



LIGHT + SHADOWS

Milliken™

LIGHT + SHADOWS



Let your inner artist take creative control. Inspired by the art of plaster manipulation, the Light + Shadows collection explores depth and dimension through expert layering techniques. Each design captures the organic movement and tactile richness of hand-applied plaster, bringing an artisanal quality to any space. Subtle variations and intricate surface effects create an interplay of light and shadow, enhancing the natural character of the flooring. The result is a richly textured foundation that balances artistry with modern performance.



A wooden stool with three legs is positioned on a large, patterned rug. The rug features a complex, organic design with various shades of brown, beige, and grey. The stool is made of light-colored wood and has a simple, modern design. The background is a plain white wall.

Four patterns to discover.

Etched | *Organic*

Take on a new perspective and look beyond the image. This organic pattern recalls windblown patterns in a desert landscape.

Fresco | *Bold brushstrokes*

Consider your floorscape a blank canvas where anything is possible. Create a dynamic motif with Fresco's bold brushstrokes.

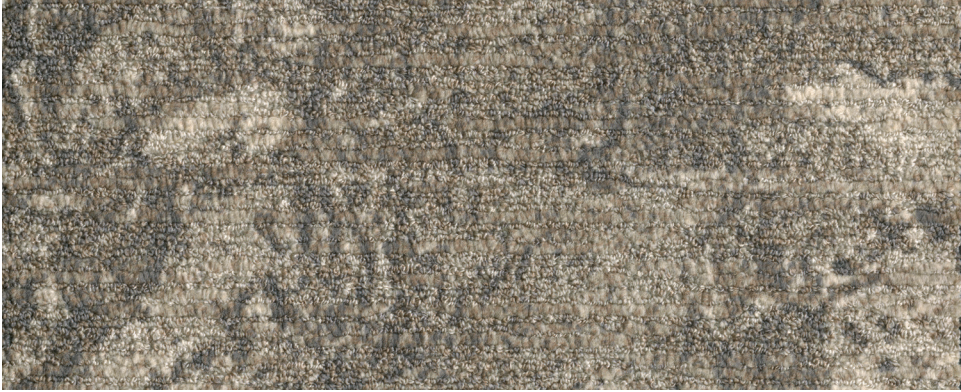
Impasto | *Geometric linear*

Oftentimes, the subtlest approach brings the greatest impact. A geometric linear motif brings high contrast and visual interest to interiors.

Stucco | *Small scale cross-hatched*

Inspired by classic menswear textiles, this small scale pattern is reminiscent of a tweed knit. The crosshatch design has a loose structure, lending a more relaxed aesthetic.

ETCHED



FRESCO



IMPASTO



STUCCO







Stucco in Fuller's Earth STU235 and Impasto in Buff Titanium IMP108. Monolithic.

A TACTILE EXPERIENCE

Achieve a new dimension through visual experimentation.
High texture and organic surface effects are created through
blending artistry with Milliken technology.



Etched in Fuller's Earth ETC235. Monolithic.

DESIGN MADE SIMPLE

Become the artist by using our cutting-edge printing technology to customize our carpets for your brand, school, or project. Our innovative PrintWorks Technology gives you the capability to match our patterns to virtually any color you find, making it easier than ever to create a truly unique look to fit your space.



Stucco in Fuller's Earth STU235. Monolithic.





Stucco in Fuller's Earth STU235 and Impasto in Buff Titanium IMP108. Monolithic.



ELEVATED SENSIBILITIES

Designed to inspire, crafted to last. The Light + Shadows collection creates a luxurious feel, and every stitch encapsulates the long-lasting properties of our WellBAC cushion backing. Combining superior acoustics, durability, and underfoot comfort this collection provides exceptional value making it the ideal choice for projects of varying scales.

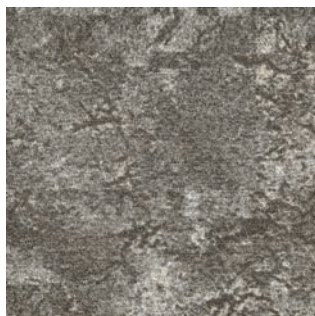
MEET THE ARTIST

Holly Nguyen

A fiber artist with Midwest roots and Southern soul, Holly blends traditional and mid-century influences into her designs. Trained at the University of Georgia and Japan's Kawashima Textile School, she finds joy in seeing her work come to life in creative spaces. When she's not designing, she's chasing adventures—whether hiking, traveling, or crafting with her kids.



