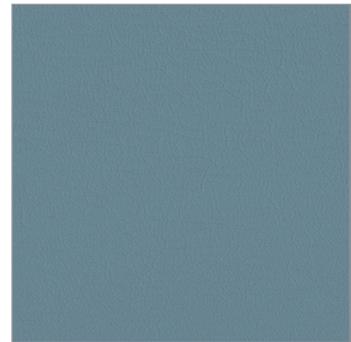

Pattern:	Stetson
AC#:	64870 - 64905
Content:	100% Vinyl Face, 100% Polyester Back
Bleach Cleanable:	May be cleaned with bleach following the proper ratio of 90% water : 10% bleach.
Finish:	Permablok® Plus+
Cleaning Code:	WS



General Cleaning Recommendation:

PERMABLOK® PLUS+ is the evolution of the PERMABLOK® finish, developed to boost resistance to dye transfer from other fabrics (denim, microfiber) that may come in contact with the coated fabric. Perfect for the hospital, automotive and marine markets. Removing stains from dye transfer from jeans or microfiber may depend on the type of fabric, exposure time, environmental conditions and how the material is cleaned and maintained.

- We recommend cleaning at least once a week to extend the lifespan of the upholstery, preventing dirt and contamination from building up and stains from becoming permanent. If there is a spill, wipe off any excess right away with a dry white cloth or fabric, but don't spread it all over the surface.
- Clean the whole surface in circular motions using liquid hand soap (pH neutral) and water (1 part soap to 9 parts water). Check the guide for recommended cleaning products. Wipe with a clean damp cloth to get rid of any excess soap. Repeat as needed and then let dry.
- If there is any build-up that can't be removed with soapy water, use as a last resort the following mixture: 1 part isopropyl alcohol to 9 parts water. (Remember, using alcohol on a regular basis can affect the properties of the product).
- Once a month, you can use a soft-bristle brush for a deeper cleaning. Remember, light colours need more care, more often.

Clean within 24 hours to avoid permanent stains in the surface.

After this time has elapsed, effectiveness drops to 50%.

Never Use:

- Solvents like paint thinner, Varsol, acetone, whiteners, waxes, silicones or detergents and/or cleaning products that are not pH neutral.
- Products that are more than 10% alcohol.
- Don't make marks on the product with pens or markers, it may absorb the ink and stain permanently.
- Cleaning tools like plastic or wire sponges, or hard-bristle brushes that can damage the material permanently.

The cleaning recommendations above are a guide to help in the maintenance of Arc-Com textiles. They are supplied without warranty, representation or inducement of any kind, including, but not limited to, the implied warranties of merchantability and fitness for a particular use or purpose. Arc-Com neither guarantees, nor will take any responsibility for, specific results as testing of these products was conducted under laboratory conditions and results may vary under actual conditions. Any misuse of cleansing agents may void the Arc-Com UPHOLSTERY WARRANTY & PERFORMANCE GUARANTEE.

Under no circumstances shall Arc-Com be liable for any incidental, consequential, or other damage resulting from negligence, misuse, mishandling or exposure to any of the chemicals used in connection with the cleaning or maintenance of Arc-Com textiles. Information or questions relating to chemicals or cleaning solvents, environmental use, and human exposure should be reviewed with the appropriate vendors or suppliers. Users must read the product specifications and determine appropriateness for specific applications. All label instructions on their use and precautions should be followed.

Cleaners only recommended if diluted per manufacturer's instructions. Topical cleaners must be wiped off with clean water and dried with a clean cloth following application. For any cleaner not listed, please inquire at 800.223.5466 x4882.