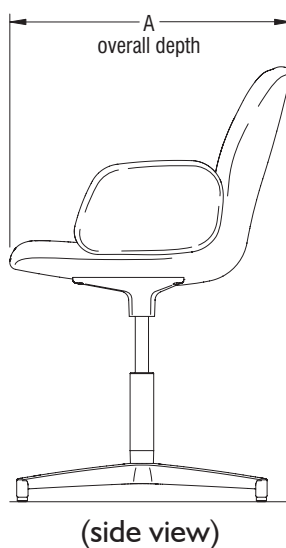
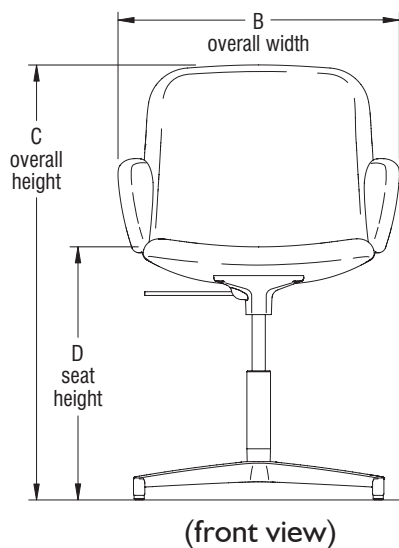


(top view)

## DIMENSIONS

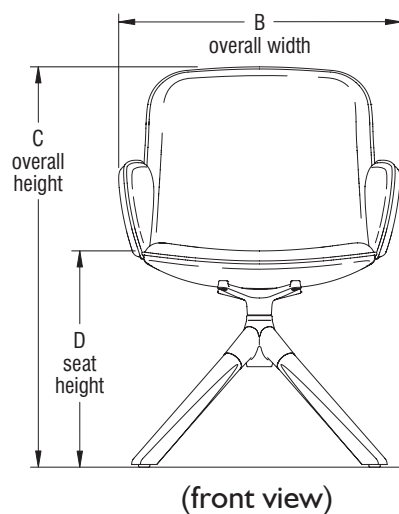
### Cascha Metal Swivel Glide Base Guest Chairs - Adjustable-Height (model CAM4G shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height  | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|-------------------|---------------|---------|-----------|
| CAG4G        | 23 1/2"         | 19 1/2"         | 34 3/4" - 39 1/4" | 19 1/2" - 24" | •       |           |
| CAM4G        | 23 1/2"         | 23 1/2"         | 34 3/4" - 39 1/4" | 19 1/2" - 24" |         | •         |



### Cascha Wood Swivel Base Guest Chairs - (model CAM4K shown)

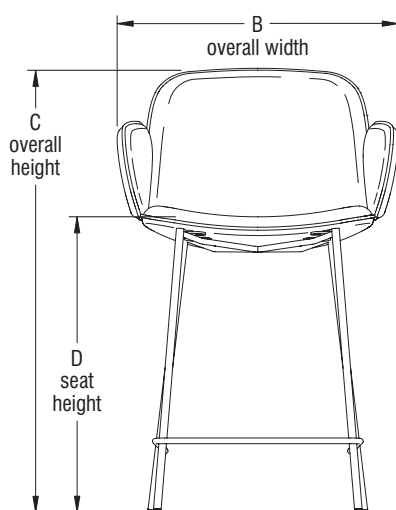
| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAG4K        | 23 1/2"         | 19 1/2"         | 33 1/4"          | 18 1/4"       | •       |           |
| CAM4K        | 23 1/2"         | 23 1/2"         | 33 1/4"          | 18 1/4"       |         | •         |



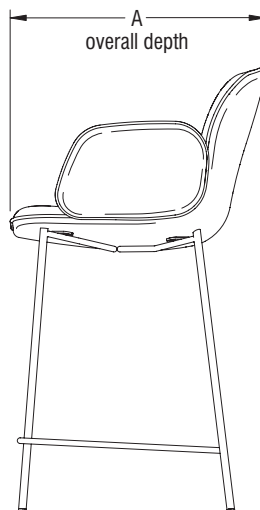
## DIMENSIONS

### Cascha Metal 4-Leg Base Stools - (model CAR4M shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAS4M24      | 21 1/4"         | 19 1/2"         | 37"              | 24 3/4"       | •       |           |
| CAS4M30      | 21 1/4"         | 19 1/2"         | 42 3/4"          | 30 1/2"       | •       |           |
| CAR4M24      | 21 1/4"         | 23 1/2"         | 37"              | 24 3/4"       |         | •         |
| CAR4M30      | 21 1/4"         | 23 1/2"         | 42 3/4"          | 30 1/2"       |         | •         |



