



LIGHT + SHADOWS

Milliken™

Let your inner artist take creative control. Inspired by the art of plaster manipulation, the Light + Shadows collection explores depth and dimension through expert layering techniques. Each design captures the organic movement and tactile richness of hand-applied plaster, bringing an artisanal quality to any space. Subtle variations and intricate surface effects create an interplay of light and shadow, enhancing the natural character of the flooring. The result is a richly textured foundation that balances artistry with modern performance.





Four patterns to discover.

Etched | *Organic*

Take on a new perspective and look beyond the image. This organic pattern recalls windblown patterns in a desert landscape.

Fresco | *Bold brushstrokes*

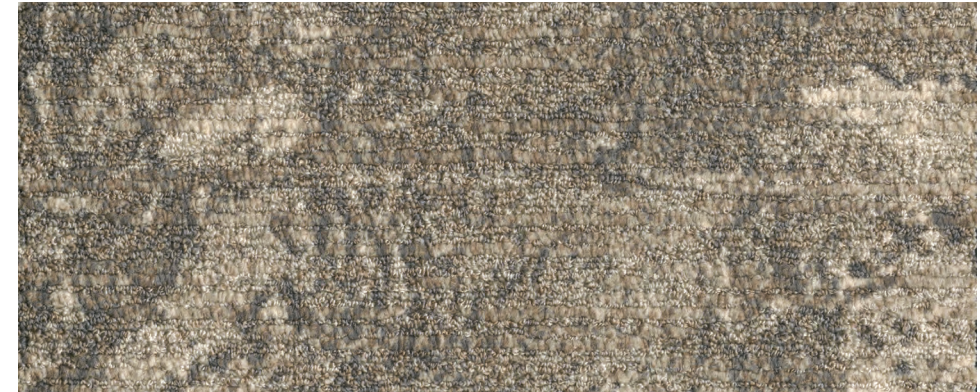
Consider your floorscape a blank canvas where anything is possible. Create a dynamic motif with Fresco's bold brushstrokes.

Impasto | *Geometric linear*

Oftentimes, the subtlest approach brings the greatest impact. A geometric linear motif brings high contrast and visual interest to interiors.

Stucco | *Small scale cross-hatched*

Inspired by classic menswear textiles, this small scale pattern is reminiscent of a tweed knit. The crosshatch design has a loose structure, lending a more relaxed aesthetic.



ETCHED

FRESCO

IMPASTO

STUCCO



Stucco in Fuller's Earth STU235 and Impasto in Buff Titanium IMP108. Monolithic.

A TACTILE EXPERIENCE

Achieve a new dimension through visual experimentation. High texture and organic surface effects are created through blending artistry with Milliken technology.



Etched in Fuller's Earth ETC235. Monolithic.

DESIGN MADE SIMPLE

Become the artist by using our cutting-edge printing technology to customize our carpets for your brand, school, or project. Our innovative PrintWorks Technology gives you the capability to match our patterns to virtually any color you find, making it easier than ever to create a truly unique look to fit your space.



Stucco in Fuller's Earth STU235. Monolithic.



Stucco in Fuller's Earth STU235 and Impasto in Buff Titanium IMP108. Monolithic.



ELEVATED SENSIBILITIES

Designed to inspire, crafted to last. The Light + Shadows collection creates a luxurious feel, and every weave encapsulates the long-lasting properties of our WellBAC cushion backing. Combining superior acoustics, durability, and underfoot comfort this collection provides exceptional value making it the ideal choice for projects of varying scales.

MEET THE ARTIST

Holly Nguyen

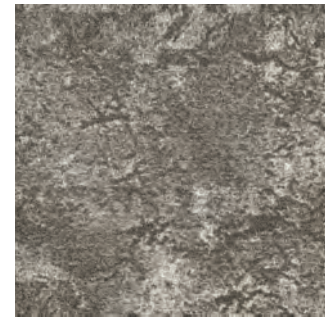
A fiber artist with Midwest roots and Southern soul, Holly blends traditional and mid-century influences into her designs. Trained at the University of Georgia and Japan's Kawashima Textile School, she finds joy in seeing her work come to life in creative spaces. When she's not designing, she's chasing adventures—whether hiking, traveling, or crafting with her kids.



