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# **Ocean Collection**

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**mater**

# Ocean Chair

Discarded fishing nets  
and recycled hard plastic

The Ocean Chair is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06112D Ocean Chair – Black\*  
BP06114D Ocean Chair – Sand\*

*\*Variation possible due to recycled materials*

**Country of origin**  
Poland

**Materials**  
Slats made from discarded fishing nets mixed with recycled hard plastic. One seat contains (Item 093001) 2 kg / 70.5 oz; (Item 09303) 1.62 kg / 57 oz of waste materials

Steel tube, 20% recycled steel, Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Stackable**  
Up to 4 pcs.

**Test**  
EN 581-1:2017, EN 581.2:2015  
EN ISO 9227:2017

**Dimensions**  
W 60 cm D 56 cm H 81 cm SH 46 cm ARH 67 cm / W 24" D 22" H 32" SH 18" ARH 26"

**Packaging** 1 box / 4 pcs.\*\*  
*\*\*Additional cost in breakage fee will apply for orders below 4 pcs.*

**Weight**  
5,7 kg / 12 lbs

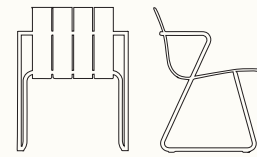
**Maintenance**  
Please follow our material cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean Chair



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06112D**  
Ocean Chair, Black

**CO<sub>2</sub> Footprint**  
49 kg CO<sub>2</sub>e

**= 2 kg  
of waste materials**

**Item no. BP06114D**  
Ocean Chair, Sand

**CO<sub>2</sub> Footprint**  
49 kg CO<sub>2</sub>e

**= 1.62 kg  
of waste materials**

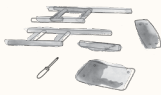
\*\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Ocean waste

Old fishing nets from the ocean are collected, washed, shredded and made into pellets, also known as green plastic. We use ocean waste for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

Read more about how we measure the CO<sub>2</sub> footprint [here](#)

# Ocean Chair

Discarded plastic beer kegs  
and recycled hard plastic

The Ocean Collection was originally designed in 1955 by some of the 20th century's most renowned designers, Jørgen and Nanna Ditzel.

The Green version is made in a collab with a:gain with discarded plastic beer kegs from Danish Carlsberg breweries. The series is characterized by its light structure with repeated slats and metal frames, made and tested for outdoor use. The Ocean OC2 Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles.



Green



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06113D Ocean Chair – Green\*

*\*Variation possible due to recycled materials*

**Country of origin**  
Poland

**Materials**  
Slats made from discarded beer kegs mixed with recycled hard plastic. One chair contains 1.6 kg / 56 oz of waste materials

Steel tube, 20% recycled steel, Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Stackable**  
Up to 4 pcs.

**Test**  
EN 581-1:2017, EN 581.2:2015  
EN ISO 9227:2017

**Dimensions**  
W 60 cm D 56 cm H 81 cm SH 46 cm  
ARH 67 cm / W 24" D 22" H 32" SH 18" ARH 26"

**Packaging** 1 box / 4 pcs.\*\*  
*\*\*Additional cost in breakage fee will apply for orders below 4 pcs.*

**Weight**  
5,7 kg / 12 lbs

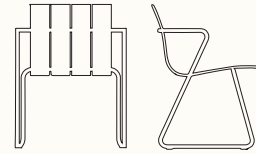
**Maintenance**  
Please follow our material cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean Chair



## Made of

Discarded beer kegs and recycled hard plastic

**Item no. BP06113D**  
Ocean Chair, Green

**CO<sub>2</sub> Footprint**  
49 kg CO<sub>2</sub>e

**= 1.6 kg**  
**of waste materials**

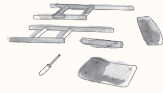
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Discarded beer kegs

In collaboration with one of the leading breweries in the world, Danish Carlsberg, Mater is using their used beer kegs to mould into the slats of the seats of the Ocean Collection - Green.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Table 2 pers.