(front view)



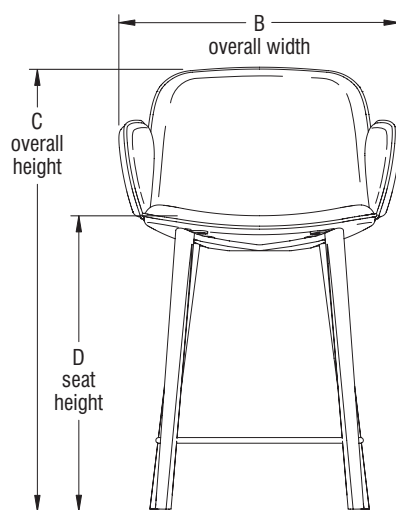
(side view)



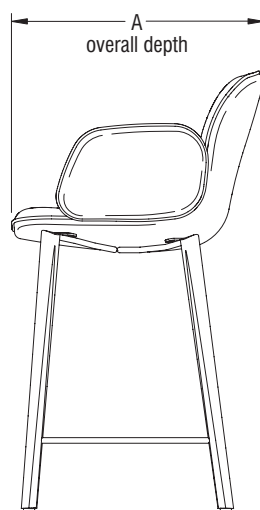
(top view)

### Cascha Wood 4-Leg Base Stools - (model CAR4W shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|------------------|---------------|---------|-----------|
| CAS4W24      | 21 1/4"         | 19 1/2"         | 37"              | 24 3/4"       | •       |           |
| CAS4W30      | 21 1/4"         | 19 1/2"         | 43"              | 30 3/4"       | •       |           |
| CAR4W24      | 21 1/4"         | 23 1/2"         | 37"              | 24 3/4"       |         | •         |
| CAR4W30      | 21 1/4"         | 23 1/2"         | 43"              | 30 3/4"       |         | •         |



(front view)



(side view)

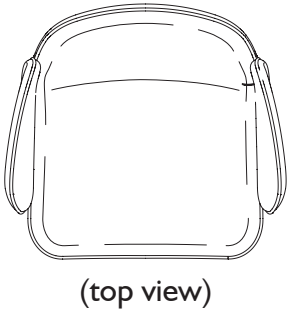
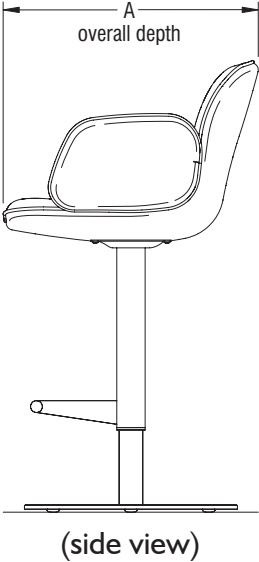
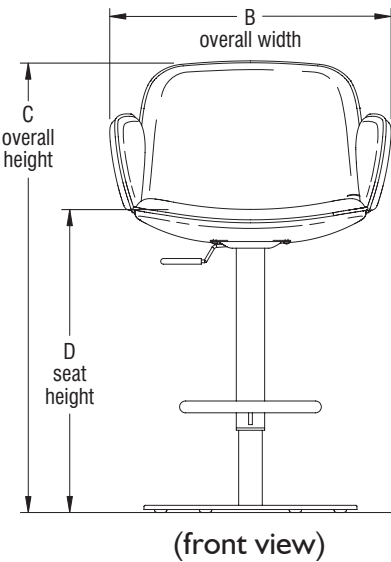


(top view)

