



# FlashCove with Envire Rubber Sheet Prefabricated Base

## INSTALLATION GUIDE

This document is intended for professional use to provide minimum requirements for substrate preparation, adhesive application, and special installation requirements for a successful installation of these products, each unique application may require additional or further steps to ensure complete satisfaction. We rely on the expertise and professionals that are installing the products to adjust based on site conditions. Refer to the product website to confirm that you have the most current revision of this document as the requirements contained within are essential to maintaining the full system warranty for the product installed. Documentation available at time of installation will be referenced regarding warranty.

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### RECOMMENDED ADHESIVES

The adhesives below are the recommended adhesives for installing this product.

Adhesive	Installation Method	Recommended Trowel
Premium Grade Wall Base Adhesive	Double Butter (100% Coverage on Both FlashCove and Wall / Floor Surface)	Wall Base Adhesive Manufacturers Recommended Spreader Type

*Installing FlashCove with double-face Flooring/StairTread Installation Tape will cause telegraphing of the metal through the face of the sheet flooring at the edge of the metal that forms the coving as it pulls the sheet goods tight to the substrate.*

### STORAGE, HANDLING, INSTALLATION, SERVICE, & ACCLIMATION ENVIRONMENT

The reported technical data information for these products is based on a formulation that is designed, manufactured, and evaluated to perform at constant temperatures, not fluctuating more than 10° from normal selected service temperatures from the allowable range.

These products are designed for service within environments ranging from 60° F (15° C) - 85° F (26° C) unless otherwise noted in the specific installation section. These products are designed for service within ambient relative humidity between 40% and 60%.

All products must be stored in an indoor, climate-controlled (60° - 85° F) space and protected from the elements.

All products must be stored on a dry, flat, level surface. Carefully stacked, aligned neatly and not on edge. Do not stack pallets and protect products from damage.

**Service Environment** is defined as the environment in which the materials will be utilized.

**Service temperature** is defined as the normal setting of the HVAC in the environment in which the material is installed, i.e., typically 70° - 72° F in most commercial applications.

**Acclimation of the material** is achieved when the following conditions are met within the installation area.

- The facility or **service environment** must be fully enclosed, sealed and weather tight.
- Building HVAC must be up and running in permanent operation prior to installation (if temporary systems or systems other than the permanent HVAC systems are utilized it must be capable of maintaining the same conditions as the permanent HVAC and/or service conditions).
- Maintain all products and adhesives in the installation area at the **desired service temperatures** for a period of 48 hours prior to installation, during the installation and for the service life of the installation.
- **Temperature** must be maintained between 60° F (15° C) - 85° (26° C), preferably at the **desired service temperature**.



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- **Relative Humidity** must be maintained between 35% - 65%. Understand that Relative Humidity does not affect the installation of the material, but it can affect the functionality of the adhesives. Outside of the ranges, the stated information regarding open times, flash times, & dry times will vary.

It is recommended to utilize a cloud-based or similar **data logging system** during installation to provide temperature & humidity data in the event of a warranty issue.

While we do our best to provide quality products and workmanship in our manufacturing facilities, quality installation is the responsibility of the installer. Inspect all material for proper type, color, and matching lot numbers if appropriate. We ask that we are notified of any inaccuracies or defects prior to installation as **we do not pay labor for or material costs on installed materials with visual defects.**

**Users are advised to confirm suitability of these products by their own tests and ensure that all adhesives intended for installation meet the requirements of the end user.**

If there are concerns regarding this information or the service temperature, substrate temperature or installation environment will not meet these requirements, please contact Technical Services for recommendations prior to installation at [solutions@rhctechical.com](mailto:solutions@rhctechical.com), we will be happy to discuss and provide direction or confirmation of the project at that time.

### **SUBSTRATE PREPARATION**

Floors and walls must be prepared to meet ASTM F710, Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring; surfaces shall be level to within 3/16" (3.9 mm) in 10 lineal feet.

Walls must be square to floor level to ensure proper fit and performance of the FlashCove system.

Regarding substrate preparation when mechanical sanding, grinding, shot blasting, and vacuuming always follow the Resilient Floor Covering Institute's (RFCI) "Recommended Work Practice for Removal of Existing Floor Covering and Adhesives," and all applicable local, state, federal and OSHA requirements regarding Asbestos and Silica containment regulations.

### **NON-APPROVED SUBSTRATES**

**Existing Wall Base products or Concrete substrates that have been abated or prepared with chemical adhesive removers, solvents, or chemical cleaners.**

**Existing Wallpaper or other coverings that are not permanently secured to the structure.** Wallpaper and vinyl wall coverings are not suitable for bonding and need to be removed prior to the installation of the wall base. It is acceptable to leave 1/8" – 1/4" behind the top of the base to ensure a clean edge.

### **HYGIENIC WALL CLADDING**

The FlashCove system is typically installed in conjunction with hygienic wall cladding. FlashCove recommends installing the lower edge of the wall cladding atop the chosen cove cap, ideally a Chiclet cap. This junction should be sealed as necessary with color-matched sealant supplied by the wall cladding provider. Consequently, the FlashCove and cap may be installed either before or after the wall cladding, provided they are installed in a straight, preferably level line to maintain a clean aesthetic in the finished area.

Adhering wall cladding behind the FlashCove to the floor impedes optimal bonding techniques for the FlashCove, potentially leading to the telegraphing of the metal during cove formation. This scenario necessitates the use of double-sided tape or alternative adhesives, which may accentuate the line formed by the adhesive drawing the sheet goods to the wall, thereby exposing the metal edge. While this installation method is not precluded, it is important to note that a visible line may result, which would not be covered under warranty due to the chosen installation approach.