Discarded fishing nets  
and recycled hard plastic

The Ocean Chair is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06128D Ocean Table, 2 pers. – Black\*  
BP06130D Ocean Table, 2 pers. – Sand\*

*\*Variation possible due to recycled materials*

**Country of origin**  
Poland

## Materials

Slats made from discarded fishing nets mixed with recycled hard plastic. One table contains (Item 09311) 2.46 kg / 87 oz; (Item 09313) 1.94 kg / 67 oz of waste materials

Steel tube, 20% recycled steel, Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Test**  
EN 581-1:2017, EN 581-3:2017  
EN ISO 9227:2017

## Dimensions

W 70 cm D 70 cm H 74 cm /  
W 28" D 28" H 29"

**Weight**  
9,1 kg / 19 lbs

**Packaging** 1 box / 1 pcs.

**Construction**  
This product is flatpacked

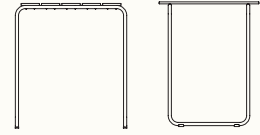
**Maintenance**  
Please follow our material cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean Table 2 pers



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06128D**  
Ocean Table 2 pers, Black

**CO<sub>2</sub> Footprint**  
65 kg CO<sub>2</sub>e

**= 2.46 kg**  
**of waste materials**

**Item no. BP06130D**  
Ocean Table 2 pers, Sand

**CO<sub>2</sub> Footprint**  
38,5 kg CO<sub>2</sub>e

**= 1.94 kg**  
**of waste materials**

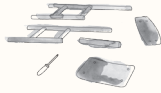
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Recycled Fishing Nets

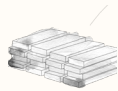
Old fishing nets are collected, washed, shredded and made into pellets, also known as green plastic. We use recycled fishing nets for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Flat-packed

All tables in our collection are flat-packed, ensuring a more sustainable journey from manufacturer to end customer. Follow the inlay for easy assembly of the table in your home.



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Table 4 pers.

Discarded fishing nets and recycled hard plastic

The Ocean Chair is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06132D Ocean Table, 4 pers. – Black\*  
BP06134D Ocean Table, 4 pers. – Sand\*

*\*Variation possible due to recycled materials*

**Country of origin**  
Poland

**Materials**  
Slats made from discarded fishing nets mixed with recycled hard plastic. One table contains (Item 09321) 4.51 kg / 159 oz; (Item 09323) 3.56 kg / 126 oz of waste materials

Steel tube, 20% recycled steel,  
Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Test**  
EN 581-1:2017, EN 581-3:2017  
EN ISO 9227:2017

**Dimensions**  
W 140 cm D 70 cm H 74 cm /  
W 55" D 28" H 29"

**Weight**  
13 kg / 29 lbs

**Packaging** 1 box / 1 pcs.

**Construction**  
This product is flatpacked

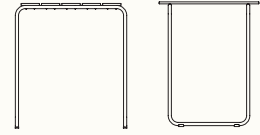
**Maintenance**  
Please follow our material cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean Table 4 pers



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06132D**  
Ocean Table 4 pers, Black

**CO<sub>2</sub> Footprint**  
90 kg CO<sub>2</sub>e

**= 4.51 kg**  
**of waste materials**

**Item no. BP06134D**  
Ocean Table 4 pers, Sand

**CO<sub>2</sub> Footprint**  
90 kg CO<sub>2</sub>e

**= 3.56 kg**  
**of waste materials**

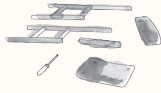
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Recycled Fishing Nets

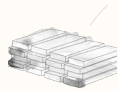
Old fishing nets are collected, washed, shredded and made into pellets, also known as green plastic. We use recycled fishing nets for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

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## Flat-packed

All tables in our collection are flat-packed, ensuring a more sustainable journey from manufacturer to end customer. Follow the inlay for easy assembly of the table in your home.



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Lounge Chair

Discarded fishing nets  
and recycled hard plastic

The Ocean Chair is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06120D Ocean Lounge Chair – Black\*  
BP06122D Ocean Lounge Chair – Sand\*

*\*Variation possible due to  
recycled materials*

**Country of origin**  
Poland

**Materials**  
Slats made from discarded fishing nets  
mixed with recycled hard plastic. One table  
contains (Item 09331) 2.57 kg / 91 oz; (Item  
09333) 2 kg / 70 oz of waste materials

Steel tube, 20% recycled steel,  
Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Stackable**  
Up to 4 pcs.