DIMENSIONS

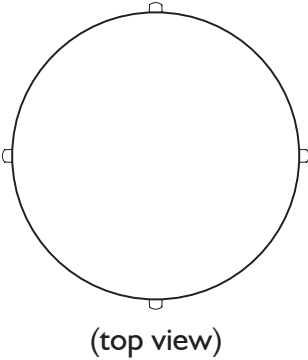
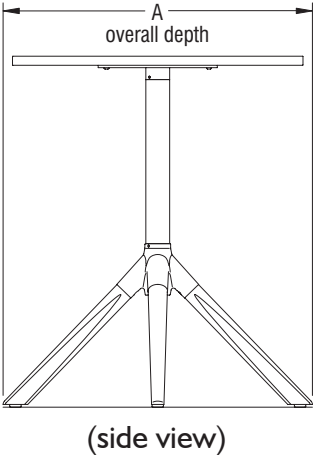
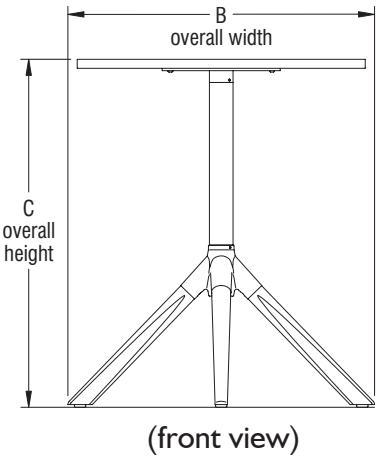
Cascha Metal Swivel Pedestal Base Stools - Adjustable-Height - (model CARPD shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height  | D Seat Height | Armless | With Arms |
|--------------|-----------------|-----------------|-------------------|---------------|---------|-----------|
| CASPD        | 21 1/4"         | 19 1/2"         | 32 1/4" - 41 3/4" | 20" - 29 1/2" | •       |           |
| CARPD        | 21 1/4"         | 23 1/2"         | 32 1/4" - 41 3/4" | 20" - 29 1/2" |         | •         |



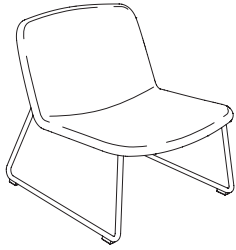
Cascha Table - (model CAM4K shown)

| Model Number | A Overall Depth | B Overall Width | C Overall Height |
|--------------|-----------------|-----------------|------------------|
| CABXW16      | 25 3/4"         | 25 3/4"         | 16 1/4"          |
| CABXW20      | 25 3/4"         | 25 3/4"         | 20 1/4"          |
| CABXW29      | 25 3/4"         | 25 3/4"         | 29"              |
| CABXW36      | 25 3/4"         | 25 3/4"         | 36"              |
| CABXW42      | 25 3/4"         | 25 3/4"         | 42"              |

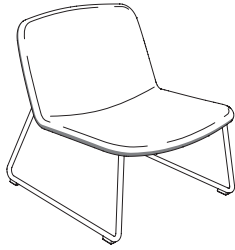


## STATEMENT OF LINE

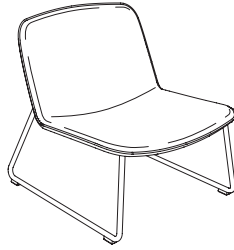
### Cascha Lounge Chairs



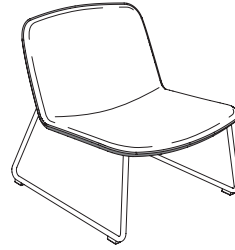
Sled Base  
Non-Contrast  
without Welting  
CALSLNN



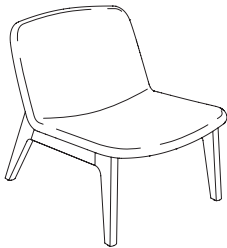
Sled Base  
Contrast  
without Welting  
CALSLCN



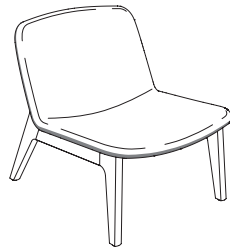
Sled Base  
Non-Contrast  
with Welting  
CALSLNP



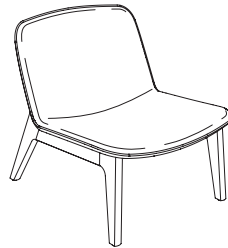
Sled Base  
Contrast  
with Welting  
CALSLCP