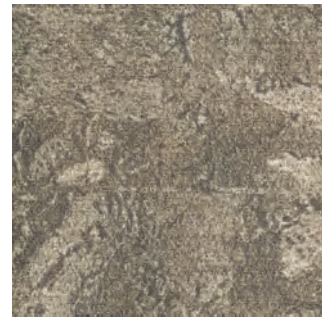
Inspired by the pigments used by artists of past and present, this curated palette ranges from rich hues to neutral tones. Whether used individually for a striking statement or paired with other collections for a cohesive look, these colors offer endless possibilities for both modern and classic interiors.

Available in 50cm x 50cm tiles.

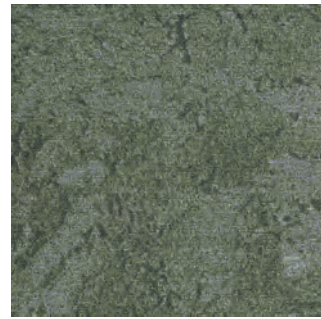
Scan to explore the collection.



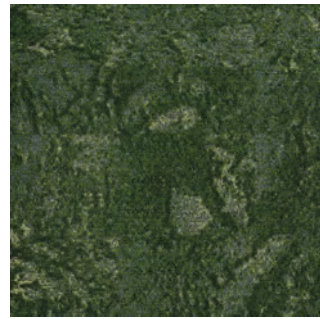
Fuller's Earth
ETC235



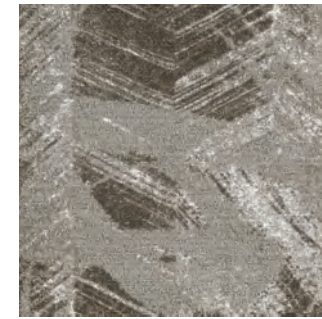
Clay Brown
ETC21



Terre Verte
ETC203



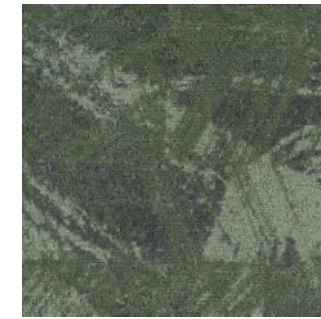
Hooker's Green
ETC276



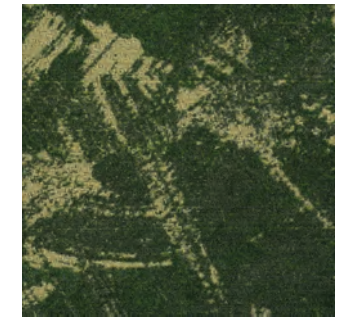
Fuller's Earth
FSC235



