

Assembly Instructions ■

Outspan™ Collection

X-Base Tables

April 2026

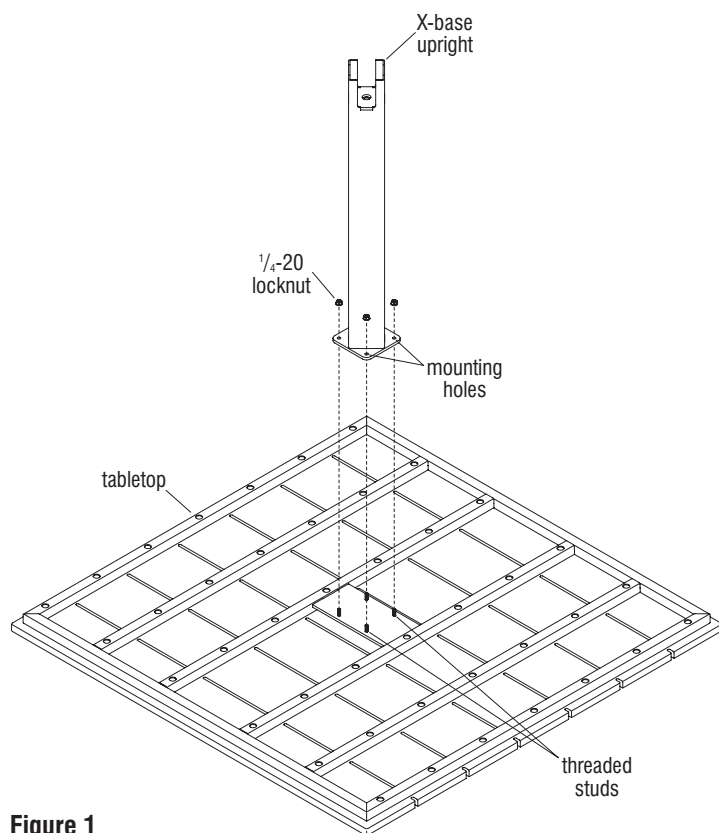
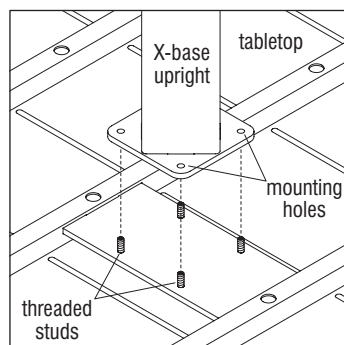
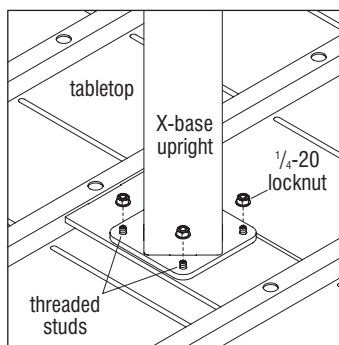


Figure 1



Detail A



Detail B



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Outspan X-Base Tables Overview

Important: A fully assembled X-base table is heavy. The assistance of a second person is required to carefully place tabletop upside down and return an assembled table to the upright position.

Note: If the X-base table being assembled is 24", 30", 36", 42", or 48" wide, follow the instructions under "Outspan X-Base Tables Assembly (24"-48" wide)" below. If the X-base table is 60" wide, proceed to "Outspan X-Base Tables Assembly (60" wide)" on page 4.

Outspan X-Base Table Assembly (24"-48" wide)

Note: The figure on this page shows an Outspan table with a square tabletop, however, these instructions also apply to X-base tables with round tabletops. Your specific configuration may vary.

1. With the assistance of a second person, carefully place the tabletop upside down on a clean, soft, protective surface (Figure 1).
2. Position the X-base upright as illustrated over the center of the tabletop underside and align, then place the four mounting holes over the four threaded studs under the tabletop (Figure 1 & Detail A).
3. Attach the upright's mounting plate to the tabletop using four 1/4-20 locknuts, one on each threaded stud. Tighten securely, but do not overtighten (Figure 1 & Detail B).



Furnishing Knowledge®

■ Outspan™ Collection - X-Base Tables

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Outspan X-Base Table Assembly (24"-48" wide)(cont.)