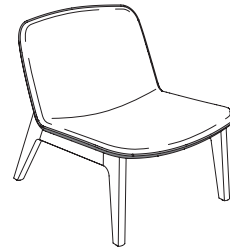
Wood Four-Leg Base  
Non-Contrast  
without Welting  
CAL4WNN



Wood Four-Leg Base  
Contrast  
without Welting  
CAL4WCN



Wood Four-Leg Base  
Non-Contrast  
with Welting  
CAL4WNP



Wood Four-Leg Base  
Contrast  
with Welting  
CAL4WCP



Metal Swivel Base with Casters  
Non-Contrast  
without Welting  
CALSCNN



Metal Swivel Base with Casters  
Contrast  
without Welting  
CALSCCN



Metal Swivel Base with Casters  
Non-Contrast  
with Welting  
CALSCNP



Metal Swivel Base with Casters  
Contrast  
with Welting  
CALSCCP



Metal Swivel Base with Glides  
Non-Contrast  
without Welting  
CALSGNN



Metal Swivel Base with Glides  
Contrast  
without Welting  
CALSGCN



Metal Swivel Base with Glides  
Non-Contrast  
with Welting  
CALSGNP



Metal Swivel Base with Glides  
Contrast  
with Welting  
CALSGCP



## STATEMENT OF LINE

### Cascha Lounge Chairs (cont.)



Wood Swivel Base  
Non-Contrast  
without Welting  
CAL4KNN



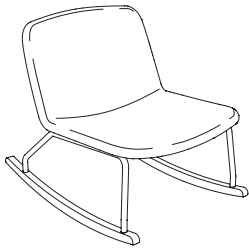
Wood Swivel Base  
Contrast  
without Welting  
CAL4KCN



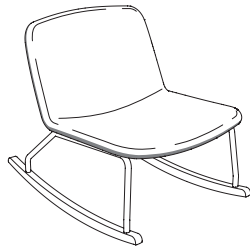
Wood Swivel Base  
Non-Contrast  
with Welting  
CAL4KNP



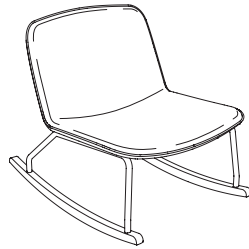
Wood Swivel Base  
Contrast  
with Welting  
CAL4KCP



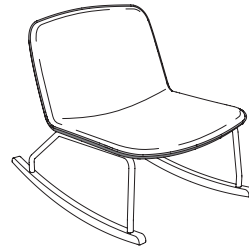
Rocking Base  
Non-Contrast  
without Welting  
CALRWNN



Rocking Base  
Contrast  
without Welting  
CALRWCN

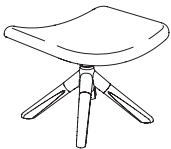


Rocking Base  
Non-Contrast  
with Welting  
CALRWNP



Rocking Base  
Contrast  
with Welting  
CALRWCP

### Cascha Ottomans



Wood Swivel Base  
Non-Contrast  
without Welting  
CAF4KNN



Wood Swivel Base  
Contrast  
without Welting  
CAF4KCN



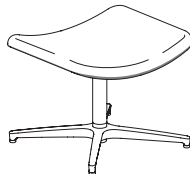
Wood Swivel Base  
Non-Contrast  
with Welting  
CAF4KNP



Wood Swivel Base  
Contrast  
with Welting  
CAF4KCP



Metal Swivel Base  
Non-Contrast  
without Welting  
CAFSGNN



Metal Swivel Base  
Contrast  
without Welting  
CAFSGCN



Metal Swivel Base  
Non-Contrast  
with Welting  
CAFSGNP



Metal Swivel Base  
Contrast  
with Welting  
CAFSGCP

## STATEMENT OF LINE

### Cascha Guest Chairs (Armless)



Metal Four-Leg Base  
Non-Contrast  
without Welting  
CAG4MNN



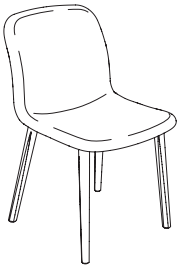
Metal Four-Leg Base  
Contrast  
without Welting  
CAG4MCN



Metal Four-Leg Base  
Non-Contrast  
with Welting  
CAG4MNP



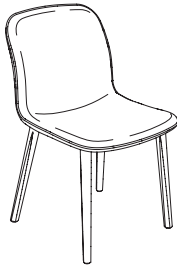
Metal Four-Leg Base  
Contrast  
with Welting  
CAG4MCP