**Test**  
EN 581-1:2017, EN 581-2:2015/AC:2016  
EN ISO 9227:2017

**Dimensions**  
W 72 cm D 63 cm H 67 cm SH 39 cm  
ARH 55 cm / W 29" D 29" H 26"  
SH 15" ARH 22"

**Weight**  
7,5 kg / 16.5 lbs

**Packaging** 1 box / 2 pcs.\*\*  
*\*\*Additional cost in breakage fee will  
apply for orders below 2 pcs.*

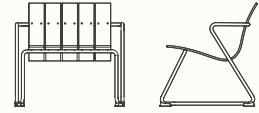
**Maintenance**  
Please follow our material  
cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean Lounge  
Chair



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06120D**  
Ocean Lounge Chair, Black

**CO<sub>2</sub> Footprint**  
55 kg CO<sub>2</sub>e

**= 2.57 kg**  
**of waste materials**

**Item no. BP06122D**  
Ocean Lounge Chair, Sand

**CO<sub>2</sub> Footprint**  
55 kg CO<sub>2</sub>e

**= 2 kg**  
**of waste materials**

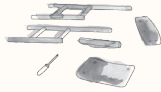
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Recycled Fishing Nets

Old fishing nets are collected, washed, shredded and made into pellets, also known as green plastic. We use recycled fishing nets for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Lounge Chair

Discarded plastic beer kegs  
and recycled hard plastic

The Ocean Collection was originally designed in 1955 by some of the 20th century's most renowned designers, Jørgen and Nanna Ditzel.

The Green version is made in a collab with a:gain with discarded plastic beer kegs from Danish Carlsberg breweries. The series is characterized by its light structure with repeated slats and metal frames, made and tested for outdoor use. The Ocean OC2 Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles.



Green



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06121D Ocean Lounge  
Chair – Green\*

*\*Variation possible due to  
recycled materials*

**Country of origin** Poland

**Materials**  
Slats made from discarded beer kegs  
mixed with recycled hard plastic. One  
chair contains 2 kg / 70 oz of waste  
material

Steel tube, 20% recycled steel,  
Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Stackable**  
Up to 4 pcs.

**Test**  
EN 581-1:2017, EN 581-2:2015/AC:2016  
EN ISO 9227:2017

**Dimensions**  
W 72 cm D 63 cm H 67 cm SH 39 cm  
ARH 55 cm / W 29" D 29" H 26"  
SH 15" ARH 22"

**Weight**  
7,5 kg / 16.5 lbs

**Packaging** 1 box / 2 pcs.\*\*  
*\*\*Additional cost in breakage fee will  
apply for orders below 2 pcs.*

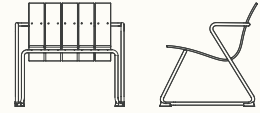
**Maintenance**  
Please follow our material  
cleaning and care guide [here](#)

**Environment**  
Outdoor

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# Mater Sustainability Factsheet

Ocean  
Lounge Chair



## Made of

Discarded beer kegs and recycled hard plastic

**Item no. BP06121D**  
Ocean Lounge Chair, Green

**CO<sub>2</sub> Footprint**  
55 kg CO<sub>2</sub>e

**= 2 kg**  
**of waste materials**

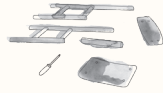
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Discarded beer kegs

In collaboration with one of the leading breweries in the world, Danish Carlsberg, Mater is using their used beer kegs to mould into the slats of the seats of the Ocean Collection - Green.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Lounge Table

Discarded fishing nets  
and recycled hard plastic

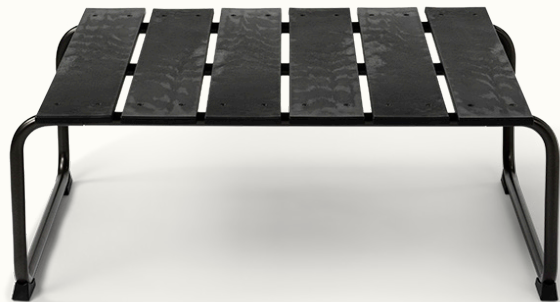
The Ocean Lounge Table is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06124D Ocean Lounge Table –  
Black\*  
BP06126D Ocean Lounge Table –  
Sand\*

