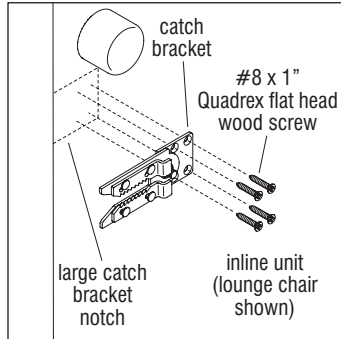


Assembly Instructions ■

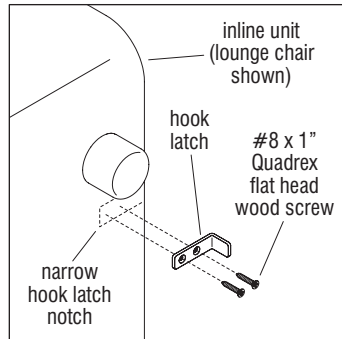
Zeker™ Modular Seating

Ganging

October 2024



Detail A



Detail B

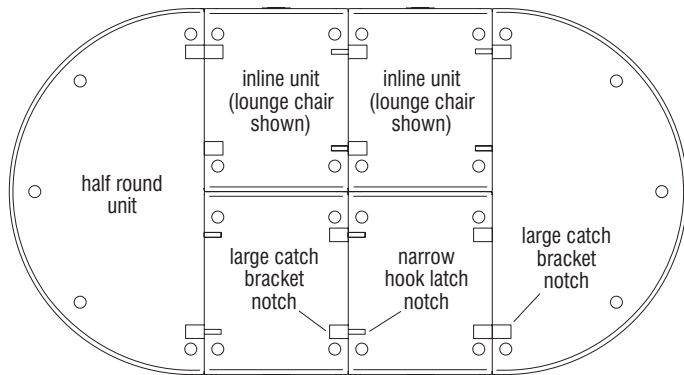


Figure 1 - (bottom view)

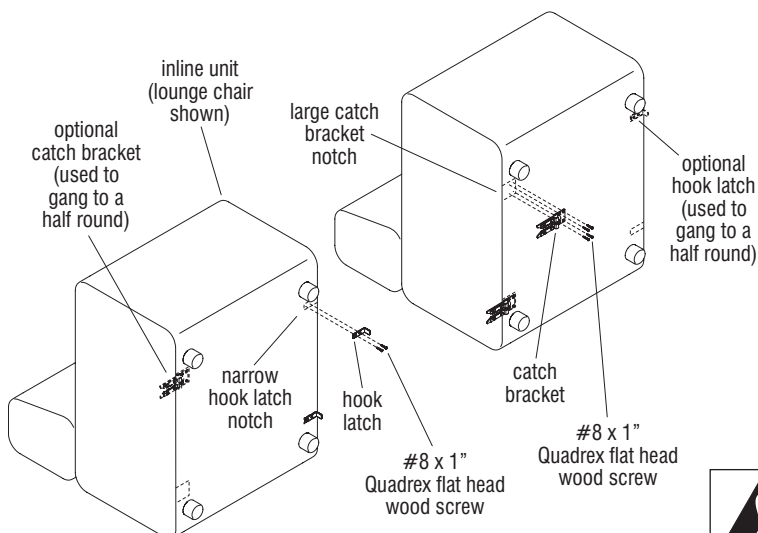


Figure 2

Zeker Modular Seating Ganging Overview

Note: Larger and smaller notches at the underside and edge of each unit are the mounting locations for hook latch and catch bracket of the ganger kit. These notches are covered over by the fabric dust cover and must be located. When facing the front of a unit, all units except half rounds have large notches on the left side of the unit to install catch brackets and narrow notches on the right side to install latch brackets. Half round units have two large notches along the back of the unit but can be utilized to install catch brackets and latch brackets (Figure 1).

1. Move all adjoining units together in the intended configuration, at or near their final installation location (Figure 1).

Note: Reference the following sections below based on your ganging configuration required: Reference page 1 for ganger kit installation on inline units (lounge chairs, 48" rectangles, 60" rectangles, 72" rectangles, inside curves, outside curves, extended outside curves, and 24" backless), or page 2 for ganger kit installation on half round units.

