Assembly Instructions ■

Outspan™ Collection

Backless Benches

April 2026

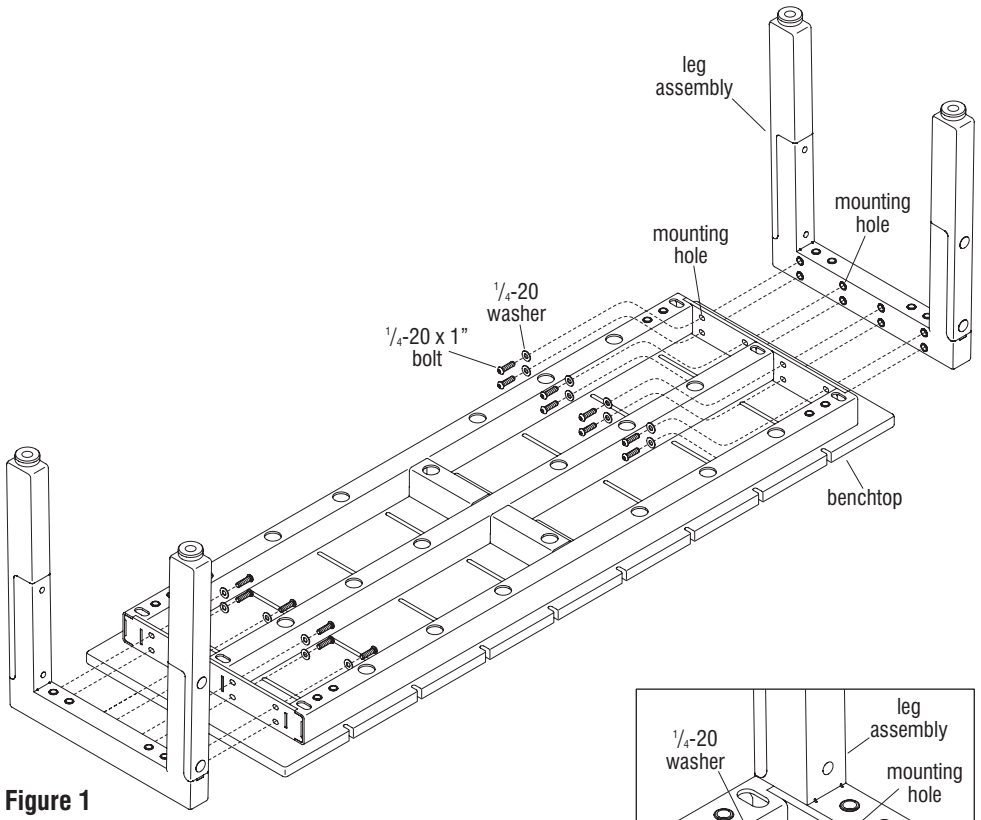
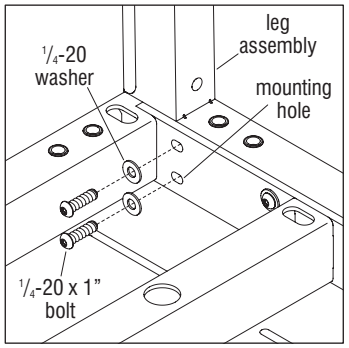


Figure 1



Detail A

Outspan Backless Bench Assembly

Important: A fully assembled bench is heavy. The assistance of a second person is required to carefully place a benchtop upside down and return an assembled bench to the upright position.

1. With the assistance of a second person, carefully place the backless benchtop upside down on a clean, soft, protective surface (Figure 1).
2. One leg assembly at a time, align the mounting holes along the side of the backless benchtop to the eight mounting holes on the side of the leg assembly as illustrated (Figure 1).
3. Secure the leg assembly to the backless benchtop using eight 1/4-20 x 1" bolts and 1/4-20 washers (Figure 1 & Detail A).
4. Repeat steps 2 and 3 above to install the second leg assembly to the other end of the bench (Figure 1 & Detail A).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

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Outspan Backless Bench Assembly (cont.)

5. Position frame brackets as illustrated and align the mounting holes of each frame bracket with the mounting holes on the underside of the bench frame. Secure each bracket to the frame using four 1/4-20 x 1" bolts and 1/4-20 washers per bracket. Tighten securely, but do not overtighten (Figure 2 & Detail B).

6. If the bench being assembled will have legs anchored to a solid ground surface, proceed to the next page, otherwise carefully turn the bench to the upright position with the assistance of a second person, and move the bench to its final location of use.

