Milliken.

MERGE FORWARD
RIGID*FORM* FREE™ Resilient

Resilient Tile

GENERAL

Construction
PVC-Free Acoustic Rigid Core Tile

Finish
ProGuard MAX™ Coating

Overall /Wear Layer Thickness 4.5 mm/20 mil

Integrated Pad
1.0 mm IXPE pad

Edge Profile
Tongue and Groove

PERFORMANCE

Critical Radiant Flux (ASTM E648)
Pass - Class I

Smoke Density (ASTM E662)
Pass - ≤ 450

Resistance to Heat (ASTM F1514)
Pass

Resistance to Light (ASTM F1515)
Pass

Resistance to Chemicals (ASTM F925)
Pass

Static Coefficient of Friction (ASTM D2047)
Pass

Dynamic Coefficient of Friction (ANSI A137)
Pass

ASTM E492 IIC Rating
55 (6" no drop ceiling)
60 (8" no drop ceiling)
51 (18" OWT with ceiling)

SUSTAINABILITY

Embodied Carbon
8.3 (kg CO_2e)/m²

CERTIFICATIONS

floor score   Declare.   ORTHO-PHTHALATE FREE   VERIFIED by SCS GLOBAL SERVICES ENVIRONMENTAL PRODUCT DECLARATION BASED ON LCA   M/PACT™ CARBON NEUTRAL PROGRAM   Red List Free   Greenhealth APPROVED™ Addresses priority chemicals of concern For more information visit GREENHEALTHAPPROVED.ORG

TILE/PLANK SIZE

Tile/Plank Size
High Ground: 7" x 48"
Rejuvenate: 18"x 36"

SHIPPING

Pieces Per Box
7" x 48" planks: 14
18" x 36" tiles: 7

Weight Per Box
7" x 48" planks: 39.82 lb (18.06 kg)
18" x 36" tiles: 38.45 lb (17.44 kg)

Quantity Per Box
7" x 48" planks: 32.67 ft² (3.04 m²)
18" x 36" tiles: 31.50 ft² (2.93 m²)

Quantity Per Pallet/Container
7" x 48" planks:
65 cartons/pallet 2,123.35 ft²
14 pallets/container 29,726 ft²

18" x 36" planks:
42 cartons/pallet 1,323 ft²
20 pallets/container 26,460 ft2ft²

INSTALLATION

Installation
Glue Down

Recommended Installation Methods
Random

ADHESIVES

For more information on our adhesive options, please visit our website.
See installation instructions for more information on adhesive use.

WARRANTIES

22 Year Limited Commercial Wear
1 Year Manufacturing Defect Warranty
See warranty document for full details of terms and conditions