4. Position the X-base assembly over the bottom of the X-base upright as illustrated and nest the center of the X-base into the bottom of the upright. Orient the bottom lock plate with the tapered sides of the center hole facing up, then nest it squarely over the base parts. Secure the parts together using a $\frac{1}{2}$ -13 x $3\frac{1}{2}$ " Allen flat head screw (Figure 2).
5. If the X-base table being assembled will have the base anchored to a solid ground surface, proceed to the next page, otherwise carefully turn the table to the upright position with the assistance of a second person, and move the table to its final location of use.

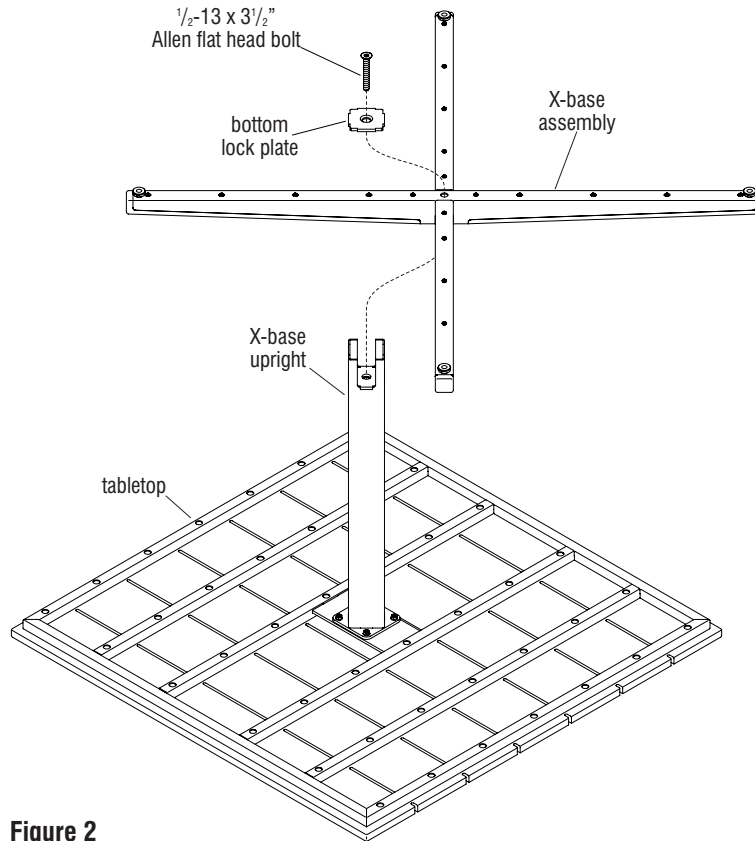


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

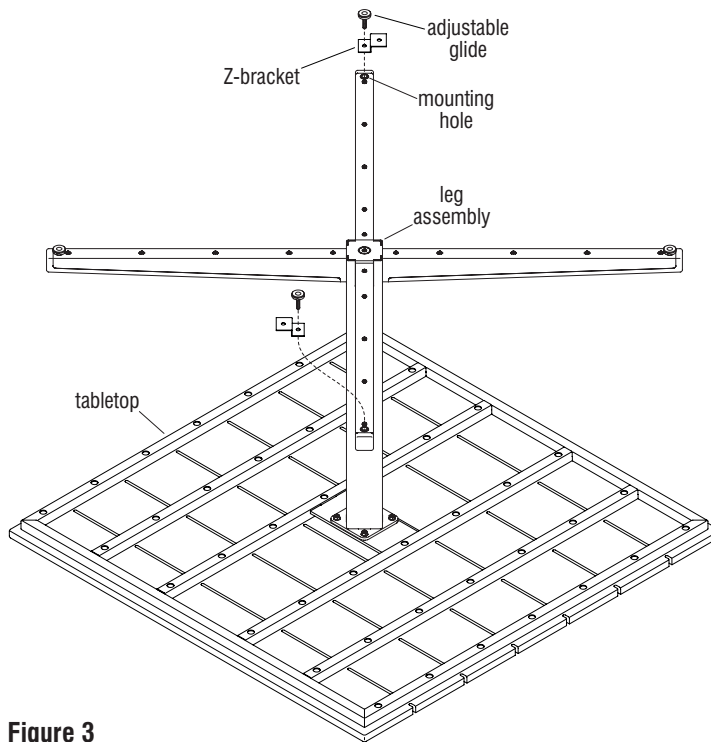
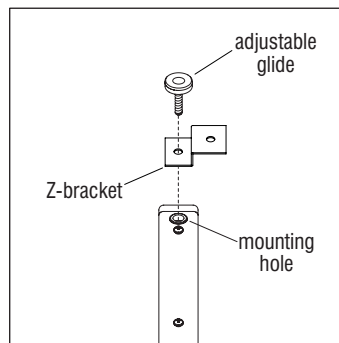


Figure 3



Detail C

Z-Bracket Installation for Floor Anchors (24"-48" wide)

Note: The figure on this page shows an Outspan table with a square tabletop, however, these instructions also apply to X-base tables with round tabletops as well. Your specific configuration may vary.

