

Assembly Instructions ■

Instruct® Classroom Furniture

All Terrain® Instructor's Desk

March 2016

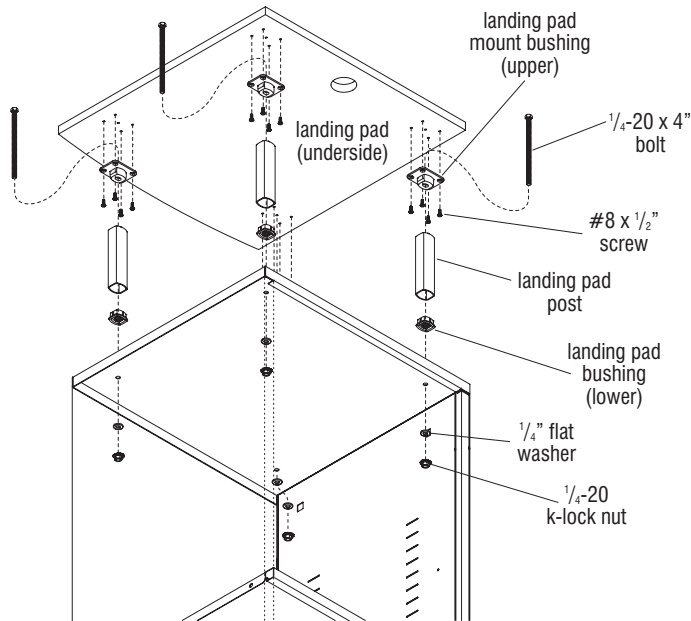


Figure 1

1. Locate the hardware pack for the Landing Pad and identify the parts by referencing Figure 1. Begin assembly by inserting four 1/4-20 x 4" bolts into four (upper) landing pad mount bushings. Secure the upper bushings to the underside of the landing pad as illustrated using four #8 x 1/2" screws (Figure 1).
2. Place a lower landing pad post bushing into the bottom of each landing pad post and press the four landing pad posts/lower bushings onto the installed upper landing pad mount bushing and 4" bolt (Figure 1).
3. Carefully position the landing pad with installed bushings, posts & bolts such that the four bolts insert through the four mounting holes in the top of the cabinet (Figure 1).
4. From inside the cabinet, locate the 1/4-20 x 4" bolts inserted through the top and place a 1/4" flat washer and 1/4-20 k-lock nut onto each bolt. Tighten nuts to secure landing pad to cabinet top (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



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5. Carefully lay the worksurface upside down on a soft, protective surface. Position the worksurface stiffener over the pre-drilled holes in the worksurface and secure using #10 x 1/2" Type AB screws as illustrated (Figure 2).
6. Position the support column with the column plate over the pre-drilled holes and secure using eight #14 x 7/8" black screws (Figure 2).
7. Twist the adjustable glide into the bottom of the support column until fully inserted. If required, install a carpet gripper into the bottom of the glide. Final adjustment will be done at the end of the assembly process (Figure 2).
8. Place the modesty panel mounting brackets over the pre-drilled holes in the worksurface and secure using four #14 x 7/8" black screws (Figure 2).
9. Locate the landing pad on the storage unit and place the grommet into the top side of the landing pad as illustrated (Figure 3).
10. Position one table support bracket over the pre-drilled holes in the side of the storage tower and secure using four 1/4-20 x 5/8" hex washer bolts as illustrated. Repeat procedure for second table support bracket at adjacent side to the first. (Figure 3).

Note: Adjustment of glide on table support column may be necessary for table surface to mate properly with table support brackets.

11. Carefully turn table assembly to the upright position and rest the table onto the table support brackets installed to storage unit. Align pre-drilled mounting holes at underside of table with holes in both table support brackets and secure brackets to table using four #14 x 7/8" black screws per bracket (Figure 3).
12. Twist adjustable glide at underside of table support column in or out to achieve level table surface.

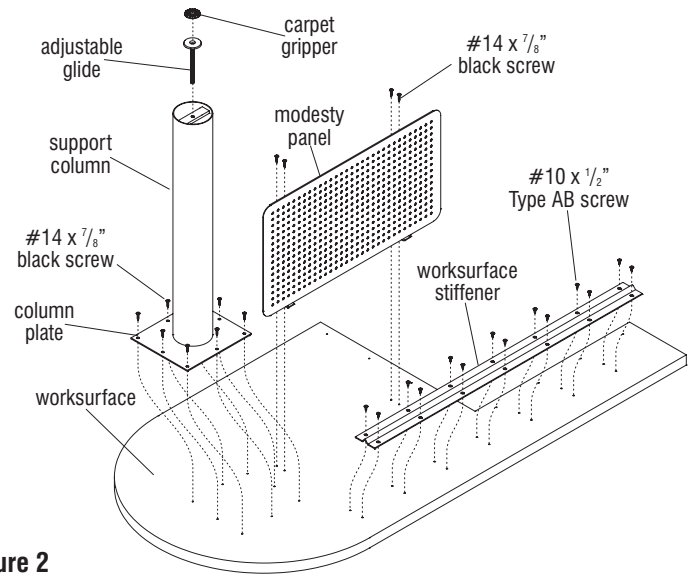


Figure 2

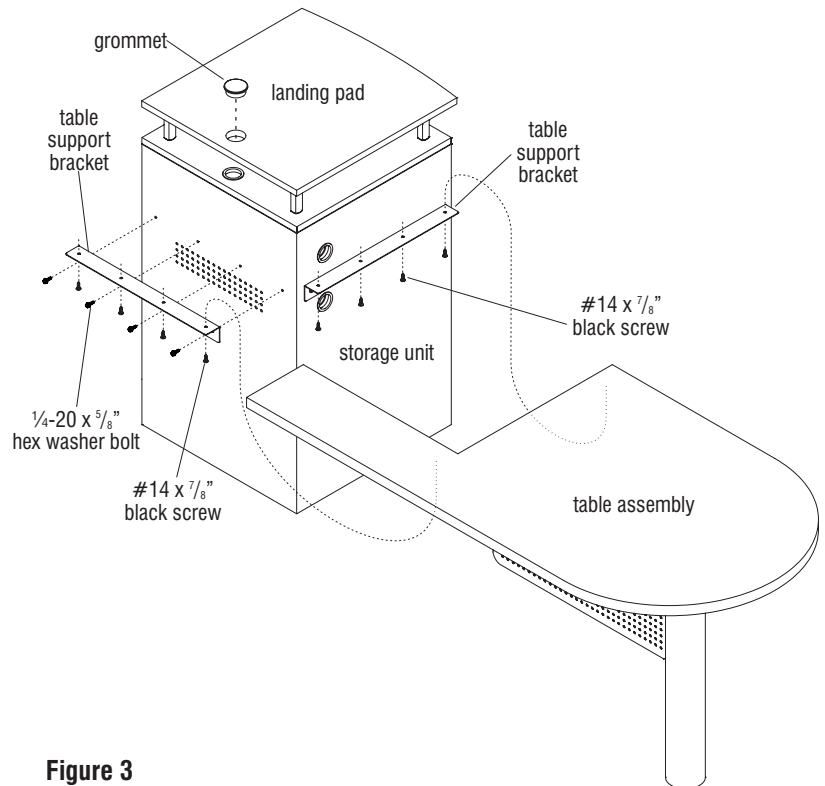


Figure 3