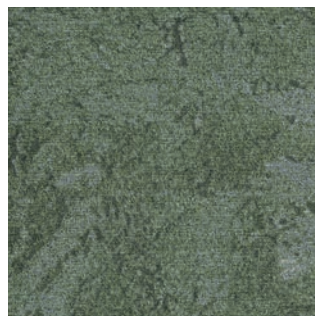
Inspired by the pigments used by artists of past and present, this curated palette ranges from rich hues to neutral tones. Whether used individually for a striking statement or paired with other collections for a cohesive look, these colors offer endless possibilities for both modern and classic interiors.



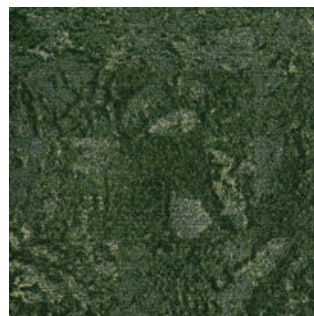
Fuller's Earth
ETC235



Clay Brown
ETC21



Terre Verte
ETC203



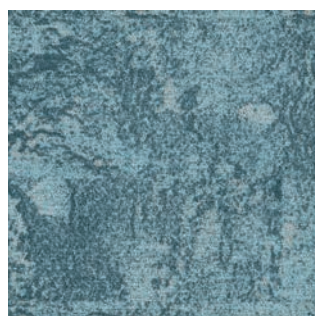
Hooker's Green
ETC276



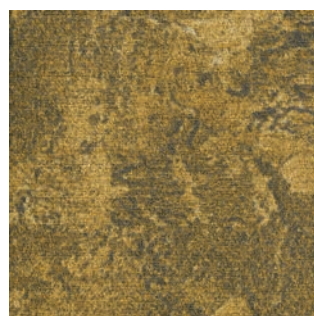
Pewter
ETC79



Grey Mica
ETC48-5



Cerulean Blue
ETC158



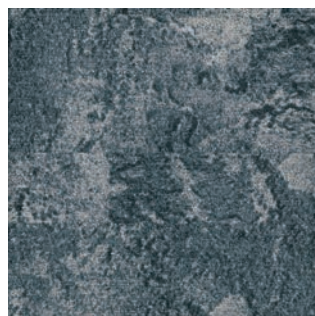
Yellow Earth
ETC105



Buff Titanium
ETC108



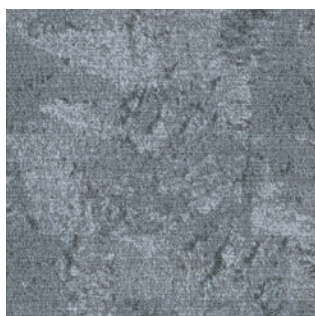
Shungite
ETC260



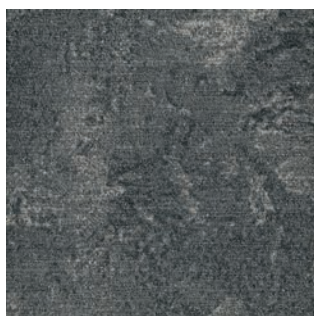
Ultramarine Ash
ETC279



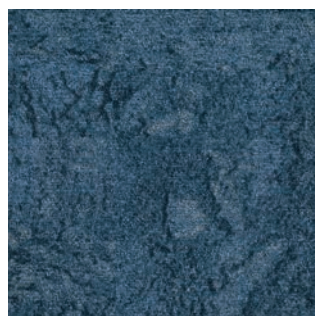
Orange Ochre
ETC90



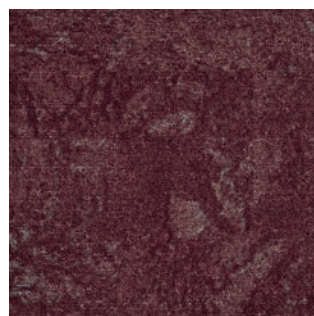
Vivianite
ETC180-153



Slate Grey
ETC154-174



Indigo
ETC52

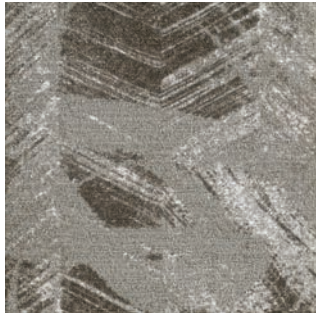


Red Oxide
ETC192

ETCHED

Available in 50cm x 50cm tiles.