Note: Tables may be anchored to a solid ground surface such as concrete using a pair of Z-brackets (ordered separately) and customer supplied anchor hardware appropriate to the ground surface being secured to.

1. At two ends of the X-base, twist out and remove the two adjustable glides as illustrated. Position the short flange of each Z-bracket over the mounting holes of the removed glides, making sure that the long flange is "stepped" as illustrated, to mate with the ground in the next step. Also, make sure that the Z-brackets are positioned so the long flanges face the opposite side of each other, then twist the two adjustable glides back on tight (Figure 3 & Detail C).
2. With the assistance of a second person, carefully turn the table to the upright position and move the table to its final location of use.
3. The Z-brackets are secured to a solid ground surface using customer-supplied anchoring hardware.

Outspan™ Collection - X-Base Tables Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Outspan X-Base Table Assembly (60" wide)

Note: The figure on this page shows an Outspan table with a round tabletop, however, these instructions also apply to X-base tables with square tabletops. Your specific configuration may vary.

1. With the assistance of a second person, carefully place the tabletop upside down on a clean, soft, protective surface (Figure 4).
2. One leg assembly at a time, align the mounting holes on the plates at the top of the leg assembly with the eight threaded studs on the underside of the tabletop. Once aligned, set the leg assembly down onto the studs (Figure 4 & Detail D).
3. Attach the leg assembly to the tabletop using eight $\frac{1}{4}$ -20 locknuts, one on each threaded stud. Tighten securely, but do not overtighten (Figure 3 & Detail E).
4. Repeat steps 2 and 3 above to install the second leg assembly to the tabletop (Figure 4, Details D & E).
5. If the X-base table being assembled will have the base anchored to a solid ground surface, proceed to the next page, otherwise carefully turn the table to the upright position with the assistance of a second person, and move the table to its final location of use.

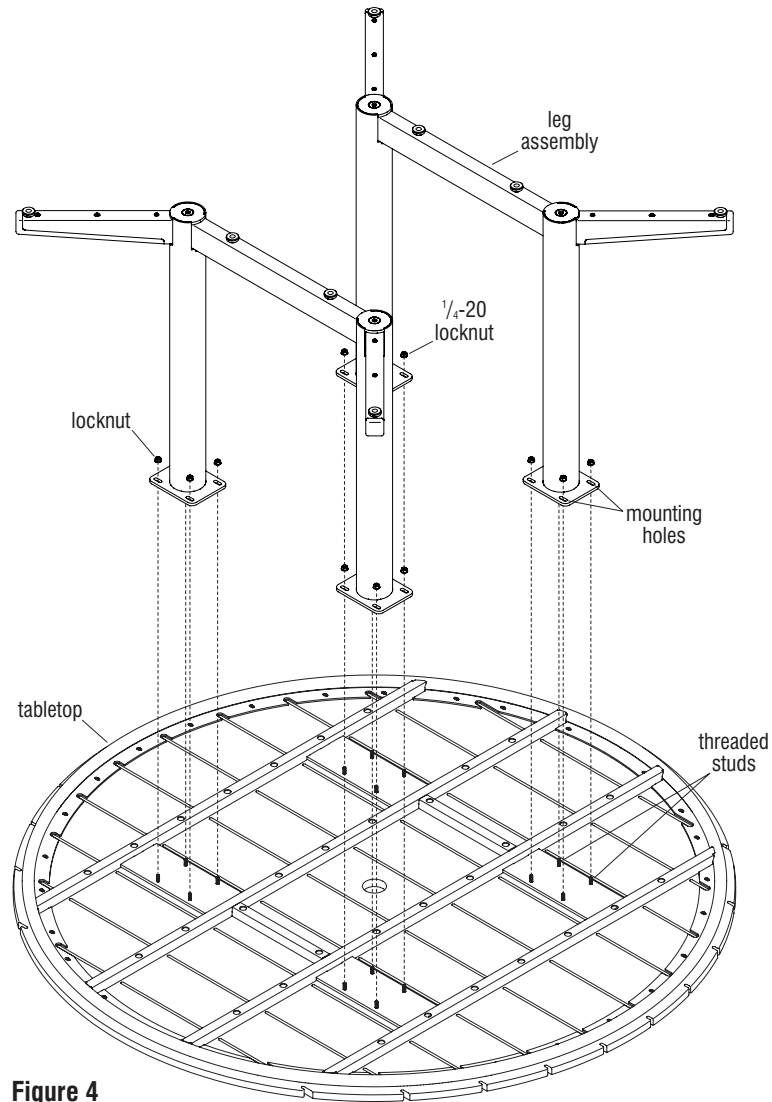
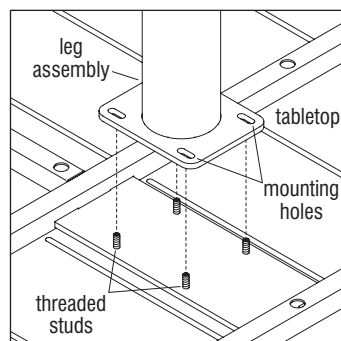
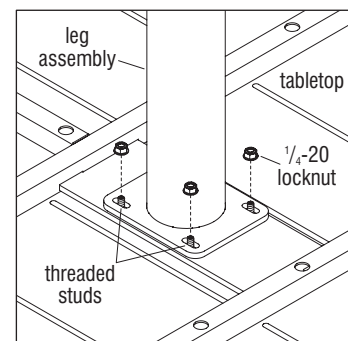


