

Porter assembly

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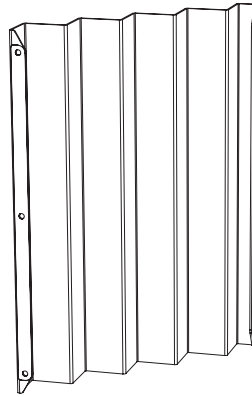




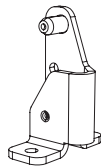
## Table of contents

Components	3
Planter assembly	4-7
Configuration notes	8
Adjusting planter connections	9-10

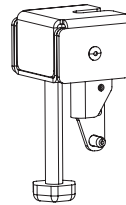
## Components



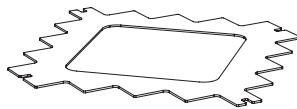
4x panels



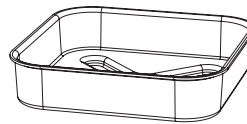
8x top/shelf  
cam locks



4x leveler  
cam locks



Tray support



Tray liner

## Planter assembly

1. Set two panels next to each other as shown. Each flange is labeled, so ensure that you match them accordingly (A to A, B to B, etc.). **(Figure A)**
2. Begin assembly with the leveler cam locks first. Insert a leveler cam lock into the bottom hole from left to right. **(Figure B)**

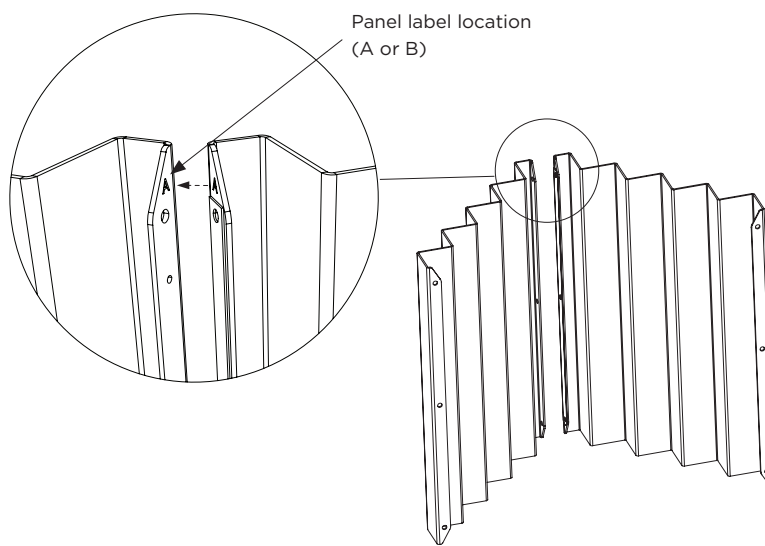


Figure A

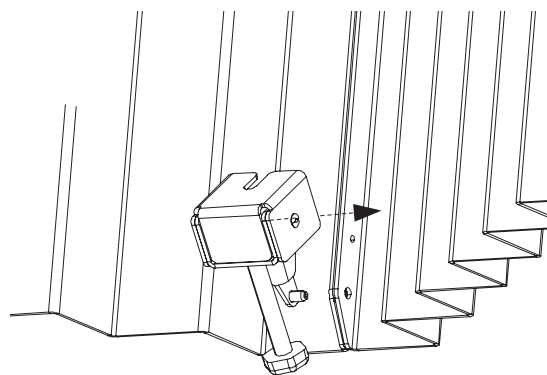


Figure B

## Planter assembly continued

3. Engage cam by pivoting it upward until it stops. Assemble all four panels in this manner. (**Figure C**)
4. Decide which height you want your tray at. If you want your tray in the bottom position, move to Step 5 now. If you want your tray at the middle height setting, skip to Step 5, then go to Step 6. (**Figure D**)