When mechanically fastening the Chiclet cap for FlashCove or any other metal cap through the hygienic wall cladding products, please refer to the product information in relation to proper techniques due to the thermal expansion and contraction that occurs with temperature changes.

### **STANDARD DRYWALL PREPARATION**

Substrate must be a structurally sound interior wall surface, such as drywall with a minimum of a Level 3 finish.

**Gaps** at the bottom of a wall shall not exceed 1/2", and should not contain any material that causes the FlashCove to not sit naturally at the intersection of the floor and wall. While we understand there may be the addition of sound control or other caulking applications, they should be professionally installed to not cause concern when installing FlashCove.

Do not install over **expansion joints, isolation joints, or other moving joints** in the substrate. These joints must be honored and not filled with products that are not intended for that purpose.

**Construction joints, saw cut joints, voids, and/or cracks** that are not moving may be covered. These should be prepared appropriately to ensure they do not telegraph through the flooring. Should the slab move and cause the preparation to move, the



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flooring will telegraph the preparation product. Any resulting visual changes or damage to the flooring resulting from this movement is not covered by the product warranty.

### NON-POROUS SUBSTRATES PREPARATION

**Metal substrates** must be thoroughly sanded/ground and cleaned of any residue, oil, rust and/or oxidation. When installing in areas that may be subject to topical water or moisture and/or high humidity, an anti-corrosive coating must be applied to protect metal substrate. Contact a local paint or coating supplier for coating recommendations.

- It is also recommended when installing on **very smooth or glossy substrates such as smooth FRP or metal**, to abrade the substrate to improve the bond of the adhesive.

### INSTALLATION

**By covering a substrate, underlayment, or existing surface, you have indicated acceptance of the substrate and installation environment.**

With FlashCove Prefabricated Base the corners will be created on site. We do recommend a miter saw, with a **60-tooth blade** at a minimum.

**When cutting material to prepare for butting or creating corners, be careful not to change the angle of the metal to maintain the consistency of the installation.**

Square corners are preferred and if installed on rounded or radiused corners, it will be more difficult to complete the installation. Rounded corners are more difficult to create with FlashCove and they are harder to keep in an environment that may be abusive. **When installing on a rounded substrate corner, it is recommended to create two angles roughly 1" apart to soften the radius. Create these angles by cutting @ 22.5°.**

- Dry fit FlashCove straight pieces by cutting the ends square and checking for proper butting seams.
- Dry fit FlashCove corners utilizing a carpenter's bevel or similar tool to determine the angle for the inside and outside corners.
- Dry fit Chiklet cove cap prior to FlashCove installation, as the Chiklet is installed into the wet adhesive if not being mechanically fastened. We do recommend **creating corners utilizing metal cap or trim techniques** instead of the pre formed corners due to the finishing of the substrate at corners to create an easier more visually appealing installation.
  - If not using Chiklet cove cap, install the cove cap at the appropriate position after dry fitting the FlashCove.
  - If mechanically fastening the Chiklet cove cap, do this after marking the line for the top of the FlashCove.
- While FlashCove is positioned against the wall, mark the top of the base on the wall and end of the toe on the floor to establish a glue line.
- Apply wall base adhesive in full spread (100% coverage on the FlashCove and Wall / Floor surfaces within the established glue line.
- After appropriate working time for the adhesive, place the FlashCove to the substrate straight and level.
- If using the Chiklet cove cap, place the cove cap behind the base, ensure proper transfer of the adhesive.
- Using a hand roller, or other suitable means, roll the FlashCove material to ensure appropriate displacement and contact of the adhesive.
- Remove all excess adhesives.

After adhesive is set enough to prevent movement, you are ready to install the field material and scribe to the FlashCove prefabricated base and treat all seams and field materials per manufacturers recommendations.

### POST INSTALLATION PROTECTION

We recommend that the installation of FlashCove be performed after all other trades have completed their work. If this is impossible, properly protecting the new wall base is essential to prevent damage. So, the following should be considered immediately following the installation process. Protect newly installed wall base with construction grade undyed kraft paper or protective boards, such as Ram Board, ThermoPLY, 1/8" Masonite panels, or other materials to prevent damage by other trades.

### SUPPORT & ADDITIONAL RESOURCES

Product Support Phone & Email	(800) 537 – 9527 / <a href="mailto:sales@roppe.com">sales@roppe.com</a>
Technical Support Phone & Email	(844) 393 – 4044 / <a href="mailto:solutions@rhctechical.com">solutions@rhctechical.com</a>



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<b>Product Technical Documentation</b>	<a href="http://www.roppe.com">www.roppe.com</a>
<b>Associated or Related Documentation</b>	<a href="#">Excelsior WB-600 Wall Base Adhesive</a> <a href="#">Referenced Standards within Technical Documents Technical Bulletin</a>

The contents contained within this Installation Sheet may be utilized or copied into another projected related document. While this original document will remain in effect at the time of product installation, this TDS shall not be supplemented or replaced by the resulting project documentation. Any alterations to the wording or requirements contained in or derived from this document shall void all related warranties. Before accepting this document, refer to the product website to confirm that you have the most current revision. These products are intended for installation by professionals. Prior to use the user must determine the suitability of our products for the intended use. The user alone assumes all risks and liability.