Figure 4



Detail D



Detail E



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

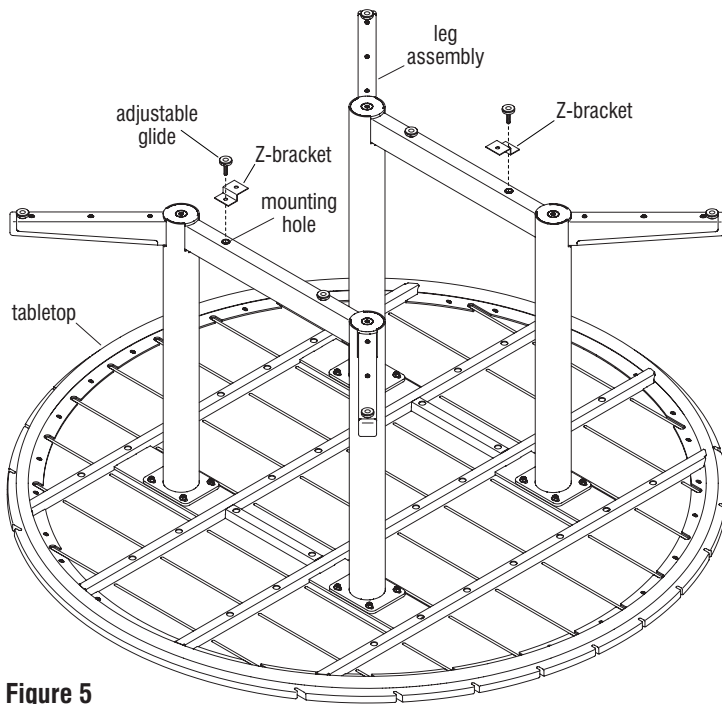
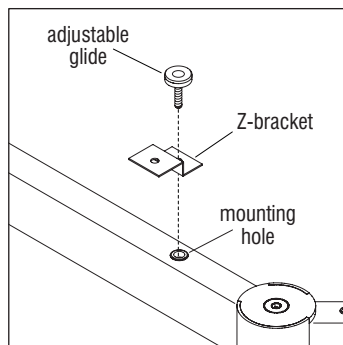


Figure 5



Detail F

Z-Bracket Installation for Floor Anchors (60" wide)

Note: The figure on this page shows an Outspan table with a round tabletop, however, these instructions also apply to X-base tables with square tabletops. Your specific configuration may vary.

Note: Tables may be anchored to a solid ground surface such as concrete using a pair of Z-brackets (ordered separately) and customer supplied anchor hardware appropriate to the ground surface being secured to.

1. At two ends of the X-base, twist out and remove the two adjustable glides as illustrated. Position the short flange of each Z-bracket over the mounting hole of the removed glide, making sure that the long flange is "stepped" as illustrated, to mate with the ground in the next step. Also, make sure that the Z-brackets are positioned so the long flanges face opposite of each other, then twist the two adjustable glides back on tight (Figure 5 & Detail F).
2. With the assistance of a second person, carefully turn the table to the upright position and move the table to its final location of use.
3. The Z-brackets may now be secured to a solid ground surface using customer-supplied anchoring hardware.