**Note:** Shelf orientation to be in middle or bottom configurations only.

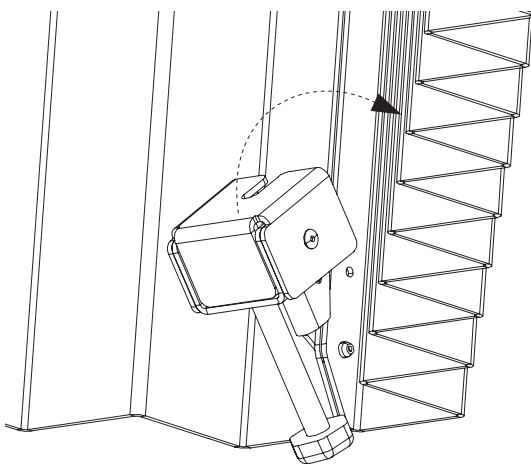


Figure C

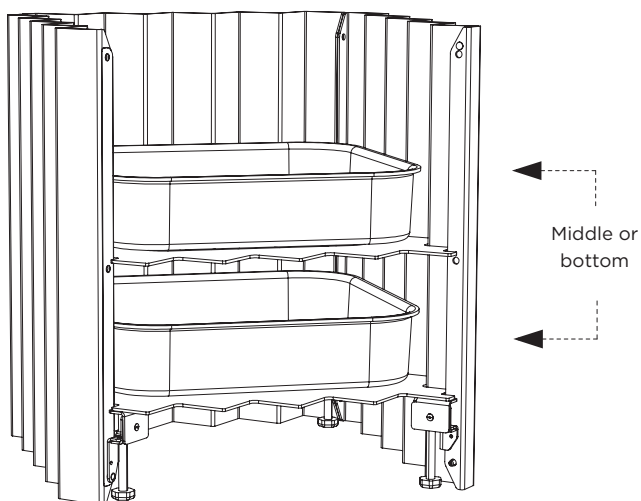


Figure D

## Planter assembly continued

5. For bottom tray position, Insert tray support from top. Then insert tray liner. The support and tray will rest on the leveler cam locks. (**Figure E**)  
**Note:** Tray limited to 100lbs
6. If a middle shelf is desired, use an extra set of top /shelf cam locks in the center holes. This will bring your smaller plants up to a higher level. (**Figure F**)

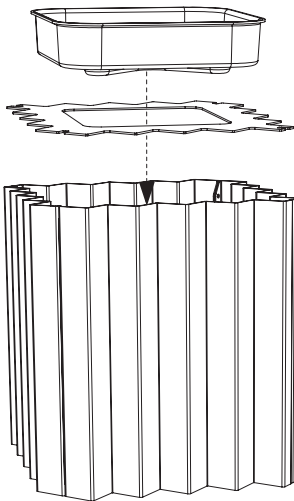


Figure E

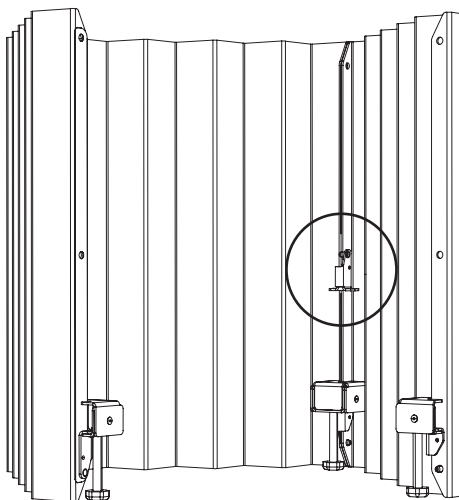


Figure F

## Planter assembly continued

7. Insert top cam through the holes at the top of every panel, joining two panels together. **(Figure E)**
8. Engage cam by pivoting it downward until it clicks. **(Figure F)**