Wood Four-Leg Base  
Non-Contrast  
without Welting  
CAG4WNN



Wood Four-Leg Base  
Contrast  
without Welting  
CAG4WCN



Wood Four-Leg Base  
Non-Contrast  
with Welting  
CAG4WNP



Wood Four-Leg Base  
Contrast  
with Welting  
CAG4WCP



Metal Swivel Base with Casters  
Non-Contrast  
without Welting  
CAG4CNN



Metal Swivel Base with Casters  
Contrast  
without Welting  
CAG4CCN



Metal Swivel Base with Casters  
Non-Contrast  
with Welting  
CAG4CNP



Metal Swivel Base with Casters  
Contrast  
with Welting  
CAG4CCP



Metal Swivel Base with Glides  
Non-Contrast  
without Welting  
CAG4GNN



Metal Swivel Base with Glides  
Contrast  
without Welting  
CAG4GCN



Metal Swivel Base with Glides  
Non-Contrast  
with Welting  
CAG4GNP

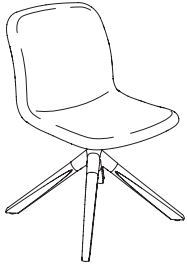


Metal Swivel Base with Glides  
Contrast  
with Welting  
CAG4GCP



## STATEMENT OF LINE

### Cascha Guest Chairs (Armless)



Wood Swivel Base  
Non-Contrast  
without Welting  
CAG4KNN



Wood Swivel Base  
Contrast  
without Welting  
CAG4KCN

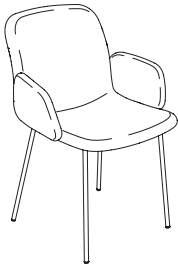


Wood Swivel Base  
Non-Contrast  
with Welting  
CAG4KNP



Wood Swivel Base  
Contrast  
with Welting  
CAG4KCP

### Cascha Guest Chairs (with Arms)



Metal Four-Leg Base  
Non-Contrast  
without Welting  
CAM4MNN



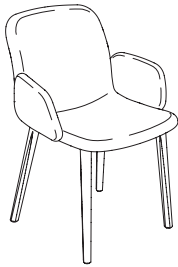
Metal Four-Leg Base  
Contrast  
without Welting  
CAM4MCN



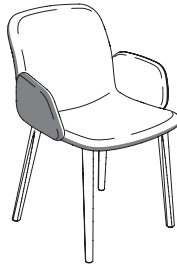
Metal Four-Leg Base  
Non-Contrast  
with Welting  
CAM4MNP



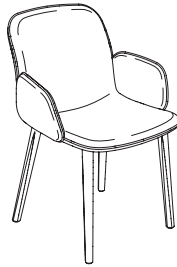
Metal Four-Leg Base  
Contrast  
with Welting  
CAM4MCP



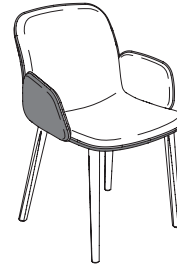
Wood Four-Leg Base  
without Welting  
CAM4WNN  
CAM4WCN



Wood Four-Leg Base  
Contrast  
without Welting  
CAM4WCN



Wood Four-Leg Base  
with Welting  
CAM4WNP  
CAM4WCP



Wood Four-Leg Base  
Contrast  
with Welting  
CAM4WCP



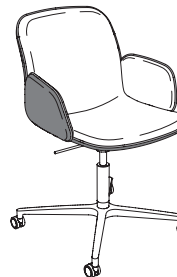
Metal Swivel Base with Casters  
Non-Contrast  
without Welting  
CAM4CNN