Ganger Kit Installation - Inline Units

1. Carefully lay all inline units onto their backs or upside down, next to each other on a soft, protective surface (Figure 2).
2. At the underside, press along the left and right sides of the unit to locate the large catch bracket notches and narrow hook latch notches underneath the fabric (Figure 2).
3. With a catch bracket in hand, per your configuration, locate a larger notch under the fabric and nest the bracket into the notch as illustrated. Secure bracket to the underside of the unit using four #8 x 1" Quadrex flat head wood screws. Repeat this process to install the remaining catch brackets to the inline units in your configuration (Figure 2 & Detail A).
4. With a hook latch in hand, per your configuration, locate a smaller notch under the fabric and nest the latch into the notch as illustrated. Secure the latch to the underside of the unit using two #8 x 1" Quadrex flat head wood screws. Repeat this process to install the remaining hook latches to the inline units in your configuration (Figure 2 & Detail B).
5. Once all hook latches and catch brackets have been installed to the underside of the inline units, carefully turn each unit to the upright position.
6. If your configuration contains any half round units, proceed to the next page, otherwise proceed to page 3.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

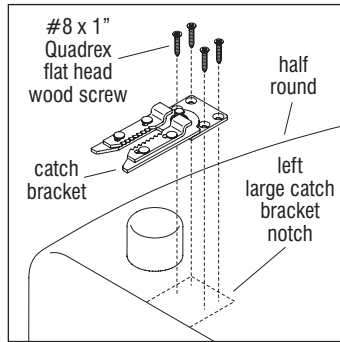


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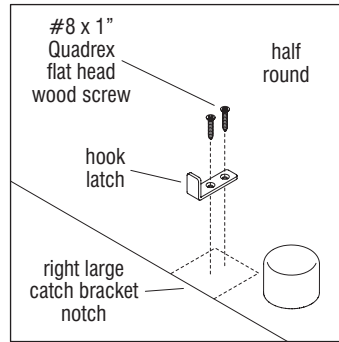
Ganger Kit Installation - Half Round Units

Note: Larger and smaller notches at the underside and edge of each unit are the mounting locations for hook latch and catch bracket of the ganger kit. These notches are covered over by the fabric dust cover and must be located. Half round units contain only large catch bracket notches along the back edge, but they are utilized to install hook latches opposite a catch bracket. In the event that the user wants to change the current Zeker configuration, the best practice is to install a catch bracket on the left notch and a hook latch on the right notch, when facing the front of the unit (Figure 3).

1. Carefully lay all half round units upside down, on a soft, protective surface (Figure 4).
2. With a catch bracket in hand, per your configuration, locate the left larger notch under the fabric and nest the bracket into the notch as illustrated. Secure bracket to the underside of the unit using four #8 x 1" Quadrex flat head wood screws. Repeat this process to install catch brackets to any addition half round units (Figure 4 & Detail C).
3. With a hook latch in hand, per your configuration, locate the right larger notch under the fabric and nest the latch into the notch as illustrated. Align the hook latch straight and centered in the notch. Secure the latch to the underside of the unit using two #8 x 1" Quadrex flat head wood screws. Repeat this process to install hook latches to any addition half round units (Figure 4 & Detail D).
4. Once all hook latches and catch brackets have been installed to the half round units, carefully turn each unit to the upright position.
5. Proceed to "Ganging Units" instructions on the next page.