Clay Brown
FSC21



Terre Verte
FSC203



Hooker's Green
FSC276



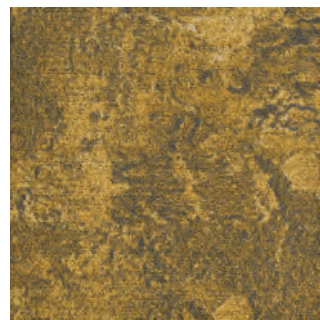
Pewter
ETC79



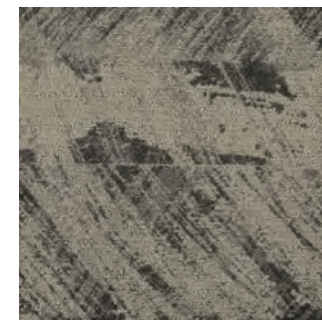
Grey Mica
ETC48-5



Cerulean Blue
ETC158



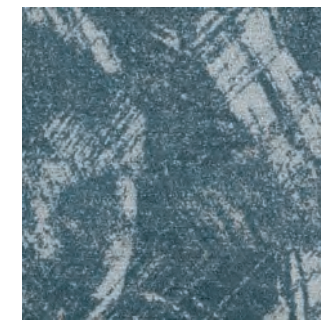
Yellow Earth
ETC105



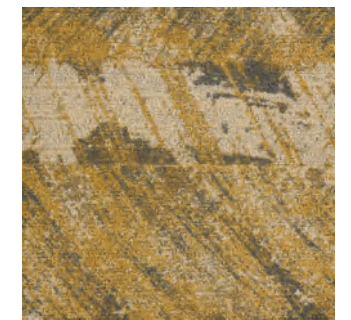
Pewter
FSC79



Grey Mica
FSC48-5



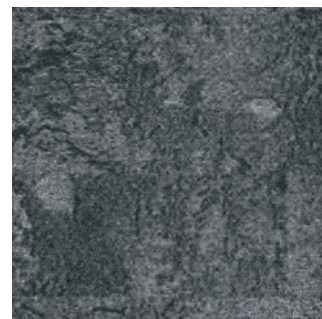
Cerulean Blue
FSC158



Yellow Earth
FSC105



Buff Titanium
ETC108



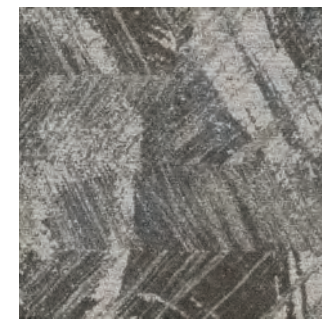
Shungite
ETC260



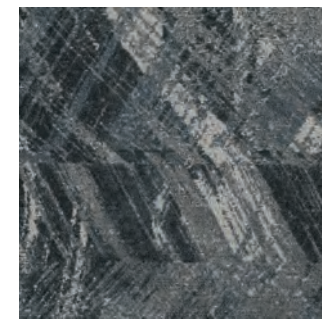
Ultramarine Ash
ETC279



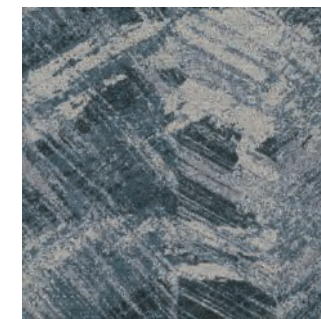
Orange Ochre
ETC90



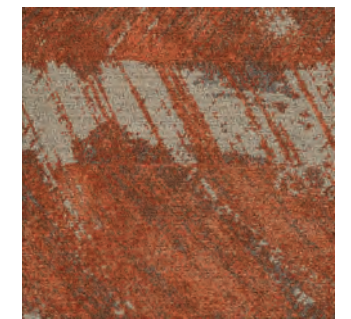
Buff Titanium
FSC108