*\*Variation possible due to  
recycled materials*

**Country of origin**  
Poland

## Materials

Slats made from discarded fishing nets mixed with recycled hard plastic. One table contains (Item 09341) 2.46 kg / 87 oz; (Item 09343) 1.94 kg / 68 oz of waste materials

Steel tube, 20% recycled steel,  
Gunmetal finish

## Gliders

Hard plastic gliders installed as standard

## Test

EN ISO 9227:2017

## Dimensions

W 79 cm D 70 cm H 30 cm /  
W 31" D 28" H 12"

## Weight

9,5 kg / 20.9 lbs

**Packaging** 1 box / 1 pcs.

## Construction

This product is flatpacked

## Maintenance

Please follow our material  
cleaning and care guide [here](#)

## Environment

Outdoor

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# Mater Sustainability Factsheet

Ocean Lounge  
Table



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06124D**  
Ocean Lounge Table, Black

**CO<sub>2</sub> Footprint**  
65 kg CO<sub>2</sub>e

**= 2.46 kg**  
**of waste materials**

**Item no. BP06126D**  
Ocean Lounge Table, Sand

**CO<sub>2</sub> Footprint**  
65 kg CO<sub>2</sub>e

**= 1.94 kg**  
**of waste materials**

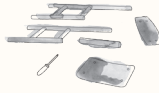
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Recycled Fishing Nets

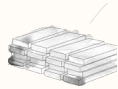
Old fishing nets are collected, washed, shredded and made into pellets, also known as green plastic. We use recycled fishing nets for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Flat-packed

All tables in our collection are flat-packed, ensuring a more sustainable journey from manufacturer to end customer. Follow the inlay for easy assembly of the table in your home.



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

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# Ocean Lounge Table

## Discarded plastic beer kegs and recycled hard plastic

The Ocean Collection was originally designed in 1955 by some of the 20th century's most renowned designers, Jørgen and Nanna Ditzel.

The Green version is made in a collab with a:gain with discarded plastic beer kegs from Danish Carlsberg breweries. The series is characterized by its light structure with repeated slats and metal frames, made and tested for outdoor use. The Ocean OC2 Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles.



Green



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06125 Ocean Lounge  
Table – Green\*

\*Variation possible due to  
recycled materials

**Country of origin**  
Poland

### Materials

Slats made from discarded beer kegs mixed with recycled hard plastic. One table contains 1.9 kg / 67 oz beer keg plastic waste

Steel tube, 20% recycled steel, Gunmetal finish

### Gliders

Hard plastic gliders installed as standard

### Test

EN ISO 9227:2017

### Dimensions

W 79 cm D 70 cm H 30 cm /  
W 31" D 28" H 12"

### Weight

9,5 kg / 20.9 lbs

**Packaging** 1 box / 1 pcs.

### Construction

This product is flatpacked

### Maintenance

Please follow our material cleaning and care guide [here](#)

### Environment

Outdoor

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# Mater Sustainability Factsheet

Ocean  
Lounge Table



## Made of

Discarded beer kegs and recycled hard plastic

**Item no. BP06125**

Ocean Lounge Table, Green

**CO<sub>2</sub> Footprint**

65 kg CO<sub>2</sub>e

**= 1.9 kg  
of waste materials**

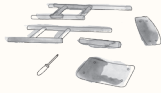
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Discarded beer kegs

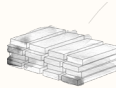
In collaboration with one of the leading breweries in the world, Danish Carlsberg, Mater is using their used beer kegs to mould into the slats of the seats of the Ocean OC2 Collection.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Flat-packed

All tables in our collection are flat-packed, ensuring a more sustainable journey from manufacturer to end customer. Follow the inlay for easy assembly of the table in your home.