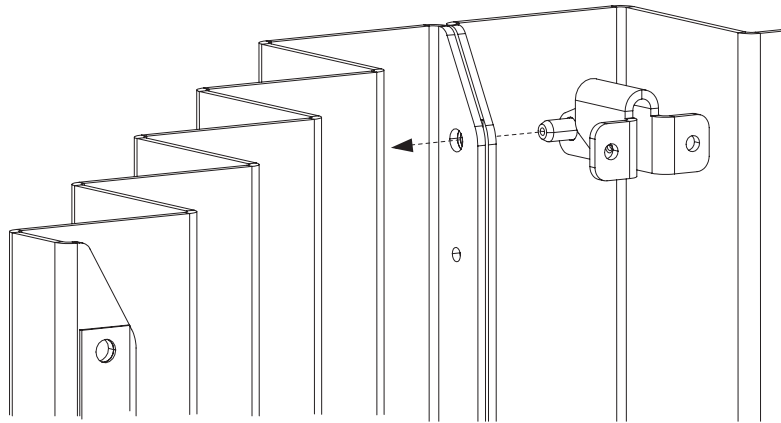


Figure E

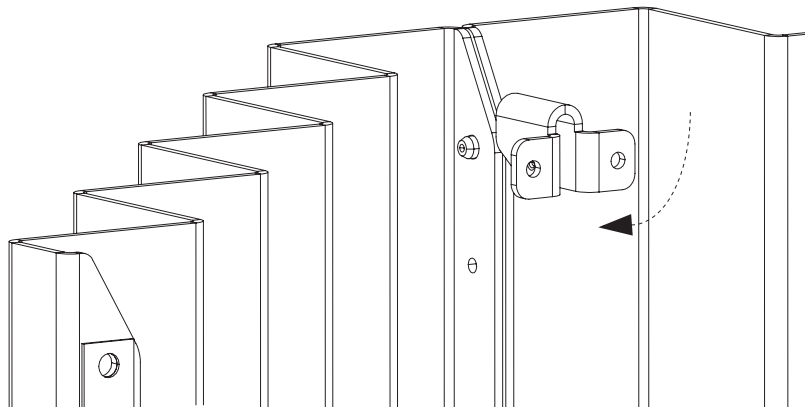
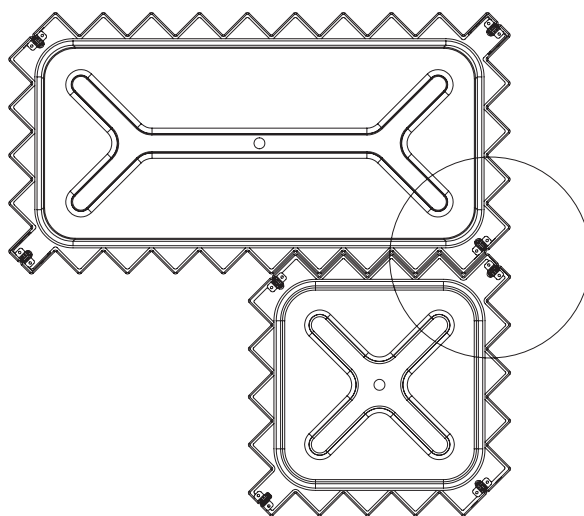


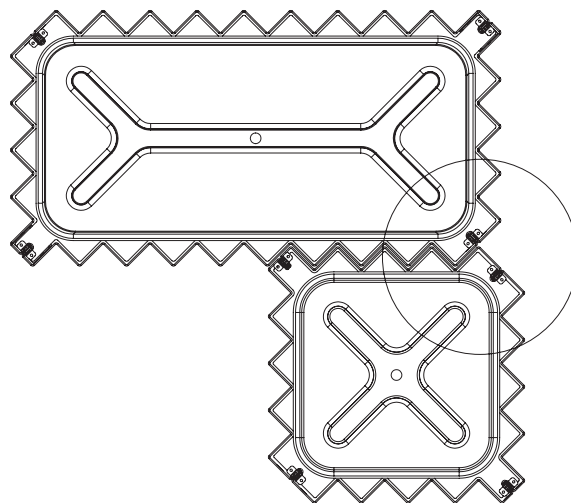
Figure F

## Configuration notes

Planters is intended to nest with other planters as shown here. (Figure A)



In some configurations, your planter may end up being offset, as shown here. (Figure B)



If you are unable to fix the problem by rotating a square planter, follow the **Adjusting planter connections** steps to rebuild **ONLY** the rectangular planters.



