

# Ocean Table 4 pers.

Discarded plastic beer kegs  
and recycled hard plastic

The Ocean Collection was originally designed in 1955 by some of the 20th century's most renowned designers, Jørgen and Nanna Ditzel.

The Green version is made in a collab with again with discarded plastic beer kegs from Danish Carlsberg breweries. The series is characterized by its light structure with repeated slats and metal frames, made and tested for outdoor use. The Ocean OC2 Collection is designed for disassembly, meaning that the design allows each component in its purest form to recycle into new production circles.



Green



**Designed by**  
Jørgen and Nanna Ditzel

**Item no.**  
BP06133D Ocean Table 4  
pers. – Green\*

\*Variation possible due to  
recycled materials

**Country of origin**  
Poland

**Materials**  
Slats made from discarded beer kegs  
mixed with recycled hard plastic. One  
table contains 3.5 g / 123.46 oz of waste  
materials

Steel tube, 20% recycled steel,  
Gunmetal finish

**Gliders**  
Hard plastic gliders installed as standard

**Test**  
EN 581-1:2017, EN 581-3:2017  
EN ISO 9227:2017

**Dimensions**  
W 140 cm D 70 cm H 74 cm /  
W 55" D 28" H 29"

**Weight**  
13 kg / 29 lbs

**Packaging** 1 box / 1 pcs.

**Construction**  
This product is flatpacked

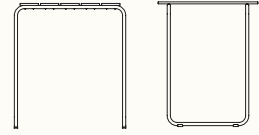
**Maintenance**  
Please follow our material  
cleaning and care guide [here](#)

**Environment**  
Outdoor

mater

# Mater Sustainability Factsheet

Ocean  
Table 4 pers.



## Made of

Discarded beer kegs and recycled hard plastic

**Item no. BP06133D**  
Ocean Table 4 pers, Green

**CO<sub>2</sub> Footprint**  
90 kg CO<sub>2</sub>e

**= 3.5 kg**  
**of waste materials**

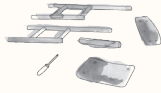
\*calculated using Målbar Software V. 2.9608 on the 25.01.24

# Mater Sustainability Factsheet



## Discarded beer kegs

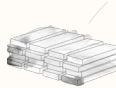
In collaboration with one of the leading breweries in the world, Danish Carlsberg, Mater is using their used beer kegs to mould into the slats of the seats of the Ocean OC2 Collection.



## Repair for long lasting

Good products, are made to be used. To give the products the longest possible life, we want to make it easy for you to repair them yourself.

Contact our customer service for more info [here](#)



## Flat-packed

All tables in our collection are flat-packed, ensuring a more sustainable journey from manufacturer to end customer. Follow the inlay for easy assembly of the table in your home.



## Steel

Our Steel is made from 20% recycled steel with a gun metal finish. Steel is a strong and light material that can be processed in unlimited ways.



## CO<sub>2</sub> Footprint

At Mater, we believe in the importance of transparency. By doing Life Cycle Assessments (LCA) on our furniture, we can analyse the total climate emission for each of our product's lifespan.