Metal Swivel Base with Casters  
Contrast  
without Welting  
CAM4CCN



Metal Swivel Base with Casters  
Non-Contrast  
with Welting  
CAM4CNP



Metal Swivel Base with Casters  
Contrast  
with Welting  
CAM4CCP

## CODE COMPLIANCE



Furnishing Knowledge®



## STATEMENT OF LINE

### Cascha Guest Chairs (with Arms) (cont.)



Metal Swivel Base with Glides  
Non-Contrast  
without Welting  
CAM4GNN



Metal Swivel Base with Glides  
Contrast  
without Welting  
CAM4GCN



Metal Swivel Base with Glides  
Non-Contrast  
with Welting  
CAM4GNP



Metal Swivel Base with Glides  
Contrast  
with Welting  
CAM4WCN



Wood Swivel Base  
Non-Contrast  
without Welting  
CAM4KNN



Wood Swivel Base  
Contrast  
without Welting  
CAM4KCN

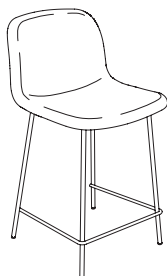


Wood Swivel Base  
Non-Contrast  
with Welting  
CAM4KNP



Wood Swivel Base  
Contrast  
with Welting  
CAM4KCP

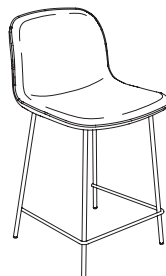
### Cascha Stools (Armless)



Metal Four-Leg Base  
24" High  
Non-Contrast  
without Welting  
CAS4MNN24



Metal Four-Leg Base  
24" High  
Contrast  
without Welting  
CAS4MCN24



Metal Four-Leg Base  
24" High  
with Welting  
CAS4MNP24  
CAS4MCP24



Metal Four-Leg Base  
24" High  
Contrast  
with Welting  
CAS4MCP24

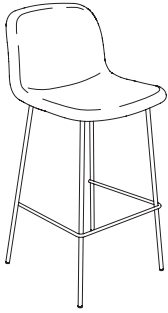
## CODE COMPLIANCE



Furnishing Knowledge®

## STATEMENT OF LINE

### Cascha Stools (Armless)



Metal Four-Leg Base  
30" High  
Non-Contrast  
without Welting  
CAS4MNN30



Metal Four-Leg Base  
30" High  
Contrast  
without Welting  
CAS4MCN30



Metal Four-Leg Base  
30" High  
Non-Contrast  
with Welting  
CAS4MNP30



Metal Four-Leg Base  
30" High  
Contrast  
with Welting  
CAS4MCP30



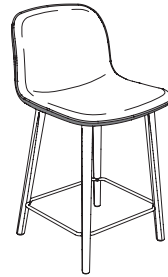
Wood Four-Leg Base  
24" High  
Non-Contrast  
without Welting  
CAS4WNN24



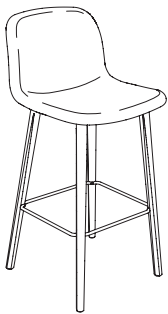
Wood Four-Leg Base  
24" High  
Contrast  
without Welting  
CAS4WCN24



Wood Four-Leg Base  
24" High  
Non-Contrast  
with Welting  
CAS4WNP24



Wood Four-Leg Base  
24" High  
Contrast  
with Welting  
CAS4WCP24



Wood Four-Leg Base  
30" High  
Non-Contrast  
without Welting  
CAS4WNN30



Wood Four-Leg Base  
30" High  
Contrast  
without Welting  
CAS4WCN30



Wood Four-Leg Base  
30" High  
Non-Contrast  
with Welting  
CAS4WNP30



Wood Four-Leg Base  
30" High  
Contrast  
with Welting  
CAS4WCP30



## STATEMENT OF LINE

### Cascha Stools (Armless)



Metal Swivel Base  
Adjustable-Height  
Non-Contrast  
without Welting  
CASPDNN



Metal Swivel Base  
Adjustable-Height  
Contrast  
without Welting  
CASPDCN

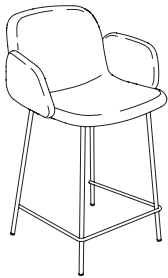


Metal Swivel Base  
Adjustable-Height  
Non-Contrast  
with Welting  
CASPDNP



Metal Swivel Base  
Adjustable-Height  
Contrast  
with Welting  
CASPDPC

### Cascha Stools (with Arms)



Metal Four-Leg Base  
24" High  
Non-Contrast  
without Welting  
CAR4MNN24



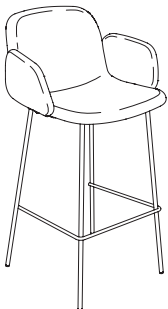
Metal Four-Leg Base  
24" High  
Contrast  
without Welting  
CAR4MCN24