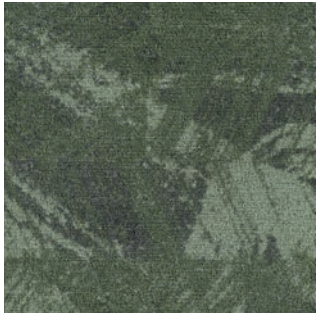
Scan to explore
the collection.



Fuller's Earth
FSC235



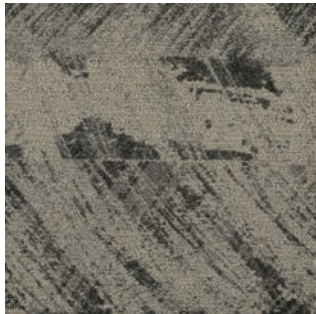
Clay Brown
FSC21



Terre Verte
FSC203



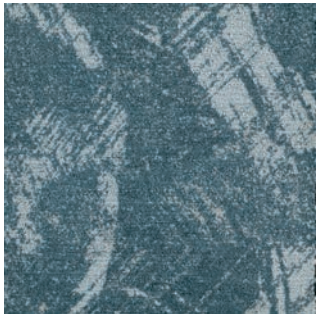
Hooker's Green
FSC276



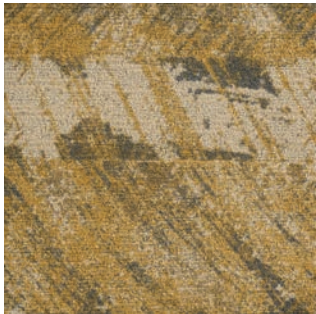
Pewter
FSC79



Grey Mica
FSC48-5



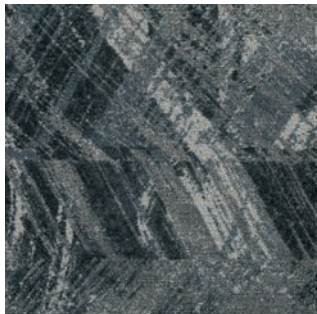
Cerulean Blue
FSC158



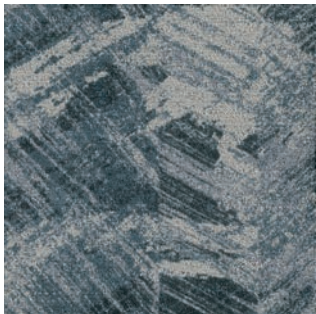
Yellow Earth
FSC105



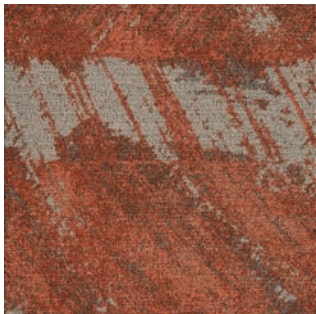
Buff Titanium
FSC108



Shungite
FSC260



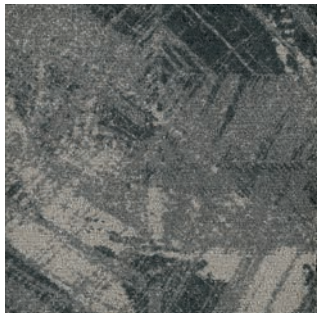
Ultramarine Ash
FSC279



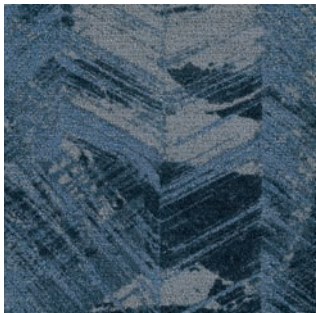
Orange Ochre
FSC90



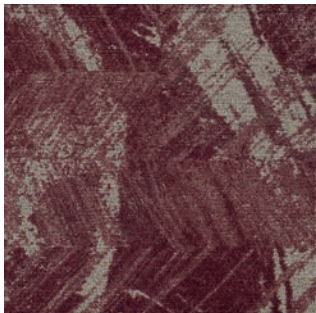
Vivianite
FSC180-153



Slate Grey
FSC154-174



Indigo
FSC52



Red Oxide
FSC192

Available in 50cm x 50cm tiles.