Detail C



Detail D

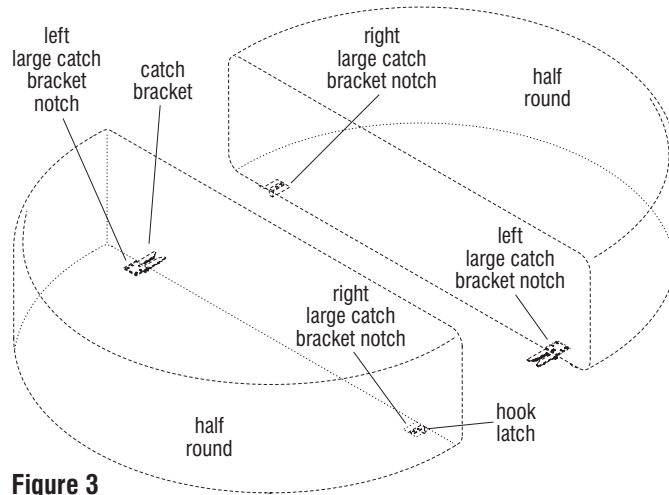


Figure 3

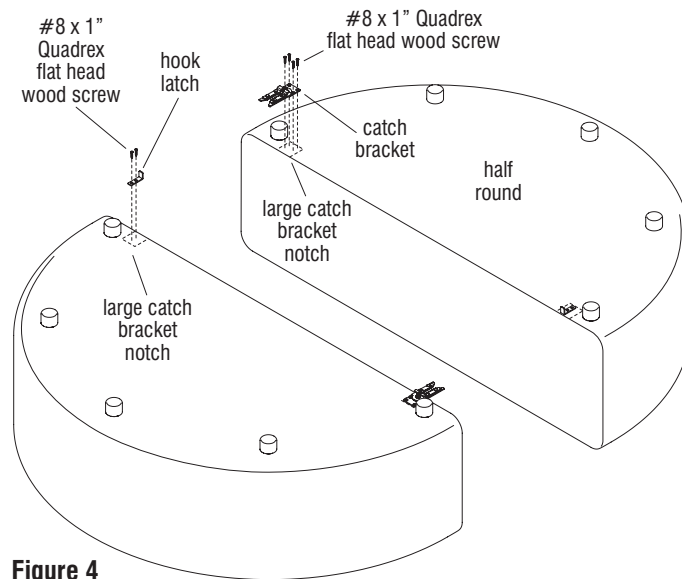
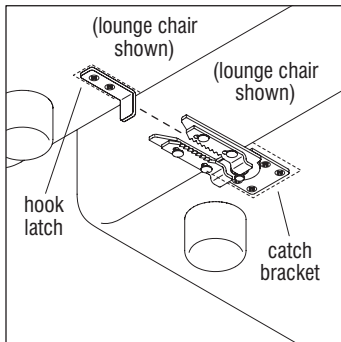


Figure 4



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail E - (underside view)

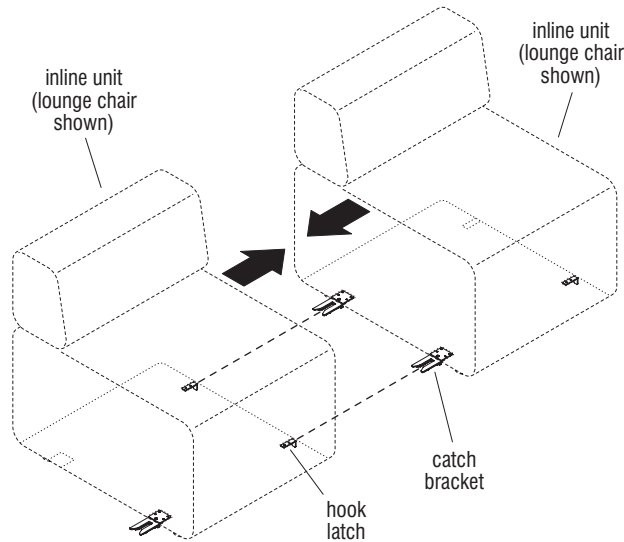


Figure 5

Ganging Units

Note: When ganging units together, it is recommended to first start with inline units and add on any half round units last (Figures 5 & 6).

1. With the adjoining units near their final installation location, carefully align the catch bracket and hook latch of the two units intended to be joined. Push the two units together, inserting the hook latches into the opening of the catch brackets until a clicking sound is heard. The clicking sound indicates the ganger components are engaged. Continue to push the hook latches into the catch brackets until both Zeker units are pressed tightly together. Repeat this step to secure the remaining Zeker units together in the desired configuration, leaving half round units last (Figures 5 & 6, Detail E).