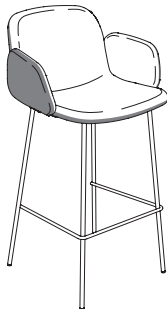
Metal Four-Leg Base  
24" High  
Non-Contrast  
with Welting  
CAR4MNP24



Metal Four-Leg Base  
24" High  
Contrast  
with Welting  
CAR4MCP24



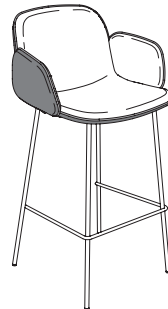
Metal Four-Leg Base  
30" High  
Non-Contrast  
without Welting  
CAR4MNN30



Metal Four-Leg Base  
30" High  
Contrast  
without Welting  
CAR4MCN30



Metal Four-Leg Base  
30" High  
Non-Contrast  
with Welting  
CAR4MNP30



Metal Four-Leg Base  
30" High  
Contrast  
with Welting  
CAR4MCP30

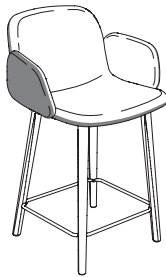


## STATEMENT OF LINE

### Cascha Stools (with Arms) (cont.)



Wood Four-Leg Base  
24" High  
Non-Contrast  
without Welting  
CAR4WNN24



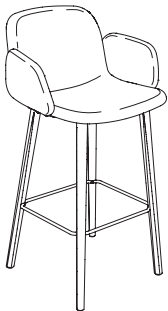
Wood Four-Leg Base  
24" High  
Contrast  
without Welting  
CAR4WCN24



Wood Four-Leg Base  
24" High  
Non-Contrast  
with Welting  
CAR4WNP24



Wood Four-Leg Base  
24" High  
Contrast  
with Welting  
CAR4WCP24



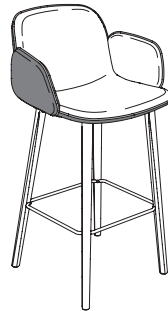
Wood Four-Leg Base  
30" High  
Non-Contrast  
without Welting  
CAR4WNN30



Wood Four-Leg Base  
30" High  
Contrast  
without Welting  
CAR4WCN30



Wood Four-Leg Base  
30" High  
Non-Contrast  
with Welting  
CAR4WNP30



Wood Four-Leg Base  
30" High  
Contrast  
with Welting  
CAR4WCP30



Metal Swivel Base  
Adjustable-Height  
Non-Contrast  
without Welting  
CARPDNN



Metal Swivel Base  
Adjustable-Height  
Contrast  
without Welting  
CARPDCN



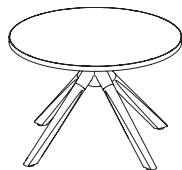
Metal Swivel Base  
Adjustable-Height  
Non-Contrast  
with Welting  
CARPDNP



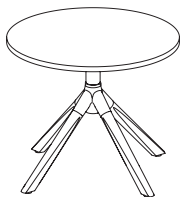
Metal Swivel Base  
Adjustable-Height  
Contrast  
with Welting  
CARPDCP

STATEMENT OF LINE

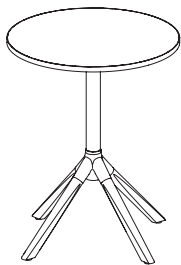
Cascha Tables



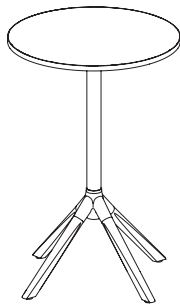
Coffee Table  
Wood Base  
16" High  
CABXW16



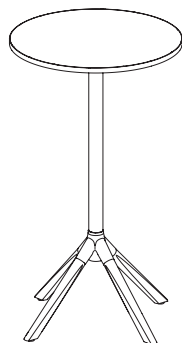
Side Table  
Wood Base  
20" High  
CABXW20



Standard Height Table  
Wood Base  
29" High  
CABXW29



Counter Height Table  
Wood Base  
36" High  
CABXW36



Café Height Table  
Wood Base  
42" High  
CABXW42