Fuller's Earth
IMP235



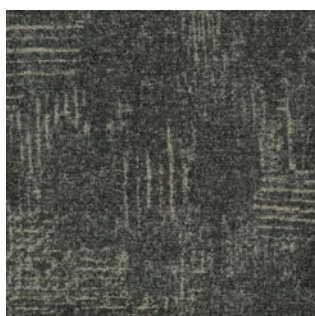
Clay Brown
IMP21



Terre Verte
IMP203



Hooker's Green
IMP276



Pewter
IMP79



Grey Mica
IMP48-5



Cerulean Blue
IMP158



Yellow Earth
IMP105



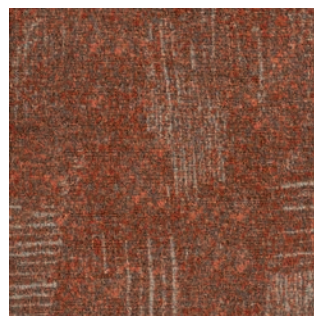
Buff Titanium
IMP108



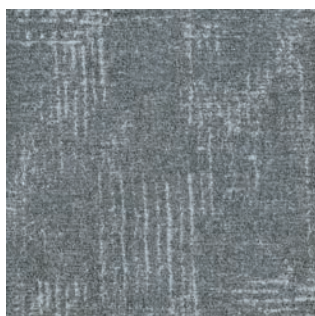
Shungite
IMP260



Ultramarine Ash
IMP279



Orange Ochre
IMP90



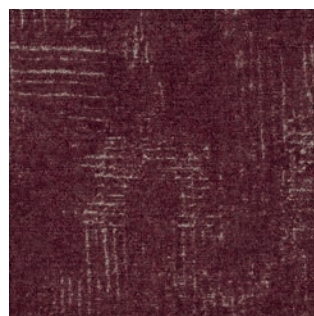
Vivianite
IMP180-153



Slate Grey
IMP154-174



Indigo
IMP52



Red Oxide
IMP192

IMPASTO



Scan to explore
the collection.



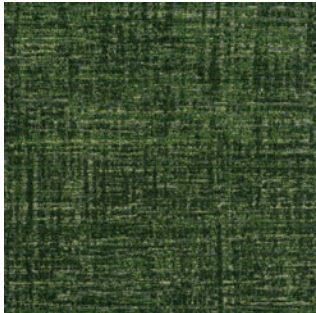
Fuller's Earth
STU235



Clay Brown
STU21



Terre Verte
STU203



Hooker's Green
STU276



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Grey Mica
STU48-5



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Slate Grey
STU154-174



Indigo
STU52



Red Oxide
STU192

STUCCO



LIGHT + SHADOWS

Etched / Fresco / Impasto / Stucco

Construction
Tufted, Textured Loop

Tile Size
50 cm x 50 cm
(19.7" x 19.7")

Yarn Type
Milliken-Certified
WearOn® Nylon

Stain Resist / Soil Release
StainSmart®

Nominal Total Thickness
Standard: 0.41" (10.4 mm)
Trimline: 0.28" (7.4 mm)

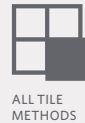
Average Density (Finished)
Standard: 8,024
Trimline: 6,541

Standard Backing
PVC-Free WellBAC®
Comfort Plus Cushion
Available with TractionBack®

Trimline Backing
PVC-Free WellBAC®
Comfort Cushion
Available with TractionBack®

Texture Appearance Retention Rating (TARR)
Severe Traffic End-Use Applications

Recommended Installation Method(s)



ALL TILE METHODS

SUSTAINABLE FEATURES

Light + Shadows is manufactured with WellBAC® Comfort Plus Cushion backing (Standard) and WellBAC® Comfort Cushion backing (Trimline), and both are certified NSF-140 Gold. **Light + Shadows** is also available with our NSF-140 Platinum backing option.



Declare. **M/PACT™**
CARBON OFFSET PROGRAM

TRACTIONBACK

Simplify your modular installation with Milliken's patented TractionBack®, an innovative backing system that is faster, more cost efficient, and environmentally superior to wet adhesives and peel-and-stick carpet tile.

SHOWN ON THE COVER

(Front) Stucco in Indigo STU52 and Impasto in Indigo IMP52. Monolithic. (Back) Etched in Fuller's Earth ETC235. Monolithic.

Images in this brochure and architect folder are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.

Scan to explore the collection story.



Milliken™

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