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Bench

Discarded fishing nets  
and recycled hard plastic

The Ocean Chair is a part of the Ocean Collection, a reimagined outdoor series, originally designed in 1955 by Jørgen and Nanna Ditzel. The design was first reissued in 2019 in a new material using recycled fishing nets to produce the characteristic slats of the design. The Ocean Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles. Durable for both private and public use.



Black



Sand



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06116D Ocean Bench – Black\*  
BP06118D Ocean Bench – Sand\*

*\*Variation possible due to recycled materials*

**Country of origin**  
Poland

## Materials

Slats made from discarded fishing nets mixed with recycled hard plastic. One table contains (Item 09351) 6.7 kg / 236 oz; (Item 09353) 5.28 kg / 186 oz of waste materials

Steel tube, 20% recycled steel, Gunmetal finish

## Gliders

Hard plastic gliders installed as standard

## Test

EN 581-1:2017, EN 581-2:2015/AC:2016  
EN ISO 9227:2017

## Dimensions

W 157 cm D 58 cm H 81 cm  
SH 46 cm ARH 67 cm / W 62" D 22"  
H 32" SH 18" ARH 26"

## Weight

16,6 kg / 36.5 lbs

**Packaging** 1 box / 1 pcs.

## Maintenance

Please follow our material cleaning and care guide [here](#)

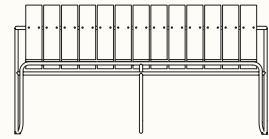
## Environment

Outdoor

mater

# Mater Sustainability Factsheet

Ocean Bench



## Made of

Recycled fishing nets and recycled hard plastic

**Item no. BP06116D**  
Ocean Bench, Black

**CO<sub>2</sub> Footprint**  
120 kg CO<sub>2</sub>e

**= 6.7 kg**  
**of waste materials**

**Item no. BP06118D**  
Ocean Bench, Sand

**CO<sub>2</sub> Footprint**  
120 kg CO<sub>2</sub>e

**= 5.28 kg**  
**of waste materials**

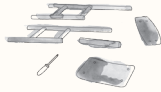
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Recycled Fishing Nets

Old fishing nets are collected, washed, shredded and made into pellets, also known as green plastic. We use recycled fishing nets for our outdoor series and injection moulded chairs.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.

# Ocean Bench

## Discarded plastic beer kegs and recycled hard plastic

The Ocean Collection was originally designed in 1955 by some of the 20th century's most renowned designers, Jørgen and Nanna Ditzel.

The Green version is made in a collab with a:gain with discarded plastic beer kegs from Danish Carlsberg breweries. The series is characterized by its light structure with repeated slats and metal frames, made and tested for outdoor use. The Ocean OC2 Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles.



Green

**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06117D Ocean Bench – Green\*

\*Variation possible due to recycled materials

**Country of origin**  
Poland

### Materials

Slats made from discarded beer kegs mixed with recycled hard plastic. One bench contains 5.2 kg / 183 oz of waste materials

Steel tube, 20% recycled steel, Gunmetal finish

### Gliders

Hard plastic gliders installed as standard

### Test

EN 581-1:2017, EN 581-2:2015/AC:2016  
EN ISO 9227:2017

### Dimensions

W 157 cm D 58 cm H 81 cm  
SH 46 cm ARH 67 cm / W 62" D 22"  
H 32" SH 18" ARH 26"

### Weight

16,6 kg / 36.5 lbs

**Packaging** 1 box / 1 pcs.

### Maintenance

Please follow our material cleaning and care guide [here](#)

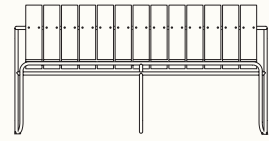
### Environment

Outdoor

mater

# Mater Sustainability Factsheet

Ocean Bench



## Made of

Discarded beer kegs and recycled hard plastic

**Item no. BP06117D**  
Ocean Bench, Green

**CO<sub>2</sub> Footprint**  
120 kg CO<sub>2</sub>e

**= 5.2 kg**  
**of waste materials**

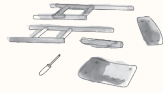
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Discarded beer kegs

In collaboration with one of the leading breweries in the world, Danish Carlsberg, Mater is using their used beer kegs to mould into the slats of the seats of the Ocean Collection - Green.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.