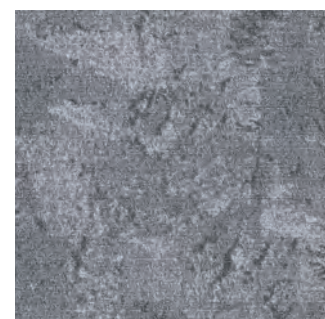
Shungite
FSC260



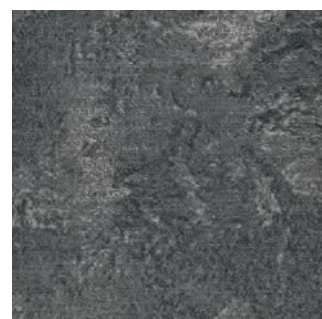
Ultramarine Ash
FSC279



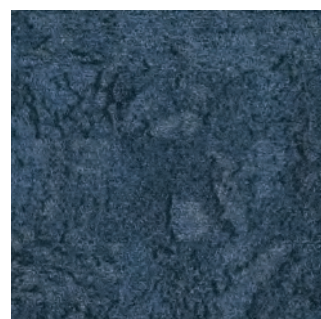
Orange Ochre
FSC90



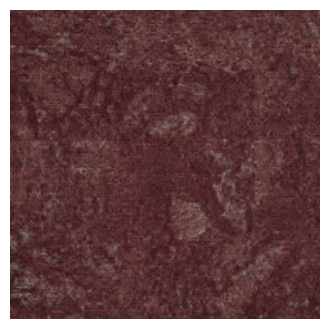
Vivianite
ETC180-153



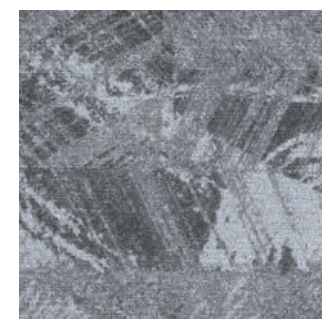
Slate Grey
ETC154-174



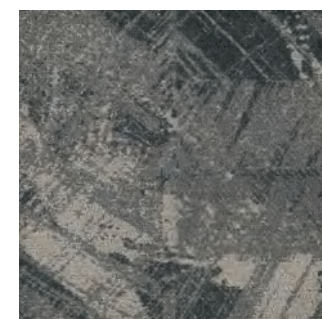
Indigo
ETC52



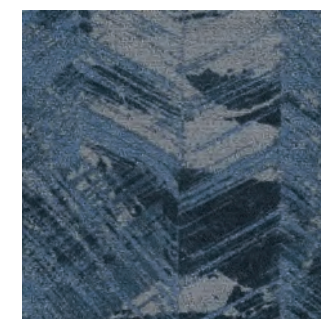
Red Oxide
ETC192



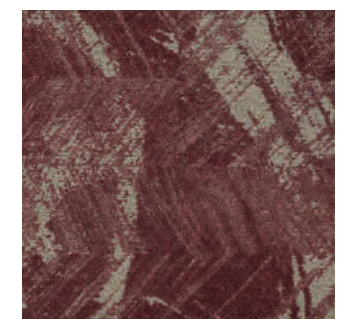
Vivianite
FSC180-153



Slate Grey
FSC154-174



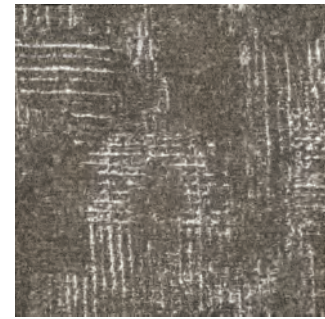
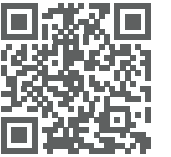
Indigo
FSC52



Red Oxide
FSC192

Available in 50cm x 50cm tiles.

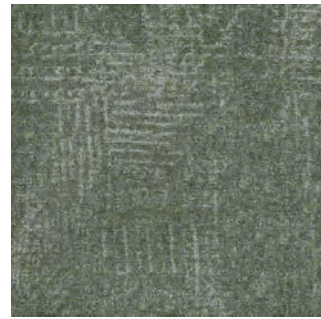
Scan to explore
the collection.