## Adjusting planter connections

1. Remove top cams. (**Figure A**)
2. Remove tray top and tray support from rectangular planters. (**Figure B**)

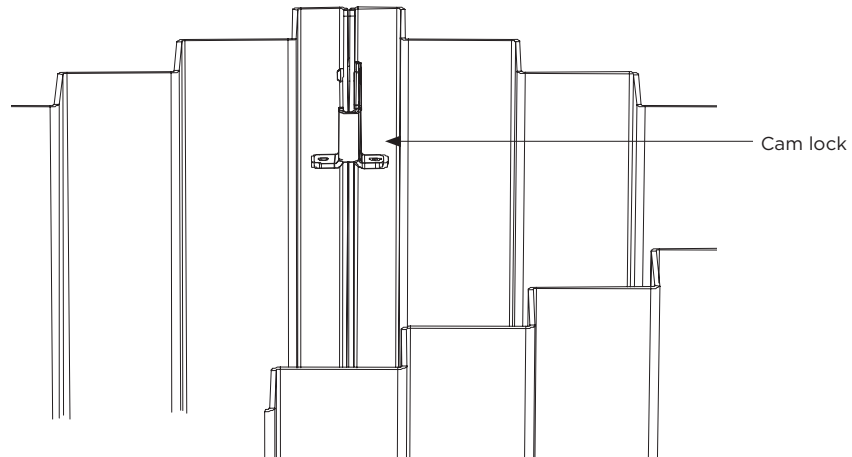


Figure A

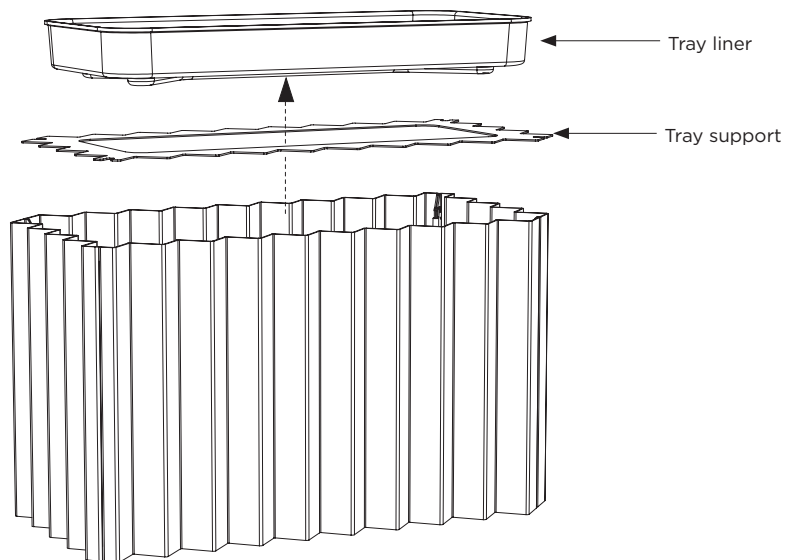


Figure B

## Adjusting planter connections continued

3. Flip your planter upside down. (**Figure C**)
4. Move leveler cam locks to the bottom holes. (**Figure D**)