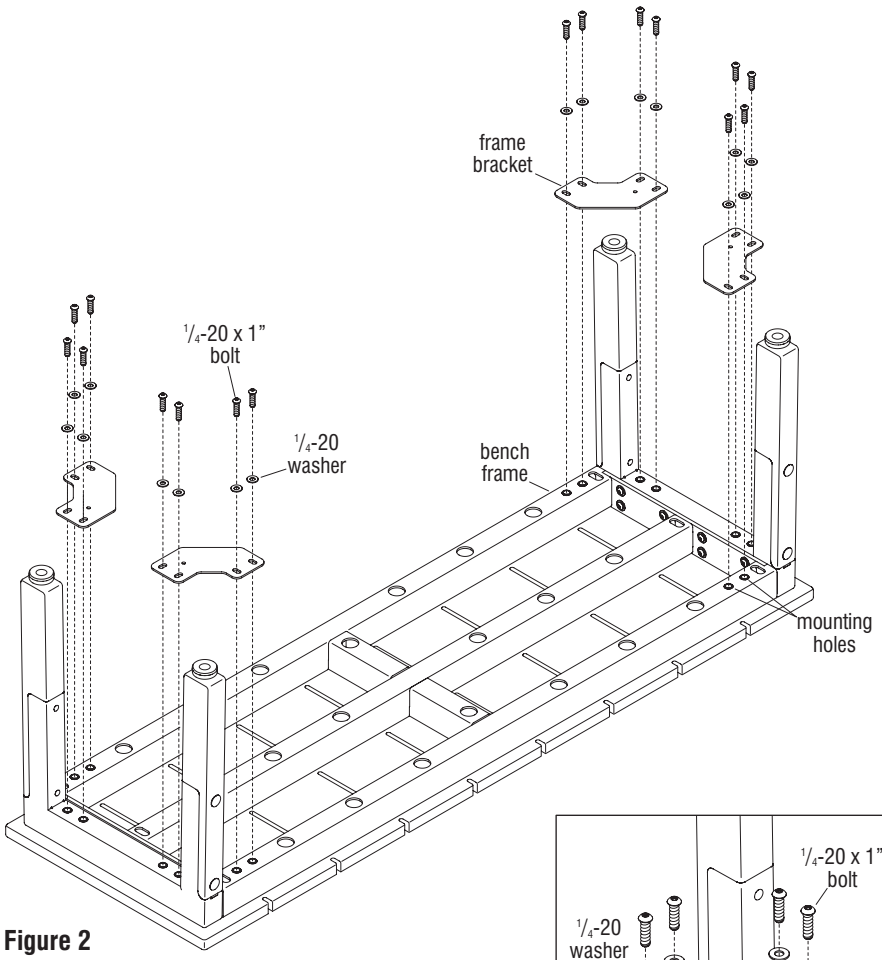
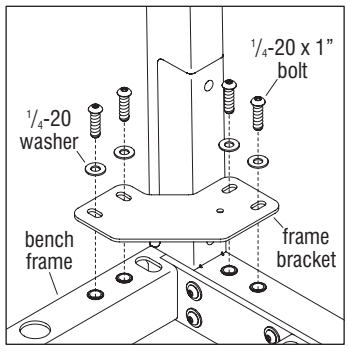


Figure 2



Detail B

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

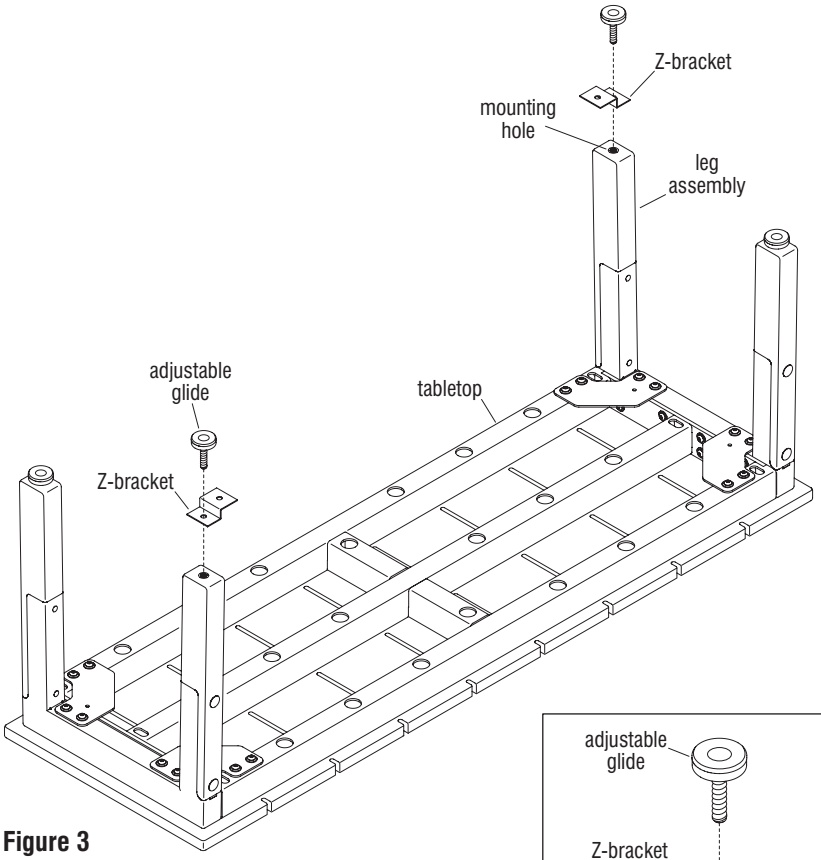
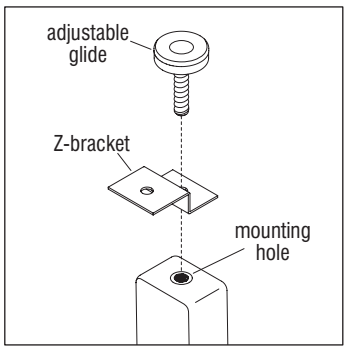


Figure 3



Detail C

Z-Bracket Anchor Assembly

Note: Benches may be anchored to a solid ground surface such as concrete using a pair of Z-brackets (ordered seperately) and customer supplied anchor hardware appropriate to the ground surface being secured to.

1. Remove the glides from the bottom of two legs which are diagonal to each other as illustrated (Figure 3 & Detail C).
2. One leg at a time, position the short flange of each Z-bracket over the mounting hole of the removed glide, making sure that the long flange is "stepped" as illustrated, to mate with the ground in the next step. Also, make sure that the Z-brackets are positioned as illustrated so the long flanges face inward under the bench, then twist the two adjusbench glides back in tight (Figure 3 & Detail C).
3. With the assistance of a second person, carefully turn the backless bench to the upright position and move the bench to its final location of use.
4. The Z-brackets are secured to a solid ground surface using customer-supplied anchoring hardware.

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