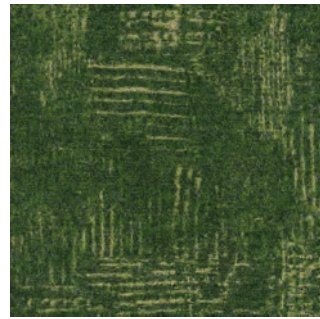
Fuller's Earth
IMP235



Clay Brown
IMP21



Terre Verte
IMP203



Hooker's Green
IMP276



Fuller's Earth
STU235



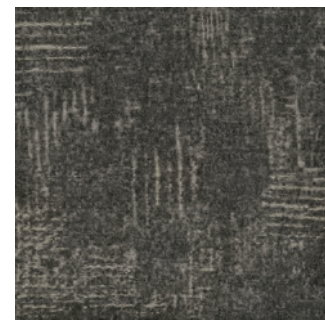
Clay Brown
STU21



Terre Verte
STU203



Hooker's Green
STU276



Pewter
IMP79



Grey Mica
IMP48-5



Cerulean Blue
IMP158



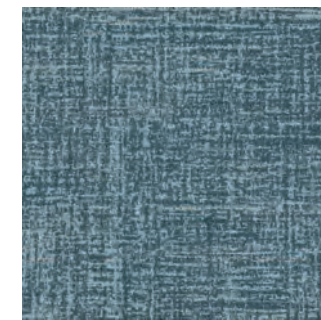
Yellow Earth
IMP105



Pewter
STU79



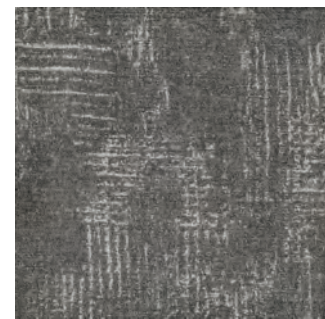
Grey Mica
STU48-5



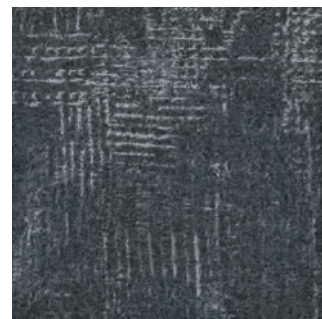
Cerulean Blue
STU158



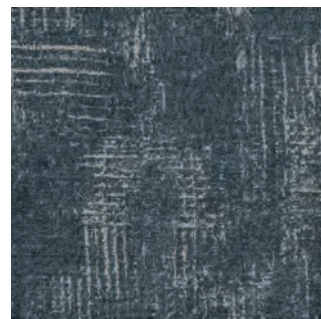
Yellow Earth
STU105



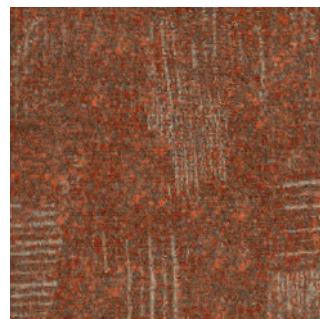
Buff Titanium
IMP108



Shungite
IMP260



Ultramarine Ash
IMP279



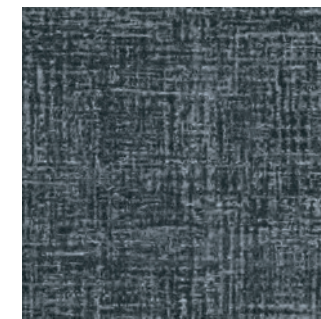
Orange Ochre
IMP90



Buff Titanium
STU108



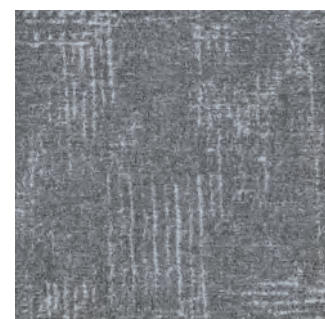
Shungite
STU260



Ultramarine Ash
STU279



Orange Ochre
STU90



Vivianite
IMP180-153



Slate Grey
IMP154-174



Indigo
IMP52



Red Oxide
IMP192



Vivianite
STU180-153



Slate Grey
STU154-174



Indigo
STU52



Red Oxide
STU192



LIGHT + SHADOWS

Etched / Fresco / Impasto / Stucco

Construction
Tufted, Textured Loop

Average Density (Finished)
8,024

Tile Size
50 cm x 50 cm
(19.7" x 19.7")

Standard Backing
PVC-Free WellBAC®
Comfort Plus Cushion
Available with TractionBack®

Yarn Type
Milliken-Certified
WearOn® Nylon

Texture Appearance Retention Rating (TARR)
Severe Traffic End-Use Applications

Stain Resist / Soil Release
StainSmart®

Recommended Installation Method(s)

Nominal Total Thickness
0.41" (10.4 mm)



ALL TILE METHODS

SUSTAINABLE FEATURES

Light + Shadows is manufactured with PVC-Free WellBAC® Comfort Plus cushion backing, and is certified NSF-140 Gold. **Light + Shadows** is also available with our NSF-140 Platinum backing option.



Declare. **M/PACT™**
CARBON OFFSET PROGRAM

TRACTIONBACK

Simplify your modular installation with Milliken's patented TractionBack®, an innovative backing system that is faster, more cost efficient, and environmentally superior to wet adhesives and peel-and-stick carpet tile.

SHOWN ON THE COVER

(Front) Stucco in Indigo STU52 and Impasto in Indigo IMP52. Monolithic. (Back) Etched in Fuller's Earth ETC235. Monolithic.

Scan to explore the collection story.



Milliken™