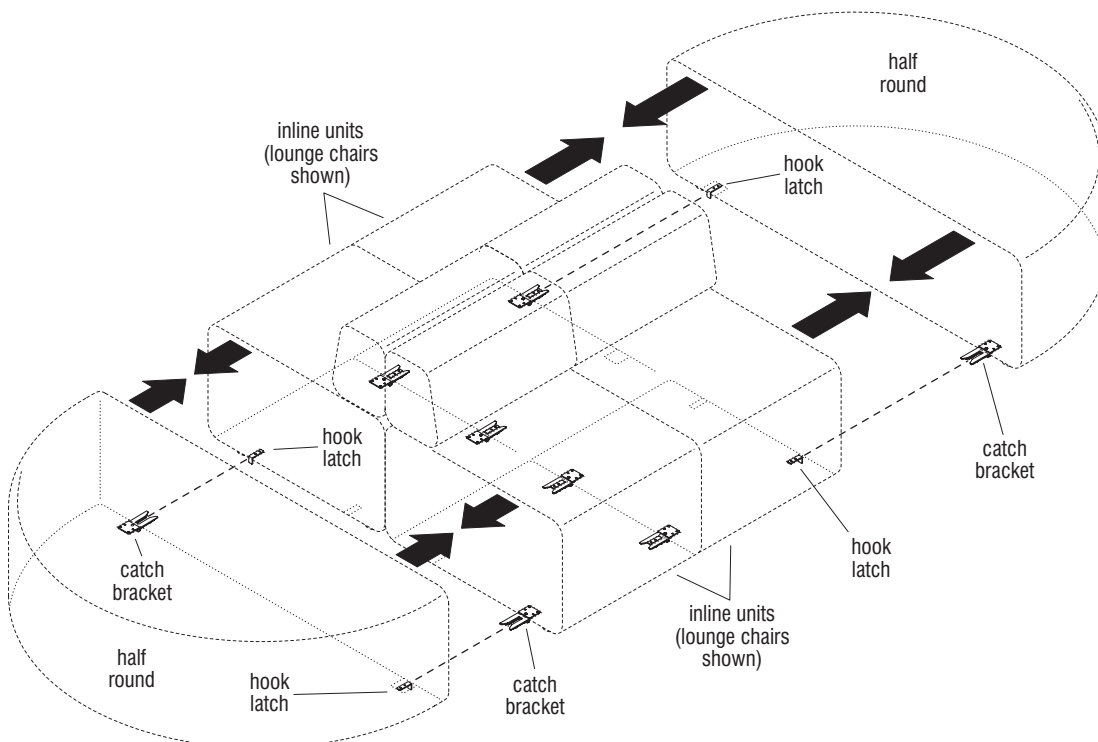


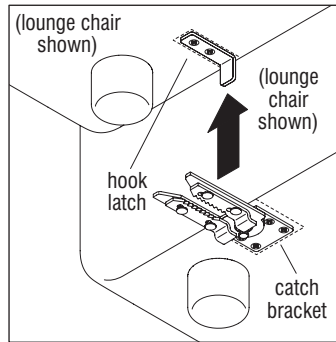
Figure 6



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Detaching Units

1. To detach two units from ganging together, lift up on the side of intended unit to be removed with hook latches in order to lift the hook latch from the catch bracket's grasp. If the affected unit is ganged on the opposite side, lift the unit next to the affected unit to disengage the catch brackets (Figure 7 & Detail F).



Detail F - (underside view)

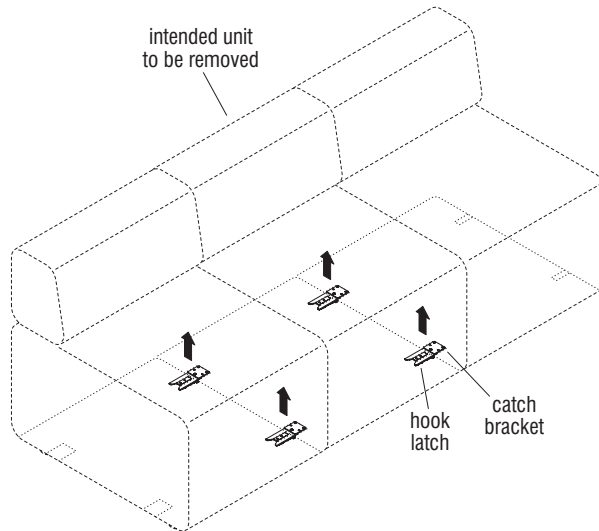


Figure 7