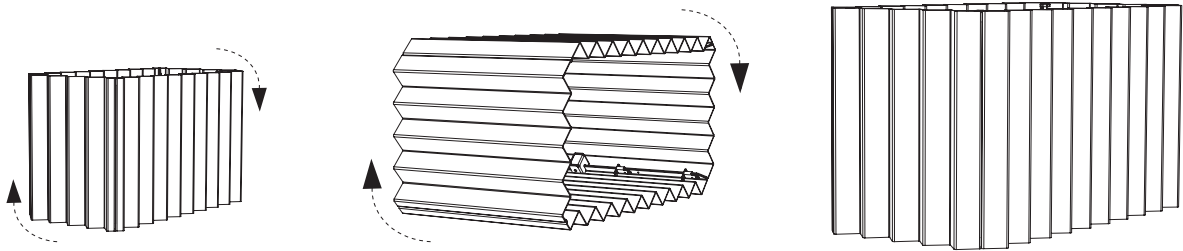


Figure C

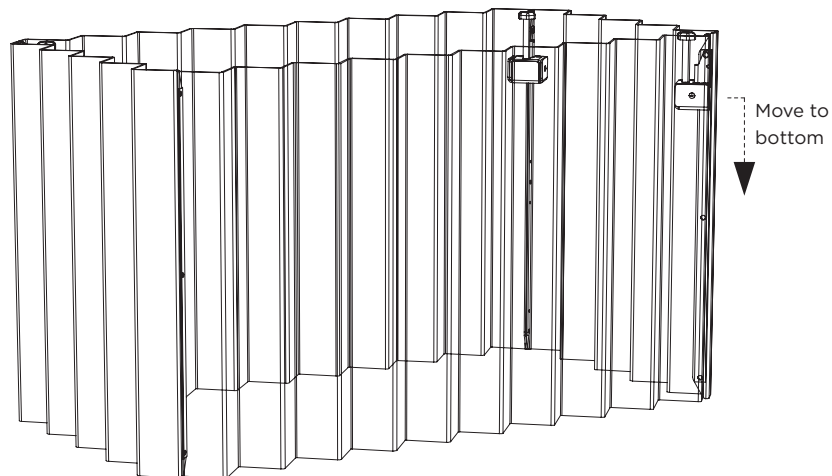


Figure D

## Adjusting planter connections continued

5. Insert tray support from top. Then insert tray liner. (**Figure E**)
6. Re-install top cams. (**Figure F**)

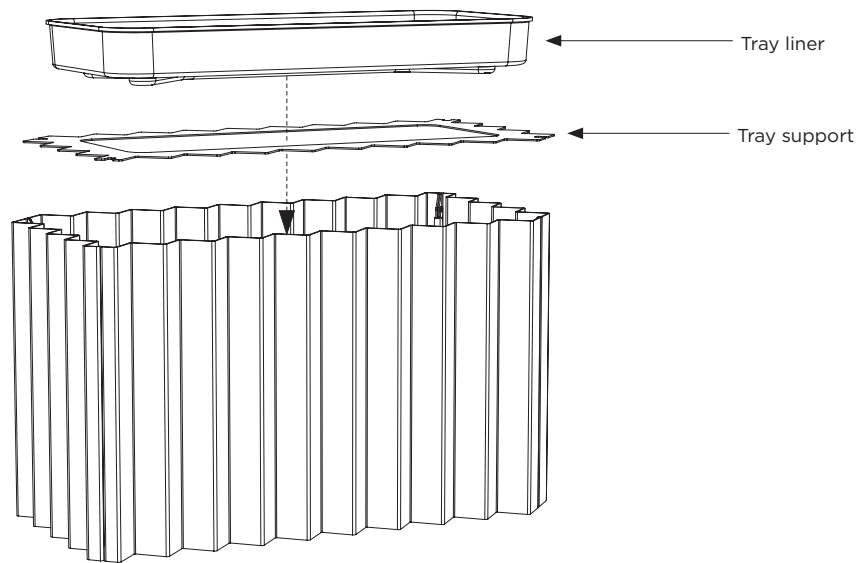


Figure E

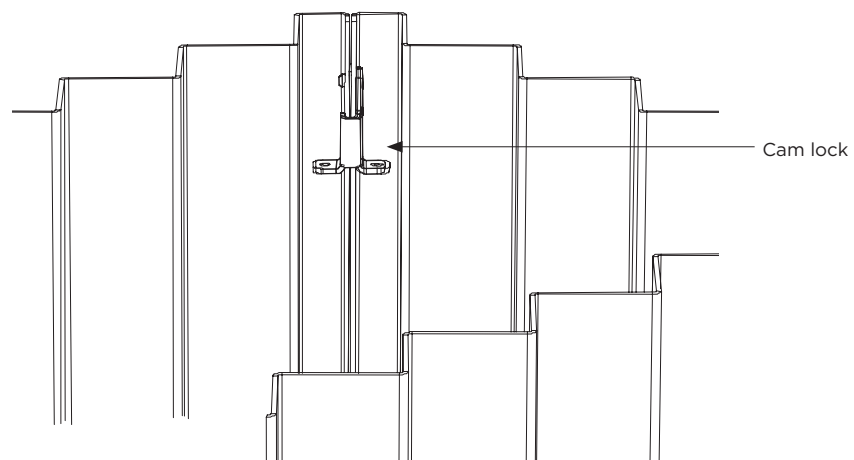


Figure F